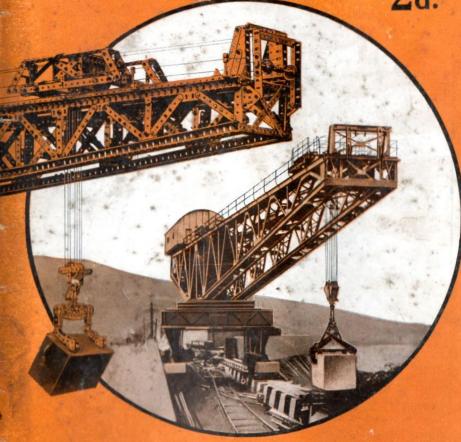
MECANO

INSTRUCTIONS FOR OUTFIT Ca

PRICE

2d.





MECCANO HORNEY'S ORIGINAL SYSTEM — FIRST PATENTED 1901

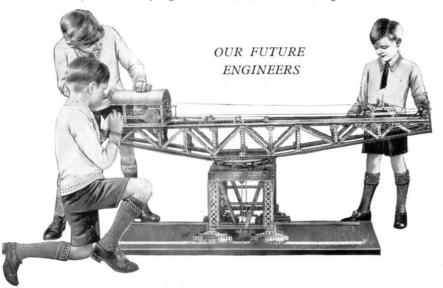


REAL ENGINEERING IN MINIATURE

The Meccano Accessory Outfit Ca converts your Outfit C into a D, and enables you to build the additional models illustrated in this Manual. As a Meccano enthusiast you will realise that our examples do not exhaust the scope of your Outfit. It is no exaggeration to say that the possibilities of Meccano are limitless—there is always something new that you can invent and build, and most models can be constructed in many alternative ways. In addition to the fascination and satisfaction obtained by building new models, you can enter them in the model-building competitions that are a regular feature of the "Meccano Magazine." These competitions are open to all Meccano boys and valuable prizes are offered in each class.

THE "MECCANO MAGAZINE"

The "Meccano Magazine" is essential to the full enjoyment of the Meccano hobby. A section of it is devoted to the Editor's replies to his readers' enquiries; the progress of Meccano clubs throughout the world is



reported; and full details are given of the latest model-building achievements. In addition, a wealth of informative articles on all subjects of interest to boys is included in every issue. The publishing date is the first of each month. If you are not already a reader of the "Meccano Magazine" write to the Editor for full particulars, or order a copy from your Meccano dealer or newsagent.

HOW TO PROGRESS

When you desire to make further progress and to build bigger and better models, it is only necessary for you to purchase an Accessory Outfit Da which will convert your D into an E. In turn, an Accessory Outfit Ea will convert your E into an F, and so you go on, until finally your ambition is realised and you are the proud possessor of an L Outfit.

As a keen and inventive Meccano model-builder you should possess copies of the special Manuals "How to use Meccano Parts" and "Meccano Standard Mechanisms." In the former the principal uses of Meccano parts are outlined, while the latter shows a large number of real engineering mechanisms, built of Meccano parts, that can be incorporated in various models. You can obtain copies of these Manuals from your dealer, or direct from Meccano Ltd., Binns Road, Liverpool 13.

MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and an Instruction Manual. When you want to know something more about engineering than is now shown in our books, or when you strike a tough problem of any kind, write to us. We receive over 200 letters from boys every day all the year round. Some write to us because they are in difficulty, others because they want advice on their work or pleasures, or about the choice of a career. Others, again, write to us just because they like to do so and we are glad to know that they regard us as their friends.

Although all kinds of queries are put to us on all manner of subjects, the main interest is, of course, engineering. The wonderful knowledge of engineering matters possessed by our staff of experts is unique. This vast store of knowledge, gained only by many years of hard-earned experience, is at your service. We want the Meccano boy of to-day to be the famous engineer of to-morrow.

IMPORTANT:—Meccano Parts may be bought separately at any time in any quantity from your Meccano dealer

These Models can be built with MECCANO Outfit D (or Outfits C and Ca)

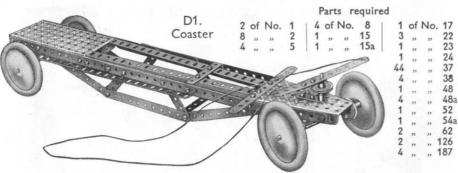
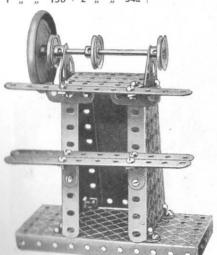


Fig. D1a.

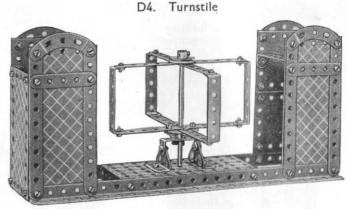
D2. Polishing Spindle

| | | | | Par | rts | requ | uired | | | | |
|---|----|-----|-----|-----|-----|------|-------|---|----|-----|------|
| 3 | of | No. | 2 | 1 3 | of | No. | 22 | 2 | of | No. | 126 |
| 1 | ** | ,,, | 5 | 30 | ,, | ,, | 37 | 2 | ,, | ,,, | 126a |
| 4 | ,, | ,,, | 12 | 1 | " | ,,, | 51 | 1 | " | ,,, | 187 |
| 2 | ,, | ,, | 12a | 1 | ,,, | ,,, | 52 | 1 | 23 | " | 191 |
| 4 | | | 15h | 2 | | | 5/42 | | | | |



The chassis is built up from two $12\frac{1}{2}''$ Angle Girders and two $12\frac{1}{2}''$ Strips, joined together as shown and spaced apart by a $5\frac{1}{2}''\times2\frac{1}{2}''$ Flanged Plate, a Flanged Sector Plate and a $2\frac{1}{2}''\times\frac{1}{2}''$ Double Angle Strip. The rear axle is carried in two Trunnions and the front axle Fig. D1a in a $2\frac{1}{2}''\times\frac{1}{2}''$ Double Angle Strip that is secured by a Bush Wheel to a short Rod mounted in the boss of a Crank.



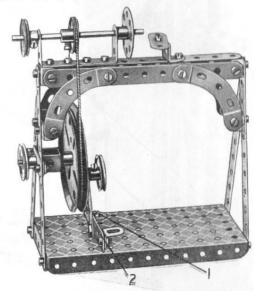


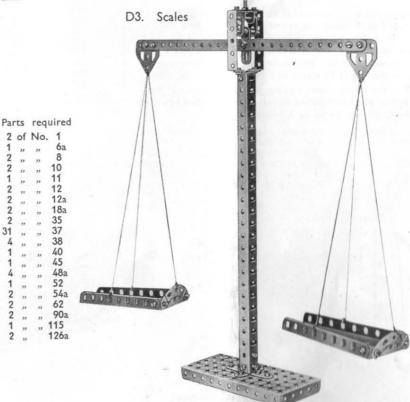
D5. Treadle Lathe

The $2\frac{1}{2}$ " Strip 2, forming the treadle, is attached pivotally by means of a Bolt and two Nuts to the Angle Bracket 1. One end of a further $2\frac{1}{2}$ " Strip is connected by the same means to the $2\frac{1}{2}$ " Strip 2, and the other end is mounted on a Threaded Pin secured to the 3" Pulley Wheel.

Parts required

| 7 | of | No. | 2 | 2 | of | No. | 12a | 1 1 | of | No. | 35 | 11 | of | No | . 45 |
|---|-----|-----|----|---|----|-----|-----|-----|----|-----|-----|----|-----|-----|------|
| 1 | ,, | ,, | 3 | 1 | ,, | | | | | | 37 | | | | |
| 1 | ,, | ,,, | 5 | 1 | ,, | ,,, | 17 | 2 | 23 | " | 37a | 4 | ,,, | 22 | 90a |
| 2 | ,,, | " | 6a | 3 | ,, | 22 | 19b | 4 | 27 | ** | 38 | 1 | " | ** | 115 |
| 4 | ,, | ,, | 11 | | | | 22 | 1 | ,, | ,,, | 40 | 1 | ** | ,,, | 125 |
| 6 | ,, | " | 12 | 1 | ,, | 22 | 24 | 1 | | | | | | | |





00000

D6. Performing Meccanitian

Parts required 4 of No. 2 12 37 52

The Meccanitian consists of two 21/2" Strips 1 to the ends of which two 51/2" Strips 2, bent as shown, are bolted. The slot 3 should be passed over the top Strip of the ladder, when the device will fall "head over heels" to the bottom.

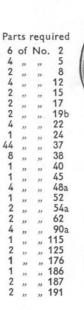


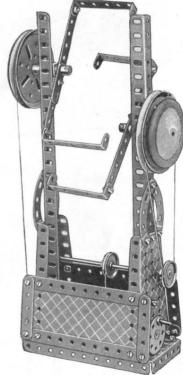
The steering column is journalled at its upper end in a $\frac{1}{2}$ Reversed Angle Bracket, and at its lower end in one of the holes of a Flanged Sector Plate. A Bush Wheel on the lower end of the steering column is attached by two short lengths of cord to a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip forming the front axle bearing. This bearing is pivotally connected to the underside of the wagon by means of a Double Bent Strip.

The body of the wagon, when tipping, pivots about two 3" Bolts held in place by Flat Brackets, and the movement is controlled by a cord attached to the Crank Handle by an Anchoring Spring.

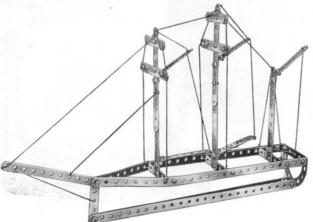
| 2 | of | No. | 2 |
|--|------|-------------|--|
| 2 | " | " | 3 |
| 12 | ,, | 22 | 5 |
| 12 4 8 2 1 1 1 1 1 3 1 5 6 5 6 7 1 1 8 8 8 8 8 7 1 1 8 8 8 7 1 1 8 8 8 7 1 1 8 8 7 1 1 8 8 7 1 1 8 8 7 1 1 8 8 7 1 1 1 8 7 1 1 1 8 7 1 8 7 1 8 7 1 8 7 1 8 7 1 8 7 1 8 7 1 8 7 1 8 7 1 8 7 1 1 1 8 7 1 8 7 1 8 7 1 7 1 | ,,, | " " " " " " | 8 10 12 15 |
| 8 | 22 | 23 | 10 |
| 2 | " | 27 | 12 |
| 1 | " | 27 | 15 |
| 1 | ,, | ,,, | 15a |
| 1 | 22 | ,, | 15b |
| 1 | ,, | 33 | 16 |
| 1 | ,, | ,, | 19s |
| 3 | ,,, | ,, | 22 |
| 1 | ** | 22 | 24 |
| 5 | ,,, | ,, | 35 |
| 65 | ,, | ,, | 37 |
| 6 | *** | " | 19s 22 24 35 37 37a 38 40 45 48a 51 52 54a 90a |
| 7 | " | " | 38 |
| 1 | ,,, | " | 40 |
| 1 | ,, | " | 45 |
| 8 | ,, | " | 48a |
| 1 | ,, | " | 51 |
| 1 | | | 52 |
| 2 | " | " | 54a |
| 7 | 33 | ,,, | 90a |
| 2 | " | ,, | 1110 |
| 1 | " | " | 125 |
| 2 | " | ,,, | 1262 |
| 1 | 33 | 33 | 176 |
| 1 | " | " | 187 |
| 4 | " | " | 100 |
| 2 | " | " | 101 |
| 2 | " | 33 | 100 |
| 11 | " | abeir | 772 |
| n | ot i | nclud | 48a 51 52 54a 90a 111c 125 126a 176 187 190 191 192 og Set in |

D9. Candy Puller





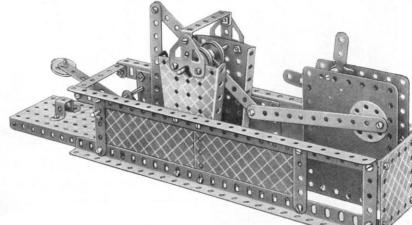
D7. Square-Topsail Schooner



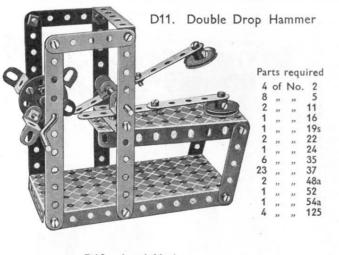
Parts required

Parts required 45 191

,, 195 No. 2 Clockwork Motor, (not included in Outfit)



D10. Mechanical Hammer

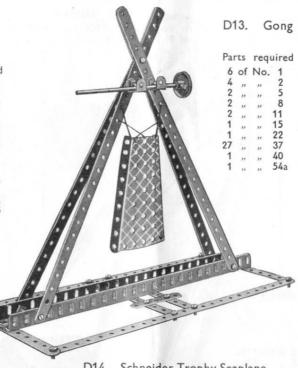


D12. Land Yacht

The chassis of the model is represented by a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate and a Flanged Sector Plate, the two parts being joined together as shown by Strips, and the intermediate space filled in by $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips. The rear axle bearing, a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip, is secured to its pivot by a Bush Wheel, a Crank and 51/2" Strip forming the tiller.



Parts required 8 of No. 1 23 24 35 37 126a 187



D14. Schneider Trophy Seaplane

Four 51 Strips held together by means of Double Brackets form the fuselage, the rear end of which is fitted with two Trunnions representing elevators. The rudder is built up from a Flat Trunnion and two 1/2" × 1/2" Angle Brackets.

Each of the wings consists of three 21" Strips secured together by a 1½" Strip and attached to the fuselage by a



D15. "Try-Your-Strength" Machine

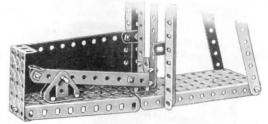


Fig. D15a

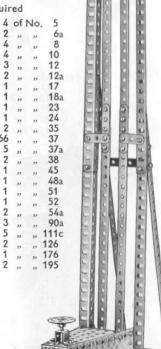
The striker Fig. D15b, a Bush Wheel mounted on a 2" Rod, is allowed to rest at its lower end on & one end of the lever forming the link between the striker and the weight Fig. D15a. The weight is represented by a $\frac{1}{2}$ loose Pulley, and slides vertically between two lengths of Strips.

Parts required

| | 6 | of | No. | 1 | |
|---|---|----|-----|-------|--|
| | 6 | ,, | ,,, | 2 | |
| | 1 | ** | ,,, | 3 | |
| | | | | (0) | |
| | | | 1- | 10 | |
| | | | /-/ | 20074 | |
| * | | /- | 4 | E084 | |
| À | 1 | | | | |
| G | | | | | |

Fig. 15b

| ar | ts | req | uired |
|----|-----|------|-------|
| 6 | of | No. | 2 |
| 2 | ,, | ,,, | 5 |
| 2 | ,, | 33 | 6a |
| 2 | " | 27 | 11 |
| 2 | ,,, | 27 | 12 |
| 14 | ,, | ,, | 37 |
| 3 | ,, | 22 | 37a |
| 6 | ** | " | 38 |
| 2 | ,, | ,, ' | 111c |
| 2 | ,, | ,, ' | 126 |
| 1 | ,, | ,, ' | 126a |
| | | | |



These Models can be built with MECCANO Outfit D (or Outfits C and Ca)



D16. Towel Horse

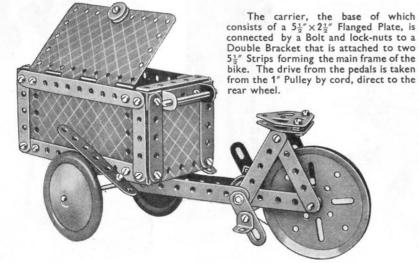
| Pai | rts | req | uired |
|-----|-----|-----|-------|
| 6 | of | No. | 1 |
| 4 | ,, | ,,, | 2 |
| 2 | ,, | ,, | 8 |
| 4 | ,, | ** | 10 |
| 4 | ,, | ,,, | 12 |
| 2 | " | ,,, | 22a |
| 28 | " | " | 37 |
| 2 | 22 | " | 37a |
| 8 | ,, | ,,, | 38 |
| | | | |

" 111c

D17. Carrier Tricycle

| Parts i | required |
|---------|----------|
|---------|----------|

| | | | | | | | | | | 4 | 101100 | | | | | | | | | |
|----|----|-----|----|-----|-----|-------|------|-------|-----|-----|--------|-----|-----|------|-----|---|-----|----|-------|--|
| 4 | of | No. | 2 | 1 ' | 1 0 | f No. | 15b | 1 1 | of | No. | 23 | 1 | of | No. | 40 | 3 | of | No | .111c | |
| 2 | ,, | 22 | 3 | 1 | 1, | , ,, | 17 | 4 | ,,, | ,, | 35 | 1 | ,, | . ,, | 48 | 2 | ,,, | ,, | 126 | |
| 12 | ,, | " | 5 | 1 | 2, | , ,, | 18a | 40 | ,, | ,,, | 37 | 4 | ,, | ,,, | 48a | 2 | ,, | ,, | 126a | |
| | | | | | | | 19b | | | | | | | | | | | | | |
| 6 | ,, | " | 12 | 1 | 1, | , ,, | 22 | 9 | ,, | 22 | 38 | 2 | ,, | " | 62 | 2 | ,, | ,, | 190 | |
| | | | | | | | 1 of | No. 1 | 91 | 1 1 | of N | 10. | 198 | 3 | | | | | | |



D18 Derrick

| Part | s re | quired | 2 | of | No. | 12a | 1 1 | of | No. | 24 |
|------|-------|------------------|----|-----|------|-----|-----|-----|-----|------|
| | of No | | 4 | ,, | ,, | 12c | 11 | ,, | " | 35 |
| 8 | ,, ,, | 2 | 3 | ,, | 22 | 16 | 56 | ,, | 22 | 37 |
| 2 | ,, ,, | 3 | 2 | ,,, | ,, | 17 | 9 | ,,, | | 37a |
| 4 | ,, ,, | 5 | 4 | 23 | 23 | 18a | 14 | ,, | ,, | 38 |
| 3 | ,, ,, | 8 | 1 | ,, | " | 19s | 1 | ,, | ,, | 40 |
| 4 | ,, ,, | 10 | 2 | ,, | " | 19b | 1 | ,, | ,, | 48 |
| 1 | , ,, | 11 | 4 | " | . ,, | 22 | 1 | ,, | ,, | 48a |
| | , ,, | 12 | 1 | ,, | ,,, | 22a | 1 | ,, | " | 52 |
| | | | | | - | | 2 | " | ,, | 54a |
| | | | | | | | 1 | ,, | ,, | 57c |
| / | | | | | | | 1 | ,, | ,, | 62 |
| 1 | | | | | | | 2 | ,, | " | 90a |
| 1 | | | | | | | 5 | | ,, | 111c |
| , | | | | | | | 1 | ,,, | " | 115 |
| | 1 | | | | | | 2 | " | | 126 |
| | | ATTO | PE | à | | | 1 | | " | 126a |
| | | / III III | 1 | A | | | 1 | " | 22 | 198 |
| 1 | | N N | A | 1 | | | 1 | " | " | 170 |
| A | | -11 | 20 | 1 | (2) | | | | | |

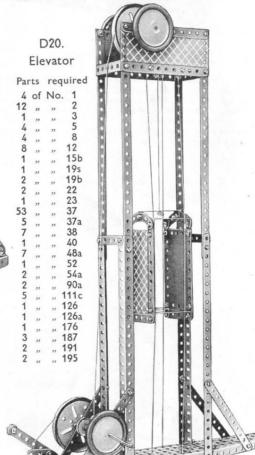
D19. Revolving Truck



Parts required

| 2 | of | No. | 10 | 2 | of | No. | 22 22a 35 | 6 | of | No. | 37 |
|---|----|-----|----|---|------|-----|-----------------|---|----|-----|-----|
| 1 | | | 16 | 2 | ,, | ,,, | 22a | 1 | ,, | ,,, | 52 |
| 2 | " | ** | 17 | 4 | 1000 | | 35 | 4 | | ** | 125 |

The sides of the lift shaft are represented by 121/2" Angle Girders, as shown, braced by 51" Strips. Two of these Strips carry the hoisting drum formed from a Crank Handle and two 1" fast Pulleys.



The base of this model is built up of three $12\frac{1}{2}$ " Angle Girders fitted with a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate held in place at its unsupported end by means of two $2\frac{1}{2}$ " small radius Curved Strips. Two Flanged Sector Plates are secured to this

Flanged Plate as shown and these carry the three hoisting, slewing and luffing barrels. Brakes for two of these consist of 31 Strips and Cord, the Strips being pivotally attached to the base by means of 1" × 1" Angle Brackets.

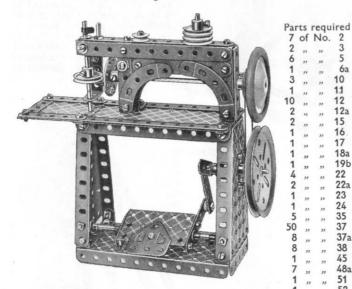
The roof is represented by a Hinged Plate secured to $5\frac{1}{2}$ " Strips, as uprights, by means of Obtuse Angle Brackets.

of No. 2

10

11 12 12a

D21. Sewing Machine

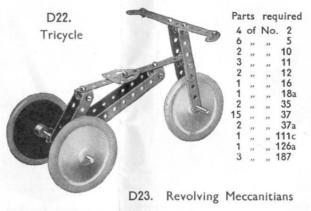


The base, a 5½"×2½" Flanged Plate, carries two $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips, each of which supports a Flanged Sector Plate. The upper ends of these two Plates are coupled together by $5\frac{1}{2}$ " Strips, further Strips and Plates being secured to the base by $\frac{1}{2}'' \times \frac{1}{2}''$ Angle Brackets. The sewing machine frame is built up on two vertical standards, each of which is constructed from two $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips. One of these standards is secured 1 to a transverse $2\frac{1}{2}$ " Strip and the other to a 1"×1" Angle

Bracket.

Three 51" Strips are now arranged across the top of the two standards as shown, and immediately below these are fitted two 31 Strips and two Flat Brackets. Four $2\frac{1}{2}$ small radius Curved Strips complete the structure. The vertical needle holder is journalled at its upper end in one of the 51 Strips mentioned earlier, and its lower end in a 1" x 1" Angle Bracket, attached to the machine by a Flat Bracket and 1/2" Reversed Angle Bracket.

A 1" fast Pulley on the needle holder is caused to vibrate by a $\frac{1}{2}$ " $\times \frac{1}{2}$ " Angle Bracket secured to a Bush Wheel that is carried on a 5" Axle Rod. The opposite end of this Rod is fitted with a 1" fast Pulley and Road Wheel, the 1" Pulley being connected by a Driving Band to a similar Pulley on the crank shaft. The treadle and its method of operation will be seen clearly from the illustration.



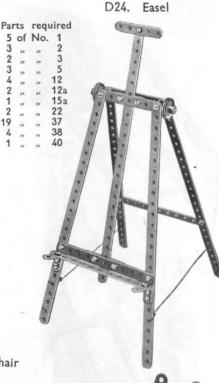


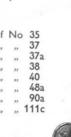
Note. The illustration shows two Flat Trunnions forming journals for the Crank handle. They should be replaced by Trunnions, each being secured to its 121 Strip by two Angle Brackets.

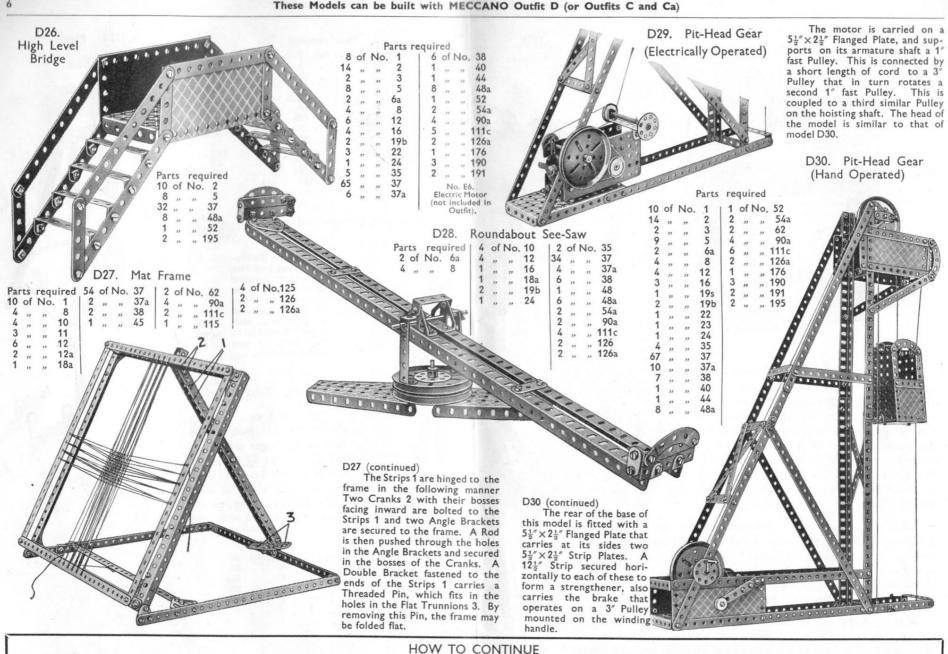
D25. Baby Chair

The Bolts 1 are all secured pivotally (see S.M. Nos. 262 and 263), and the height of the chair may be adjusted by fitting any hole in the Strip 2 over the shank of a Bolt that is secured in an Angle Bracket bolted to the Double Angle Strip 3

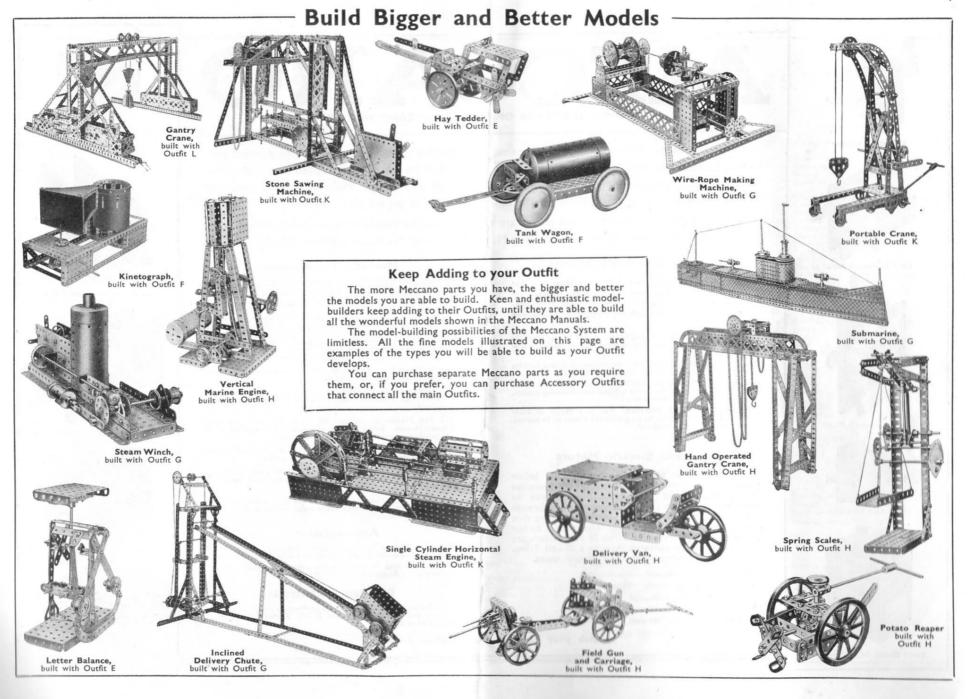
| Parts | requ | ired | 4 | of | No | 35 |
|-------|------|------|----|-----|-----|------|
| | No. | 2 | 35 | ,, | ** | 37 |
| 2 " | ,, | 3 | 2 | ,,, | ** | 37a |
| 12 " | ,, | 5 | 4 | " | ,,, | 38 |
| 6 ,, | ,, 1 | 12 | 1 | 22 | ** | 40 |
| 2 " | ,, 1 | 16 | 8 | 33 | ,, | 48a |
| 2 " | ,, 1 | 17 | 4 | ** | ** | 90a |
| 4 ,, | ,, 1 | 22 | 1 | ,, | ,,, | 111c |







This completes our examples of models that may be made with MECCANO Outfit D (or C and Ca). The next models are a little more advanced, requiring a number of extra parts to construct them. The necessary parts are all contained in a Da Accessory Outfit, the price of which may be obtained from any Meccano Dealer.



103

X Clockwork Motor



No. 1 Clockwork Motor



No. 2 Clockwork Motor



Resistance Controller



6-volt 20-amp. hr. Accumulator

MECCANO

POWER UNITS FOR OPERATING MECCANO MODELS

If you want to obtain the fullest enjoyment from the Meccano hobby you should operate your models by means of one of the Meccano power units described on this page. You push over the control lever of the clockwork or electric motor and immediately your Crane, Motor Car, Ship Coaler or Windmill commences to work in exactly the same manner as its prototype in real life.

The side plates and bases of each motor are pierced with the standard Meccano equidistant holes, which enables the motor to be built into any Meccano model in the exact position required.

Meccano Clockwork Motors

These are the finest clockwork Motors obtainable for driving models. They have exceptional power and length of run and their gears are cut with such precision as to make them perfectly smooth and steady in operation.

X SERIES CLOCKWORK MOTOR. A fine Motor specially designed to drive with ease any of the X Series models. It is non-reversing.

No. I CLOCKWORK MOTOR. An efficient and long-running Motor fitted with a brake lever. It is non-reversing.

No. Ia. CLOCKWORK MOTOR. This Motor is more powerful than the No. 1 Motor and is fitted with reversing motion. It has start, stop and reverse levers.

No. 2 CLOCKWORK MOTOR. This is a Motor of super quality. Brake and reverse levers enable the Motor to be started stopped or reversed, as required.

Meccano Electric Motors

The five Meccano Electric Motors detailed below provide smooth-running power units for the operation of Meccano models. The 6-volt Motors may be operated either from a 6-volt Accumulator, or through a Transformer direct from the mains providing that the supply is alternating current. They cannot be run satisfactorily from dry cells. The 20-volt Motors are most conveniently operated through a 20-volt Transformer from alternating current supply mains.

No. E1 Electric Motor (6-volt). Non-reversing.

No. E6 Electric Motor (6-volt) Reversing. No. E120 Electric Motor (20-volt). Non-reversing.

No. E20A Electric Motor (20-volt). Non-reversing.

No. E20B Electric Motor (20-volt). Reversing.

Meccano Transformers

A Meccano Transformer provides a convenient and safe means of driving a Meccano Electric Motor from the mains supply where this is alternating current.

There are six Transformers in the series, all of which are available for the following A.C. supplies:—100/110 volts, 50 cycles; 220/225 volts, 50 cycles. Any of the Transformers can be specially wound for supplies other than these at a small extra charge. When ordering a Transformer the voltage and frequency of the supply must always be stated.

No. T6 Transformer (Output 25 VA at 9 volts) for 6-volt Electric Motors. Fitted with speed regulator.

No. T6M Transformer (Output 25 VA at 9 volts) for 6-volt Electric Motors. This is similar to No. T6, but is not fitted with a speed regulator.

No. T6A Transformer (Output 40 VA at $9/3\frac{1}{2}$ volts) for 6-volt Electric Motors. Fitted with speed regulator and separate circuit for supplying current for eighteen $3\frac{1}{2}$ -volt lamps.

No. T20 Transformer (Output 20 VA at 20 volts) for 20-volt Electric Motors. Fitted with 5-stud speed regulator.

No. T20M Transformer (Output 20 VA at 20 volts) for 20-volt Electric Motors. This is similar to No. T20, but is not fitted with speed regulator.

No. T20A Transformer (Output 35 VA at $20/3\frac{1}{2}$ volts) for 20-volt Electric Motors. Fitted with speed regulator and output sockets for lighting lamps.

Accumulators

The 6-volt 20-amp. hr. Accumulator is specially suitable for running Meccano 6-volt Motors and Hornby 6-volt Electric Trains.

The 2-volt 20-amp. hr. Meccano Accumulator is supplied for converting 4-volt Accumulators to 6-volt.

Resistance Controller

This Controller enables the speed of Meccano 6-volt and 20-volt Motors and Hornby 6-volt and 20-volt Electric Trains to be regulated as desired.

Ask your dealer for a complete price list



No. E1 Electric Motor (6-volt)



No. E6 Electric Motor (6-volt)



No. E20a Electric Motor (20-volt)



No. E1/20 Electric Motor (20-volt)



No. T20 Transformer

MECCANO PARTS AND ACCESSORIES

Ask your dealer for an illustrated price list of Meccano Parts and Accessories

