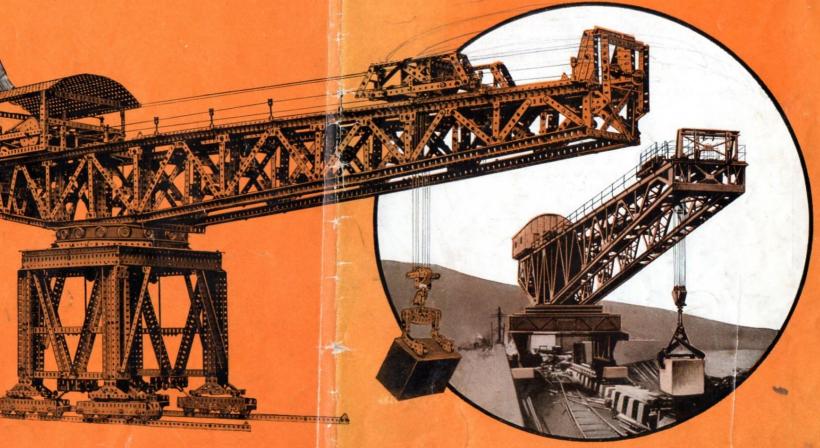
# MECCANO

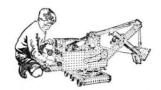
HORNBY'S ORIGINAL SYSTEM - FIRST PATENTED 1901

INSTRUCTIONS FOR ACCESSORY OUTFIT Ca

PRICE

2d.





## MECCANO



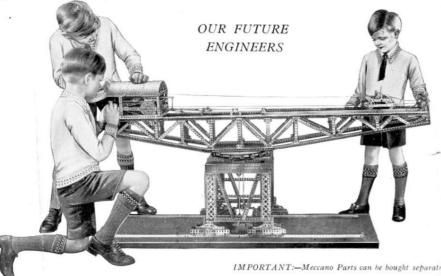
ORNBY'S ORIGINAL SYSTEM - FIRST PATENTED 1901

#### REAL ENGINEERING IN MINIATURE

The Meccano Accessory Outfit Ca converts your Outfit C into a D, and enables you to build the additional models illustrated in this Manual. As a Meccano enthusiast you will realise that our examples do not exhaust the scope of your Outfit. It is no exaggeration to say that the possibilities of Meccano are limitless—there is always something new that you can invent and build, and most models can be constructed in many alternative ways. In addition to the fascination and satisfaction obtained by building new models, you can enter them in the model-building competitions that are a regular feature of the "Meccano Magazine." These competitions are open to all Meccano boys and valuable prizes are offered in each class.

#### HOW TO PROGRESS

When you desire to make further progress and to build bigger and better models, it is only necessary for you to purchase an Accessory Outfit Da which will convert your D into an E. In turn, an Accessory Outfit Ea will convert your E into a F, and so you go on, until finally your ambition is realised and you are the proud possessor of an L Outfit.



#### ELECTRIC LIGHTING OF MECCANO MODELS

It is great fun to illuminate your Meccano models by electric light, and a special Meccano Lighting Set can be obtained from your dealer for this purpose. This consists of two spot lights with plain and coloured imitation glass discs, one stand lamp, two special brackets, and two pea lamps, operated from a 4-volt flashlamp battery (not included in the set). The stand lamp is used for decorative purposes, and the spot lights can be used as car head-lamps, floodlights on cranes, and in countless other ways.

#### THE "MECCANO MAGAZINE"

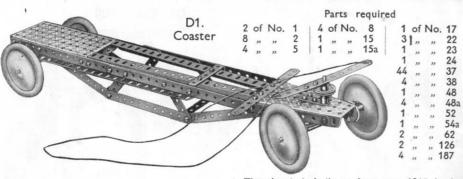
The "Meccano Magazine" is essential to the full enjoyment of the Meccano hobby. A section of it is devoted to the Editor's replies to his readers' enquiries; the progress of Meccano Clubs throughout the world is reported; and full details are given of the latest model-building achievements. In addition, a wealth of informative articles on all subjects of interest to boys is included in every issue. The publishing date is the first of each month. If you are not already a reader of the "Meccano Magazine" write to the Editor for full particulars, or order a copy from your Meccano dealer or newsagent.

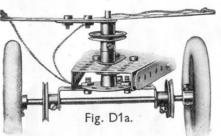
#### MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and an Instruction Manual. When you want to know something more about engineering than is now shown in our books, or when you strike a tough problem of any kind, write to us. We receive over 200 letters from boys every day, all the year round. Some write to us because they are in difficulty, others because they want advice on their work or pleasures, or about the choice of a career. Others, again, write to us just because they like to do so and we are glad to know that they regard us as their friends.

Although all kinds of queries are put to us on all manner of subjects, the main interest is, of course, engineering. The wonderful knowledge of engineering matters possessed by our staff of experts is unique. This vast store of knowledge, gained only by many years of hard-earned experience, is at your service. We want the Meccano boy of to-day to be the famous engineer of to-morrow.

IMPORTANT:-Meccano Parts can be bought separately at any time in any quantity from your Meccano dealer

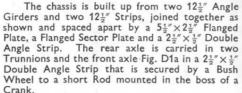


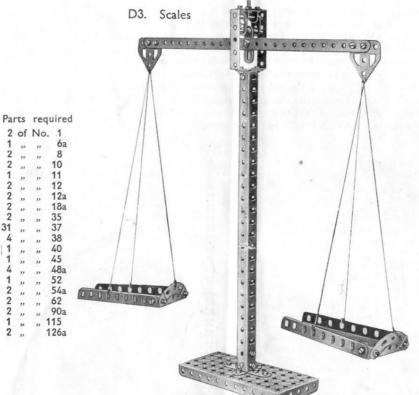


Crank.

35

45 48a 52 54a 62 90a 115





#### D4. Turnstile

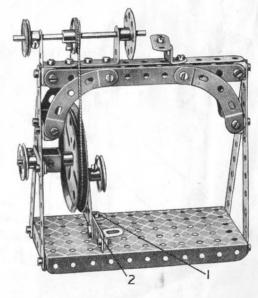
a	rts	re	quired		_									_	THE REAL PROPERTY.			
		No		_4										I SI	0/	0	0	-
4	,,	,,	5	0	7										12	60	S	3
2	,,	"	8	0	100	ĊXŎ				- 5	2		-0	No.	= 0	XX	$\sim$	0
4	,,	"	12	9		$\times \times$	0	NO.	1079	Tr		0	40	C.	1	0.0	0	H
1	"	,,	15a	11000	00	0 0	2	Ni i	104		1		- 10	1000	1		$\sim$	ĕ
1	"	"	22	1530		VV	0	0	94	- 11			- 10		1	$\times$	X)	ă
1	,,	,,	24	9000		$\propto$			- 54	Ш		2	N	100	• 0	$\times\!\!\times$	$\times$	B
1	,,	,,	35 37	4000		$\times \times$		70	82	- 19		2	10	PROB	0	$\times \times$	$\times$	Ž
2	,,	**	37	1000	·X	$\times \times$	0		1	- m	_	3	الم		100	$\vee\!$	$\times$	ä
1	"	. 22	38 48	- 1999		$\vee\!$	0	1	-	Visiti			-0	1000	開	$\infty$	$\bigcirc$	ğ
1	,,,	.,	48	2000		$\propto$			1	CONTR.	M	21		1000		$\infty$		ø
В	27	**	48a 52 '	B1058	·X	$\wedge \wedge$			A	1 1	A			•		$\times\!\!\times$	ŎΙ	ń
1	,,	.,	52 '	6000	$\rightarrow \times$	$\times \times$	O	-	-	Media	划		3	A .	0	XX.	$\times$	ă
4	,,		90a	DOM		$\times \times$	0 1	1				NAME OF TAXABLE PARTY.	NEW YORK	0 0	0	0 0	0 8	Z
2	"	**	126	<b>2000</b>		$\hookrightarrow$		00					SCHOOL SEC		750	~ ~	(In Section	9
4	,,	**	190	19	00	0 0	W.	No. of Concession, Name of Street, or other	-	CARL CO	Olympia.							
2	21	44	191		CHIEF.	No. No.										2		
2	,,	0	195															

#### D5. Treadle Lathe

The  $2\frac{1}{2}''$  Strip 2, forming the treadle, is attached pivotally by means of a bolt and two nuts to the Angle Bracket 1. One end of a further  $2\frac{1}{2}''$  Strip is connected by the same means to the  $2\frac{1}{2}$ " Strip 2, and the other end is mounted on a Threaded Pin secured to the 3" Pulley Wheel.

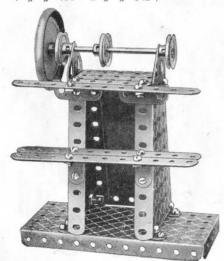
#### Parts required

7	of	No.	2	2	of	No.	12a	1 1	of	No.	35	1 1	of	No	. 45
1	"	"	3	1	,,	"	16	34	,,	,,	37	1	,,	,,	52
1	,,,		5	1	,,	,,	17	2	,,	,,,	37a	4			90a
	,,,	,,,	6a	3	,,	,,	19Ь	4	"	"	38	1	"	,,,	115
4	22	,,,	11	4	,,	"	22	1	"	"	40	1	,,	. ,,	125
6	22	,,	12	1	,,	,,	24								



#### D2. Polishing Spindle Parts required

3	of	No.	2	3	of	No.	22	2	of I	No.	126
1	,,	,,,	5	30	,,	"	37	2	,,	,,	126a
4	33	"	12	1	,,	"	51	1	,,	,,	187
2	,,	"	12a	1	,,,	"	52		,,		191
1	**	**	15b	2	,,	**	54a				



00000

00000

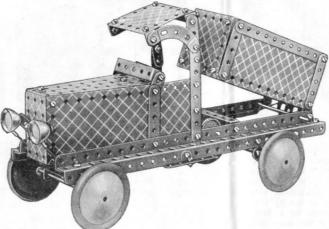
#### These Models can be built with MECCANO Outfit D (or Outfits C and Ca)



Parts required 4 of No. 2

The Meccanitian consists of two 21/2" Strips 1 to the ends of which two  $5\frac{1}{2}$ " Strips 2, bent as shown, are bolted. The slot 3 should be passed over the top Strip of the ladder, when the device will "head over heels " to bottom.





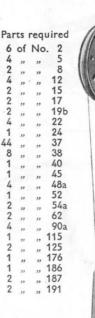
The steering column is journalled at its upper end in a 1/2 Reversed Angle Bracket, and at its lower end in one of the holes of a Flanged Sector Plate. A Bush Wheel on the lower end of the steering column is attached by two short lengths of cord to a  $2\frac{1}{2}$ "  $\times \frac{1}{2}$ " Double Angle Strip forming the front axle bearing. This bearing is pivotally connected to the underside of the wagon by means of a Double Bent Strip.

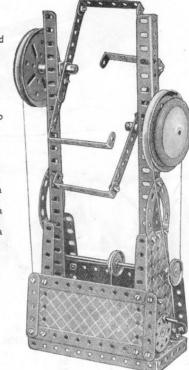
The body of the wagon, when tipping, pivots about two §" Bolts that pass through the end holes of the chassis girders and are attached to Flat Brackets on the body. The tipping movement is controlled by a cord attached to the Crank Handle by an Anchoring Spring.

2	of	No.	. 2
2	39	29	3
2	"	22	5
4	22	,,,	8
8	,,,	,,,	10
2	29	,,,	12
1	22	22	15
1	,,,	22	15a
1	22	22	15b
1	,,	,,,	16
1	22	,,,	19s
3	,,	22	22
1	33	33	24
5	,,,	22	35
5	23	23	37
6	,,	22	37a
7	,,	,,	38
1	,,	**	40
1	,,	,,,	45
8	,,,	,,,	48a
1	22	22	51
1	,,,	"	52
2	,,,	22	54a
4	,,,	,,,	90a
2	,,,	22	111c
1	,,	,,	125
2	,,	**	126a
1	,,	,,	176
4	21	,,,	187
4	23	,,	190
2	,,	,,,	191
2	,,	,,	192
(1	Li ot i	ghtin	2 3 5 8 10 12 15 15 16 19 5 22 4 35 37 37 8 38 40 45 48 90 11 1 5 5 12 6 17 6 18 7 19 19 19 19 2 g Sect in 19 2 19 19 19 19 19 19 19 19 19 19 19 19 19

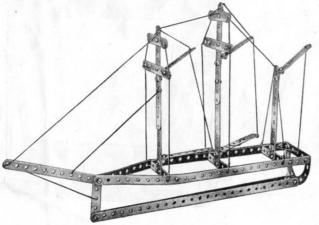
Parts required

D9. Candy Puller





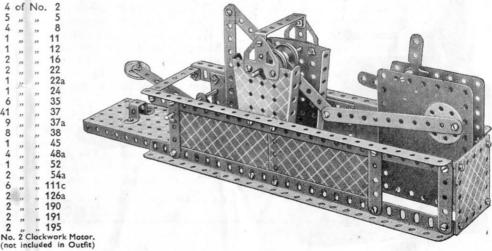
D7. Square-Topsail Schooner

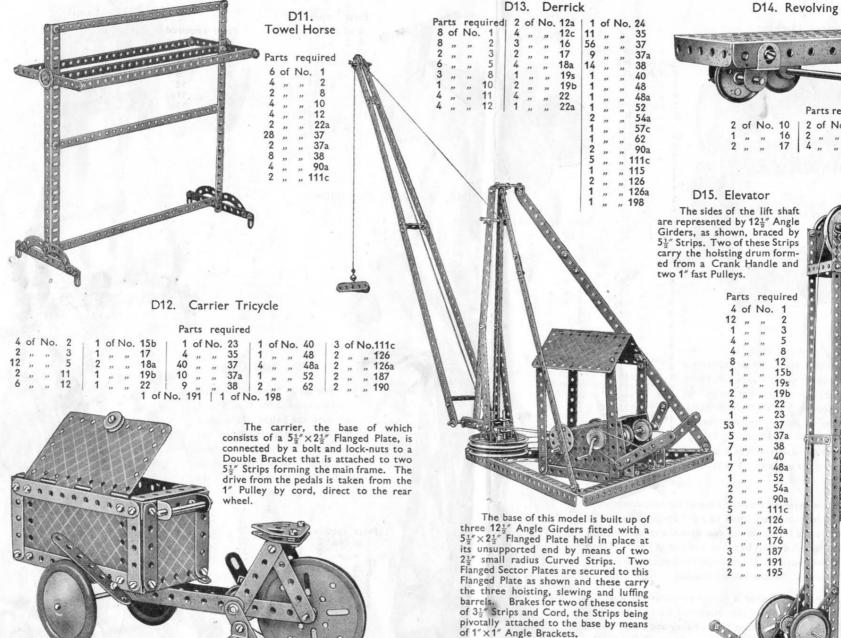


Parts required

Parts required 24 35 37 37a 38 48a 52 126a 190 191 195 No. 2 Clockwork Motor.

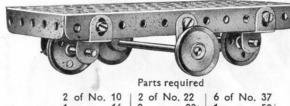






The roof is represented by a Hinged Plate secured to 51 Strips, as uprights, by means of Obtuse Angle Brackets.

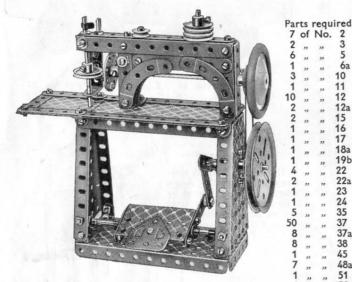
D14. Revolving Truck



2 " " 22a 1 " " 52 4 " " 35 4 " " 125

Bracket.

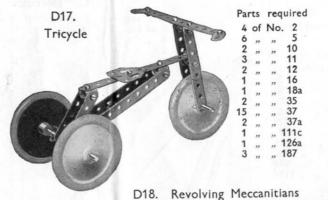
#### D16. Sewing Machine



The base, a  $5\frac{1}{2}$ "  $\times 2\frac{1}{2}$ " Flanged Plate, carries two  $2\frac{1}{2}$ "  $\times \frac{1}{2}$ " Double Angle Strips, each of which supports a Flanged Sector Plate. The upper ends of these two Plates are coupled together by 51/2 Strips, further Strips and Plates being secured to these by  $\frac{1}{2}'' \times \frac{1}{2}''$  Angle Brackets. The sewing machine frame is built up on two vertical standards, each of which is constructed from two  $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips. One of these standards is secured 1 to a transverse 21 Strip and the other to a 1"×1" Angle

Three 51" Strips are now arranged across the top of the two standards as shown, and immediately below these are fitted two 31 Strips and two Flat Brackets. Four 21 small radius Curved Strips complete the structure. The vertical needle holder is journalled at its upper end in one of the  $5\frac{1}{2}$ " Strips mentioned earlier, and its lower end in a 1" × 1" Angle Bracket, attached to the machine by a Flat Bracket and 1/2 Reversed Angle Bracket.

A 1" fast Pulley on the needle holder is caused to vibrate by a  $\frac{1}{2}$ "  $\times \frac{1}{2}$ " Angle Bracket secured to a Bush Wheel that is carried on a 5" Axle Rod. The opposite end of this Rod is fitted with a 1" fast Pulley and Road Wheel, the 1" Pulley being connected by a Driving Band to a similar Pulley on the crank shaft. The treadle and its method of operation will be seen clearly from the illustration.

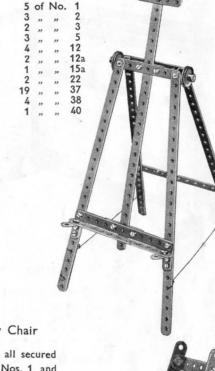


2 of No. 111c Parts required | 8 of No. 35

of No. 2

12a 15

19b



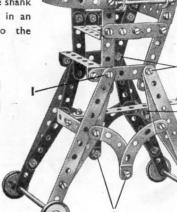
Parts required

D19. Easel

D20. Baby Chair

The Bolts 1 are all secured pivotally (see S.M. Nos. 1 and 1a), and the height of the chair can be adjusted by fitting any hole in the Strip 2 over the shank of a Bolt that is secured in an Angle Bracket bolted to the Double Angle Strip 3.

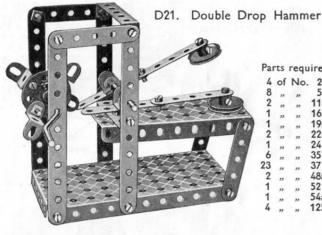
Parts required



D23. Gong

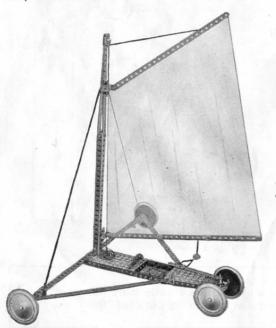
Parts required

6 of No.



D22. Land Yacht

The chassis of the model is represented by a  $5\frac{1}{3}$ "  $\times 2\frac{1}{3}$ " Flanged Plate and a Flanged Sector Plate, the two parts being joined together as shown by Strips, and the intermediate space filled in by  $2\frac{1}{2}'' \times \frac{1}{2}''$  Double Angle Strips. The rear axle bearing, a  $2\frac{1}{2}'' \times \frac{1}{2}''$  Double Angle Strip, is secured to its pivot by a Bush Wheel. A Crank and  $5\frac{1}{2}''$ Strip form the tiller.

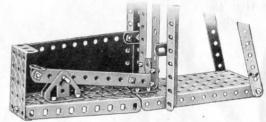


Parts required of No. 1 37 62 115 125 126

D24. Schneider Trophy Seaplane Four 51/2" Strips held together by means of Double Brackets form the fuselage, the rear end of which is fitted with two Trunnions representing tail planes. The fin is built up from a Flat Trunnion and two  $\frac{1}{2}$  ×  $\frac{1}{2}$  Angle Brackets. Each of the wings consists of three 21 Strips secured



D25. "Try-Your-Strength" Machine



10

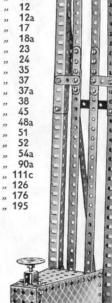
Fig. D25a

The striker (Fig. D25b), a Bush Wheel mounted on a 2" Rod, is allowed to rest at its lower end on 6 one end of the lever forming the link between the striker and the weight (Fig. D25a). The weight is represented by a  $\frac{1}{2}$  loose Pulley, and slides vertically between two lengths of Strips.

	Pa	rts r	equir	ed	
	f No.		4	of	No.
6,	, ,,	2 3	2	"	,,
1,	,,,	3	4 4 3 2	,,	"
			4	,,	"
		19/	3	,,,	"
	/-	1	2	,,,	"
	1-0	1000	1	,,	22
@ /-	-400	Mary .	1	"	"
			1	,,,	"
, F	7	No.	1	"	,,,
	1		, 2	"	"
			00	,,,	"
Fig	. D25H	,	66 5	27	"

Parts required 6 of No. 2

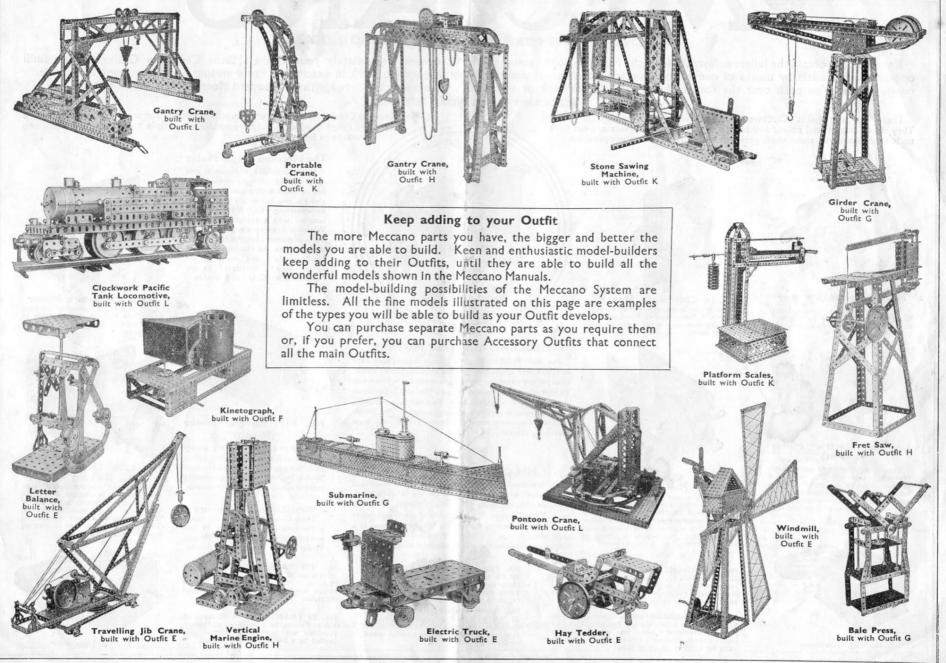
,, 126



#### HOW TO CONTINUE

This completes our examples of models that can be made with MECCANO Outfit D (or C and Ca). The next models are a little more advanced, requiring a number of extra parts to construct them. The necessary parts are all contained in a Da Accessory Outfit, which can be obtained from any Meccano Dealer.

### Build Bigger and Better Models-



# MECCANO

#### POWER UNITS FOR OPERATING MECCANO MODELS

operate your models by means of one of the Meccano power units described commences to work in exactly the same manner as its prototype in real life. on this page. You push over the control lever of the clockwork or electric

If you want to obtain the fullest enjoyment from the Meccano hobby you should motor and immediately your Crane, Motor Car, Ship Coaler or Windmill Each motor is pierced with the standard Meccano equidistant holes.

Meccano Clockwork Motors are especially suitable for small models built with a

#### MECCANO CLOCKWORK MOTORS

These are the finest Clockwork motors obtainable for model driving. They have exceptional power and length of run and their gears are cut with such precision as to make them perfectly smooth and steady in operation.



#### No. I Clockwork Motor

An efficient and long-running Motor fitted with a brake lever by means of which it may be started and stopped. It is non-reversing



El Electric Motor (6-volt)

This is a highly efficient motor (nonreversing) that will give excellent service. It can be operated through a 9-volt Meccano Transformer from the mains, providing that the supply is alternating current, or from a 6-volt accumulator

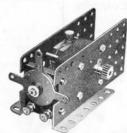


No. T20a Transformer



No. la Clockwork Motor

This Motor is more powerful than the No. 1 Motor and is fitted with reversing motion. It has brake and reverse levers.



E6 Electric Motor (6-volt)

This fine motor is fitted with reversing motion and provided with stopping and starting controls. It can be operated through a 9-volt Meccano Transformer from the mains providing that the supply is alternating current, or from a 6-volt

No. T20A TRANSFORMER (Output 35 VA at 20/3 volts) for 20-volt Electric Motors. Has two separate circuits at 20 volts, one controlled by a 5-stud speed regulator; and a third circuit at  $3\frac{1}{2}$  volts for lighting up to 14 lamps.

No. T6A TRANSFORMER (Output 40 VA at 9/31 volts) for 6-volt Electric Motors. Has two separate circuits at 9 volts, one controlled by a 5-stud speed regulator; and a third circuit at 31 volts for lighting up to 18 lamps.



#### MECCANO ELECTRIC MOTORS

The four Meccano Electric Motors shown here have been designed specially to provide smooth-running power units for the operation of Meccano models. The 6-volt Motors may be operated through a Meccano Transformer direct from the mains, providing that the supply is alternating current, or from a 6-volt accumulator. The 20-volt Motors are operated through a 20-volt Transformer from alternating current supply mains.

#### **MECCANO TRANSFORMERS**

There are six Transformers in the series, as described below, all of which are available for the following A.C. Supplies:-100/110 volts, 50 cycles; 200/225 volts, 50 cycles: 225/250 volts, 50 cycles. Any of the Transformers can be specially wound for supplies other than these at a small extra charge. When ordering a Transformer the voltage and frequency of the supply must always be stated.

> No. T20M TRANSFORMER (Output 20 VA at 20 volts) for 20-volt Electric Motors. This is similar to the No. T20 Transformer, but is not fitted with speed

> No. T6M TRANSFORMER (Output 25 VA at 9 volts) for 6-volt Electric Motors. This is similar to the No. T6 Transformer, but is not fitted with speed regulator.

#### The Meccano Magic Motor

The Meccano Magic Motor is well designed and strongly constructed, and is fitted with a powerful spring giving a long and steady run. It is non-reversing. Each Magic Motor is supplied with a separate 1" Pulley Wheel and three pairs of driving bands of different lengths. It is capable of driving all the Meccano A and B Outfit models, and many of the lighter models illustrated in the Manuals of the C, D and E Outfits.



#### No. El20 Electric Motor (20-volt)

The E120 Electric Motor is a very reliable and smooth-running power unit. It is operated through a Meccano 20-volt Transformer from alternating current supply mains. Non-reversing.

#### Resistance Controllers

These Controllers enable the speed of Meccano 6-volt and 20-volt Motors and Hornby 6-volt and 20-volt Electric Trains to be regulated as desired.

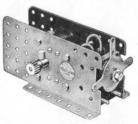
No. T20 TRANSFORMER (Output 20 VA at 20 volts) for 20-volt Electric Provided with one 20-volt Motors. circuit controlled by a 5-stud speed regulator.

No. T6 TRANSFORMER (Output 25 VA at 9 volts) for 6-volt Electric Motors. Provided with one 9-volt circuit controlled by a 5-stud speed regulator.



No. 2 Clockwork Motor

This is a Motor of super quality. Brake and reverse levers enable it to be started, stopped or reversed,



#### No. E20b Electric Motor (20-volt)

This 20-volt Electric Motor is an extremely efficient power unit, fitted with reversing motion and provided with stopping and starting controls. It is operated through a Meccano 20-volt Transformer from alternating current supply mains.



No. T20 Transformer

### LIST OF MECCANO PARTS

