

MECCANO

Real Engineering in Miniature

MODEL-BUILDING WITH MECCANO

There is no limit to the number of models that can be built with Meccano—Cranes, Clocks, Motor Cars, Ship Coalers, Machine Tools, Locomotives—in fact everything that interests boys. A screwdriver and a spanner, both of which are provided in each Outfit, are the only tools necessary.

When you have built all the models illustrated in the Manuals of Instruction the fun is not over, but is just beginning. Now comes the chance to make use of your own ideas. First of all, re-build some of the models with small changes in construction that may occur to you; then try building models entirely of your own design. In doing this you will feel the real thrill of the engineer and the inventor.

HOW TO BUILD UP YOUR OUTFIT

Meccano is sold in eleven different Outfits, ranging from No. O to No. 10. Each Outfit from No. 1 upwards can be converted into the next one larger by the purchase of an Accessory Outfit. Thus, Meccano No. 1 Outfit can be converted into No. 2 Outfit by adding to it a No. 1a Accessory Outfit. No. 2a Outfit would then convert it into a No. 3 and so on. In this way, no matter with which Outfit you commence, you can build it up by degrees until you possess a No. 10 Outfit.

All Meccano parts are of the same high quality and finish, but the larger Outfits contain a greater quantity and variety, making possible the construction of more elaborate models.

As shown in the illustrations, the realism of many models can be increased by the inclusion of the figures, motor vehicles and other items from the Dinky Toys Series; pilots and drivers from the Aeroplane and Motor Car Constructor Outfits; trees and hedges from the Hornby Railway Series; Meccano sacks, cable drums, etc. These items are not included in any of the Outfits. A Clockwork Motor is included in Outfits 7a, 8, 9 and 10 only, and an Electric Motor in Outfits 9a and 10 only.

ELECTRIC LIGHTING OF MECCANO MODELS

It is great fun to illuminate your Meccano models by electric light, and a special Meccano Lighting Set can

be obtained from your dealer for this purpose. This consists of two spot lights with plain and coloured imitation glass discs, one stand lamp, two special brackets, and two pea lamps, operated from a 4-volt flash-lamp battery (not included in the Set). The stand lamp is used for decorative purposes, and the spot lights can be used as headlamps, floodlights on cranes, and in countless other ways.



The "Meccano Magazine" is published specially for Meccano boys. Every month it describes and illustrates new Meccano models for Outfits of all sizes, and deals with suggestions from readers for new Meccano parts and for new methods of using the existing parts. There are model-building competitions specially planned to give an equal chance to the owners of small and large Outfits. In addition, there are splendid articles on such subjects as Railways, Famous Engineers and Inventors, Electricity, Chemistry, Bridges, Cranes and Aeroplanes, and special sections dealing with the latest Engineering, Aviation, Shipping and Road and Track News. Other pages deal with Stamp Collecting, and Books of interest to boys; and a feature of outstanding interest is the section devoted to short articles from readers.

The "Meccano Magazine" is the finest of all papers for boys who are interested in the wonderful things going on in the world around them. It is published on the first of each month. If you are not already a reader write to the Editor for full particulars, or order a copy from your Meccano dealer, or from any newsagent.

THE MECCANO GUILD

Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide organisation, started at the request of Meccano boys. Its primary object is to bring boys together and to make them feel that they are all members of a great brotherhood, each trying to help others to get the very best out of life. Its members are in constant touch with Headquarters, giving news of their activities and being guided in their hobbies and interests. Write for full particulars and an application form to the Secretary, Meccano Guild, Binns Road, Liverpool 13.

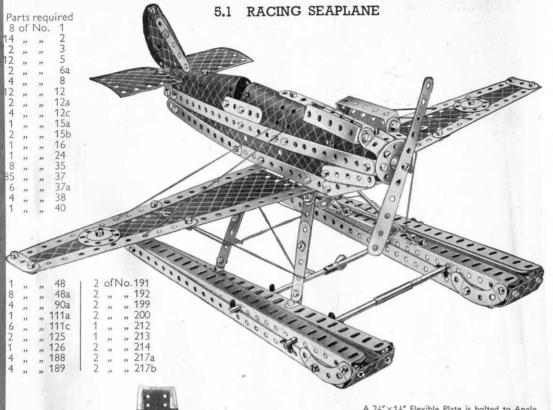
Clubs founded and established under the guidance of the Guild Secretary provide Meccano boys with opportunities of enjoying to the utmost the fun of model-building. There are nearly 200 active clubs in Great Britain, and nearly 100 in countries overseas, each with its Leader, Secretary, Treasurer and other officials. With the exception of the Leader, all the officials are boys, and as far as possible the proceedings of the clubs are conducted by boys.

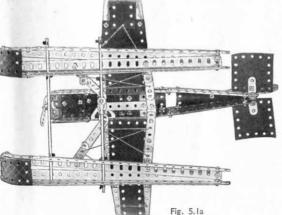
Recruiting Medallions are awarded to members who are successful in securing recruits for the Guild, and good work on behalf of Meccano clubs, or of the Guild generally, is recognised by the presentation of special Merit Medallions. Full particulars of both these awards will be sent post free on request.

MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and an Instruction Manual. If ever you are in any difficulty with your models, or if you want advice on anything connected with this great hobby, write to us. We receive every day hundreds of letters from boys in all parts of the world, and each of these is answered personally by one of our staff of experts. Whatever your problem may be, write to us about it.

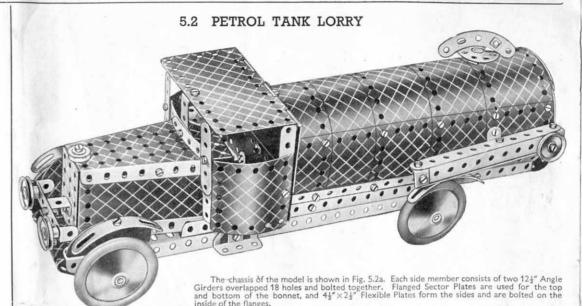






A 2½"×1½" Flexible Plate is bolted to Angle Brackets underneath the nose, but it is removed in Fig. 5.1a to show the construction of the fuselage. The rudder is bolted to a 3\fmu Strip, which is held upright between four spacing Washers (two on each side) on the 1 Bolt that holds the 121" Strips together at the tail.

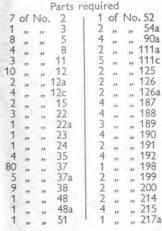
The leading edge of the wing is fastened to the fuselage by a Trunnion, and the trailing edge is fixed to a 15" × 5" Double Angle Strip that spaces the underside of the fuselage. The floats are attached by Obtuse Angle Brackets bolted to the wings. The front tie rod of the floats is made up of two 4" Rods joined by a Rod Connector, and the rear tie rod consists of a 4½" Rod and a 3½" Rod joined by a Rod and Strip Connector. A 124" Strip is bolted between the two 12½" Angle Girders that form the top of each float.

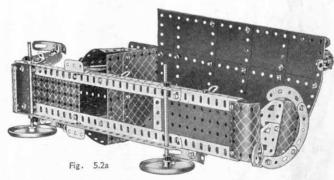


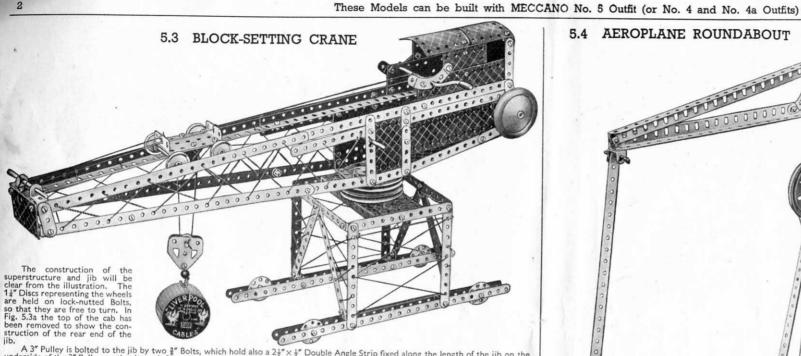
In Fig. 5.2a the tank is opened out to show its construction. The top of the tank consists of four $5\frac{1}{2}'' \times 2\frac{1}{2}'''$ Flexible Plates and a $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate. It is extended on the rear side by two $5\frac{1}{2}'' \times 2\frac{1}{2}'''$ Flexible Plates and $12\frac{1}{2}'''$ Strips are bolted to each longitudinal edge. The complete tank is attached to the Angle Girders by four Obtuse Angle Brackets. The tank filler cap is a Bush Wheel fitted with a $2\frac{1}{2}$ " small radius Curved Strip, and is fastened to the shank of the $\frac{1}{2}$ " Bolt at the top of the tank.

The steering wheel is a 14" Disc lock-nutted to the Flanged Sector Plate.

The roof and back of the cab consist of a Hinged Flat Plate and two $2\frac{1}{2}''\times 1\frac{1}{2}''$ Flexible Plates overlapped one hole. The cab is fastened to the chassis by Angle Brackets, and to the bonnet by the $1\frac{1}{2}''\times\frac{1}{2}''$ Double Angle Strip that forms the central division of







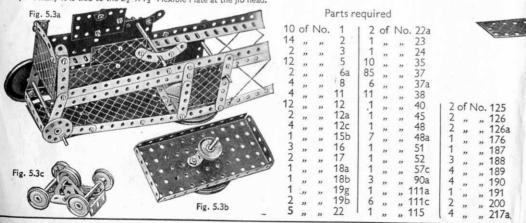
A 3" Pulley is bolted to the jib by two $\frac{3}{4}$ " Bolts, which hold also a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip fixed along the length of the jib on the underside of the 3" Pulley, so that its ends form a bearing between two $\frac{3}{4}$ " Pulleys. A $\frac{3}{4}$ " Rod fastened in the boss of the upper 3" Pulley passes through the boss of the lower 3" Pulley, which is bolted to a $\frac{5}{4}$ " \times $\frac{2}{4}$ " Flanged Plate forming part of the superstructure. The Rod

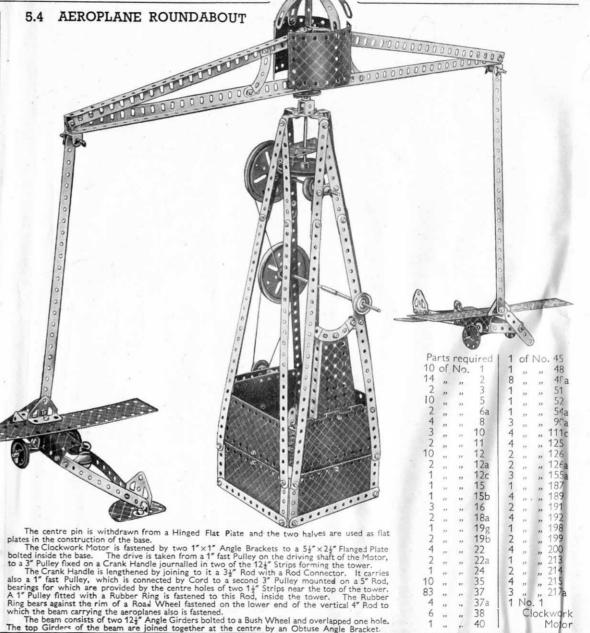
is retained in position below the Flanged Plate as shown in Fig. 5.3b.

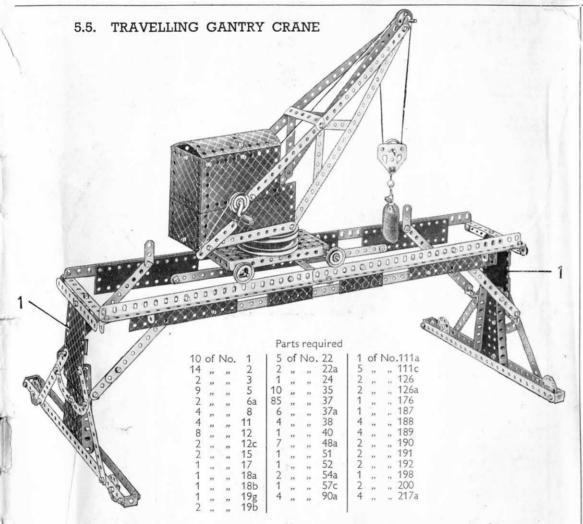
The hoisting carriage is shown in Fig. 5.3c; it runs on rails formed by Angle Girders at the top of the jib. A Cord is tied to the front end of the carriage, and is taken over a 3½ Rod at the jib head and wound six times around the Crank Handle. It is then tied to the rear

A second Cord is tied to a Cord Anchoring Spring on the 3½ Rod carrying the Bush Wheel and the Road Wheel. The Cord is then led around one of the 1″ loose Pulleys in the carriage, around the ½″ loose Pulley in the pulley block, and back over the second 1″ loose

Pulley. Finally it is tied to the 2½"×1½" Flexible Plate at the jib head.







The pin has been withdrawn from a Hinged Flat Plate and the two halves are used as flat plates 1 in the construction of the supports for the gantry. Four 1½" Discs are fastened to the 12½" Strips by lock-nutted Bolts, so that the gantry can travel along the ground. Each of the rails consists of two 12½" Angle Girders, overlapped three holes and joined across by 5½" Strips. Trunnis connect the rails to the supports.

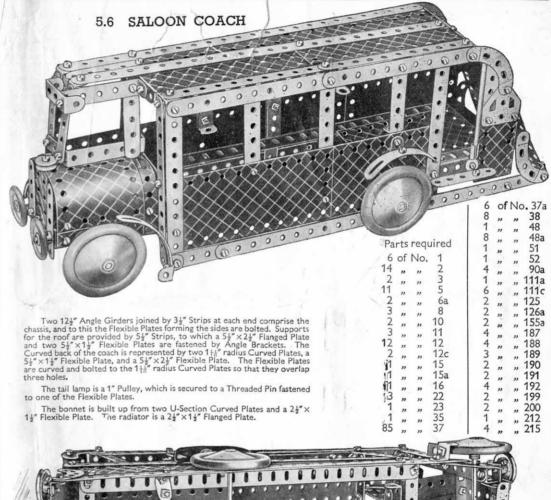
A 5½"×2½" Flanged Plate fitted with a 3" Pulley forms the base of the crane, and the 1" Pulleys are fastened on 5" Rods journalled in the end holes of the Flanged Plates.

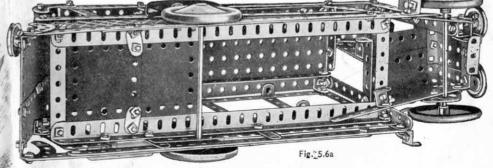
The cab of the grange praces.

The cab of the grange praces.

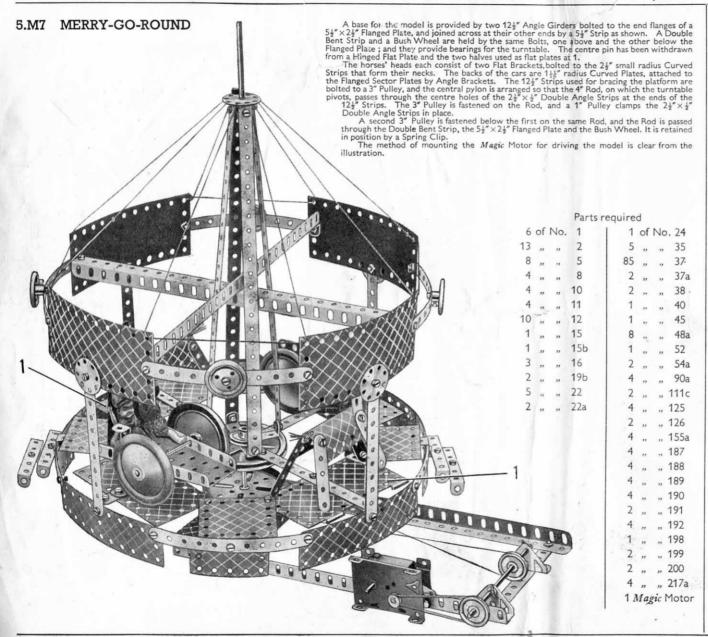
The cab of the grane consists of Flexible Plates fastened together by $2\frac{\pi}{2}$ " Double Angle Strips, and a Crank Handle fitted with a 1" Pulley and a Road Wheel is passed through the sides. The Bolts that hold the lower $12\frac{\pi}{2}$ " Strips of the jib carry also a $2\frac{\pi}{2}$ " A1" Flanged Plate that has a second 3" Pulley fixed to it. A 2" Rod in the boss of this Pulley passes through the lower Pulley and Flanged Plates, and is retained in position beneath it by a Bush Wheel.

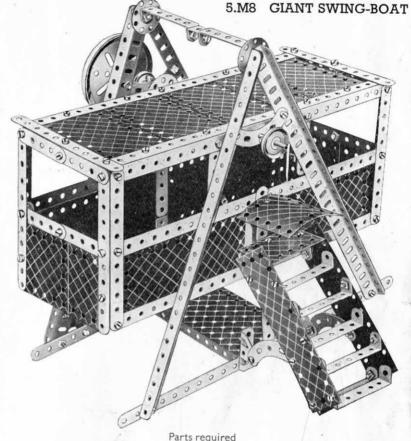
A Cord is tied to a Cord Anchoring Spring on the shaft of a Crank Handle, and after passing over the 1" loose Pulleys at the jib head and in the pulley block, is fastened to the jib as shown.





These Models can be built with MECCANO No. 5 Outfit (or No. 4 and No 4a. Outfits)





		1		Par	ts	req	uired					,	
10	of	No.	1	1 4	of	No	. 22	1	6	of	No	.111c	
12	,,	,,	2	1	"	,,	24		2	,,,	,,	126	
2	,,	**	3	3	,,	,,	35		2	,,	,,	126a	
12	,,	**	5	85	,,	,,	37		1	,,	,,	147b	
4	29	29	8	6	,,	22	37a		1	,,	,,	188	
4	,,	,,	11	6	,,	,,	38		2	,,	,,	189	
4 4 6 2 1 1	,,	**	12	1	,,	.,	45		4	.,	,,	190	
2	,,	**	12a	8	"	,,	48a		2	1.	33	191	
1	.,,	"	15	1	,,	,,	51		4	1,,	**	192	
1	,,	**	16	1	,,,	,,	52		1	/	,,	198	
1 2	,,	,,	17	2 4	,,	,,	54a		1/	,,	,,	200	
1	,,	,,	19g	4	,,	,,	90a		1	,,	,,	213	
2	,,	22	19b	1	"	"	111a		2	,,	,,,	217a	
				1 M	Lag	ic N	1otor						

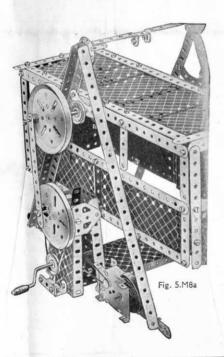
5.M8 GIANT SWING-BOAT—continued.

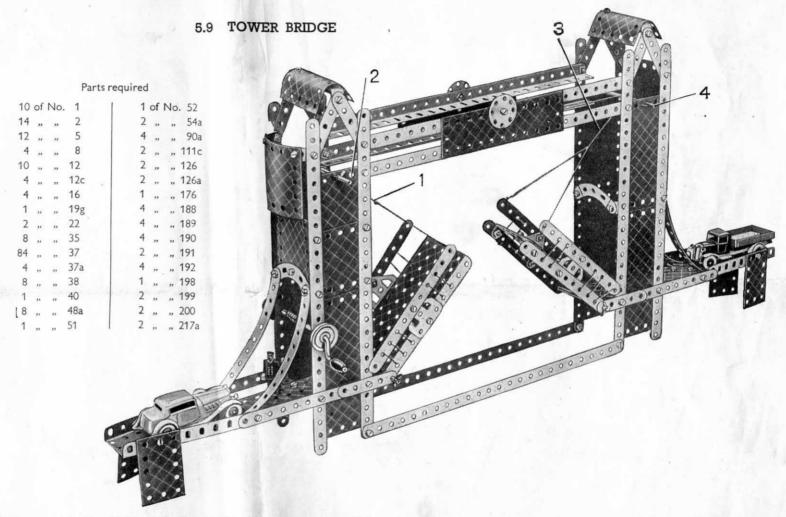
The main supports for the swing-boat are formed by fastening two $12_z^{\mu\nu}$ Angle Girders, which are bolted to a base made by fastening two $12_z^{\mu\nu}$ Strips to a $5_z^{\mu\nu} \times 2_z^{\mu\nu}$ Flanged Plate. The steps are supported by two $2_z^{\mu\nu}$ small radius Curved Strips, bolted to the sides of the staircase and to two Trunnions fastened to the base. The platform at the top consists of a $2_z^{\mu\nu} \times 1_z^{\mu\nu}$ Flexible Plate held in position by two $1^{\nu} \times 1^{\nu}$ Angle Brackets.

The 1# "radius Curved Plate is fastened to a Double Bent Strip bolted to one end of a 5# Strip, the other end of which is fastened to the base.

The swing-boat is pivoted on a compound rod consisting of a 5" Rod and a 4" Rod joined by a Rod Connector. The compound rod is held in the boss of a Bush Wheel bolted to the side of the swing-boat (see Fig. 5.M8a)

The Magic Motor is bolted direct to the base. The drive is taken by a Driving Band from the small pulley of the Motor to a 1" Pulley on the shaft of a 3½" Crank Handle journalled in holes in two Flanged Sector Plates. A second 1" Pulley on the Crank Handle is connected by a Driving Band to a 3" Pulley on a 2" Rod journalled in the Flanged Sector Plates. A 5½" Strip is attached to a Pivot Bolt, and its free end is lock-nutted to the top 3" Pulley. The two Flanged Sector Plates are bolted at the bottom to a 2½" x 1½" Flanged Plate and to two Double Brackets.

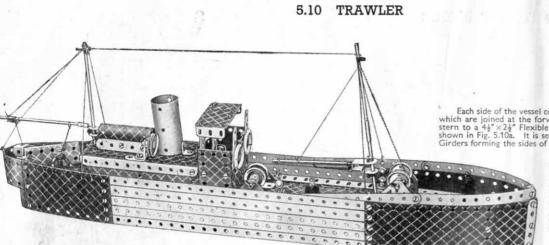


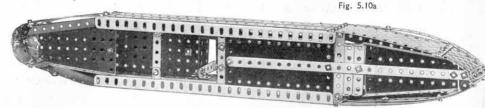


The centre pin has been withdrawn from a Hinged Flat Plate, and one of the halves is used in the construction of the towers. Each of the main towers consists of four $12\frac{1}{2}$ " Strips to which are bolted Flexible Plates as shown. The $12\frac{1}{2}$ " Strips are braced across by the $2\frac{1}{2}$ " Double Angle Strips that support the approach roadway, the $2\frac{1}{2}$ " small radius Curved Strips, and a four Angle Girders, and at the bottom by two $12\frac{1}{2}$ " Strips.

Four $2\frac{1}{2}$ " Strips form bearings for the $3\frac{1}{2}$ " Rods on which the halves of the span are pivoted. The left-hand half is a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate fitted with Flat Trunnions and $5\frac{1}{2}$ " Strips as shown. The other half of the span is a part of the Hinged Flat Plate, and is connected to two $5\frac{1}{2}$ " Strips by a $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Double Angle Brackets.

The halves of the span are raised and lowered by turning a Crank Handle journalled in the sides of the left-hand tower. Cord 1 passes over Rod 2 and is fastened to a Cord Anchoring Spring on the Crank Handle. Cord 3 passes over Rod 4 and around Rod 2, and is then knotted to Cord 1 inside the tower.



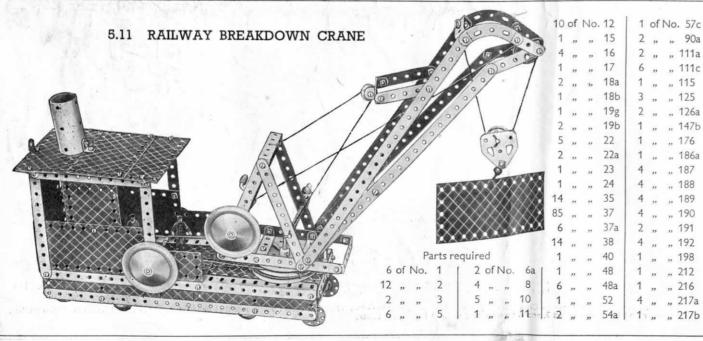


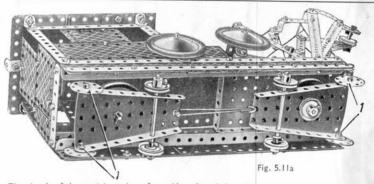
Each side of the vessel consists of three $12\frac{1}{2}$ " Strips and two Angle Girders which are joined at the forward end to a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plate, and at the stern to a $4\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plate. The deck of the model is constructed as shown in Fig. 5.10a. It is secured to Strips bolted between two of the Angle Girders forming the sides of the ship.

The sides of the cabin behind the bridge are attached by a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip and Flat Brackets to the two Angle Girders in the sides of the ship. The back of the cabin is completed with $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips. The back of the wheelhouse, a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate, is bolted to the $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate, the Bolts holding also Angle Brackets and $2\frac{1}{2}''$ Strips. The front of the wheelhouse is a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate, which is held in position by two Angle Brackets.

The funnel, a $2\frac{1}{2}$ Cylinder, is fastened to the top of the cabin by an Angle Bracket.

						Pa	rts rec	quir	ed						
	of	No.	1	1 1	of	No.	15a	1	of	No.	. 48	1	of	No	.176
8	"	.22	2	2	22	,,,	15b	5	,,	**	48a	4	,,	,,	188
	,,	**	3	1	22	,,	16	1	,,	,,	51	3	,,	**	189
9	,,	٠,	5	2	,,		17	1	,,	23	52	4	,,	**	190
2	"	22	6a	4	,,	.,	22	2	,,	**	54a	2	,,,	**	191
4	"	22	8	2	,,,	**	22a	1	,,	**	57c	3	,,	"	192
5	,,,	**	10	1	22		24	2	,,	"	111a	2	,,	,,	199
1	"	"	11	14	"	**	35	6	27	23	111c	1	,,	,,	212
10	"	22	12	85	23	.,	37	2	"	**	125	1	"	,,,	213
4	"	22	12a	6	,,	19	37a	2	"	**	126	1	,,	,,,	216
1	27	**	12c	1	:22	4.5	40	2	"		126a	1	,,	,,	217a
1	**	27	15	1	**	**	44	2	1.7		155a				





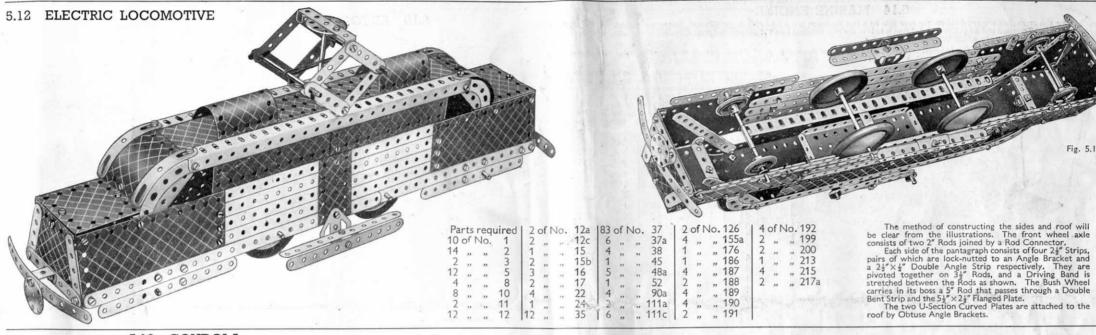
The chassis of the model consists of two U-section girders, built up from Angle Girders and joined at each end by $3\frac{1}{2}$ " Strips and Angle Brackets. A $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate and a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Strip Plate, overlapping one hole, are attached to the Angle Girders by Flat Brackets. The framework on which the jib is pivoted is fastened to a 3" Pulley by two $\frac{3}{8}$ " Bolts, which have two Washers on their shanks for spacing purposes. The $\frac{3}{8}$ " Bolts on which the jib luffs are lock-nutted.

The 3" Pulley on the jib swivels on a $3\frac{1}{2}$ " Rod passed through its boss, and is held in place by a Cord Anchoring Spring.

The front bogic (Fig. 5.11a) pivots on the 3½" Rod and is held between a Road Wheel and a 1" Pulley as shown. The rear bogic is similarly pivoted on a 2" Rod, bearings for which are provided by the 5½" × 2½" Flexible Plate and two 2½" Strips overlapped three holes. The bogics are connected by a Driving Band, and the Bolts 1 are lock-nutted. Luffing of the jib is controlled by the built-up crank handle, consisting of a Double Bracket fitted with an Angle Bracket that carries a Pivot Bolt. The Bolt holding the Angle Bracket clamps the Double Bracket to the Rod.

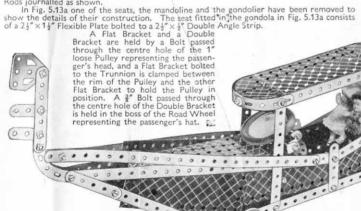
4 ,, 217a Hoisting is controlled by the Crank Handle, and the slewing movement is carried out by a belt of Cord passed around the upper 3" Pulley in the jib and then wound several times around the Rod journalled in the sides of the cab.

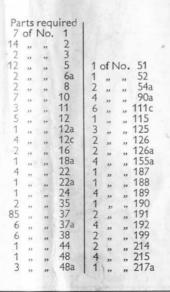
Fig. 5.12a

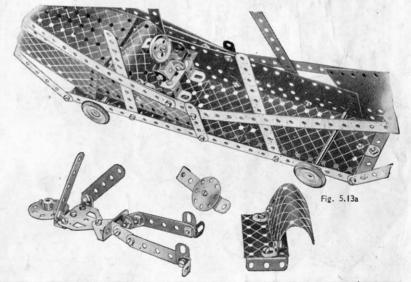


5.13 GONDOLA

The bottom of the gondola consists of a framework of two 12 $\frac{1}{2}$ " Angle Girders, joined across at each end by a $2\frac{1}{2}$ " Strip, and Angle Brackets. A $12\frac{1}{2}$ " Strip is bolted in the centre hole of each of the two $2\frac{1}{2}$ " Strips, supports the Flexible Plates that fill in the bottom of the model. The model runs on 1" Pulleys fitted with Rubber Rings, which are mounted on 31/2"



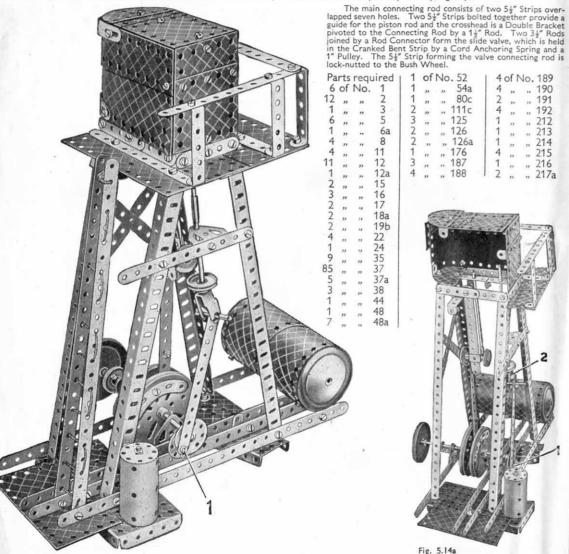


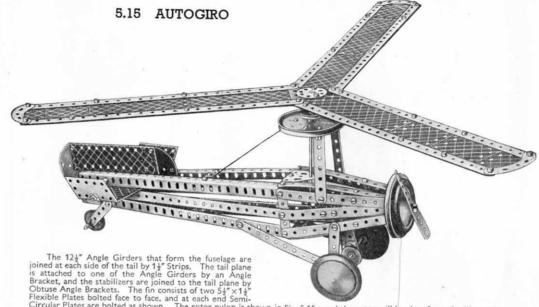


5.14 MARINE ENGINE

Bearings for the crankshaft are provided on the rear side by a Flat Trunnion and a Reversed Angle Bracket bolted to it, and on the other side by a second Flat Trunnion and a 1½" Disc. A 3½" Rod is held in the rear bearings by a 1" Pulley and a Spring Clip, and in the other bearings is a 2" Rod, which is retained in place by a Bush Wheel and a Spring Clip.

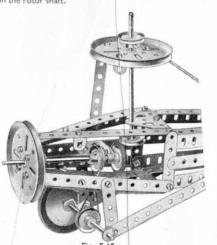
To the inner ends of these Rods are fastened 3" Pulleys that form the flywheels. A 2" Rod is pushed through the outer hole of one of these and then into a Reversed Angle Bracket bolted to the Pulley. The Rod is held in place by four Spring Clips.



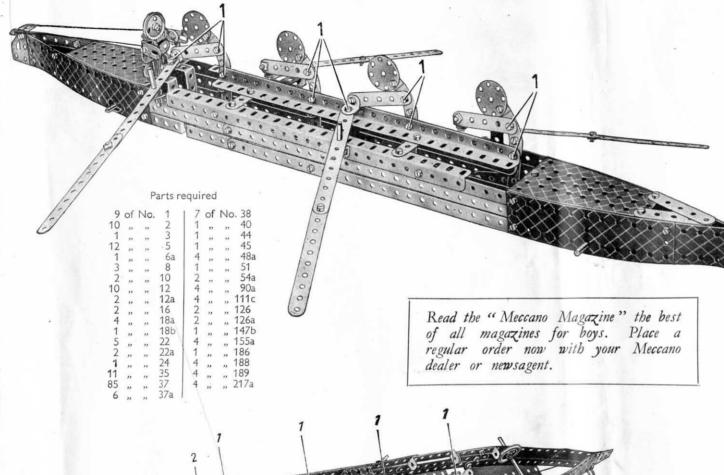


Obtuse Angle Brackets. The fin consists of two $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates bolted face to face, and at each end Semi-Circular Plates are bolted as shown. The rotor plon is shown in Fig. 5.15a, and the rotor will be clear from the illustration. The $12\frac{1}{2}''$ Strips are bolted at the hub to a triangle of $2\frac{1}{2}''$ Strips, two of which are fastened to the Bush Wheel. In Fig. 5.15a part of the nose has been removed to show the method of driving the rotor and propeller. The propeller shaft is a 5'' Rod, bearings for which are provided by the 3'' Pulley in the nose, and the hole of a Flat Bracket fastened to a 1'' × 1'' on the axle of the landing wheels, through a Driving Band to a second 1'' Pulley on the propeller shaft. A 1'' Pulley fitted with a Rubber Ring transmits the drive to the rotor by making frictional contact with a further 1'' Pulley fixed on the rotor shaft.

8	of	No.	Parts 1	require 1 3		No	5. 35
14	,,	,,,		85	,,,		27
2	,,	,,	2 3 5			-	27-
			-	1 4	22	22	
11	27	22		4	22	**	38
2	11	**	6a	3	,,	**	90a
11 2 4 4	- 22	200	8	6	**	**	111c
	.,,	,,	10	2	,,		125
12		**	12	6 4 3 6 2 1	,,	2.5	126a
1	**	,,	12a	2	 ;;	- 27	155a
4			12c	1		"	186
2	22	"		1 5	**	.,	
2	22	22	15	3	-27	333	187
1	"	"	15a	4	39		188
1	,,	**	18a	2	,,	,,	189
2	,,	**	19b	4	**	**	190
1 4 2 1 1 2 5 1	,,	,,	22	2 1 3 4 2 4 2 4			191
1	03		22a	1 4	35	>>	
	22	**		4	"	"	192
1.	***		24	2			214



5.16 ROWING FOUR



Each side of the boat consists of an Angle Girder extended by $12\frac{1}{2}$ " Strips, the one at the stern overlapping nine holes, and that at the bows overlapping eight holes. Two $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plates are bolted to the $12\frac{1}{2}$ " Strips at the bows and stern as shown. The sides are filled in by $12\frac{1}{2}$ " Strips and $2\frac{1}{2}$ " $\times \frac{1}{2}$ " Double Angle Strips bolted to the $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plates. Flanged Sector Plates form the deck and are bolted to the sides at their broad ends.

The hull is braced by a $2\frac{1}{2}''\times 1\frac{1}{2}'''$ Flanged Plate bolted across it as shown in Fig. 5.16a. The rowing crew are carried on an Angle Girder bolted to two $2\frac{1}{2}'''$ Strips fastened to the Angle Girders forming the sides. Each member of the crew consists of a $2\frac{1}{2}'''$ small radius Curved Strip overlapping a $2\frac{1}{2}'''$ Strip three holes. A further $2\frac{1}{2}'''$ Strip fitted with an Angle Bracket and bolted to the "body" forms the arms, and a $1\frac{1}{4}'''$ Disc represents the head. The four figures are pivotally attached to the Angle Girder in the positions shown. The lower end of the $2\frac{1}{2}'''$ Strip forming part of the body of each figure is also pivotally attached to a $12\frac{1}{2}'''$ Strip underneath the boat. The oars are pivotally attached to the Angle Brackets and they also are pivoted on $1\frac{1}{2}'''$ Rods as shown.

The Nuts on Bolts 1 are left sufficiently loose to enable the oars to move easily, but for better working they should all be lock-nutted. To do this seven Nuts more than are included in the Outfit will be required.

The drive is taken from the Pulleys on which the model runs to the Rod carrying the Bush Wheel. The Bush Wheel is connected to the Pivot Bolt on the 12½" Strip by a 3½" Strip. The Pivot Bolt carries six Washers on its shank. Bolt 2 should be lock-nutted.

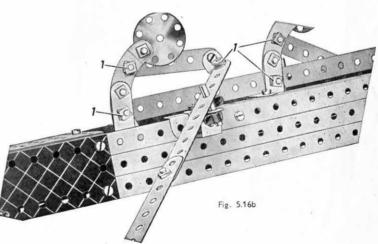


Fig. 5.16a

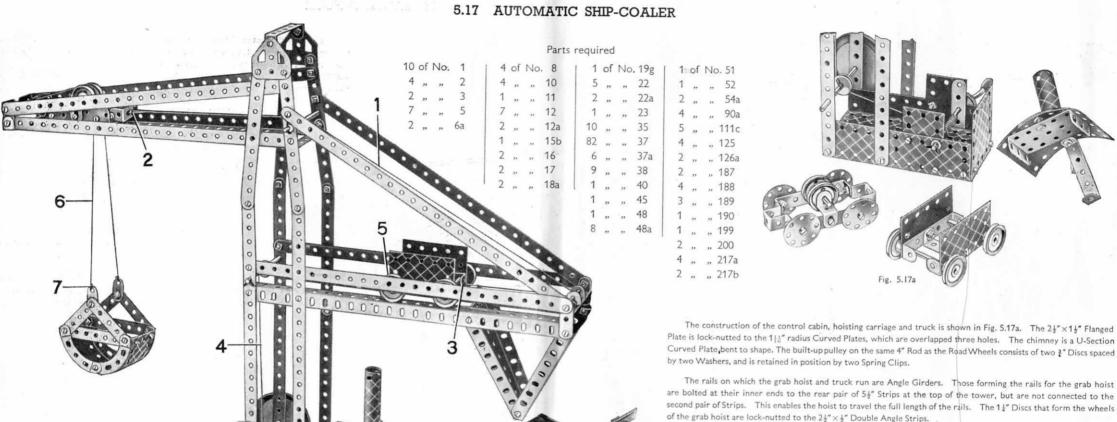


Plate is lock-nutted to the 1 1 "radius Curved Plates, which are overlapped three holes. The chimney is a U-Section Curved Plate bent to shape. The built-up pulley on the same 4" Rod as the Road Wheels consists of two 3" Discs spaced

are bolted at their inner ends to the rear pair of 5½" Strips at the top of the tower, but are not connected to the second pair of Strips. This enables the hoist to travel the full length of the rails. The 1½" Discs that form the wheels of the grab hoist are lock-nutted to the $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips.

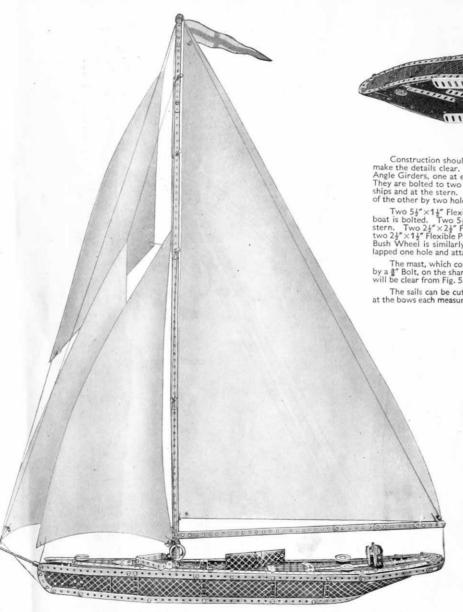
The grab consists of 2½" small radius Curved Strips bolted to 3½" Strips, and the 5½" ×1½" Flexible Plate is attached to them by Angle Brackets.

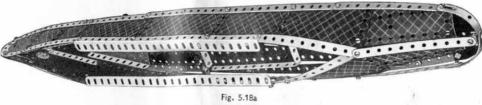
The operating Cords are arranged as follows. Cord 1 is tied at 2 to the grab hoist, passed over a 3½" Rod in the tower, and then around a 1½" Rod held by Spring Clips in a Double Bracket. Finally it is tied to the rear of the truck at 3. Cord 4 is fastened to the truck at 5, led over a ½" loose Pulley on a 3½" Rod halfway up the tower, and around the built-up pulley on the Rod that carries the Road Wheels. It is then wound around the Crank Handle.

Cord 6 is fastened to Flat Bracket 7 on the grab, and is taken over one of the 1" loose Pulleys on the grab hoist. It then passes through the end holes of the 1"×1" Angle Brackets at the end of the jib, and is led over the second 1" loose Pulley and finally tied to the other Flat Bracket on the grab.

The length of the grab operating Cord should be adjusted so that the grab reaches the top at the same time as the truck reaches the inner end of the rails.

5.18 RACING YACHT





Construction should be commenced by building up the sides of the hull, and reference to the illustrations will make the details clear. The pin has been withdrawn from a Hinged Flat Plate, and the two parts are bolted to the Angle Girders, one at each side of the hull near the stern. The Strips along the sides of the deck are then added. They are bolted to two Flanged Sector Plates forming the forward part of the deck, and to two Angle Brackets amidships and at the stern. The Flanged Sector Plates are bolted so that the narrow end of one overlaps the broad end of the other by two bales. of the other by two holes.

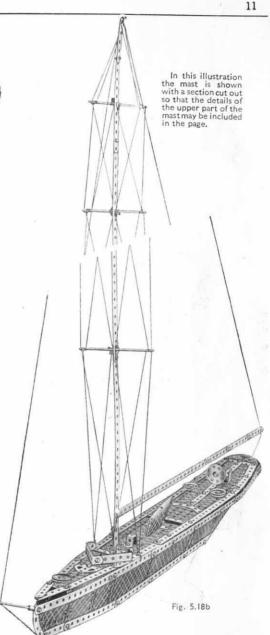
Two $5\frac{1}{4}$ " Flexible Plates connect the Flanged Sector Plate to a $5\frac{1}{4}$ " $\times 2\frac{1}{4}$ " Flanged Plate, to which the small boat is bolted. Two $5\frac{1}{4}$ " Strips overlapped three holes are fastened to the Flanged Plate and to a $2\frac{1}{4}$ " Strip at the stern. Two $2\frac{1}{4}$ " $\times 2\frac{1}{4}$ " Flexible Plates are bolted to this compound strip, together with a $2\frac{1}{4}$ " $\times 1\frac{1}{4}$ " Flanged Plate and two $2\frac{1}{4}$ " $\times 1\frac{1}{4}$ " flexible Plates. The 1" Pulleys are secured by Bolts that pass through the deck into their bosses. The Bush Wheel is similarly fastened to the Trunnion. The small boat consists of two $2\frac{1}{4}$ " $\times 2\frac{1}{4}$ " flexible Plates overlapped one hole and attached to the deck by an Angle Bracket.

The mast, which consists of three $12\frac{1}{2}$ " Strips, a $5\frac{1}{2}$ " Strip and a $2\frac{1}{2}$ " Strip, is fastened between two Angle Brackets by a $\frac{3}{4}$ " Bolt, on the shank of which are four Washers between the Angle Brackets. The method of rigging the model will be clear from Fig. 5.18b.

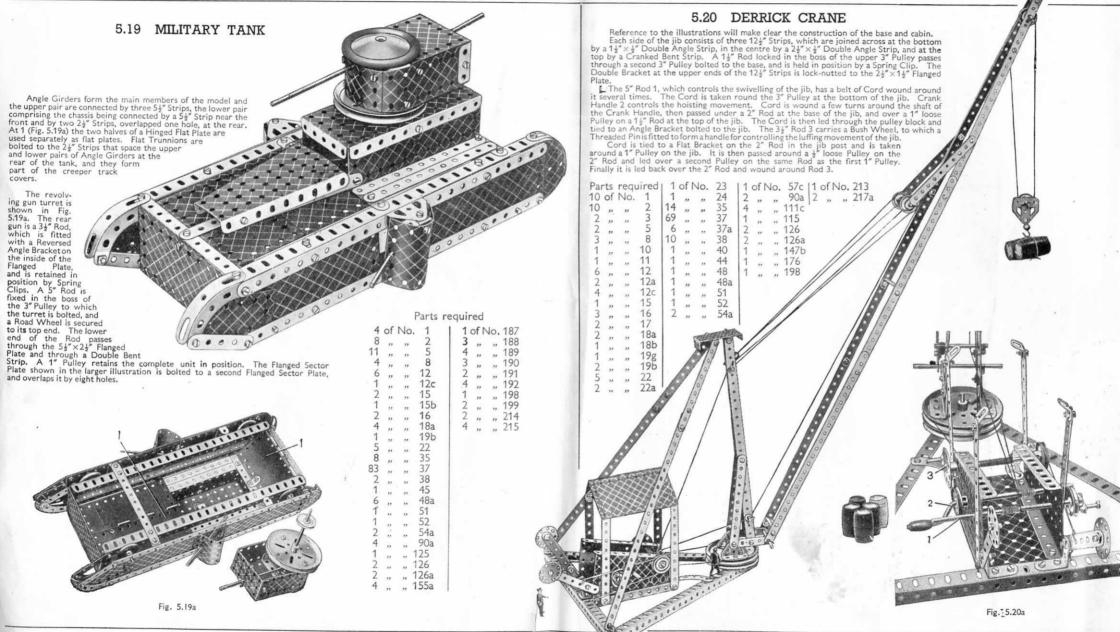
The sails can be cut from white cardboard or stiff paper. The mainsail measures $20^\circ \times 38^\circ \times 43^\circ$. The two sails at the bows each measure $10^\circ \times 22^\circ \times 25^\circ$. The topsail is $12^\circ \times 14^\circ \times 24^\circ$, and is 6° in width at its widest part.

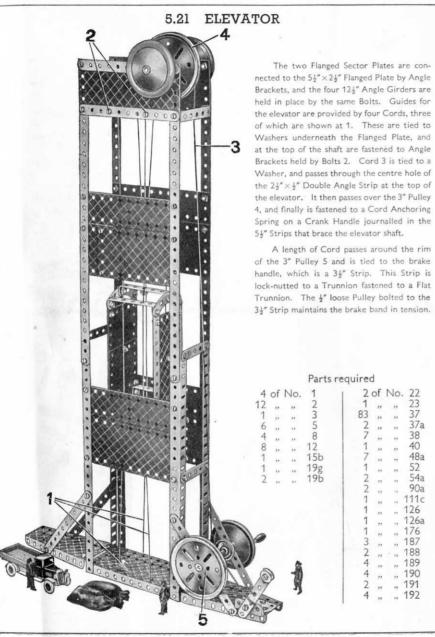
Parts required

10	of	No	. 1	8	of	No	. 35	1 1	of N	10.	126a	
14	2)	"	- 2	85	,,	,,	37	3	,,	,,	155a	
2	,,	,,	3	4	,,	,,,	37a	1	,,	,,	176	
12	,,	,,	5	14	,,	,,	38	4	,,	,,	188	
1	,,	,,	6a	1	,,	,,	40	4	,,	,,	189	
2	,,	,,	8	1	,,	,,	45	4	,,	,,	190	
2	"	22	10	3	,,	,,	48a	2	,,	,,	191	
10	,,	**	12	1	,,	.,,	51	4	22	**	192	
2	,,	,,	12a	1	,,	,,	52	1	"	,,	198	
2	,,		15	2	,,	,,	54a	2	,,	**	199	
1	,,	.91	15b	3	,,	,,	90a	2	,,	,,	200	
2	,,	,,,	16	2	,,	- 27	111a	1	,,	,,	212	
3	,,	**	22	6	,,	,,	111c	1	.,,	220	214	
1	,,	,,	24	1	,,	,,	126	2	,,,	,,	215	



These Models can be built with MECCANO No. 5 Outfit (or No. 4 and No. 4a Outfits)





5.22 BIG WHEEL

Each rim of the wheel consists of four 12½" Strips bolted so that they overlap three holes. The rims are connected by 4" compound strips, and are secured by 6½" compound strips to a Bush Wheel and the inside holes of a 3" Pulley on the supporting shaft. The shaft consists of a 5" and a 4" Rod fastened together by a Rod Connector, and is journalled in the centre holes of two 1½" Discs secured to the ends of two 12½" Angle Girders bolted to the base. The base is formed by bolting 5½" Strips to the shorter flanges of a 5½" × 2½" Flanged Plate, and then extending the length of the Flanged Plate by a Flanged Sector Plate. The construction of the cars can be seen from the illustration.

The drive is taken by Cord from a 1" Pulley on the shaft of a Crank Handle to a 3" Pulley on the shaft of the wheel. The Crank Handle is journalled in the holes of a Cranked Bent Strip bolted to the Flanged Sector Plate, and also in the centre hole of a $1\frac{1}{2}"\times\frac{1}{2}"$ Double Angle Strip fixed to the $5\frac{1}{2}"\times\frac{1}{2}"$ Flanged Plate. The Flexible Plates forming the pay-box are joined together and secured to the framework of the model by $2\frac{1}{2}"\times\frac{1}{2}"$ Double Angle Strips.

Fig. 5.22a shows the Big Wheel driven by an E120 Electric Motor. The drive is taken through a Worm meshed with a 1" Gear, and the 1" Pulley held on a Rod in the Cranked Bent Strip is, driven by a Driving Band which runs on the same Rod as the 1" Gear, in order to give a slow drive.

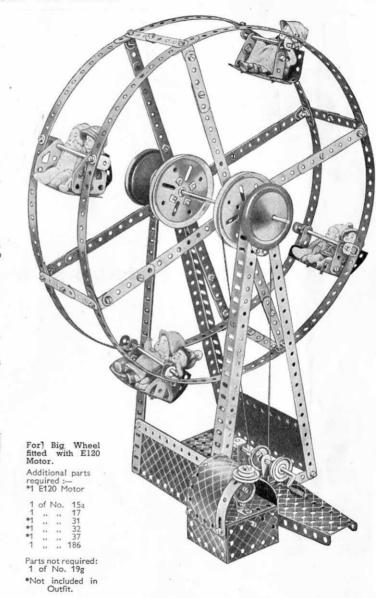
Parts required

8 of No. 1 14 " " 2 2 " " 3 11 " " 5 2 " " 6a 4 " " 10 4 " " 11 12 " 12a 1 " 15b 1 " 15b 4 " 16 1 " 19g 2 " 19b 3 " 22 2 " 22a 1 " " 23	1 of No. 24 9 " 35 85 " 37 12 " 38 1 " 40 1 " 44 1 " 48 4 " 48a 1 " 51 1 " 52 1 " 54a 3 " 111c	1 of No. 125 2 " " 126 2 " " 126a 1 " " 147 4 " " 188 2 " " 190 3 " " 192 2 " " 199 2 " " 200 1 " " 213 1 " " 214 2 " " 215 4 " " 217a

Fig. 5.22a. Sectional view showing

Motor fitted.



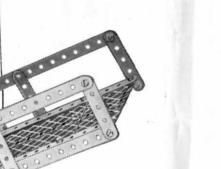


5.23 BEAM BRIDGE

The bridge is pivoted one hole from its end on a 5" Rod, which is supported in two Reversed Angle Brackets bolted to two of the 12½" Angle Girders forming the support for the beam. The sides of the beam consist of compound strips, and they are joined by 2½" × ½" Double Angle Strips. The Road Wheels, which act as counterweights at the rear end of the beam, are fastened on a 4" Rod. The beam is pivoted 1" out of centre to the front on a 5" Rod, which is supported in two Reversed Angle Brackets bolted to the insides of the two Flat Trunnions at the tops of the towers.

The Crank Handle that controls the raising and lowering of the bridge is journalled near the lower ends of the rear beam supports, and is lengthened by joining a $3\frac{1}{2}$ " Rod to it by a Rod Connector. The operating Cord is fastened to the Crank Handle by a Spring Clip, wound around its shaft several times and then taken through the beam and back to the Crank Handle, where it is again tied. Cords attached to the front end of the beam are tied to Double Brackets fastened halfway along the sides of the bridge as shown. When not in use the Crank Handle is kept stationary by a Cord band brake, tensioned by a Driving Band.

Fig. 5.23a shows the Beam Bridge arranged for operation by an E20b Electric Motor. The two 5½" Strips bracing the beam supports are removed, and the Motor is bolted in their place. The Driving Band 1, drives the 1" Pulley 2 direct from the Rod carrying the ½" Pinion



Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide guild for boys, started at the request of boys and as far as possible conducted by boys. Write for full particulars and an application form to the Meccano Guild Secretary, Binns Road, Liverpool, 13.

Parts required

			I ai to	required
10	of	No.	1	4 of No. 187
13	,,	"	2	2 " " 188
2	,,	.,	3	2 " " 189
10	,,	,,	5	4 " " 190
4	,,	,,	8	2 ,, ,, 191
5	,,	,,	10	4 " ., 192
2	,,		11	1 " " 213
8	,,	,,	12	
1	,,	,,	12a	For Beam Bridg
2	,,,	.,,	15	fitted with E20. Electric Motor.
1	,,	.,	15b	A 1.0.1
1	,,	,,	16	Additional parts required:—
1			19g	*1 E20b Motor
	"	"		1 of No. 15
2	n		19b	1 ,, ,, 22
1	,,	***	22	*1 ., ., 23a
	"	"		*1 ., ,, 32
4	"	**	35	2 37
82	22	,,	37	2 126
1			40	1 ,, ,, 186
	"	**	1910	Parts not
7	985	22	48a	required :-
1	,,	,,	52	2 of No. 2
4	"	4	25	1 , ,, 19g
	"	- 60		1 ,, ,, 186a
2	"	,, 1	26a	1 ., ,, 213
1	,,	" 1	86a	*Not included in Outfit.

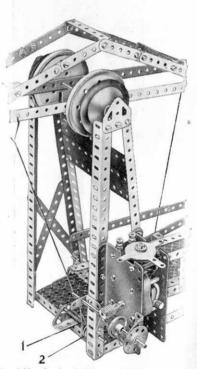


Fig. 5.23a. Sectional view showing Motor fitted.

5.24 PITHEAD GEAR

The rear side of the engine house consists of a Flanged Sector Plate and a 2½"×1½" Flanged Plate, which are bolted to an Angle Girder that forms part of the base of the model.

The $2\frac{1}{2}$ " Cylinder lock-nutted to the $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate, is fitted at each end with $1\frac{1}{4}$ " Discs by passing a 3" Screwed Rod through holes in their circumference and screwing Nuts on each end of it. The piston is a $4\frac{1}{2}$ " Rod fitted with a Rod and Strip Connector, and is retained in position by a Cord Anchoring Spring on a Threaded Pin fastened to a Bush Wheel. A 5" Rod is journalled in the holes of the two $2\frac{1}{2}$ " Strips at the head of the shaft, and it carries at its centre a 1" fast Pulley. On each side of the Pulley are a 3" Pulley and a Road Wheel.

A 4" Rod is held in place in the holes of the $5\frac{1}{2}$ " Strips by Spring Clips, and directly below this Rod, at the bottom of the shaft, is a $3\frac{1}{2}$ " Rod, which is supported in the holes of two Reversed Angle Brackets. This Rod carries a $\frac{1}{2}$ " loose Pulley between two Spring Clips. The arrangement of the Cord forming the guides for the cage can be seen in the illustration. A length of Cord is tied through one of the holes in the 1" loose Pulley at the top of the cage, and is passed over the 1" fast Pulley between the two 3" Pulleys at the top of the shaft. It is then wound six times around the 5" Rod in the engine house, and then led around the $\frac{1}{2}$ " loose Pulley. Finally the Cord is tied to another hole in the 1" loose Pulley.

Fig. 5.24a shows the Pithead Gear adapted for Clockwork Motor drive. The Motor is bolted to the Angle Girder at the base, and the drive is taken from the 1" Pulley fastened on the Motor shaft to a 1" Pulley on the 5" Rod carrying the Bush Wheel.

								Pa	rts	req	uired				
10 of No.	. 1	1 2	of No.		12a	1 5	of No. 22		. 22	1 1	of	No.	48		
14	,,,		2	4	,,,	,,	12c	1	,,	,,,	22a	7	,,	"	48a
2	,,	,,	3	2	,,	**	15	1	,,	,,	23	1	,,	,,	51
11	,,	**	5	1	**	**	15a	1	,,	,,	24	1	,,	,,	52
1	,,	.,	6a	1	,,	,,	15b	9	,,	**	35	1	**	,,	54a
4	,,,	•,	8	1	,,,	22	16	85	,,	,,	37	1	,,	"	80c
2	,,	**	10	1	,,	,,	17	4	,,	,,	37a	1	22	**	111a
2	,,	**	11	1	**	.,	19g	10	,,	.,	38	3.	22	,,	111c
5			12	2			19b	1			40	1 1	**		115

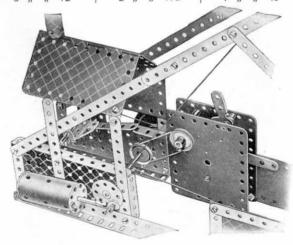


Fig. 5.24a Sectional view showing Motor fitted.

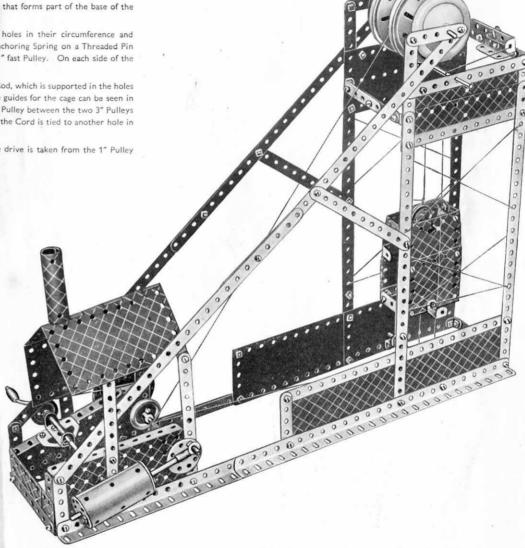


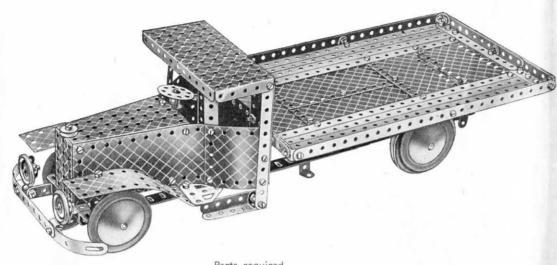
For model Pithead Gear fitted with No. 2 Clockwork Motor.

Additional Parts required :--

*I No. 2 Clockwork Motor

Parts not required 2 of No. 155a * Not included in





							Part	s r	equ	ired											
10 of	No.	1	1 2	of	No	. 11	1 1	of	No.	17	1 6	of	No.	37a	. 6	of N	o. 111c	20	of N	0.	189
12 "	,,,	2	8	,,	,,	12	2	,,	**	19b	12	,,	,,	38	2	,,	., 125	2	,,	,,	191
1 "	,,	3	2	"	29	12a	2	"	**	22	8	,,	**	48a	2		" 126	4	"	,,	192
9 "	,,,	5	1	,,,	++	12c	1	,,	"	23	1	,,	,,	51	2	,,	" 126a	1	,,,	,,	198
2 "	**	6a	1 1	,,	**	15	1	,,	,,	24	1	,,	,,,	52	2	,,	" 155a	2	,,,	,,	200
4 "	,,,	8	1	,,	,,	15b	4	,,	,,	35	2	,,	,,	54a	4	,,,	,, 187	1	"	"	213
2		10	1 1		100000	16	85			37	1 2			111a	1 3		188	2			215

Fig. 5.25b. Sectional view showing Motor fitted.

For Motor Lorry fitted with No. 1 ClockworkMotor.

Additional Parts required :-

*1 No. 1 Clockwork Motor

> 1 of No. 22 *1 ... 23a *4 ... 37 *1 ... 63 1 ... 186a

Parts not required 1 of No. 213

 Not included in Outfit.

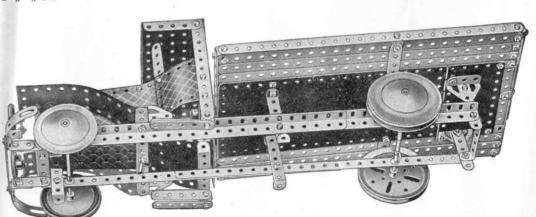


Fig. 5.25a

5.25 MOTOR LORRY

The chassis of the lorry consists of two side members each built upfrom two $12\frac{1}{2}'''$ Angle Girders overlapped 14 holes, and joined at each end by $2\frac{1}{2}'''\times\frac{1}{2}'''$ Double Angle Strips. The front Road Wheels are mounted on a 5" Rod passed through the side members of the chassis, and the back Road Wheels are secured on a compound rod consisting of a $3\frac{1}{2}'''$ and a $1\frac{1}{2}'''$ Rod joined by a Rod Connector and journalled in a similar manner.

Flanged Sector Plates form the top and base for the bonnet and radiator. The narrow end of the bonnet is bolted to the centre hole of the $2\frac{\nu}{2}''\times\frac{\nu}{2}'''$ Double Angle Strip joining the forward ends of the chassis, and the wider end is attached to the centre of a $5\frac{\nu}{2}''$ Strip bolted across the chassis. The sides of the bonnet are $5\frac{\nu}{2}''\times2\frac{\nu}{2}''$ Flexible Plates, and are bolted to the flanges of the Flanged Sector Plate. The radiator is a $2\frac{\nu}{2}''\times1\frac{\nu}{2}''$ Flanged Plate, which is fastened by its flanges to the forward ends of the two Flanged Sector Plates. The radiator cap is represented by a $\frac{\nu}{2}''$ loose Pulley. The bumper consists of a $3\frac{\nu}{2}''$ Strip, to the ends of which are bolted 3'' Formed Slotted Strips, and it is fastened to the front end of the chassis by 1" \times 1" Angle Brackets and $1\frac{\nu}{2}''$ Strips.

The platform of the lorry is secured to the chassis at the front by $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips, and at the rear by Trunnions and $2\frac{1}{2}''$ Strips.

Fig. 5.25b shows the Motor Lorry fitted with a No.1 Clockwork Motor. The Motor is held to the chassis by four Bolts, and a $\frac{1}{2}$ " fast Pulley is fastened to the Motor shaft as shown. The drive is transmitted by a Driving Band to a 1" Pulley on the rear axle.

MECCANO MOTORS FOR OPERATING MECCANO MODELS

If you want to obtain the fullest enjoyment from the Meccano hobby you should operate your models by means of one of the Meccano Motors described on this page. You push over the control lever of the clockwork or electric Motor and immediately your Crane,

Motor Car, Ship Coaler or Windmill commences to work in exactly the same manner as its prototype in real life.

Each Motor is pierced with the standard Meccano equidistant holes.

MECCANO CLOCKWORK MOTORS

These are the finest clockwork motors obtainable for model driving. They have exceptional power and length of run and their gears are cut with such precision as to make them perfectly smooth and steady in operation.

Meccano Clockwork Motors are especially suitable for small models built with a limited range of parts. They are extremely simple to operate and have the advantage of being self contained.



THE MECCANO MAGIC MOTOR

The Meccano Magic Motor is well designed and strongly constructed, and is fitted with a powerful spring giving a long and steady run. It is non-reversing. Each Magic Motor is supplied with a separate ½" fast Pulley and three pairs of Driving Bands of different lengths. It is capable of driving all light models built with the smaller Outfits.



No. 1 Clockwork Motor

This strongly built and efficient Motor is fitted with a powerful spring that gives a long and steady run, and is exceptionally smooth in action. The Motor is provided with a conveniently-placed brake lever by means of which it can be started and stopped. The Motor is of the non-reversing type.



No. 2 Clockwork Motor.

No. la Clockwork Motor This Motor is more powerful than the No. 1 Motor and is fitted with reversing motion. It has

brake and reverse levers.

No. 2 Clockwork Motor

This is a Motor of super quality. Brake and reverse levers enable it to be started, stopped or reversed, as required.

MECCANO ELECTRIC MOTORS

The four Meccano Electric Motors shown here have been designed specially to provide smooth-running power units for the operation of Meccano models. The 6-volt Motors may be operated through a Meccano Transformer direct from the mains, providing that the supply is alternating current, or from a 6-volt accumulator. The 20-volt Motors are operated through a 20-volt Transformer from alternating current supply mains.



No. El Electric Motor (6 volt)

This is a highly efficient Motor (nonreversing) that will give excellent service. It can be operated through a 9-volt Meccano Transformer from the mains, providing that the supply is alternating current, or from a 6-volt accumulator.



No. E6 Electric Motor (6 volt)

This fine Motor is fitted with reversing motion and provided with stopping and starting controls. It can be operated through a 9-volt Meccano Transformer from the mains, providing that the supply is alternating current, or from a 6-volt accumulator.



No. E120 Electric Motor (20 volt)

The E120 Electric Motor is a very reliable and smooth-running power unit. It is operated through a Meccano 20-volt Transformer from alternating current supply mains. Non-reversing.



No. E20b Electric Motor (20 volt)

This 20-volt Electric Motor is an extremely efficient power unit, fitted with reversing motion and provided with stopping and starting controls. It is operated through a Meccano 20-volt Transformer from alternating current supply mains.



MECCANO TRANSFORMERS

There are six Transformers in the series, as described below, all of which are available for the following A.C. supplies:—100/10 volts, 50 cycles; 200/225 volts, 50 cycles: 225/250 volts, 50 cycles. Any of the Transformers can be specially wound for supplies other than these at a small extra charge. When ordering a Transformer the voltage and frequency of the supply must always be stated.



No. T20A Transformer



No. T6 Transformer

FOR 20-volt ELECTRIC MOTORS

No. T20A TRANSFORMER (Output 35 VA at 20/3½ volts). Has two separate circuits at 20 volts, one of which is controlled by a 5-stud speed regulator, and a third circuit at 3½ volts for lighting up to 14 lamps.

No. T20 TRANSFORMER (Output 20 VA at 20 volts). Has one 20-volt circuit controlled by a 5-stud speed regulator.

No. T20M TRANSFORMER (Output 20 VA at 20 volts). This Transformer is provided with one 20-volt circuit, but is not fitted with speed regulator.

FOR 6-volt ELECTRIC MOTORS

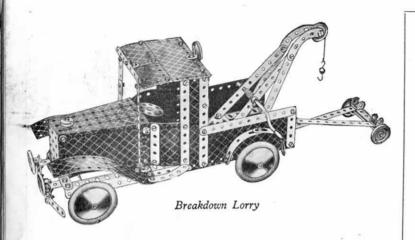
No. T6A TRANSFORMER (Output 40 VA at 9/3½ volts). Has two separate circuits at 9 volts, one of which is controlled by a 5-stud speed regulator, and a third circuit at 3½ volts for lighting up to 18 lamps.

No. T6 TRANSFORMER (Output 25 VA at 9 volts). Has one 9-volt circuit and is fitted with a 5-stud speed regulator.

No. T6M TRANSFORMER (Output 25 VA at 9 volts). Has one 9-volt circuit, but is not fitted with a speed regulator.

Resistance Controllers

By means of these Controllers the speed of Meccano 6-volt and 20-volt Motors can be regulated exactly as desired.

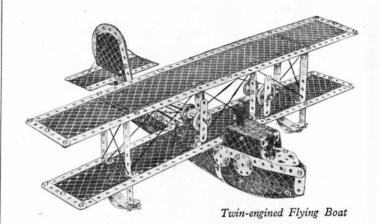


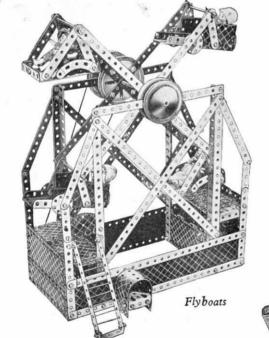
BUILD BIGGER AND BETTER MODELS

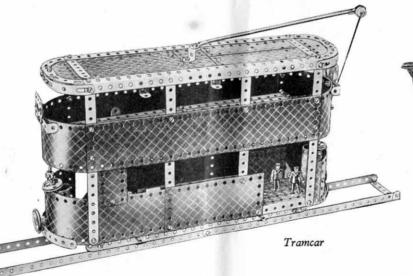
When you have built all the models shown in this Manual you will be keen to build bigger and more elaborate models. Your next step is to purchase a Meccano No. 5a Accessory Outfit containing all the parts required to convert your No. 5 into a No. 6 Outfit. You will thus be able to build the full range of No. 6 Outfit models, a selection of which is illustrated on this page and opposite.

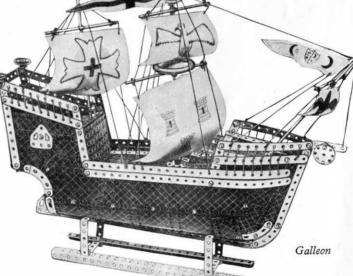
If you prefer to do so, you can build up and develop your Outfit quite easily by adding various parts to it from time to time. The model-building possibilities of the Meccano System are limitless, and the more Meccano parts you have, the bigger and better the models you will be able to build.

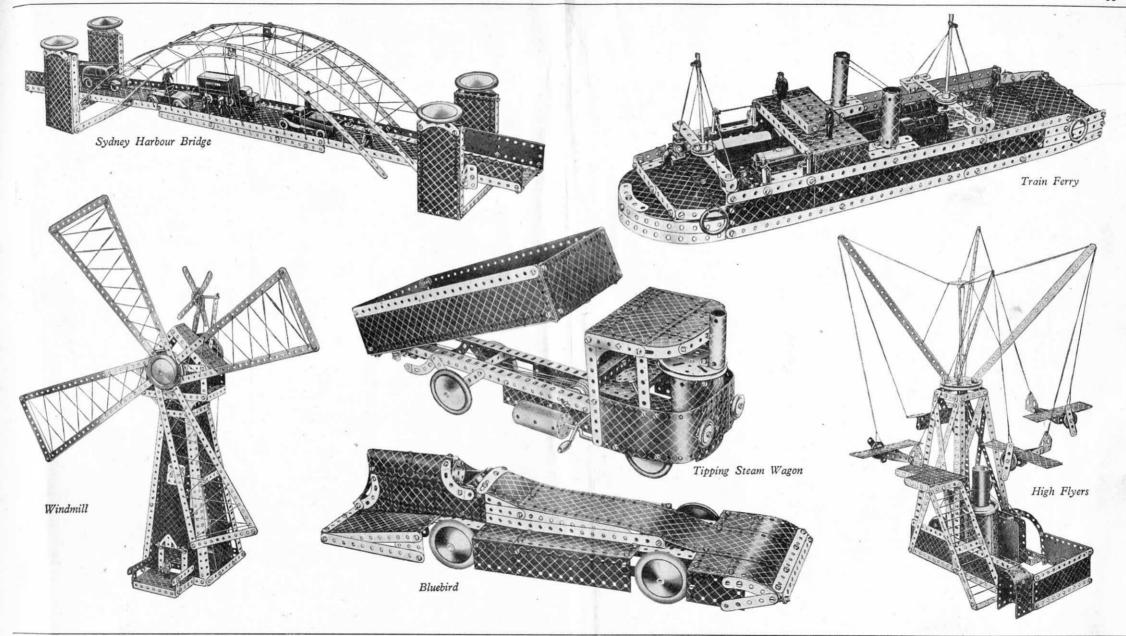
Ask your dealer to post you regularly the latest Meccano parts lists and other Meccano literature.



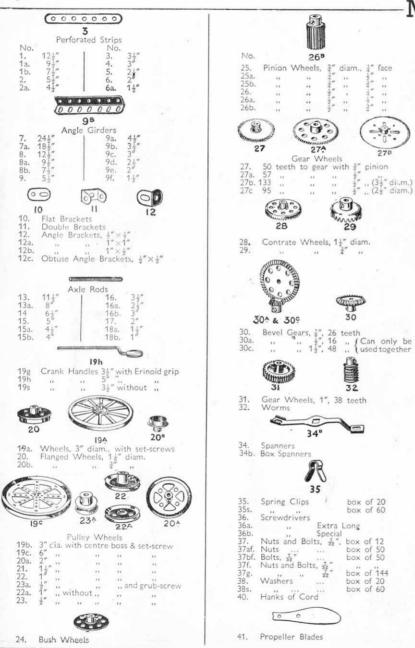


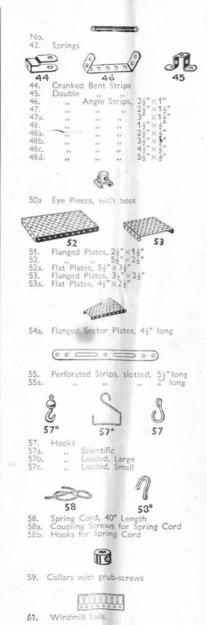




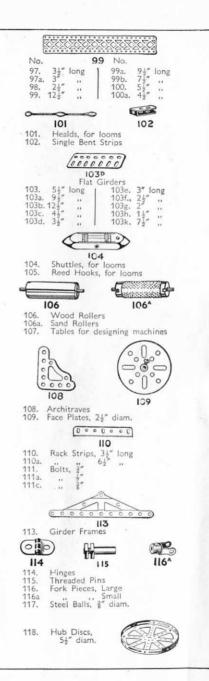


MECCANO PARTS









MECCANO PARTS

