

MECCANO

INSTRUCTIONS FOR No. 9/10 OUTFIT

Prices

Great Britain 9/-
Australia 12/-
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South Africa 12/-
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No.
37.9/10



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MECCANO

Real Engineering in Miniature



MODEL-BUILDING WITH MECCANO

There is no limit to the number of models that can be built with Meccano—Cranes, Clocks, Motor Cars, Ship Coalers, Machine Tools, Locomotives—in fact everything that interests boys. A screwdriver and a spanner, both of which are provided in each Outfit, are the only tools necessary.

When you have built all the models illustrated in the Manuals of Instruction the fun is not over, but is just beginning. Now comes the chance to make use of your own ideas. First of all, re-build some of the models with small changes in construction that may occur to you; then try building models entirely of your own design. In doing this you will feel the real thrill of the engineer and the inventor.

HOW TO BUILD UP YOUR OUTFIT

Meccano is sold in eleven different Outfits, ranging from No. 0 to No. 10. Each Outfit from No. 1 upwards can be converted into the next one larger by the purchase of an Accessory Outfit. Thus, Meccano No. 1 Outfit can be converted into No. 2 Outfit by adding to it a No. 1a Accessory Outfit. No. 2a Outfit would then convert it into a No. 3 and so on. In this way, no matter with which Outfit you commence, you can build it up by degrees until you possess a No. 10 Outfit.

All Meccano parts are of the same high quality and finish, but the larger Outfits contain a greater quantity and variety, making possible the construction of more elaborate models.

As shown in the illustrations, the realism of many models can be increased by the inclusion of the figures, motor vehicles and other items from the Dinky Toys Series; pilots and drivers from the Aeroplane and Motor Car Constructor Outfits; trees and hedges from the Hornby Railway Series; Meccano sacks, cable drums, etc. These items are not included in any of the Outfits. A Clockwork Motor is included in Outfits 7a, 8, 9 and 10 only, and an Electric Motor in Outfits 9a and 10 only.

ELECTRIC LIGHTING OF MECCANO MODELS

It is great fun to illuminate your Meccano models by electric light, and a special Meccano Lighting Set can be obtained from your dealer for this purpose. This consists of two spot lights with plain and coloured imitation glass discs, one stand lamp, two special brackets, and two pea lamps, operated from a 4-volt flash-lamp battery (not included in the Set). The stand lamp is used for decorative purposes, and the spot lights can be used as headlamps, floodlights on cranes, and in countless other ways.

THE "MECCANO MAGAZINE"

The "Meccano Magazine" is published specially for Meccano boys. Every month it describes and illustrates new Meccano models for Outfits of all sizes, and deals with suggestions from readers for new Meccano parts and for new methods of using the existing parts. There are model-building competitions specially planned to give an equal chance to the owners of small and large Outfits. In addition, there are splendid articles on such subjects as Railways, Famous Engineers and Inventors, Electricity, Chemistry, Bridges, Cranes and Aeroplanes, and special sections dealing with the latest Engineering, Aviation, Shipping and Road and Track News. Other pages deal with Stamp Collecting, and Books of interest to boys; and a feature of outstanding interest is the section devoted to short articles from readers.

The "Meccano Magazine" is the finest of all papers for boys who are interested in the wonderful things going on in the world around them. It is published on the first of each month. If you are not already a reader write to the Editor for full particulars, or order a copy from your Meccano dealer, or from any news-agent.

THE MECCANO GUILD

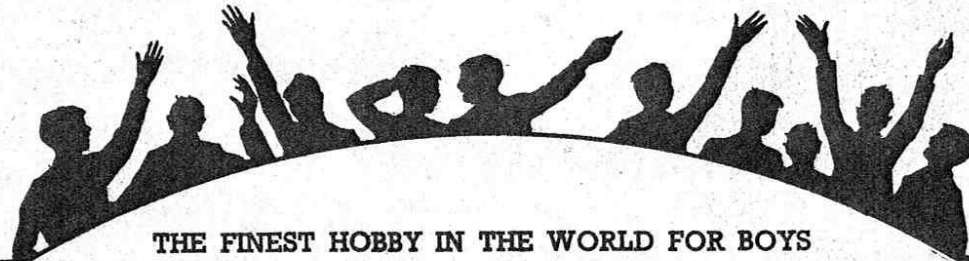
Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide organisation, started at the request of Meccano boys. Its primary object is to bring boys together and to make them feel that they are all members of a great brotherhood, each trying to help others to get the very best out of life. Its members are in constant touch with Headquarters, giving news of their activities and being guided in their hobbies and interests. Write for full particulars and an application form to the Secretary, Meccano Guild, Binns Road, Liverpool 13.

Clubs founded and established under the guidance of the Guild Secretary provide Meccano boys with opportunities of enjoying to the utmost the fun of model-building. There are nearly 200 active clubs in Great Britain, and nearly 100 in countries overseas, each with its Leader, Secretary, Treasurer and other officials. With the exception of the Leader, all the officials are boys, and as far as possible the proceedings of the clubs are conducted by boys.

Recruiting Medallions are awarded to members who are successful in securing recruits for the Guild, and good work on behalf of Meccano clubs, or of the Guild generally, is recognised by the presentation of special Merit Medallions. Full particulars of both these awards will be sent post free on request.

MECCANO SERVICE

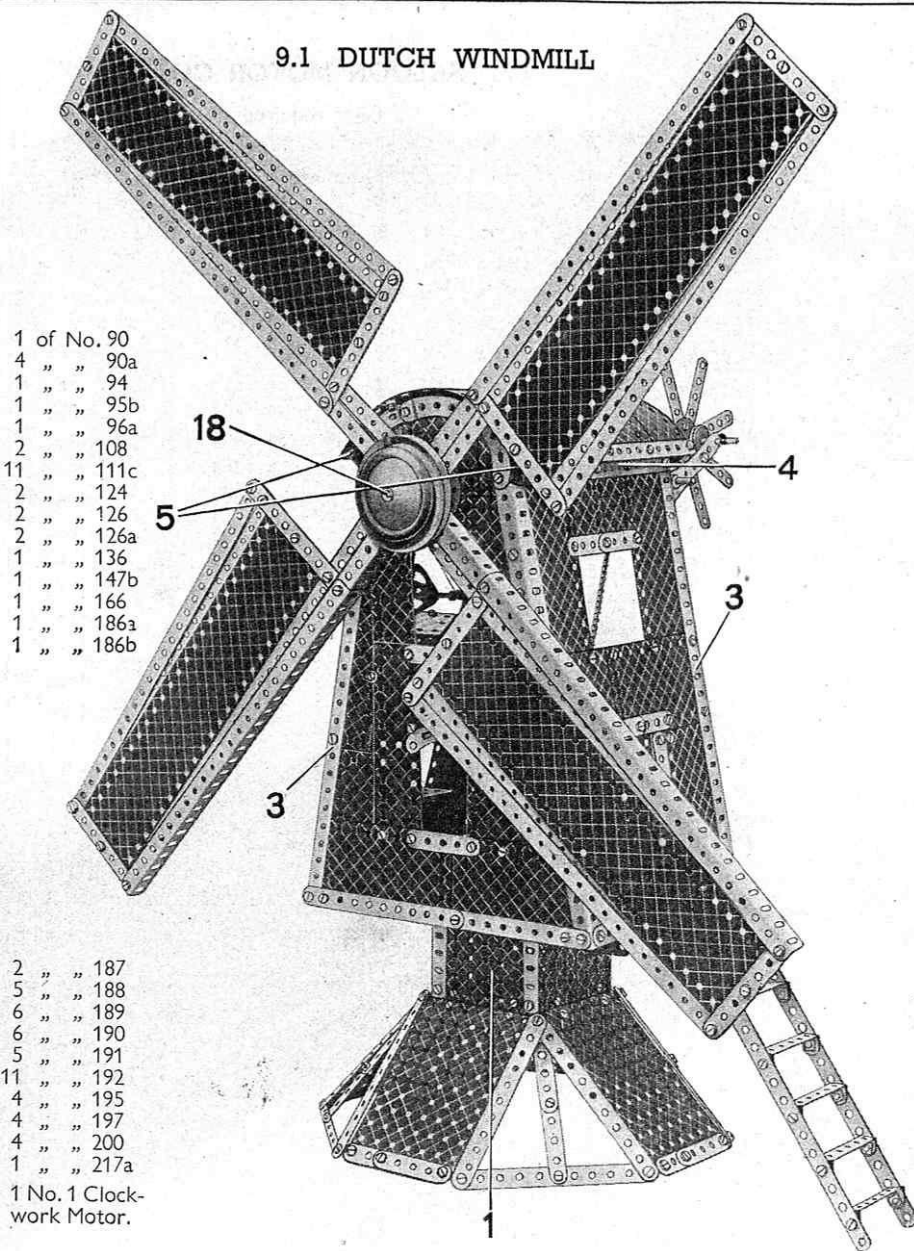
The service of Meccano does not end with selling an Outfit and an Instruction Manual. If ever you are in any difficulty with your models, or if you want advice on anything connected with this great hobby, write to us. We receive every day hundreds of letters from boys in all parts of the world, and each of these is answered personally by one of our staff of experts. Whatever your problem may be, write to us about it.



THE FINEST HOBBY IN THE WORLD FOR BOYS

14	of No.	1
2	" "	1b
24	" "	2
4	" "	2a
6	" "	3
8	" "	4
28	" "	5
4	" "	6
6	" "	6a
8	" "	8
2	" "	8a
2	" "	8b
4	" "	9
16	" "	10
2	" "	11
20	" "	12
2	" "	12b
8	" "	12c
1	" "	13
1	" "	15b
2	" "	16
2	" "	16a
4	" "	17
1	" "	18b
1	" "	19b
1	" "	19g
1	" "	20
4	" "	22
1	" "	22a
2	" "	24
2	" "	25
2	" "	26
1	" "	27
2	" "	27a
1	" "	30a
1	" "	30c
1	" "	35
279	" "	37
12	" "	37a
26	" "	38
1	" "	40
1	" "	45
2	" "	48
10	" "	48a
4	" "	52a
5	" "	53
1	" "	53a
1	" "	57b
10	" "	59
2	" "	76
2	" "	77
2	" "	89b

9.1 DUTCH WINDMILL



Construction is commenced with the octagonal base, four sides of which are filled in with $5\frac{1}{2}'' \times 3\frac{1}{4}''$ Flat Plates. The column 1 consists of four $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates bolted together, and is joined to the base by eight Obtuse Angle Brackets, two of which are fastened to each of the $5\frac{1}{2}'' \times 3\frac{1}{4}''$ Plates.

The body of the windmill is made up of four $12\frac{1}{2}$ " Angle Girders 3, two $7\frac{1}{2}$ " Angle Girders, two $7\frac{1}{2}$ " Strips 4, and five $5\frac{1}{2}$ " Strips, and is joined to the column 1 by two $9\frac{1}{2}$ " Angle Girders 2. The two side walls and front of the building are completed with Flexible Plates. The roof also is completed with Flexible Plates and four $5\frac{1}{2}$ " Strips, and is secured to the body by two $1" \times \frac{1}{2}"$ Angle Brackets 5, two $\frac{1}{2}" \times \frac{1}{2}"$ Angle Brackets, and two Flat Brackets.

The four sails are identical and each is built up of one 12½" Angle Girder, one 5½" Angle Girder, three 12½" Strips and one 4½" Strip, the centre being filled in with a 12½"×2½" Strip Plate. The sails are connected at the centre to a 3" Pulley Wheel, over which is secured a Road Wheel, the Pulley being fastened to a 1½" Rod 18 that runs through to the back of the model.

The outside Gears to the No. 1 Clockwork Motor 14 should first of all be fitted. The 2" Axle Rod 15 passes through the fourth pair of holes from the right of the Motor. The $\frac{1}{2}$ " Pinion on the Motor shaft drives a 57-teeth Gear Wheel on the rear end of the Rod 15. A $\frac{1}{2}$ " Pinion is secured on the front end of Rod 15 and drives a 57-teeth Gear Wheel on the Rod 16, which carries also a $\frac{1}{2}$ " Pinion that drives a 50-teeth Gear Wheel on Rod 17. A $\frac{3}{4}$ " Sprocket Wheel on the end of the $2\frac{1}{2}$ " Rod 17 is connected by Sprocket Chain to a 3" Sprocket Wheel on Rod 18. On this Rod also is arranged the drive for the directional vanes at the back of the model. This is driven through a $1\frac{1}{2}$ " and a $\frac{1}{2}$ " Bevel Gear. The $\frac{1}{2}$ " Bevel Gear is fixed to a Rod at right angles to the Rod 18. On one end of this rod is a Collar and on the other end is fastened a 1" fixed Pulley, which drives, by means of a Driving Band, the directional vanes on the Rod 19. The vanes consist of eight $2\frac{1}{2}$ " Strips bolted to Bush Wheel 11 secured to Rod 19.

The drive for the sack loader at the side of the model is operated by rotating Crank Handle 13, which is secured in its bearings, 2½ Triangular Plates, at one end by a Road Wheel and at the other by a 1" fixed Pulley. A belt of Cord connects this Pulley to another 1" fast Pulley on Rod 12. A second Cord is tied to and wound several turns around Rod 12, and then passes over loose Pulley 9, a Loaded Hook being attached to its end.

The structure for the loading gear is fastened to the side of the model by means of a $1\frac{1}{2}'' \times \frac{3}{4}''$ Double Angle Strip 8. Owing to the inward slope of the sides of the model, four Washers are used at the top of the Double Bent Strip, between it and the Flexible Plate to which it is fastened, in order to keep it vertical.

The platform 6 is a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate fastened to two $\frac{1}{2}'' \times \frac{1}{2}''$ Angle Brackets that in turn are secured to a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip. The platform is secured to the body of the model by two $\frac{1}{2}'' \times \frac{1}{2}''$ Angle Brackets fastened at right-angles to the previously mentioned $\frac{1}{2}'' \times \frac{1}{2}''$ Angle Brackets. Each side of the platform is edged with a $1\frac{1}{2}''$ Strip.

The lower platform 7 is secured to the model by two $\frac{1}{2}'' \times \frac{1}{2}''$ Angle Brackets. A $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip also is fastened to the Angle Brackets.

The weather vane at the top of the model is made separately. A Double Bent Strip is attached to a 1" Disc across the centre of which are fastened also two 2½" Strips at right-angles to one another. On the end of each of these Strips is secured a ¼" x ¼" Angle Bracket, representing the points of the compass. Through the centre of the 1" Disc is passed a Rod 10, on the top of which is fastened an End Bearing and an arrow consisting of a 2½" Strip, two Flat Brackets and a 1" Triangular Plate.

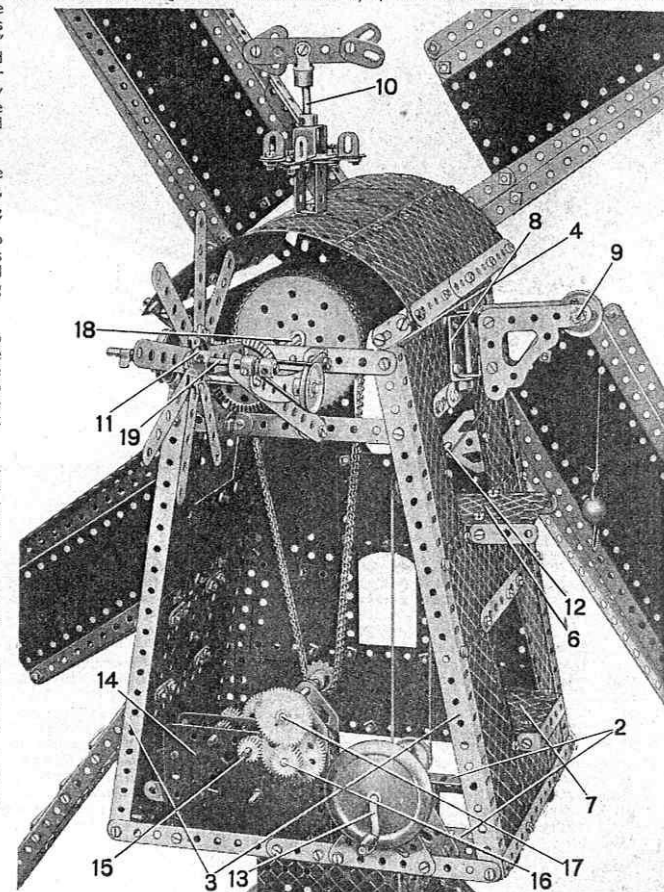
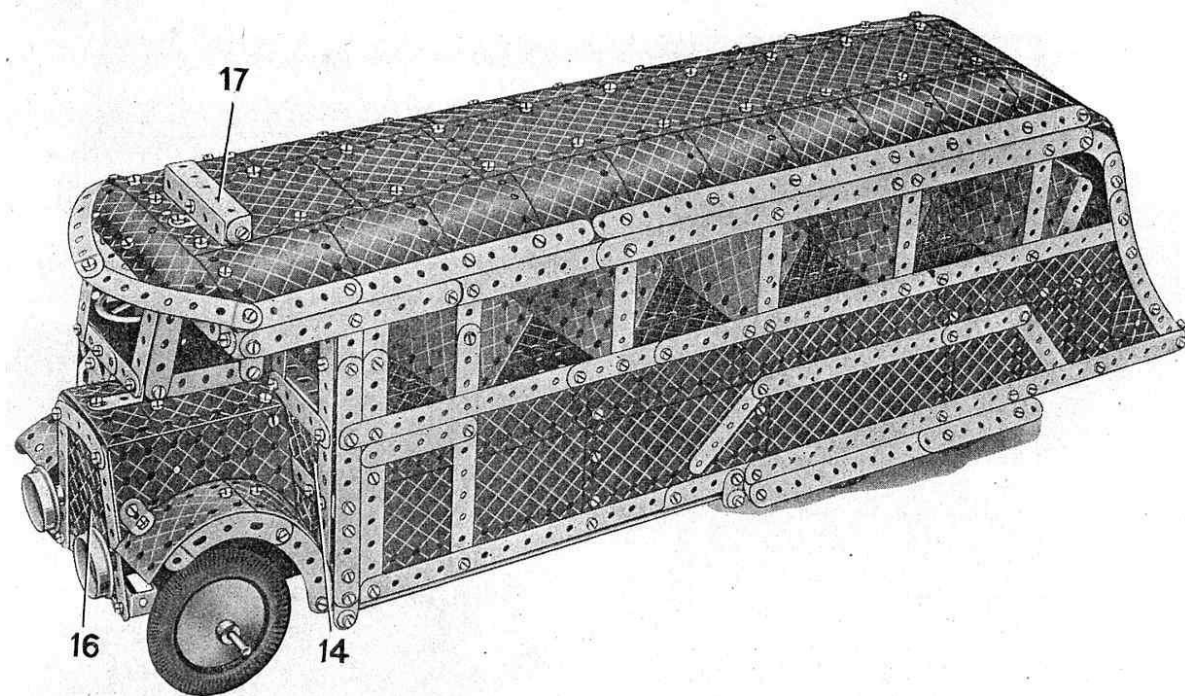


Fig. 9.1a



9.2 SALOON MOTOR COACH

		Parts required			
11 of No. 1	27 of No. 12	1 of No. 25	1 of No. 52a	2 of No. 126	
20 " " 2	2 " " 12a	3 " " 26	3 " " 53	2 " " 126a	
4 " " 2a	2 " " 12b	1 " " 27	2 " " 53a	1 " " 128	
6 " " 3	8 " " 12c	1 " " 27a	1 " " 55a	6 " " 142a	
5 " " 4	2 " " 13	1 " " 29	12 " " 59	2 " " 147b	
26 " " 5	1 " " 14	1 " " 30a	2 " " 62	1 " " 147c	
3 " " 6	2 " " 15	1 " " 30c	4 " " 63	1 " " 154b	
6 " " 6a	2 " " 15a	275 " " 37	1 " " 77	2 " " 161	
2 " " 7a	1 " " 15b	8 " " 37a	2 " " 89	1 " " 165	
4 " " 8	1 " " 16	25 " " 38	2 " " 89b	1 " " 185	
2 " " 8b	1 " " 16a	2 " " 48	3 " " 90	9 " " 188	
2 " " 9	2 " " 17	7 " " 48a	4 " " 90a	8 " " 189	
2 " " 9b	2 " " 20	2 " " 48b	1 " " 94	12 " " 190	
14 " " 10	6 " " 20a	1 " " 48c	2 " " 96	6 " " 191	
1 " " 11	2 " " 22	1 " " 48d	2 " " 111	12 " " 192	
		1 " " 51	5 " " 111a	1 " " 193	
		1 " " 52	1 " " 111c	1 " " 195	
			1 " " 115	5 " " 197	
			1 " " 116a	8 " " 200	
			1 " " 120b	2 " " 214	
				2 " " 219	
				1 No. 1 Clockwork Motor	

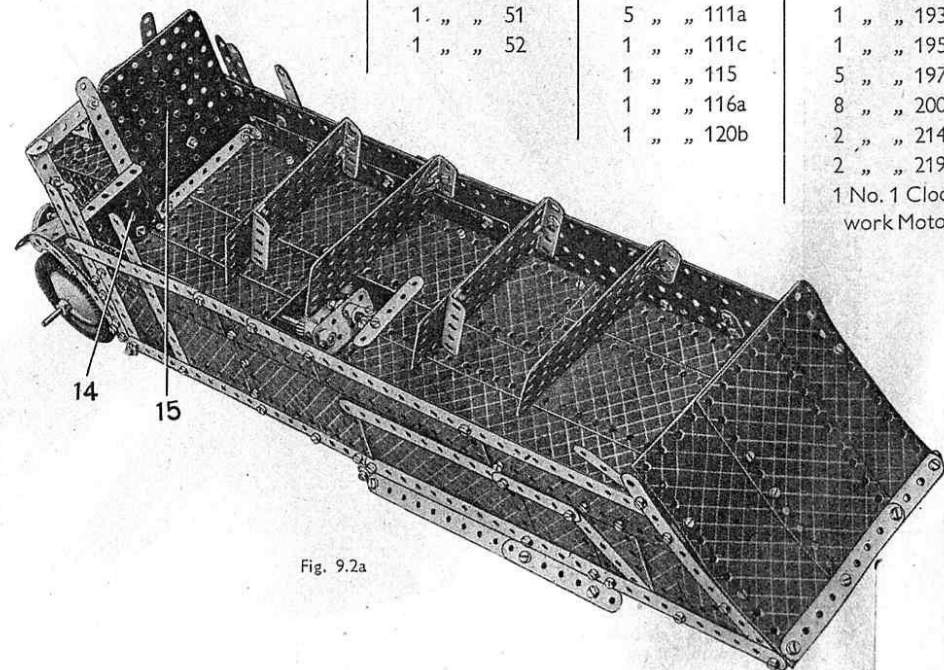


Fig. 9.2a

The chassis of the model consists of two $1\frac{1}{2}$ " Angle Girders 1 bolted to two $5\frac{1}{2}$ " Angle Girders and secured at their free ends by one $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip 18 in the rear and by two $2\frac{1}{2}$ " Strips 2 overlapped by two holes in front.

A No. 1 Clockwork Motor 7 is attached to the Angle Girders, and the gear-box, which has a forward and reverse movement is carried above the Motor between two Girder Brackets.

The driving shaft of the gear-box is a $6\frac{1}{2}$ " Rod 9 that carries three $\frac{1}{2}$ " Pinions, as shown in Fig. 9.2c, and two 1" Pulleys. Two of the $\frac{1}{2}$ " Pinions can be moved into or out of mesh with the $\frac{1}{2}$ " Contrate Wheel 8 by moving $2\frac{1}{2}$ " Strip 10. This Strip is mounted on a $\frac{1}{2}$ " Bolt lock-nutted to the chassis, and a Compression Spring on the shank of the Bolt retains the Strip in any desired position. The driven shaft is a $4\frac{1}{2}$ " Rod carrying a 57-teeth Gear and a Collar, and is connected to the cardan shaft by a universal coupling 11, built up from a Swivel Bearing and a small Fork Piece.

The cardan shaft is a compound rod made by joining a $3\frac{1}{2}$ " Rod to a 4" Rod by a Coupling. The $3\frac{1}{2}$ " member of the cardan shaft carries a $\frac{1}{2}$ " Bevel Gear and is journaled in the bore of a Coupling 12. The Coupling is carried loosely on a 5" Rod, between a Collar and a $1\frac{1}{2}$ " Bevel Gear that is fastened so that it is in constant mesh with the $\frac{1}{2}$ " Bevel Gear. This Rod and a second 5" Rod together form the rear axles, which are connected by Sprocket Chain. Nine Washers space the rear side wheels (Fig. 9.2c) from the chassis.

The steering mechanism is made as follows. Two Couplings 3 are pivoted on Pivot Bolts lock-nutted to the outer ends of the $2\frac{1}{2}$ " Strips 2. A 2" Rod is locked in the longitudinal bore of the Coupling and a $\frac{1}{2}$ " Bolt 5 carrying a Collar is screwed into the end transverse tapped bore. The tie-rod 4 consists of a 3" Strip that overlaps a $3\frac{1}{2}$ " Strip by three holes. At each end the tie-rod carries a Crank and $\frac{1}{2}$ " Bolts passed through their bosses are screwed into the Collars. The steering column is a $4\frac{1}{2}$ " Rod journaled in bearings provided by the chassis and a $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip. It carries a steering wheel, a $\frac{1}{2}$ " Pinion and a Collar. The Collar bears against the head of the Bolt holding the Double Angle Strip and retains the Rod in position. A $2\frac{1}{2}$ " Rod carrying Boss Bell Crank 6 and a 50-teeth Gear also is journaled in the $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip, and the Bell Crank 6 is arranged so that it engages with the Threaded Pin on the tie-rod. The front Wheels are 2" Pulleys fitted with Wheel Discs, and are free to turn on the 2" Rods.

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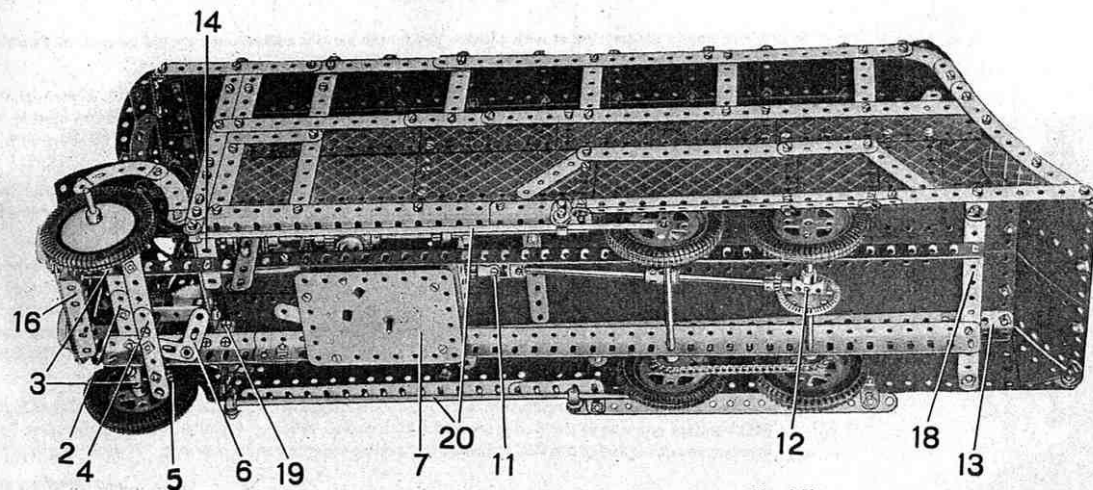


Fig. 9.2b

(Continued from previous page)

The coachwork is built-up on a framework of four $12\frac{1}{2}''$ Angle Girders 13, pairs of which are overlapped by nine holes. Each pair is bolted to the Flexible and Strip Plates of the sides. The side shown in Fig. 9.2b consists of three compound strips joined across by compound strips and Double Angle Strips. The upper strip consists of a $12\frac{1}{2}''$, a $5\frac{1}{2}''$, and a $4\frac{1}{2}''$ Strip; the centre strip consists of a $12\frac{1}{2}''$, a $2\frac{1}{2}''$, and a $5\frac{1}{2}''$ Strip. The lower strip consists of a $12\frac{1}{2}''$ Strip and a $2\frac{1}{2}''$ and $7\frac{1}{2}''$ Angle Girder.

The centre and lower compound Strips are joined by $5\frac{1}{2}''$ Strips at the front end and by a $5\frac{1}{2}''$ Curved Strip at the rear end. The upper compound strip is supported by two $3\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips, a $5\frac{1}{2}''$ and a $3''$ Strip, and also by a $5\frac{1}{2}''$ Strip extended by a $2\frac{1}{2}''$ Strip that forms the door frame. The side is then filled in by Strip and Flexible Plates of various sizes, and at the rear is a Semi-Circular Plate. The opposite side is constructed as follows. The upper and centre compound strips are made by overlapping $12\frac{1}{2}''$ Strips by 10 holes and six holes respectively. Four $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates are bolted end to end and then attached to the centre compound Strip. The remainder of the side is completed with two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate and a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate. A Semi-Circular Plate is used to fill in the rear end. The upper compound strip is supported by two $3''$ and two $5\frac{1}{2}''$ Strips, and the $5\frac{1}{2}''$ Strips forming the door frame are extended by $2\frac{1}{2}''$ Strips. A $3''$ Strip is bolted across the front ends of the compound strips, the lower Bolt holding also a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate and a $2''$ Slotted Strip. To this side are bolted Plates of various sizes that form the seats.

The compound angle girders fixed to the sides are now joined together by bolting the floor in place. At the rear of the coach three $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates are overlapped and bolted together as shown in Fig. 9.2a and are fastened at their rear ends to the flanges of the Angle Girders. At their front ends they are clamped between a $5\frac{1}{2}''$ Strip and the $2\frac{1}{2}''$ Strip seen in Fig. 9.2a. The floor is then extended to the front by a $12\frac{1}{2}''$ Strip Plate, a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate and a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate. The streamline rear part of the body is made by bolting three $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates to two $5\frac{1}{2}''$ Strips that overlap each other by six holes. The compound plate so formed is attached to the rear of the coach by four Angle Brackets.

The roof is made by extending a $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate by $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates and Flexible Plates. The compound plate is extended on each side by $1\frac{1}{2}''$ radius Curved Plates, and $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. The roof is further extended to the rear by three $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, and is reinforced at each side by compound strips, one of which is made by overlapping $12\frac{1}{2}''$ Strips by 10 holes, and the other by extending a $12\frac{1}{2}''$ Strip with a $5\frac{1}{2}''$ and a $2\frac{1}{2}''$ Strip. The complete unit is attached to the compound strips of the sides by Obtuse Angle Brackets and Angle Brackets. The $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates at the rear of the roof are now bolted to the back.

The control cab and front of the model can now be constructed. A $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate 14 and a $5\frac{1}{2}'' \times 3\frac{1}{2}''$ Flat Plate 15 are joined across by a $5\frac{1}{2}''$ Strip. The Flat Plate 15 is bolted to a $5''$ Strip attached to the $5\frac{1}{2}''$ Strip of the rear side by Angle Brackets. A compound strip made by overlapping a $4\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip with a $2\frac{1}{2}''$ Strip, is bolted to the $2\frac{1}{2}''$ Strip first mentioned and also to the $5\frac{1}{2}''$ Strip at the other side of the model.

The front window of the coach is a framework made from two $2\frac{1}{2}''$ Strips, a $4\frac{1}{2}''$ Strip, and a $5\frac{1}{2}''$ Strip extended upward by a $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip. The driver's cab consists of five $2\frac{1}{2}''$ Strips, a $2''$ Strip and a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip bolted as shown, one of the vertical $2\frac{1}{2}''$ Strips being joined by a $1''$ Triangular Plate to a compound strip connecting the sides. The compound strip is a $5\frac{1}{2}''$ Strip extended by a $1\frac{1}{2}''$ Strip, and is joined to the sides by Angle Brackets. The rear side of the cab is filled in below the $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate by a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip, a $2\frac{1}{2}''$ Strip and a $1\frac{1}{2}''$ Strip, the last-mentioned being bolted to the $2\frac{1}{2}''$ small radius Curved Strip that forms part of the mudguard.

The bonnet consists of a $3\frac{1}{2}'' \times 2\frac{1}{2}''$ and a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plate bolted to a further $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate 16 that forms the radiator. The headlamps are $1\frac{1}{2}''$ Flanged Wheels, and are fastened by $\frac{1}{2}''$ Bolts to the $3\frac{1}{2}''$ Strips of the radiator. The curved top of the bonnet is obtained by curving two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates to shape and attaching them to one side of the bonnet by an Obtuse Angle Bracket.

A $\frac{1}{2}''$ Bolt passed through a $1'' \times \frac{1}{2}''$ Angle Bracket secured to the front of the control cabin, passes also through the bonnet and the flange of the Flanged Plate 16. The Bolt carries four Washers on its shank between the Flanged Plate and the Flexible Plate. Two Flat Trunnions bolted to the cab and also to a $1'' \times 1''$ Angle Bracket, complete the front of the model.

The mudguard on the near side consists of two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates joined by a Flat Bracket and connected to the bonnet by an Angle Bracket. The other mudguard is a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate curved to shape and attached to the $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plate by an Angle Bracket. The completed body is bolted to the chassis by the Double Angle Strip 18 at the rear end and by a $1'' \times \frac{1}{2}''$ Angle Bracket at the front. One side-member of the chassis is bolted to Flanged Plate 14 and the other is attached by Corner Angle Bracket 19 to the $4\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip.

The destination board 17 is made from three $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips and is attached to the roof of the coach by Angle Brackets. The guard rails 20 are $11\frac{1}{2}''$ Rods held in the bosses of Collars.

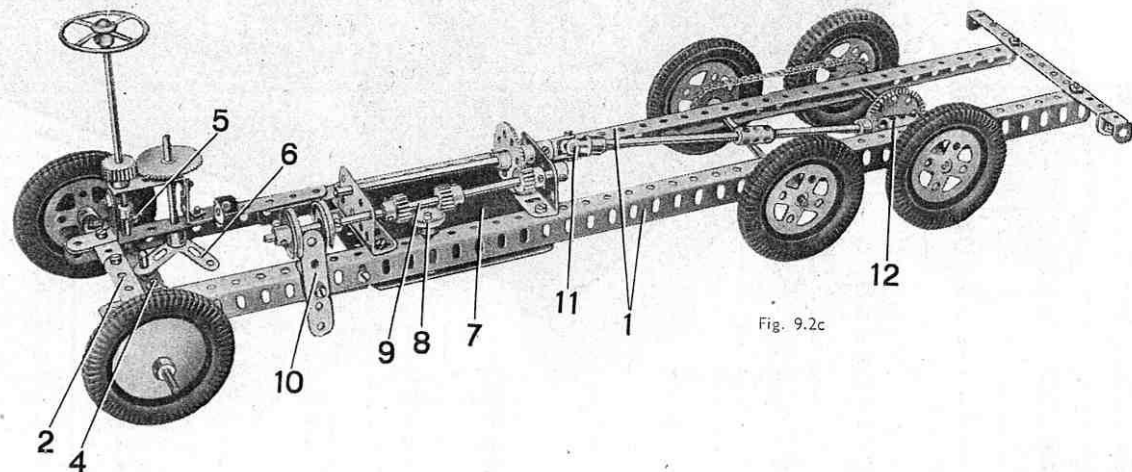


Fig. 9.2c

9.3 GARAGE AND PETROL STATION

Parts required

12	of No.	1
2	" "	1b
24	" "	2
6	" "	2a
6	" "	3
4	" "	4
32	" "	5
2	" "	6
6	" "	6a
2	" "	7a
9	" "	8
2	" "	8a
2	" "	8b
2	" "	9d
12	" "	10
2	" "	11
24	" "	12
6	" "	12a

2	" "	12b
8	" "	12c
2	" "	15
1	" "	16
1	" "	16a
3	" "	17
2	" "	18a
2	" "	18b
4	" "	20
5	" "	20a
2	" "	20b
4	" "	22
1	" "	22a
2	" "	23
1	" "	23a
2	" "	24
1	" "	30c
2	" "	32

280	of No.	37
14	" "	37a
15	" "	38
3	" "	45
2	" "	48
8	" "	48a
3	" "	48b
1	" "	48d
2	" "	51
2	" "	52
4	" "	52a

5	of No.	53
2	" "	53a
2	" "	54a
1	" "	57c
10	" "	59

2	of No.	62
6	" "	63
2	" "	70
1	" "	80a
1	" "	90

1	of No.	94
1	" "	96
1	" "	96a
1	" "	116
1	" "	120b
1	" "	125
2	" "	126
5	" "	126a
1	" "	134
1	" "	136

9	of No.	111c
1	" "	115
1	" "	116
1	" "	120b
1	" "	125
2	" "	126
5	" "	126a
1	" "	134
1	" "	136

1	of No.	137
6	" "	142a
3	" "	147b
1	" "	147c
1	" "	154b
3	" "	155a
2	" "	161
1	" "	162
1	" "	164
1	" "	166
1	" "	185

3	of No.	187
8	" "	188
9	" "	189
2	" "	190
6	" "	191
11	" "	192
2	" "	193
5	" "	195
6	" "	197
1	" "	198
2	" "	199
8	" "	200
2	" "	212
2	" "	213
3	" "	214
8	" "	215
2	" "	216
1	" "	217b

In order to obtain the best effect with this fine model the various components should be mounted on a board measuring not less than 2ft. 6in. by 2ft.

The structure of the repair shop is commenced by building a framework of Angle Girders to form the corners of the walls and roof. The upright supports are $12\frac{1}{2}$ " Angle Girders 1 (Fig. 9.3b) and those used for the front and back of the roof are $18\frac{1}{2}$ " Angle Girders 2. The two ends of the building are filled in with Flexible Plates, and Strip Plates bolted vertically are used for the back.

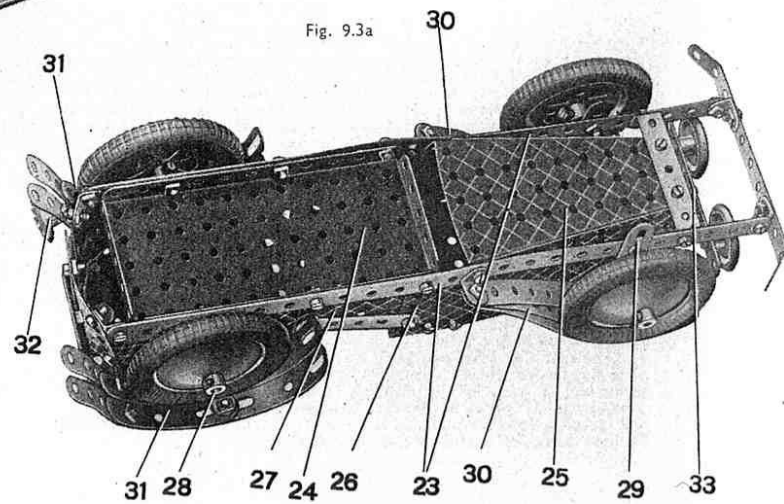
The front column 4 is completed with $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates, and the hanging sign consists of two Road Wheels secured back to back on a 2" Rod 7. The roof, which consists of Flexible Plates 5, is fixed in position by Obtuse Angle Brackets held together by Strips.

The gantry for the hoisting tackle consists of a $12\frac{1}{2}$ " Angle Girder 3 bolted to the back of the model by a $1"$ \times $1"$ Angle Bracket and suspended at the front from a right-hand Corner Angle Bracket bolted to the $7\frac{1}{2}"$ Strip across the entrance. A Flat Bracket is used to join the Angle Girder 3 to the Corner Angle Bracket. The hoisting trolley is constructed from two Double Bent Strips bolted together, and the runners are made from two $\frac{3}{8}"$ Flanged Wheels bolted to a $2\frac{1}{2}"$ Curved Strip 21, which is secured to one of the feet of the Double Bent Strips.

To make the hoisting mechanism, a $2\frac{1}{2}"$ Rod 22 is passed through the opposite ends of the Double Bent Strips and on one end of the Rod is secured a 1" Sprocket Wheel. A Collar and a Compression Spring are fitted on the other end of the Rod to prevent it turning too freely in its bearings. A short length of Sprocket

(Continued on next page)

Fig. 9.3a



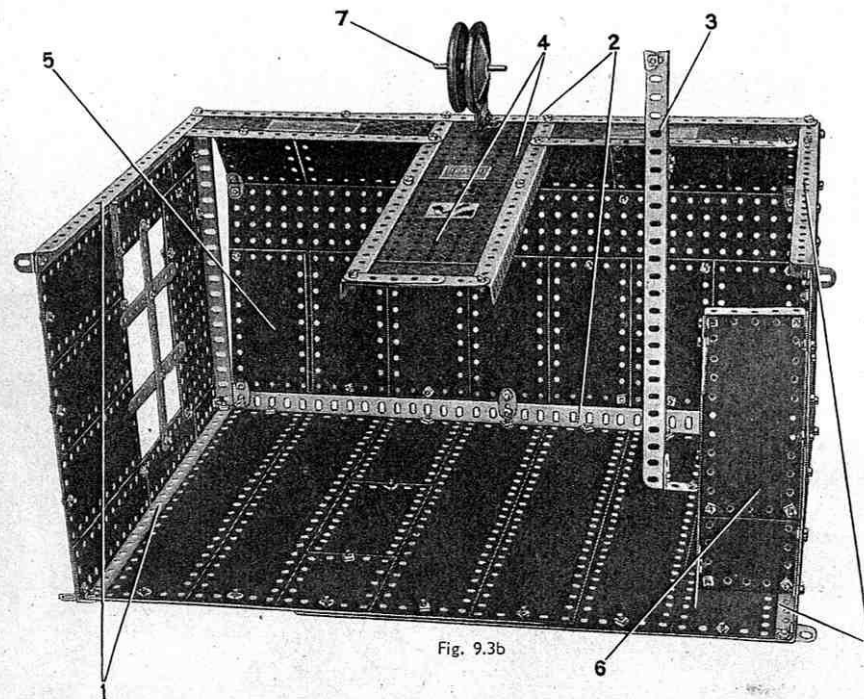


Fig. 9.3b

(Continued from previous page)

Chain is joined up to form an endless piece and is passed over the Sprocket Wheel, and a suitable length of Cord carrying a small Loaded Hook is wound around the Rod 22. The "load" is made up of a $1\frac{1}{2}$ " Bevel Gear, a Chimney Adaptor and a Collar mounted on a $2\frac{1}{2}$ " Rod, and represents a back axle.

The repair bench 6 is constructed from a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " and a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate bolted between two $7\frac{1}{2}$ " Angle Girders. One of these is bolted to the wall and the other side is supported by legs made from $2\frac{1}{2}$ " Strips bolted to the $7\frac{1}{2}$ " Angle Girder.

The air compressor (see Fig. 9.3c), which is not visible in the main illustration, is placed in the rear left-hand corner of the model. The reservoir 16 is constructed with a Boiler complete with one End, the other end of the Boiler being fitted with a Wheel Flange. The drive from the "motor" 20 is taken by a Driving Band to a 1" fixed Pulley on Rod 17. The compressor 18 is made from two $1\frac{1}{4}$ " Discs held apart by a Double Bracket, on which is mounted a Coupling. The space between the two $1\frac{1}{4}$ " Discs is then filled in with a $4\frac{1}{2}$ " Strip bent to the required shape. A Crank Shaft is used to represent the air pipe 19 and is held in place by the Coupling and a Handrail Support at one end and by a Double Bent Strip bolted to the other end of the reservoir.

The "Theo" pump at the front of the model is mounted on a pavement, the frame of which consists of two $12\frac{1}{2}$ " and two $2\frac{1}{2}$ " Angle Girders. This is filled in with two $5\frac{1}{2}$ " Braced Girders, supported in the centre by a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate. Two $5\frac{1}{2}$ " Strips 8 support the tapered body of the pump, which is made from Flexible Plates rolled to shape. The "Essolube" oil bottles are represented by three Couplings, in the top of which three Bolts are fastened by Grub Screws to represent the necks of the bottles.

The tall "Shell" pump is commenced with the $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate, the flangeless sides of which are filled in with $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips. The cylindrical base is a Flexible Plate suitably shaped and capped with a $1\frac{1}{4}$ " Disc 10. The $5\frac{1}{2}$ " Strips 9 connect the lower portion of the model to the Cylinder forming the upper portion. The globe at the top of the pump is a Road Wheel, at the back of which is secured, by a Collar 11, the remaining Boiler End from the Boiler used for the air compressor reservoir.

The "Wayne" Pump is made from Flexible Plates bolted to a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 12. The globe at the top consists of three $1\frac{1}{4}$ " Strips bolted at the back to a $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip 13. The front and back of the oil bin are $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 14, and the rounded portions of the sides are built with Semi-Circular Plates 15.

The main frame of the car consists of $12\frac{1}{2}$ " Strips 23 bolted to a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 24 and a Flanged Sector Plate 25. The sides of the body are made with Flexible Plates 26, and the doors 27 are represented by $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates.

The front mudguards 30 are built with three $5\frac{1}{2}$ " Strips bolted to a $\frac{1}{2}$ " \times $\frac{1}{2}$ " Angle Bracket secured to the chassis. The rear mudguards 31 are each made from four Formed Slotted Strips and two $2\frac{1}{2}$ " Strips. The rear lamp 32 is fixed to the mudguard and a number plate represented by a $1\frac{1}{2}$ " Strip is bolted to the back of the car.

Four 2" Pulley Wheels fitted with Motor Tyres and Wheel Discs are used for the road wheels, and are held in place by Collars 28.

The front wheels are secured to the body by Cranks 29 bolted to the chassis, and the headlamp tie bar 33 is attached to the radiator by a $\frac{1}{2}$ " Reversed Angle Bracket.

The garage jack consists of a $5\frac{1}{2}$ " Rod that passes through a Coupling carrying two $\frac{1}{2}$ " loose Pulleys. A Rod and Strip Connector is used to form the handle.

A final touch of realism is added by the miniature advertisements fixed in suitable positions on the garage. These can be cut from newspaper or magazine advertisements and pasted on small pieces of cardboard.

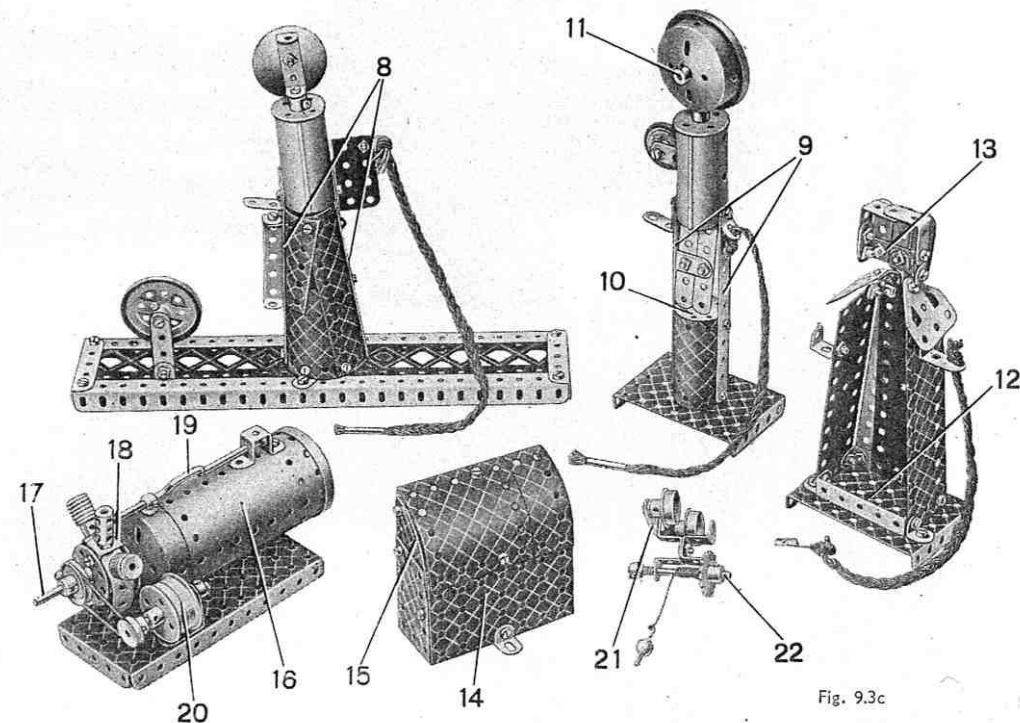


Fig. 9.3c

9.4 BLACKPOOL TOWER

The base of the model, an underneath view of which is shown in Fig. 9.4a, is first constructed. It consists essentially of two 18½" Angle Girders, the ends of which are joined by compound girders, each formed by a 9½" and a 5½" Angle Girder overlapped five holes. The base is then filled in with Flat Plates, Flanged Plates and Flexible Plates as shown. Each of the corners of the base is extended downwards by 4½" Strips, which are joined at their lower ends by an 18½" and two 12½" Angle Girders. The front side is filled in by four 4½" x 2½", one 5½" x 1½" and two 2½" x 1½" Flexible Plates, and a space is left at the centre for the doorway.

The roof of the porch is a 5½" x 2½" Flanged Plate, which is bolted in position by one of its flanges and also is supported at the front by

(Continued on next page)

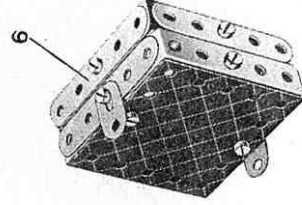


Fig. 9.4a

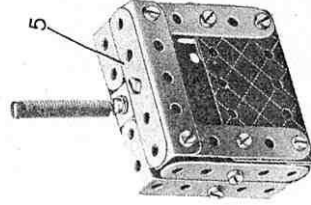


Fig. 9.4b

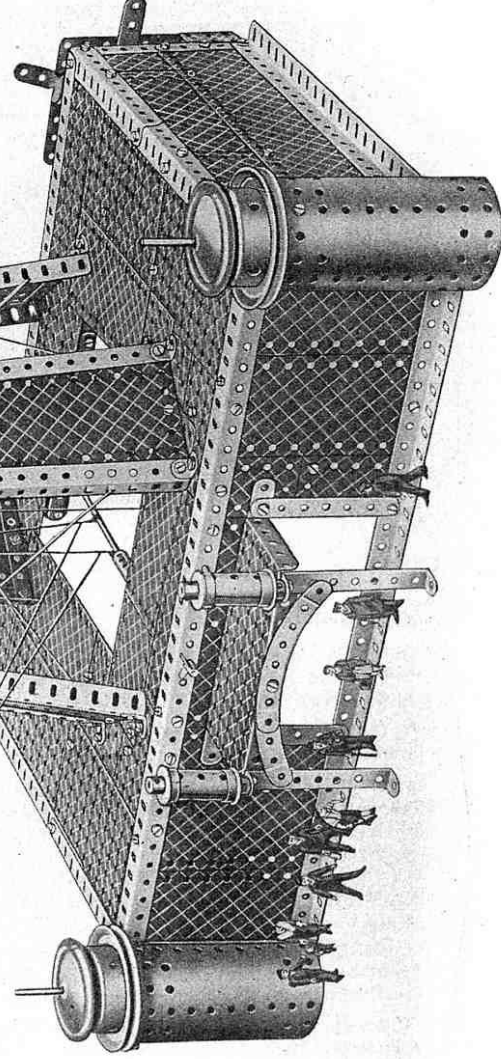
Parts required

14 of No.	1	3 of No.	37a
1	1b	12	38
23	2	2	39
5	2a	2	40
6	3	1	43
22	5	2	46
2	6	9	48a
4	6a	2	48b
2	7a	2	48d
10	8	2	51
2	8a	2	52
2	8b	4	52a
3	9	4	53
2	9d	2	53a
8	10	2	54a
4	11	3	59
36	12	2	62
6	12a	2	63
2	12b	2	70
8	12c	2	77
1	13	1	80a
1	13a	2	80c
2	14	1	89b
2	15	4	90
1	15a	4	90a
2	16	1	94
2	16a	1	96
2	19b	1	96a
4	20	1	109
4	20b	2	111
5	22	1	111c
1	22a	4	126
1	25	1	126a
1	26	1	133a
1	27a	1	137
5	35	1	146a
265	37	4	155a
		2	161
		1	162
		1	162b
		2	163
		3	187
		10	188
		10	189
		4	190
		4	191
		6	192
		1	193
		6	195
		6	197
		4	200
		8	215
		1	No. 2 Clockwork Motor.

14

6

13



(Continued from previous page)

two $3\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strips. The upper ends of these Double Angle Strips are fitted with pinnacles, each represented by a Sleeve Piece on the ends of which are $\frac{3}{8}"$ Flanged Wheels. The lower Flanged Wheel in each case is secured to the double Angle Strip by a $\frac{3}{8}"$ Bolt.

The sides of the base are filled in with Strips and Flexible Plates of various sizes as shown in Fig. 9.4d. A Boiler is secured at each corner of the base by an Angle Bracket at its lower end, and by a $2\frac{1}{2}"$ Strip and an Angle Bracket at its upper end. A Crank is bolted to the $2\frac{1}{2}"$ Strip so that a $3\frac{1}{2}"$ Rod held in its boss passes through the centre hole of the $2\frac{1}{2}"$ Strip. Above the Boiler each of the $3\frac{1}{2}"$ Rods carries a $3"$ Pulley, a Boiler End and a Road Wheel.

Each of the four corners of the tower consists of a $12\frac{1}{2}"$ Strip Plate and two $5\frac{1}{2}" \times 1\frac{1}{4}"$ and one $2\frac{1}{2}" \times 1\frac{1}{4}"$ Flexible Plate, the edges of which are strengthened by $12\frac{1}{2}"$ Angle Girders and Strips. The upper ends of the corners are then connected by $3"$ Formed Slotted Strips to the lower ends of four $2\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strips (see Fig. 9.4c). The Double Angle Strips are joined by $5\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates, braced at the centre by four $2\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strips and two $5\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strips 3. Three of the pinnacles at the corners of the platform are each formed by fastening a $1\frac{1}{8}"$ Flanged Wheel and a $1"$ Pulley complete with Rubber Ring on a Screwed Rod. The lower end of the Screwed Rod is fastened by lock-nuts to the upper end of one of the $2\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strips, which also hold in position a Trunnion.

The remaining pinnacle is similar to the other three with the exception that a $3\frac{1}{2}"$ Rod is used in place of a Screwed Rod. The Rod is held in place by two Collars.

Four $3\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plates 4 are bolted to the Double Angle Strip bracing the $5\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates to form a square, and to the upper flanges of two of the Flanged Plates a Circular Plate is fastened by the Bolts 1. These Bolts hold also a Face Plate, in the boss of which is locked a $6\frac{1}{2}"$ Rod. At the upper end of the Rod is a Bush Wheel, across which is fixed a $2\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strip 2, the ends of which support a column consisting of four $1\frac{1}{8}"$ radius Curved Plates bolted end to end. The Bush Wheel and Double Angle Strip are then covered by a Wheel Flange, which is held in place by a Road Wheel.

The Clockwork Motor 7, is bolted to the $18\frac{1}{2}"$ Angle Girder at the rear of the base, and also is fastened to one of the sides by a $2\frac{1}{2}" \times 1\frac{1}{4}"$ Flanged Plate. A $\frac{3}{8}"$ Pinion on a $2"$ Rod meshes with the small Pinion on the driving shaft of the Motor, and the drive is taken from the $2"$ Rod through a $\frac{1}{4}"$ Pinion and a 57-teeth Gear to a second $2"$ Rod also journaled in the Motor sideplates. A $\frac{3}{8}"$ Sprocket Wheel on the inner end of the Rod is connected by Chain to a $1"$ Sprocket Wheel on the Rod 8, which is journaled at its forward end in a Corner Bracket 10 and at its rear end in a Flat Trunnion 9.

The operating Cord 14 for the lifts passes around a $1"$ Pulley on the Rod 8, and also around the $1"$ loose Pulley, seen in Fig. 9.4c, at the top of the tower. The two lifts are shown in Figs. 9.4a and 9.4b. The construction of lift 6 is commenced with the front, which consists of a $2\frac{1}{2}" \times 1\frac{1}{4}"$ Flexible Plate, two $2\frac{1}{2}"$ Strips and a $2\frac{1}{2}"$ Angle Girder. The bottom is formed by a Girder Bracket and a $1" \times 1"$ Angle Bracket, and the sides are $2\frac{1}{2}"$ Strips and $2\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strips secured in position by $1" \times 1"$ Angle Brackets. A $1" \times 1"$ Angle Bracket is used also to fasten the back of the lift to the $2\frac{1}{2}"$ Angle Girder previously mentioned. A Flat Bracket is bolted to the top and another to the bottom rear of the lift to receive the operating Cord.

Lift 5 is similar in construction to lift 6, but in the construction of the sides $2\frac{1}{2}" \times 1"$ Double Angle Strips are used instead of $2\frac{1}{2}" \times \frac{1}{4}"$ Double Angle Strips. This lift is fitted with a Spring, to the end of which the operating Cord is tied.

The guide Cords 13 are fastened at their upper ends to the Flanged Plates 4, and their lower ends are tied to the Rods 11 and 12.

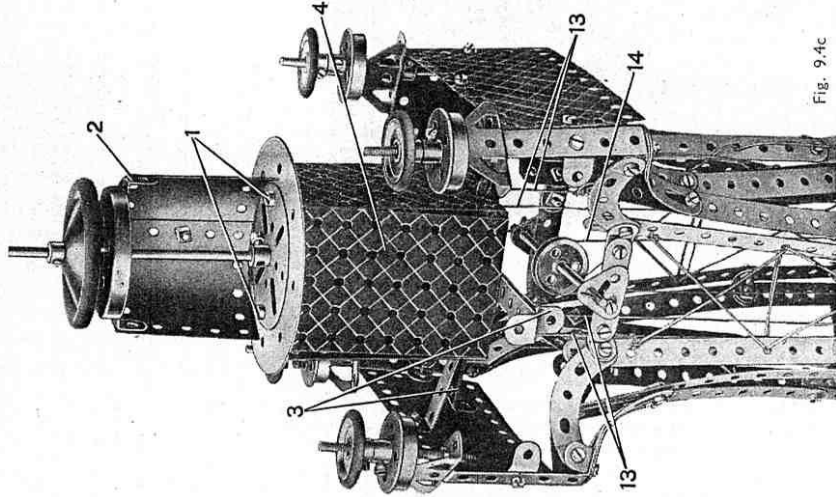


Fig. 9.4c

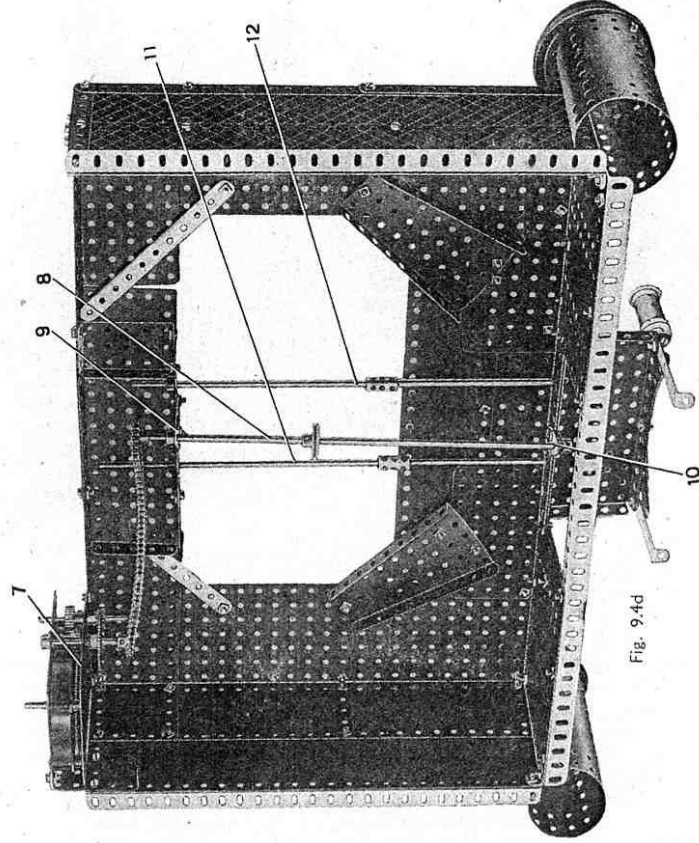
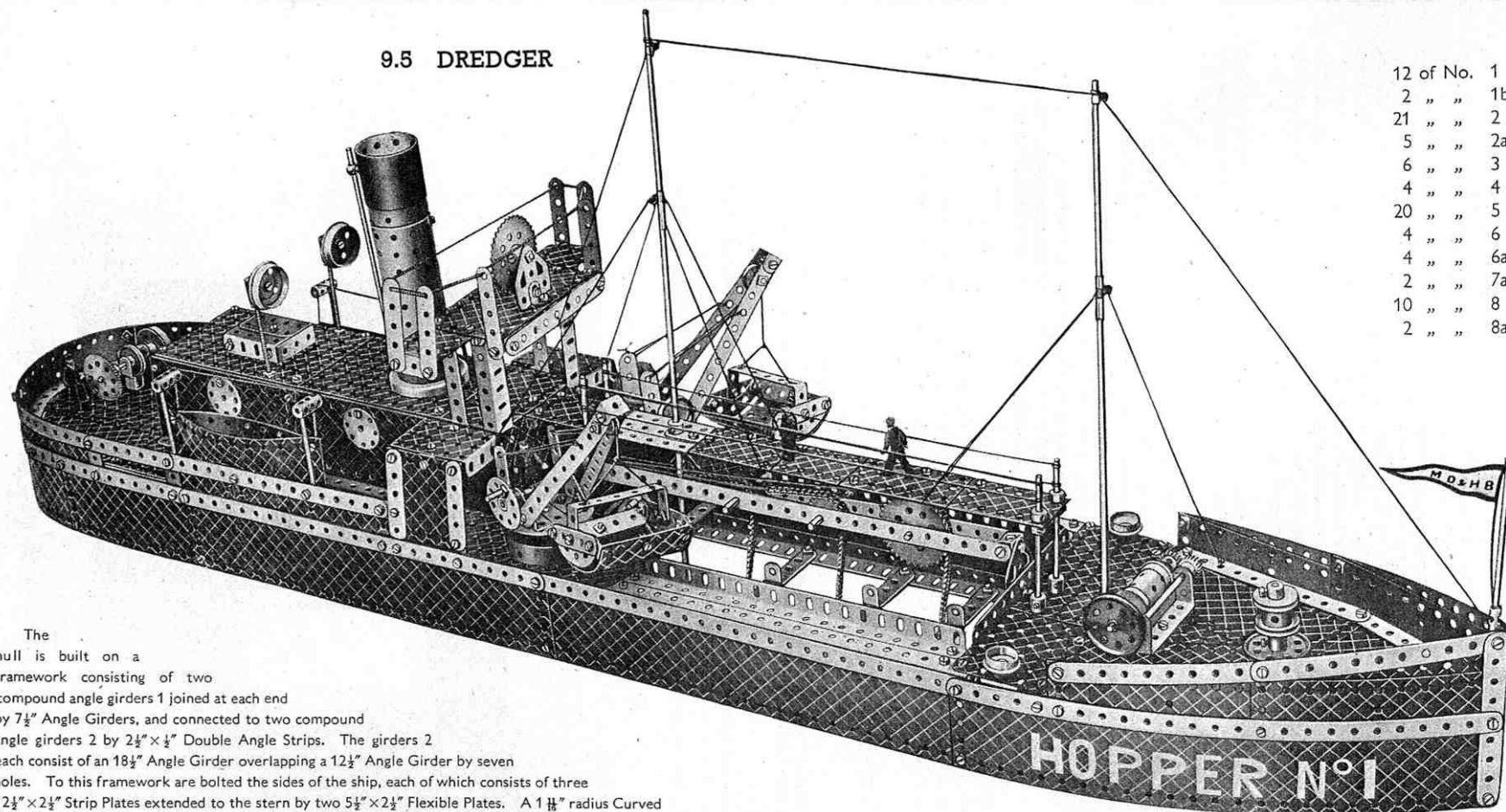


Fig. 9.4d

9.5 DREDGER



The hull is built on a framework consisting of two compound angle girders 1 joined at each end by $7\frac{1}{2}$ " Angle Girders, and connected to two compound angle girders 2 by $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips. The girders 2 each consist of an $18\frac{1}{2}$ " Angle Girder overlapping a $12\frac{1}{2}$ " Angle Girder by seven holes. To this framework are bolted the sides of the ship, each of which consists of three $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates extended to the stern by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. A $1\frac{1}{8}$ " radius Curved Plate joins the sides together at the stern, and Angle Brackets join the $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates at the bows, the same Bolts holding also $4\frac{1}{2}$ " Strips. The sides are edged with compound strips made from three $12\frac{1}{2}$ " Strips, a $7\frac{1}{2}$ " and a $5\frac{1}{2}$ " Strip. The sides are continued upwards on each side of the bows by three $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates and two $5\frac{1}{2}$ " Strips.

The constructional details of the raised side of the stern are shown in Fig. 9.5b. The $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates seen amidships are reinforced by $2\frac{1}{2}$ " Strips and are attached to the sides by Flat Brackets. The sides of the hopper are $9\frac{1}{2}$ " Angle Girders and they are attached to the main framework by Flat Brackets. The $12\frac{1}{2}$ " Strips 3, which support the forward deck are bolted to the hopper sides and at their other ends to a $2\frac{1}{2}$ " Triangular Plate. Two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates overlapped three holes are bolted to the main framework and are attached to the sides by Double Brackets. The deck is extended forward by the $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates 4 and the $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates 5, which are supported by a $5\frac{1}{2}$ " Strip and a Flanged Sector Plate (Fig. 9.5a). The Strip Plates and Flexible Plates are edged with $5\frac{1}{2}$ " and $4\frac{1}{2}$ " Strips, and the $2\frac{1}{2}$ " Triangular Plate is supported by an Angle Bracket.

Aft of the hopper each side of the deck consists of a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate 6 and a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate. These are connected on one side to a $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plate 7 by a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate and by a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate on the other side. The $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plate 8 overlaps Flat Plate 7 by two holes, and is connected to the stern of the ship by a $1"$ \times $\frac{1}{2}"$ Angle Bracket. The stern is edged round with two $3\frac{1}{2}"$ Strips and four $2\frac{1}{2}"$ large radius Curved Strips, the deck being completed with two $4\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flexible Plates and two Flat Trunnions. A $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flanged Plate seen in Fig. 9.5a supports the centre deck.

The deck house is constructed as a separate unit and can be bolted in place later. Two compound plates consisting of a $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flexible Plate, a $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Strip Plate and a $2\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flexible Plate bolted end to end, are secured to $12\frac{1}{2}"$ Angle Girders 9, and further $12\frac{1}{2}"$ Angle Girders are bolted to the upper edges of the plates. At the rear end the sides of the deck house are joined by a $3\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flanged Plate and at the front

(Continued on next page)

Parts required

12 of No. 1	2 of No. 8b	10 of No. 59
2 " " 1b	3 " " 9	1 " " 62
21 " " 2	2 " " 9f	1 " " 62b
5 " " 2a	14 " " 10	6 " " 63
6 " " 3	5 " " 11	2 " " 70
4 " " 4	29 " " 12	1 " " 76
20 " " 5	4 " " 12a	2 " " 80a
4 " " 6	1 " " 12b	1 " " 80c
4 " " 6a	1 " " 13	4 " " 90
2 " " 7a	1 " " 13a	4 " " 90a
10 " " 8	1 " " 14	1 " " 94
2 " " 8a	4 " " 15	2 " " 95
	4 " " 15a	1 " " 96
	1 " " 15b	1 " " 96a
	5 " " 16	2 " " 109
	3 " " 16a	3 " " 111
	4 " " 17	4 " " 111a
	1 " " 18a	10 " " 111c
	3 " " 20	2 " " 115
	4 " " 20b	4 " " 126
	2 " " 21	6 " " 126a
	5 " " 22	1 " " 136
	3 " " 23	1 " " 137
	2 " " 24	1 " " 147b
	2 " " 26	2 " " 161
	1 " " 27a	1 " " 162
	18 " " 35	1 " " 162b
	280 " " 37	1 " " 163
	18 " " 37a	2 " " 164
	23 " " 38	2 " " 179
	2 " " 40	9 " " 188
	1 " " 44	10 " " 189
	4 " " 46	12 " " 190
	2 " " 48	3 " " 191
	8 " " 48a	10 " " 192
	4 " " 48d	2 " " 193
	2 " " 51	6 " " 195
	1 " " 52	6 " " 197
	4 " " 52a	4 " " 200
	1 " " 53	1 " " 212
	2 " " 53a	2 " " 213
	1 " " 54a	4 " " 217a

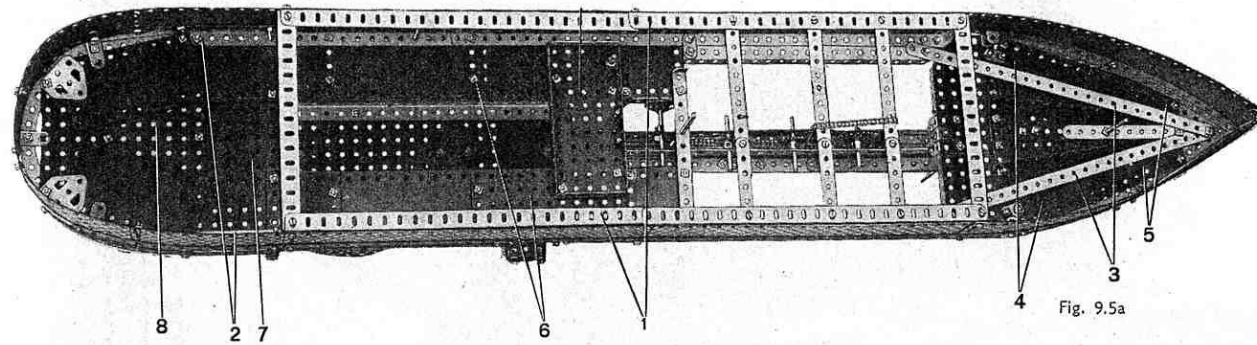


Fig. 9.5a

(Continued from previous page)

by two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates overlapped three holes and bolted to the $5\frac{1}{2}''$ Angle Girders that support the bridge. The top 14 of the deck house is completed with two $5\frac{1}{2}'' \times 3\frac{1}{2}''$ Flat Plates 10 and two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates overlapped three holes. The base of the funnel is a Wheel Flange 12 bolted to the deck house, and the funnel consists of two Boilers 13 compressed to a smaller diameter and attached to the Wheel Flange by Angle Brackets. The siren steam pipe is a $6\frac{1}{2}''$ Rod held in a Handrail Support. Two Girder Brackets joined by $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips are used for the skylight 14. The ventilators are $1\frac{1}{2}''$ Flanged Wheels held by $\frac{1}{2}''$ Bolts screwed into the end transverse tapped bores of Couplings, which are locked on the ends of $3''$ Screwed Rods. The bridge consists of two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates bolted to a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate, and edged round with two $1\frac{1}{2}''$ Angle Girders and a $5\frac{1}{2}''$ Angle Girder extended by a $2\frac{1}{2}''$ Strip. The bridge is attached to the $5\frac{1}{2}''$ Angle Girders at the front of the deck house by Angle Brackets and is supported also by two $4\frac{1}{2}''$ Strips. The $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plates below the bridge are attached to the deck house by $1'' \times 1''$ Angle Brackets. The deck house can now be bolted in position.

The gangway 11 over the hopper is built of two compound strips made by overlapping a $12\frac{1}{2}''$ Strip six holes with a $5\frac{1}{2}''$ Strip. Five $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates are bolted to the compound strips, the rear one carrying also a $5\frac{1}{2}''$ Strip, which is bolted to the deck house. At the forward end the gangway is supported by Collars fastened on $3\frac{1}{2}''$ Rods held in Rod Sockets, while at the rear end $5''$ Rods are used and they are held in place by Spring Clips. Handrails are provided by Cord. Below the gangway is the framework carrying the bucket chains. This consists of two $12\frac{1}{2}''$ Strips supported at one end by a Double Bracket and a Flat Trunnion, and at the other end by a $3\frac{1}{2}''$ Rod journaled in the ends of Flat Trunnions. The arrangement of the chains is clear from the illustration.

The Boiler Ends 15 form the bases of the grab cranes and are fitted over the ends of $1\frac{1}{2}''$ Rods that are retained in position on the deck by Collars and Spring Clips.

One of the grab cranes is shown in Fig. 9.5c; and consists of two Trunnions bolted to a Face Plate 16. Two $2''$ Strips and two $5\frac{1}{2}''$ Strips are bolted to the Trunnions, the $5\frac{1}{2}''$ Strips being joined at the top by a Double Bracket. A $2\frac{1}{2}''$ Rod fitted at one end with a Bush Wheel and at the other end with a $1''$ Pulley forms the hoisting drum. The grab hoisting Cord is taken over a $\frac{1}{2}''$ loose Pulley on a $\frac{3}{4}''$ Bolt at the jib head.

The winch 16 (Fig. 9.5b) consists of a $2\frac{1}{2}''$ Rod, which is journaled in a Cranked Bent Strip and carries a 57-teeth Gear, a $\frac{1}{2}''$ loose Pulley, a $1''$ fast Pulley, a Chimney Adaptor and a $1\frac{1}{2}''$ Flanged Wheel. The drum of the winch 17 is a Sleeve Piece fitted with two $\frac{3}{4}''$ Flanged Wheels at each end. The capstan 18 consists of a $3\frac{1}{2}''$ Screwed Rod carrying a $1\frac{1}{2}''$ Pulley, a $1''$ fast Pulley, a Chimney Adaptor and a second $1''$ fast Pulley, the complete assembly being fastened to the deck by a Nut.

The mast 19 consists of an $8''$ Rod joined to a $5''$ Rod by a Rod Connector, and it is held in the boss of a Crank bolted to the gangway. The lower end passes through a $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip bolted to the deck. The forward mast 20 consists of an $11\frac{1}{2}''$ Rod and a $4''$ Rod joined by a Rod Connector and is held in the boss of a Double Arm Crank bolted to the deck.

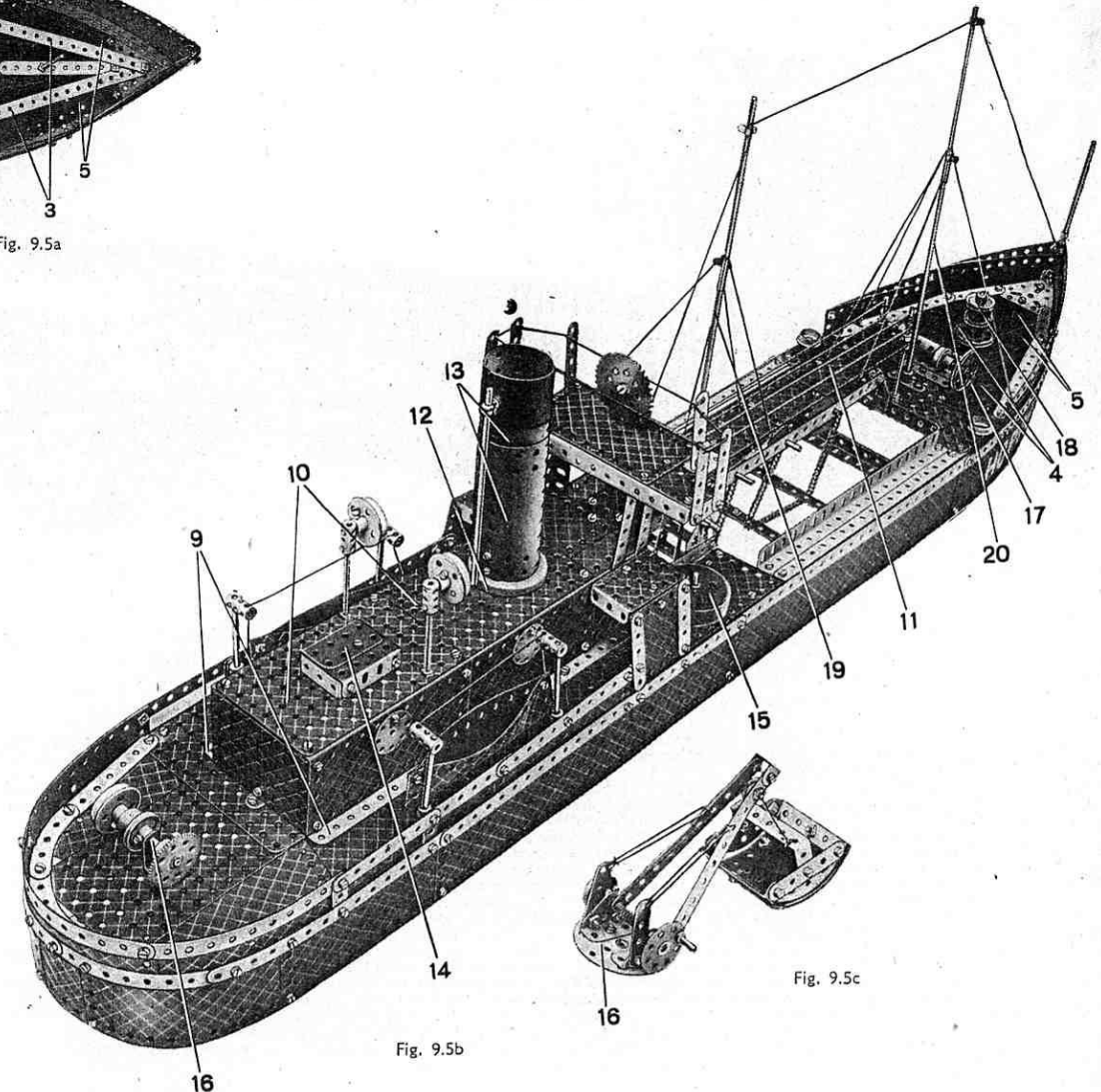


Fig. 9.5b

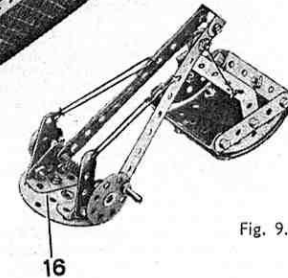
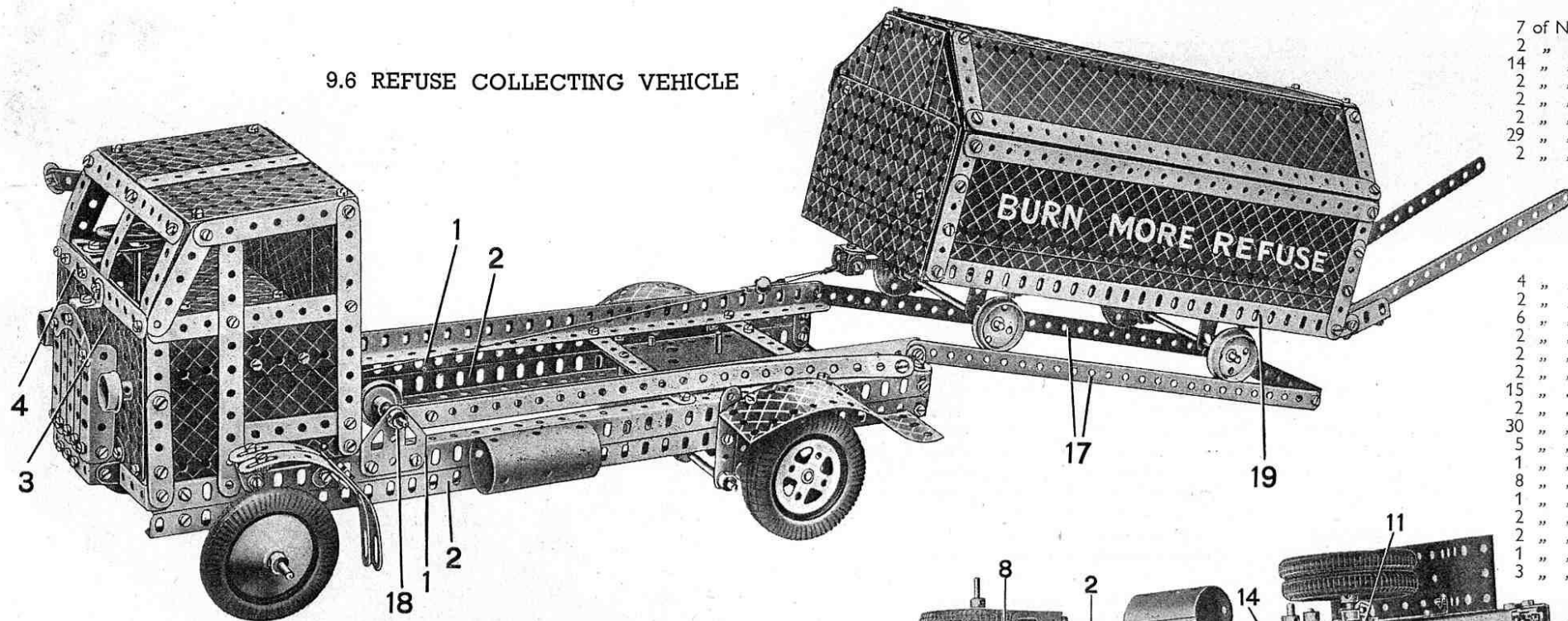


Fig. 9.5c

9.6 REFUSE COLLECTING VEHICLE



The power unit is first constructed, the chassis for this consisting of two U-Section Girders joined at each end by a $5\frac{1}{2}$ " Strip. The two girders are each built up from an $18\frac{1}{2}$ " Angle Girder 1 and a compound $18\frac{1}{2}$ " girder 2, formed by a $12\frac{1}{2}$ " and $5\frac{1}{2}$ " Angle Girder joined at each end by Flat Brackets.

The sides of the cab are each formed by a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate and two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, which are fastened to the chassis by $5\frac{1}{2}$ " Strips and also are supported by Angle Brackets from the back of the cab. This latter consists of two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates overlapped three holes, and is secured to the chassis by two $1"$ \times $1"$ Angle Brackets.

Two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates and one $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip are used for the roof, and all are bolted direct to the back of the cab. The roof is supported also from the sides by $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strips. A further $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plate 3 held in position by two $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips is used for the front of the cab, and on the centre of it is mounted the radiator, which is constructed by joining two $2\frac{1}{2}$ " Angle Girders at one end by a $2\frac{1}{2}$ " Strip and at the other by a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip. The space between the Angle Girders is filled by three $2\frac{1}{2}$ " Strips, and the top of the radiator is finished with a small radius Curved Strip. The radiator is fastened to the chassis by two $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips and Flat Brackets, and is joined to the front of the cab by a reversed angle bracket built up from two Angle Brackets.

A view of the cab with the roof removed is shown in Fig. 9.6b. The seat consists of a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate and $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 5, and is secured to the sides of the cab by one of the flanges of the Flanged Plate and a $1"$ \times $1"$ Angle Bracket.

The front wheels are each held by two Collars on a $2"$ Rod, locked in the longitudinal bore of a Coupling, which is secured by two Collars on the end of a Rod 7, which passes through one of the side members of the chassis. Two $\frac{3}{4}"$ Bolts 8 screwed into the end tapped holes of the Couplings are joined by a compound strip consisting of a $5\frac{1}{2}"$ and a $2"$ Strip overlapped two holes. This Strip is connected by a Flat Bracket to a Crank fastened on the lower end of the steering column, Bolts 9 being lock-nutted. The steering column is formed by a $3\frac{1}{2}"$ Rod and a $2\frac{1}{2}"$ Rod, joined by Coupling 10, and is journaled in the end holes of two $1\frac{1}{2}"$ Strips secured to the front of the cab by Trunnions.

(Continued on next page)

Parts required

7 of No.	1	2 of No.	16a
2	1b	1	17
14	2	4	20
2	2a	6	20a
2	3	2	20b
2	4	1	22
29	5	1	24
2	6	3	26
		1	27a
		1	28
		8	35
		221	37
		10	37a
		23	38
4	6a	1	43
2	7a	2	46
6	8	2	48
2	8b	2	48a
2	9d	1	48b
2	9f	1	48c
15	10	2	48d
2	11	2	52
30	12	3	52a
5	12a	3	53
1	12b	1	55a
8	12c	1	57c
1	13a	12	59
2	14	1	62
2	15	3	63
1	15a	2	70
3	16	1	90a
		2	108
		2	111
		3	111a
		4	111c
		1	115
		2	126
		2	126a
		6	142a
		1	185
		8	188
		3	189
		3	190
		2	191
		1	193
		1	195
		6	197
		1	198
		3	200
		8	215
		1	216
		1	217b
		2	219
		1 No. 1 Clock-work Motor.	

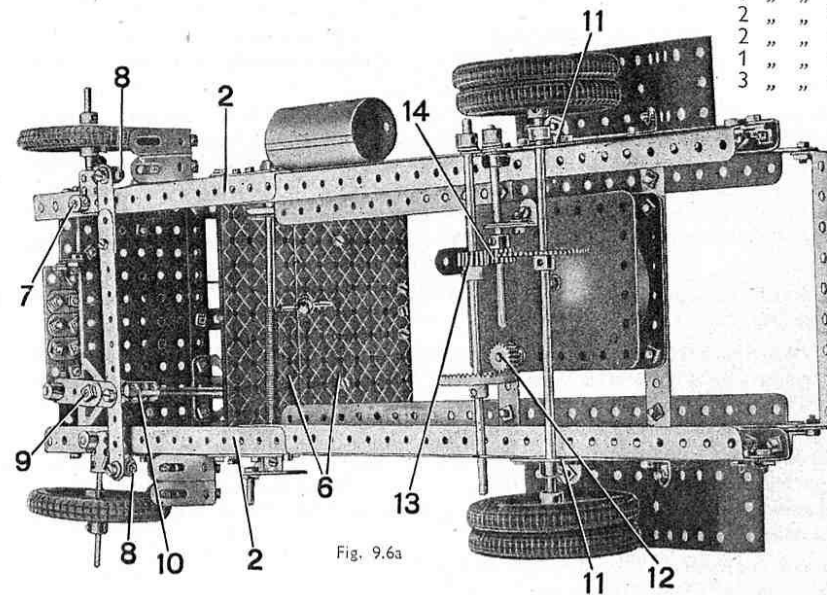


Fig. 9.6a

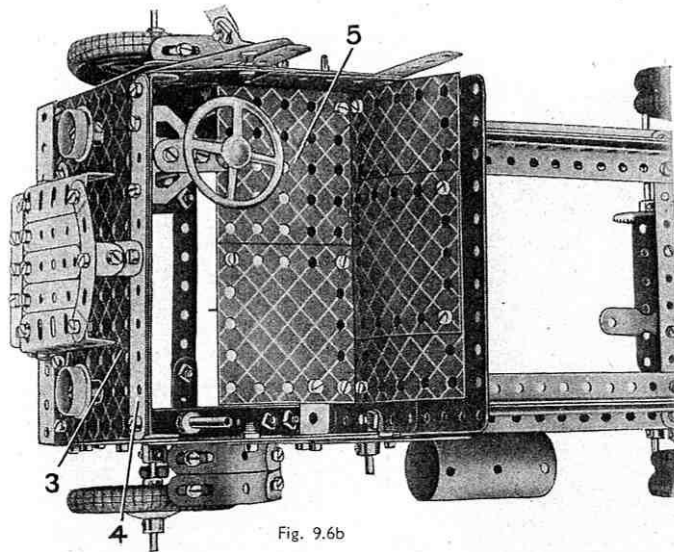


Fig. 9.6b

(Continued from previous page)

The Clockwork Motor is secured to the chassis by two $5\frac{1}{2}$ " Strips, the winding spindle projecting upwards. A $\frac{1}{2}$ " Pinion 12 on the driving shaft of the Motor meshes with a $1\frac{1}{2}$ " Contrate on a horizontal $6\frac{1}{2}$ " Rod journalled in the lower end holes of two $2\frac{1}{2}$ " Strips bolted to the chassis. This Rod carries also a $\frac{1}{2}$ " Pinion 13 and from this the drive is taken through a second $\frac{1}{2}$ " Pinion 14 to a 57-teeth Gear on the back axle. For this axle an 8" Rod is used, and each of the wheels is formed by two 2" Pulleys fitted with Rubber Tyres. The axle is journalled in two Architraves 11 bolted to the sides of the chassis. The rear mudguards, $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, are each secured to the chassis by two Angle Brackets.

The $5\frac{1}{2}$ " Strips holding the Motor form also supports for the fixed rails consisting of the $12\frac{1}{2}$ " Angle Girders 15. The extending rails 17 are formed by two $12\frac{1}{2}$ " Strips joined by a $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip, and when not in use they are housed between the fixed rails 15 and $12\frac{1}{2}$ " Strips 16. The forward ends of Strips 16 are bolted to the fixed rails, but spaced away from them by four Washers, and their rear ends are fastened to the chassis by Angle Brackets, as shown in Fig. 9.6c.

The mechanism for hauling the cart on to the lorry consists of a $6\frac{1}{2}$ " Rod journalled at each end in a Trunnion bolted to the chassis. At one end the Rod carries a Bush Wheel fitted with a Threaded Pin for a handle, and to the centre of the Rod is tied a length of Cord. A small Loaded Hook is fastened to the end of the Cord and it can be secured to a coupling unit at the rear of the cart.

The chassis of the cart consists of two $12\frac{1}{2}$ " Angle Girders 19 joined at each end by a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 20. The Flanged Plates are extended upwards by $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates and form the ends of the cart. Each of the sides consists of two $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates overlapped three holes, and is bolted direct to the chassis and to the shorter flanges of the two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 20.

One side and also the top of the roof are formed by $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and are fastened to the sides of the cart by Obtuse Angle Brackets. The other side of the roof is shown in the illustration below and is built up from a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate and a Hinged Flat Plate 21 Fig. 9.6d. The Flexible and Strip Plates are held in position by Obtuse Angle Brackets, and the Hinged Flat Plate is bolted to the top of the roof to form a flap.

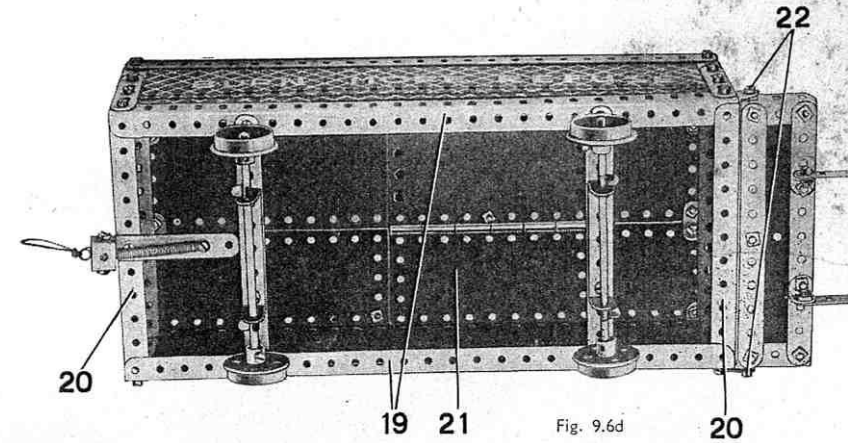


Fig. 9.6d

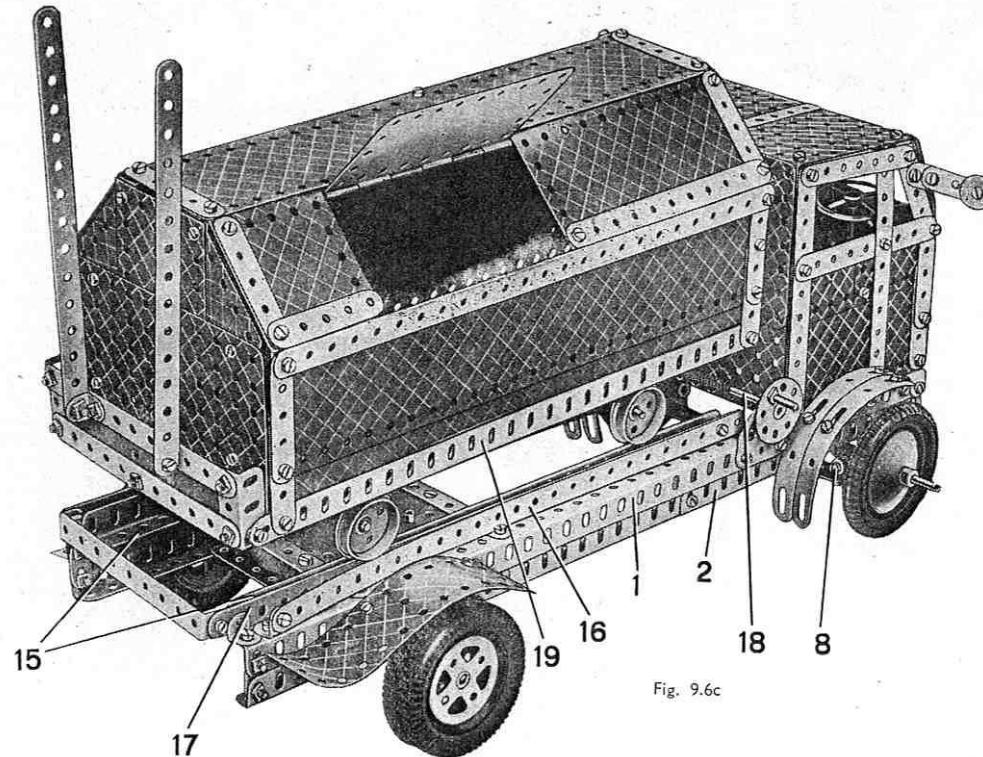


Fig. 9.6c

The wheels of the cart are $1\frac{1}{4}$ " Flanged Wheels, and are fastened on the ends of a $4\frac{1}{2}$ " and a 5" Rod, each of which is journalled in the ends of a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip secured to the chassis by a $5\frac{1}{2}$ " Strip.

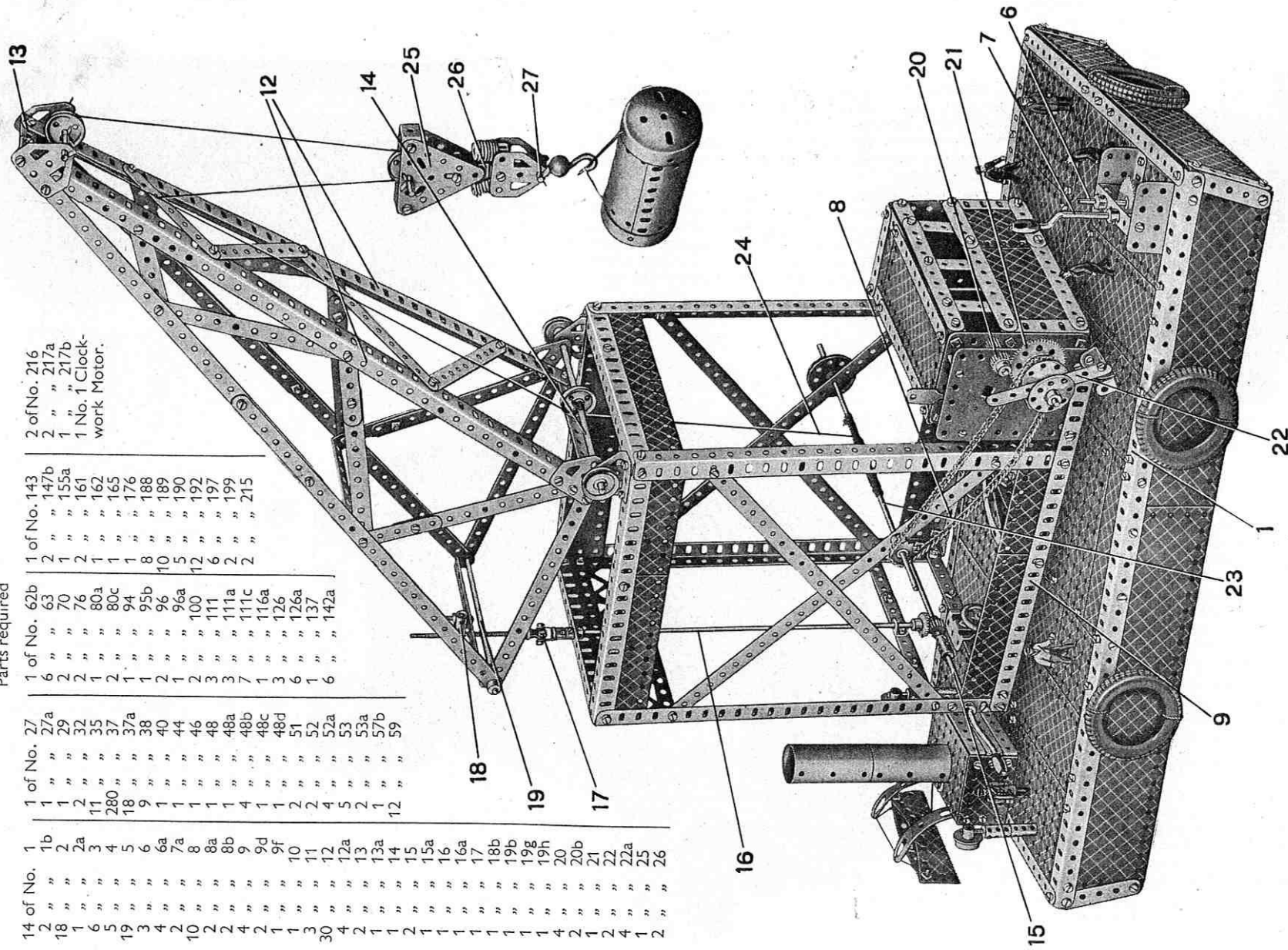
The method of mounting the $5\frac{1}{2}$ " Strips representing the shafts of the cart is shown in Fig. 9.6c. The Strips are fastened by Angle Brackets to a $5\frac{1}{2}$ " Strip, to each end of which is bolted a $1\frac{1}{4}$ " Angle Girder. The lower ends of the Angle Girders are attached by lock-nutted Bolts 22 to two Flat Brackets bolted to the frame of the cart.

The coupling unit at the rear of the cart is constructed by attaching a $3\frac{1}{2}$ " Strip to the lower flange of one of the Flanged Plates 20 by a lock-nutted Bolt. A Spring is bolted to the $3\frac{1}{2}$ " Strip, and its free end passes through a pair of Double Brackets that are also fastened to the Strip. A loop of Cord tied to the end of the Spring serves to attach the coupling unit to the Hook of the hauling mechanism.

9.7. PONTOON CRANE

Parts required

14 of No.	1 of No. 27	1 of No. 62b	1 of No. 143	2 of No. 216
1	1	6	2	2
1b	1	63	2	2
2	1	70	1	1
2a	2	76	2	1
3	11	80a	1	1
4	280	80c	1	1
5	18	94	1	1
6	9	95b	8	1
6a	1	96	10	1
7a	1	96a	5	1
8	1	100	12	1
8a	1	111	6	1
8b	1	111a	2	1
9	4	111b	2	1
9d	1	116a	2	1
9f	1	126	2	1
10	2	126a	2	1
11	2	137	2	1
12	4	142a	2	1
12a	5		2	1
13	2		2	1
13a	2		2	1
14	1		2	1
15	2		2	1
15a	1		2	1
16	1		2	1
17	1		2	1
18	1		2	1
19	1		2	1
19b	1		2	1
19g	1		2	1
19h	1		2	1
20	4		2	1
20b	2		2	1
21	1		2	1
22	2		2	1
22a	4		2	1
25	1		2	1
26	2		2	1



Construction of the model is commenced with the base, which is built up by joining two compound girders 1 at each end by a $12\frac{1}{2}$ " Strip. The deck is then filled in by Flanged Plates and Strip Plates of various sizes, which are braced by the $12\frac{1}{2}$ " Strips 2 and 3, Fig. 9.7b. The longer sides are each extended downward by two $12\frac{1}{2}$ " Strip Plates, and the shorter sides by one $12\frac{1}{2}$ " x $2\frac{1}{2}$ " Strip Plate.

An engine house is erected at one end of the base by fastening two $2\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plates to the deck by Angle Brackets and joining their upper ends by a $3\frac{1}{2}$ " x $2\frac{1}{2}$ " Flanged Plate. The sides are each filled in by two $3\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strips and a $3\frac{1}{2}$ " Strip. A chimney consisting of two $2\frac{1}{2}$ " Cylinders joined by a Flat Bracket is secured by an Angle Bracket to the $3\frac{1}{2}$ " x $2\frac{1}{2}$ " Flanged Plate. A life-boat built up from two U-Section Curved Plates is suspended by Cord from davits, which are represented by two 3" Formed Slotted Strips bolted to the rear of the engine house.

Tyres are fitted at intervals along the sides of the pontoon to represent fenders.

A 3" Pulley fitted with a Wheel Flange is bolted to the two $5\frac{1}{2}$ " x $2\frac{1}{2}$ " Flanged Plates at the centre of the base, and a $4\frac{1}{2}$ " Rod 4 passes through its boss. The Rod carries at its lower end a 3" Sprocket Wheel connected by Sprocket Chain to a 1" Sprocket on $3\frac{1}{2}$ " Rod 6. The Rod 6 carries at its centre a 50-teeth Gear that meshes with a 3" Pinion on a Crank Handle 9. Both the Rod 6 and the Crank Handle 9 are journaled in a $5\frac{1}{2}$ " x $3\frac{1}{2}$ " Flat Plate of the base and a $2\frac{1}{2}$ " x $1\frac{1}{2}$ " Double Angle Strip, which is secured in position by a Girder Bracket at each end.

The building of the tower is commenced by joining two $12\frac{1}{2}$ " Angle Girders 9 at the centre by two compound girders, 10 and 11, each consisting of two $5\frac{1}{2}$ " Angle Girders overlapped seven holes. A $12\frac{1}{2}$ " Angle Girder is used for each corner of the tower and the four are joined at their upper ends by $7\frac{1}{2}$ " and $12\frac{1}{2}$ " Angle Girders. The corners of the tower are braced also by $12\frac{1}{2}$ " Strips.

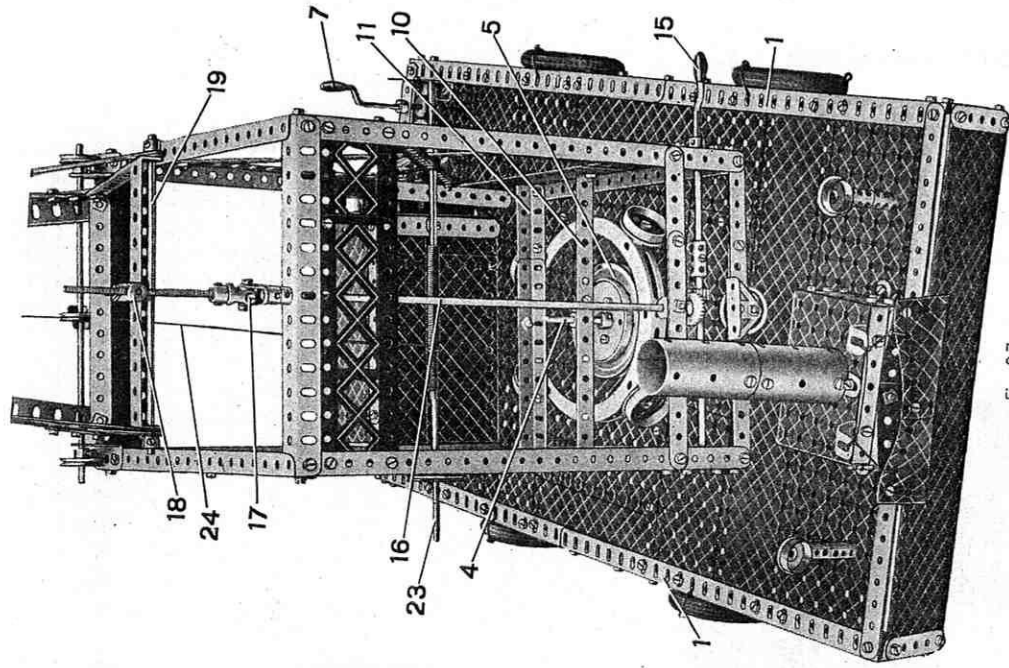


Fig. 9.7a

A control tower is provided at the forward end of the superstructure. One side of this is formed by the No. 1 Clockwork Motor bolted direct to one of the Angle Girders 9, and the other by two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates and one $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate. The top of the cab is filled in by a $2\frac{1}{2}'' \times 1\frac{1}{2}''$, a $5\frac{1}{2}'' \times 1\frac{1}{2}''$, and a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate, and the back by two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. For the front a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate overlapped three holes are used, and are secured to the sides by two $2\frac{1}{2}''$ Angle Girders. The window partitions are formed by $2\frac{1}{2}''$ Strips.

A Double Arm Crank is bolted to the compound girder 10 and in its boss is locked the upper end of the Rod 4. Rotation of the Crank Handle 7 causes the superstructure to revolve. A $5\frac{1}{2}''$ Circular Girder also is bolted to the girder 10, and round its perimeter four $1\frac{1}{2}''$ Flanged Wheels are fastened by lock-nutted $\frac{3}{4}''$ Bolts and Pivot Bolts. When the superstructure is in position, these Wheels rest on the deck of the pontoon and form a simple type of roller bearing.

The jib is triangular in shape and each side consists of an $18\frac{1}{2}''$ Angle Girder and a $21\frac{1}{2}''$ compound strip formed by two $12\frac{1}{2}''$ Strips overlapped seven holes. The Angle Girder and compound strip are bolted together at their upper ends, and joined at the bottom by a $7\frac{1}{2}''$ Strip. The two sides of the jib are joined at the top by a $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip 13, and at the bottom by a $5\frac{1}{2}''$ Strip. The jib is pivoted on a $6\frac{1}{2}''$ Rod, which passes through two Flat Trunnions bolted to the lower corner of the jib and also through two Trunnions bolted to the tower. The $6\frac{1}{2}''$ Rod is held in position by two $1''$ fast Pulleys, and carries at its centre a $1''$ loose Pulley, the purpose of which will be described later.

The angle of the jib is controlled by the No. 1 Clockwork Motor, on the driving shaft of which is locked a $\frac{1}{2}''$ Pinion 20. A $3\frac{1}{2}''$ Rod is extended by a $5''$ Rod and journalled at the rear of the tower. A $\frac{1}{2}''$ Pinion secured to the centre of the Crank Handle shaft, meshes with a $\frac{3}{4}''$ Contrate Wheel on a vertical $11\frac{1}{2}''$ Rod 16 journalled as shown. At its upper end the Rod is connected by a Universal Coupling 17 to a $3\frac{1}{2}''$ Screwed Rod that passes at its upper end through one of the end tapped holes of a Coupling 18, which is secured by a $\frac{3}{4}''$ Bolt to the centre of a $5\frac{1}{2}''$ Double Angle Strip. The last mentioned is pivotally secured by a $6\frac{1}{2}''$ Rod to the rear end of the jib.

Raising of the pulley block is controlled by the No. 1 Clockwork Motor, on the driving shaft of which is locked a $\frac{1}{2}''$ Pinion 20. A $3\frac{1}{2}''$ Rod is journalled in the sideplates of the Motor two holes below the driving shaft, and it carries a 57-teeth Gear 21. The Rod carries also a $1''$ Sprocket Wheel connected by Sprocket Chain to a $\frac{3}{4}''$ Sprocket Wheel on the $11\frac{1}{2}''$ Rod 23. The 57-teeth Gear 21 can be thrown out of mesh with the Pinion 20 by the lever 22. This consists of a $3\frac{1}{2}''$ Strip, which is pivotally attached at its lower end to an Angle Bracket secured by a $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip to the sideplate of the Motor. At its upper end the Strip passes between two $1\frac{1}{2}''$ Discs fastened on the $3\frac{1}{2}''$ Rod by Collars.

The Cord 24 is fastened to Rod 23 by a Cord Anchoring Spring, wound around the Rod several times and then taken over the $1''$ loose Pulley on the $6\frac{1}{2}''$ Rod on which the jib pivots. The Cord then is led over a second $1''$ Pulley at the top of the jib, around a Pulley in the hoisting block, and finally is tied to the jib.

The hoisting block consists of two $2\frac{1}{2}''$ Triangular Plates joined by Double Brackets, to the lower end of which two Flat Trunnions are fastened by a Cranked Bent Strip 26 and a Double Bracket. The Hook is attached by a $1\frac{1}{2}''$ Rod 27 to the two Flat Trunnions, and it carries a load consisting of a Boiler. The hoisting block is weighted by two Worms clamped between the Flat Trunnions.

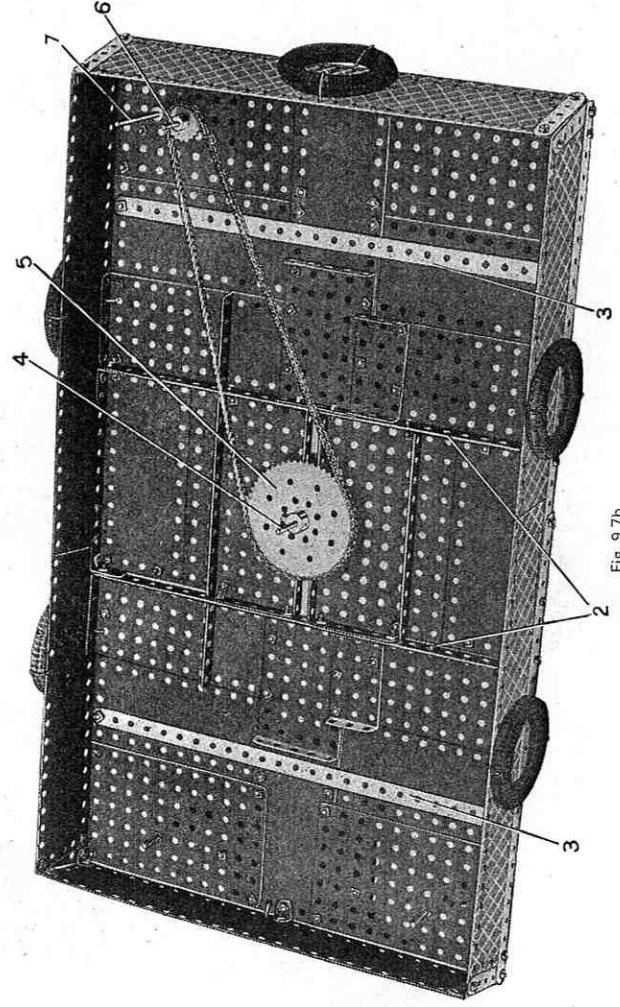


Fig. 9.7b

9.8 QUAYSIDE UNLOADER

Parts required

14 of No. 1	3 of No. 3	2 of No. 9	1 of No. 20a	6 of No. 48b	1 of No. 111a
2 " " 1b	8 " " 4	1 " " 9d	4 " " 20b	2 " " 48c	7 " " 111c
24 " " 2	32 " " 5	3 " " 10	1 " " 21	2 " " 48d	1 " " 116
6 " " 2a	2 " " 6	29 " " 12	5 " " 22	2 " " 52	4 " " 126
	2 " " 7a	4 " " 12a	3 " " 22a	4 " " 52a	1 " " 147b
	10 " " 8	1 " " 12b	3 " " 26	5 " " 53	1 " " 162
	2 " " 8a	4 " " 12c	1 " " 27a	2 " " 53a	8 " " 188
	2 " " 8b	1 " " 14	1 " " 29	1 " " 57b	1 " " 189
		1 " " 15	24 " " 35	12 " " 59	10 " " 190
		3 " " 15a	276 " " 37	5 " " 63	6 " " 191
		1 " " 15b	13 " " 37a	2 " " 70	10 " " 192
		4 " " 16	20 " " 38	2 " " 76	2 " " 193
		3 " " 16a	1 " " 40	4 " " 90a	6 " " 195
		5 " " 17	1 " " 43	1 " " 94	6 " " 197
		1 " " 18b	1 " " 44	1 " " 95b	6 " " 200
		1 " " 19g	1 " " 46	2 " " 96	2 " " 214
		1 " " 19h	2 " " 48	1 " " 96a	1 No. 1 Clock-work Motor.
		4 " " 20	7 " " 48a	2 " " 111	

Construction of the model is commenced by building up the two bases. Each of the sides of the right-hand base consists of a $12\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plate and a $2\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plate overlapped one hole and braced by means of $12\frac{1}{2}"$ and $2\frac{1}{2}"$ Strips. The sides are joined at each end by a $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate and Angle Brackets. The top of the base is filled in by the two $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plates 4.

The left-hand base is similar to that on the right-hand side except that $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates are used in the construction of the sides and $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plates instead of $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plates at 3. Each base runs on two $1\frac{1}{8}"$ Flanged Wheels, which are fastened on $3\frac{1}{2}"$ Rods journalled as shown in Fig. 9.8a.

The span is built up by joining the ends of two compound girders 1, each consisting of two $12\frac{1}{2}"$ Angle Girders overlapped three holes, by $2\frac{1}{2}"$ Angle Girders. The sides of the compound girders are each extended downwards by three $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates, one $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate and a $5\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plate, and are braced along their lower edges by $12\frac{1}{2}"$ Strips.

The span is supported from the base by $12\frac{1}{2}"$ Angle Girders 2 and also by $12\frac{1}{2}"$ Strips on the inner sides of the bases. The $12\frac{1}{2}"$ Angle Girders and Strips are joined by Strip and Flexible Plates of various sizes.

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The platform at the forward end of the span is formed by four $5\frac{1}{2}'' \times 3\frac{1}{2}''$ Flat Plates 5 and 6 and two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, and on it are mounted the control cabin and the jib. A rear view of the cabin is shown in Fig. 9.8c. The sides are each constructed from a $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate 7 and a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate overlapped five holes, and are secured to the platform by $1'' \times 1''$ Angle Brackets. The sides are each extended upwards by two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates and a $2\frac{1}{2}''$ Strip, spaced apart so as to leave two gaps for the windows, and are joined at their upper ends by a $5\frac{1}{2}''$ Strip. Two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates overlapped three holes and held in position by Angle Brackets are used for the end of the cabin. The roof consists of six $1\frac{1}{8}''$ radius Curved Plates bolted together as shown and fastened to the sides by Obtuse Angle Brackets. The end of a $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip fastened along the underside of the roof is joined to the rear end of the cabin, by a $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate, the Bolt holding also a Semi-Circular Plate.

The base for the jib consists of two $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates 8 bolted side by side to the platform, with their flanges upwards. A $12\frac{1}{2}''$ Angle Girder 9 is then bolted to each of the forward corners of the base, and a $9\frac{1}{2}''$ Angle Girder extended by a $5\frac{1}{2}''$ Strip is bolted to each of the rear corners. The upper ends of the $12\frac{1}{2}''$ Angle Girders are then joined as shown.

The gantry arm consists essentially of two $18\frac{1}{2}''$ Angle Girders 10 joined at their forward ends by a $3\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip and pivoted at the rear end on $\frac{1}{2}''$ Rod 11, which passes also through the ends of a $3\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip and forms the winding drum for the Cord operating the pulley block.

The hoisting carriage, an underneath view of which is shown in Fig. 9.8b runs between the two Girders 10. It is constructed by bolting two $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips to the underside of the $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate 12. The ends of the Double Angle Strips form the bearings for $2\frac{1}{2}''$ Rods, which carry $\frac{3}{4}''$ Flanged Wheels. A $2''$ Rod journalled in the ends of a $1'' \times \frac{1}{2}''$ Angle Bracket and a Trunnion bolted to the Flanged Plate 12, carries two $1''$ loose Pulleys over which passes the Cord to the pulley block.

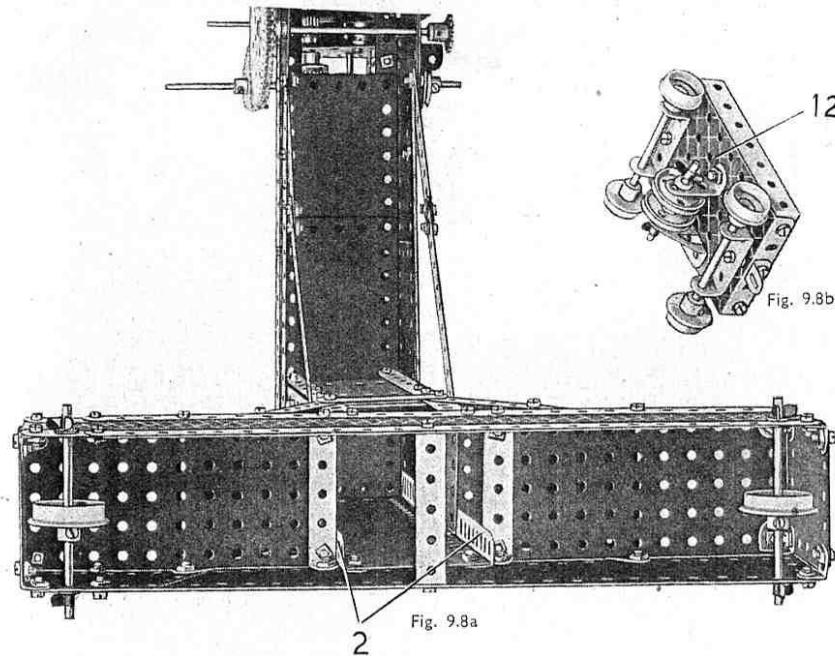


Fig. 9.8a

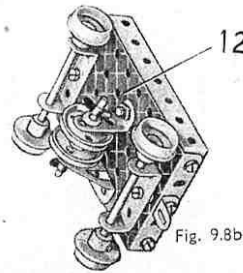


Fig. 9.8b

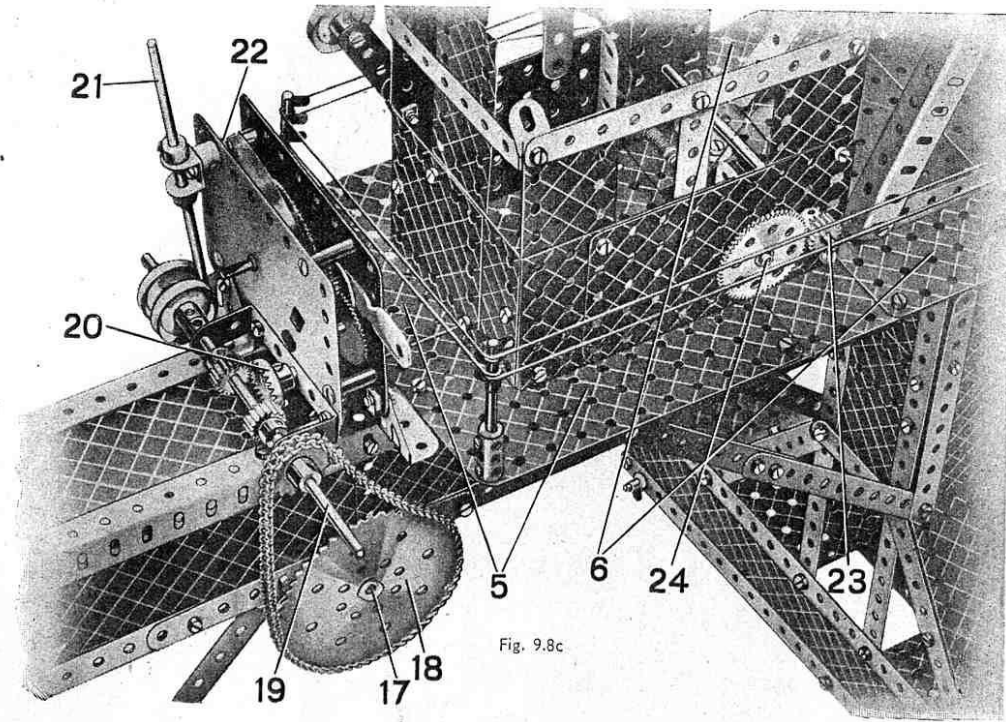


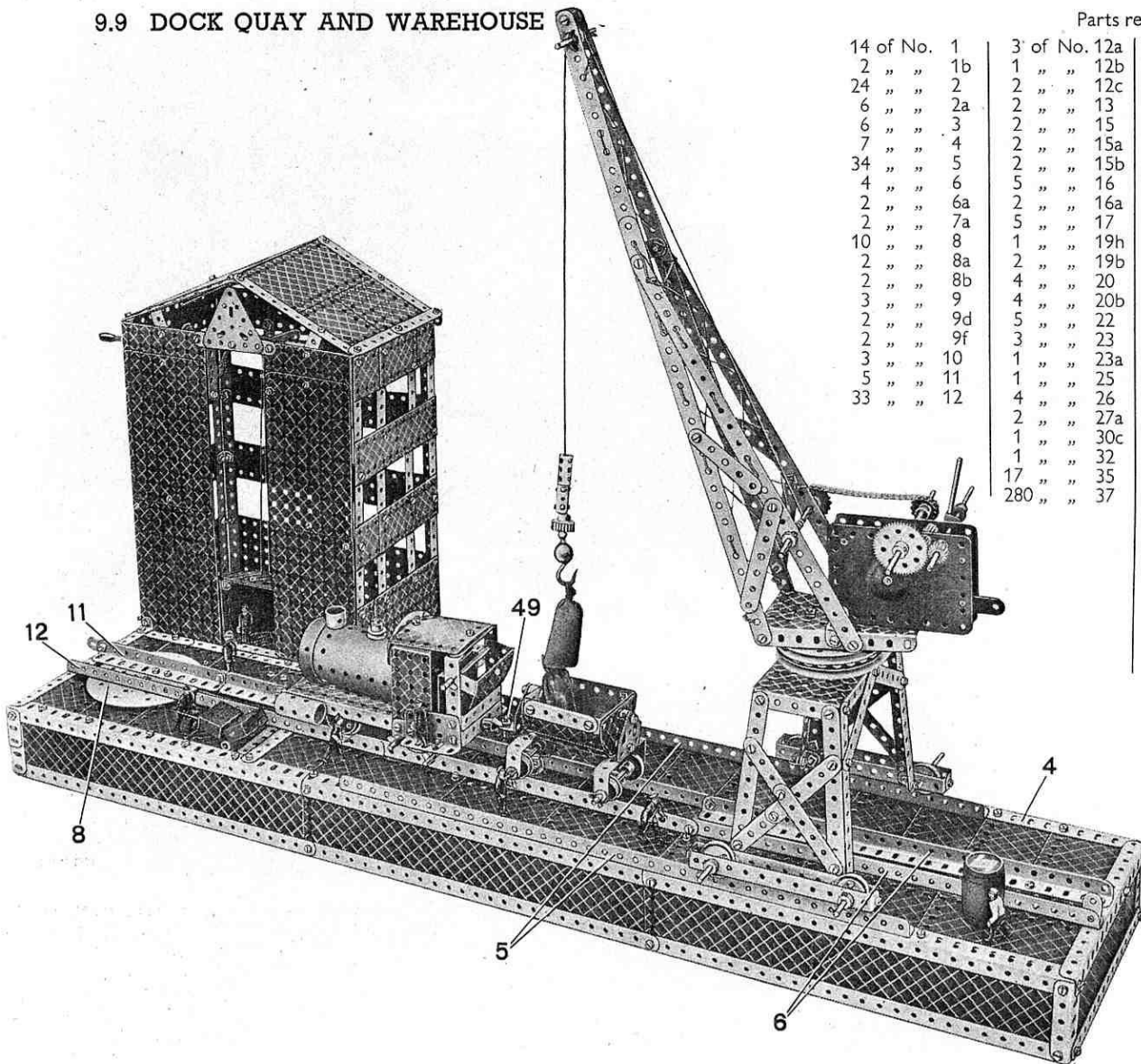
Fig. 9.8c

The movement of the hoisting carriage is controlled by the Crank Handle 15, the Cord being fitted in the following manner. One end of the Cord 6 is tied to Spring 14, and then is led over the $1''$ Pulley on the Crank Handle and finally fastened to the rear end of the hoisting carriage. Cord 13 is attached to the forward end of the hoisting carriage, led over a $1''$ Pulley at the front of the gantry arm and then is tied to the Spring 14. The purpose of the Spring is to maintain the Cord at an even tension.

The angle of the gantry arm is controlled by the Crank Handle 23 in the sides of the cab. A $\frac{1}{4}''$ Pinion on the end of the Crank Handle meshes with a 57-teeth Gear on a $4\frac{1}{2}''$ Rod journalled behind the Crank Handle. Cord 25 is tied to the $4\frac{1}{2}''$ Rod, wound around it several times, and then is led over a $1''$ Pulley at the top of the jib and tied finally to the forward end of the gantry arm. To prevent the gantry arm slipping, a $1\frac{1}{2}''$ Pulley on the Crank Handle 23 is fitted with a band brake. Cord, which is anchored to the upper and lower end of the lever 26 passes around the $1\frac{1}{2}''$ Pulley and prevents it from turning. The lever 26 consists of two $2\frac{1}{2}''$ Strips overlapped two holes and is pivoted on a Pivot Bolt and weighted at the top by a $1''$ Pulley.

The Clockwork Motor 22 is fastened in position by four Trunnions directly behind the cabin platform. The driving shaft of the Motor is fitted with a $\frac{3}{4}''$ Contrate 20, that can mesh with either of two $\frac{1}{4}''$ Pinions on a $6\frac{1}{2}''$ Rod 17 journalled in the ends of a $2\frac{1}{2}'' \times 1''$ Double Angle Strip. It will be seen from Fig. 9.8c that by moving the lever 21 it is possible to reverse the movement of the Rod 19. A $1''$ Sprocket Wheel on the end of the Rod 19 is connected by Chain to a $3''$ Sprocket Wheel 18 on a $4\frac{1}{2}''$ Rod 17. At its other end the latter Rod carries a $\frac{3}{4}''$ Sprocket Wheel which is connected to the $1''$ Sprocket Wheel on the end of Rod 11 that forms the winding drum for the hoisting Cord. The hoisting Cord is tied to the Rod 11, wound around it several times, and then led over one of the $1''$ Pulleys under the hoisting carriage and around the $2''$ Pulley in the pulley block. Then it is led over the second $1''$ Pulley of the hoisting carriage and finally is tied to the front of the gantry arm.

9.9 DOCK QUAY AND WAREHOUSE



Parts required

14 of No. 1	3 of No. 12a	18 of No. 37a	21 of No. 117
2 " " 1b	1 " " 12b	20 " " 38	3 " " 125
24 " " 2	2 " " 12c	1 " " 40	4 " " 126
6 " " 2a	2 " " 13	3 " " 46	2 " " 126a
6 " " 3	2 " " 15	1 " " 48	2 " " 133a
7 " " 4	2 " " 15a	9 " " 48a	1 " " 137
34 " " 5	2 " " 15b	2 " " 48b	1 " " 146a
4 " " 6	5 " " 16	1 " " 48c	2 " " 147b
2 " " 6a	2 " " 16a	4 " " 48d	2 " " 161
2 " " 7a	5 " " 17	2 " " 51	1 " " 162a
10 " " 8	1 " " 19h	2 " " 52	1 " " 162b
2 " " 8a	2 " " 19b	4 " " 52a	2 " " 163
2 " " 8b	4 " " 20	3 " " 53	1 " " 164
3 " " 9	4 " " 20b	2 " " 53a	1 " " 166
2 " " 9d	5 " " 22	2 " " 54a	1 " " 176
2 " " 9f	3 " " 23	1 " " 55a	1 " " 186
3 " " 10	1 " " 23a	1 " " 57b	10 " " 188
5 " " 11	1 " " 25	12 " " 59	10 " " 189
33 " " 12	4 " " 26	2 " " 62b	12 " " 190
	2 " " 27a	3 " " 63	6 " " 191
	1 " " 30c	2 " " 70	12 " " 192
	1 " " 32	1 " " 76	1 " " 193
	17 " " 35	1 " " 80c	6 " " 195
	280 " " 37	1 " " 90a	6 " " 197
		1 " " 94	1 " " 198
		1 " " 96	6 " " 200
		1 " " 96a	1 " " 212
		2 " " 108	1 " " 213
		3 " " 111	4 " " 214
		4 " " 111a	1 No.1 Clock-
		12 " " 111c	work Motor.
		1 " " 115	1 Magic Motor

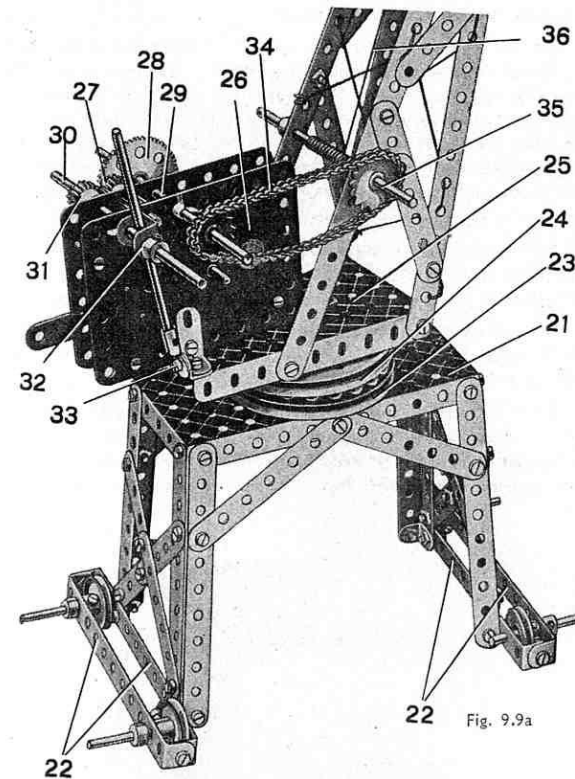


Fig. 9.9a

The quay is first constructed. The rear edge of this consists of two $12\frac{1}{2}$ " Angle Girders 4 and a $5\frac{1}{2}$ " Angle Girder bolted together to make a total length of 27". The forward edge is formed by two $12\frac{1}{2}$ " Angle Girders overlapped one hole, and also by part of the Angle Girder 1. The two sides are joined at the outer end by a $7\frac{1}{2}$ " Angle Girder and at the inner end by $7\frac{1}{2}$ " Strips, and the floor of the quay is filled in by 10- $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, four $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, five $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates and one $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate. Each of the sides is extended downwards by $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates strengthened along their lower edges by $12\frac{1}{2}$ " Strips, and the forward end is filled by a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " and a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate indicated at 3.

The warehouse and the portion of the quay in front of it are next assembled. The base for this consists of two $12\frac{1}{2}$ " Angle Girders joined at the forward end by the Angle Girder 1, and at the rear by a $9\frac{1}{2}$ " Angle Girder. The front wall of the warehouse is built in two parts, leaving a space in the centre for the lift shaft. The halves of the front wall of the warehouse are each formed by $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates and a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate, and are joined at their upper ends by a $3\frac{1}{2}$ " Strip.

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and at their lower ends by a $1\frac{1}{2}$ " Strip. The latter Strip is bolted between the Angle Girders 2. The construction of the sides and rear of the warehouse is shown in Fig. 9.9e.

The lift is built up by bolting two $1\frac{1}{8}$ " radius Curved Plates together overlapping one hole. The ends of this unit are then joined by $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips, to which Semi-Circular Plates 13 are bolted to form the top and bottom of the lift. The lift is guided by an $11\frac{1}{2}$ " Rod 20 fastened in position by two Collars, and also by two Trunnions bolted to the sides of the lift. The guide Cord 18 is tied at its upper end to the $3\frac{1}{2}$ " Rod 17, and at its lower end to the $11\frac{1}{2}$ " Rod 19. The Rod 17 is journalled in two Architraves fastened to the front wall of the warehouse. The Architraves also form the bearings for a large Crank Handle 15 by which the lift is operated. Cord 14 is tied to the shaft of the Crank Handle, passed through the lift, and a Washer is then fastened to its end.

The rails along which the small locomotive runs are formed by the two $12\frac{1}{2}$ " Angle Girders 6 one $9\frac{1}{2}$ " and a $7\frac{1}{2}$ " Angle Girder. A turntable is provided at the warehouse end of the rails by two $5\frac{1}{2}$ " Angle Girders 11 and 12 bolted to a Circular Plate 8. On the underside of the Circular Plate is fixed a Double Arm Crank 10, in the boss of which is locked a Rod 9. The Rod 9 is journalled at its lower end in the boss of a Double Arm Crank bolted to the Angle Girder 7 and the centre hole of a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip secured in position by two Reversed Angle Brackets.

The outer rails for the travelling crane are formed by two $18\frac{1}{2}$ " Angle Girders 5.

The locomotive, which is illustrated in Fig. 9.9c, is constructed by bolting a Boiler 38 to a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 37. A Magic Motor 41 is fastened to the rear of the Flanged Plate by two Angle Brackets and the drive is taken from the small pulley of the Motor to a $1\frac{1}{2}$ " Pulley on the rear axle 44 by the Driving Band 42. The Driving Band passes around two $\frac{1}{2}$ " loose Pulleys on a $4\frac{1}{2}$ " Rod 43 journalled at each end in an Angle Bracket. The bearings for the front axle, a $2\frac{1}{2}$ " Rod, are provided by two Trunnions 40 bolted to the underside of the Plate 37, and those for the rear axle, a $3\frac{1}{2}$ " Rod, are two Corner Brackets bolted to the flanges of the Plate 37.

The sides of the cab of the locomotive are formed by two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged Plates, which are joined across their upper ends by a $1\frac{1}{8}$ " radius Curved Plate. The Curved Plate is also supported

by a $2\frac{1}{2}$ " Strip bolted to the upper ends of two $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips that are secured to the Flanged Plate 37 by two Girder Brackets. The coal bunker is represented by a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate curved slightly and secured to the two $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips by a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Double Angle Strip. The weight of the Magic Motor tends to tip the locomotive on end, and to counterbalance this tendency a 3" Screwed Rod lock-nutted to the Boiler End 39 carries inside the Boiler, a Bevel Gear, a 57-teeth Gear and a Worm.

An End Bearing is fastened by a $\frac{3}{8}$ " Bolt to the rear of the locomotive to form part of the coupling unit. A $1\frac{1}{2}$ " Strip attached to the front of the truck passes between the jaws of the End Bearing and is secured by a Threaded Pin 49.

The chassis of the truck (Fig. 9.9b) consists of two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Double Angle Strips joined by a $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip 46. The body of the truck consists of two $1\frac{1}{8}$ " radius Curved Plates and two Semi-Circular Plates 47, and it is pivoted at each end on a Pivot Bolt 48. The Pivot Bolts pass through the ends of two Flat Trunnions bolted to the ends of the Double Angle Strip 46.

The travelling crane is shown in detail in Fig. 9.9a. Each of the bogies consists of two $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips 22 and is fitted with two $1\frac{1}{2}$ " Pulleys. The $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 21 is supported from the bogies by $5\frac{1}{2}$ " Strips and to its centre is bolted a 3" Pulley 23, the Bolts holding also a Wheel Flange. Around the rim of the Wheel Flange are placed 21 Steel Balls so that when Pulley 24 is placed in position an easy running ball bearing unit is obtained. The Pulley 24 is secured by two $\frac{3}{8}$ " Bolts to the underside of the Flanged Sector Plate 25, and it is connected to the Pulley 23 by a 2" Rod.

The Clockwork Motor 26 is fastened to the Sector Plate by a $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Angle Bracket and it carries on its driving shaft a $\frac{1}{2}$ " Pinion 27 that meshes with a second $\frac{1}{2}$ " Pinion 31 on a sliding shaft 30. The position of the shaft is controlled by a lever 32, which is pivoted at 33. When the lever is pushed inwards the Pinion 31 meshes with a 57-teeth Gear 28 on a $4\frac{1}{2}$ " Rod 29. This Rod carries also a $\frac{3}{4}$ " Sprocket Wheel, which is connected by Chain to a 1" Sprocket Wheel 35 on a $4\frac{1}{2}$ " Rod. Cord 36 is tied to the $4\frac{1}{2}$ " Rod wound around it several times and then is taken over a $\frac{1}{2}$ " loose Pulley at the top of the jib, to be finally tied to the hoisting Hook. The Hook is weighted by a $\frac{3}{4}$ " Pinion and two Couplings.

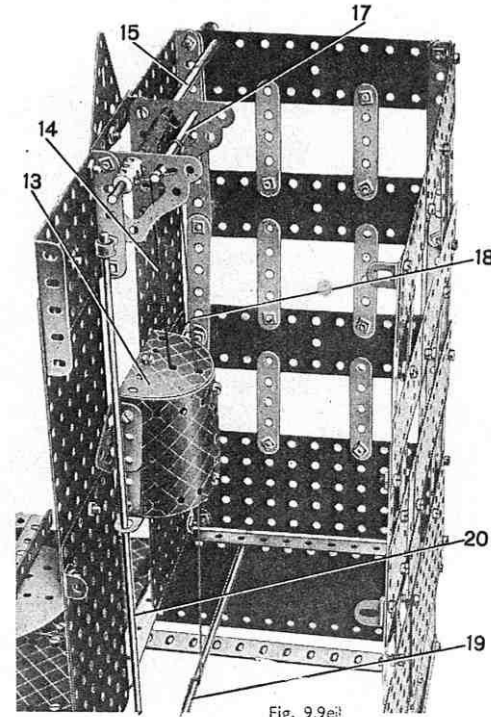


Fig. 9.9e

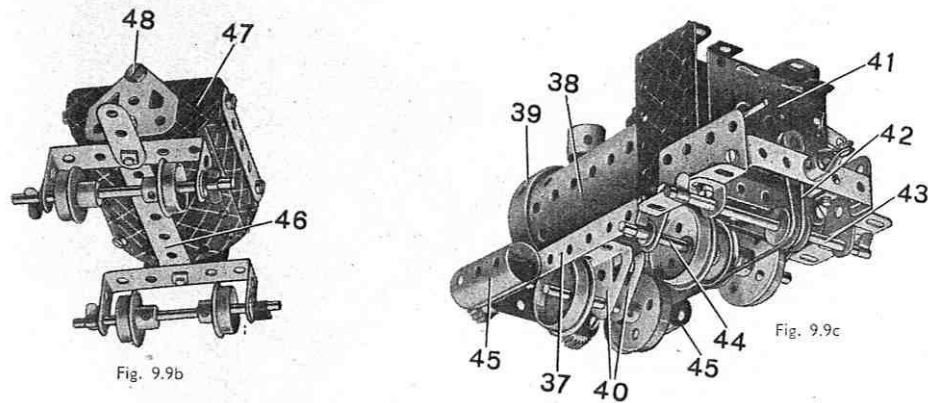


Fig. 9.9c

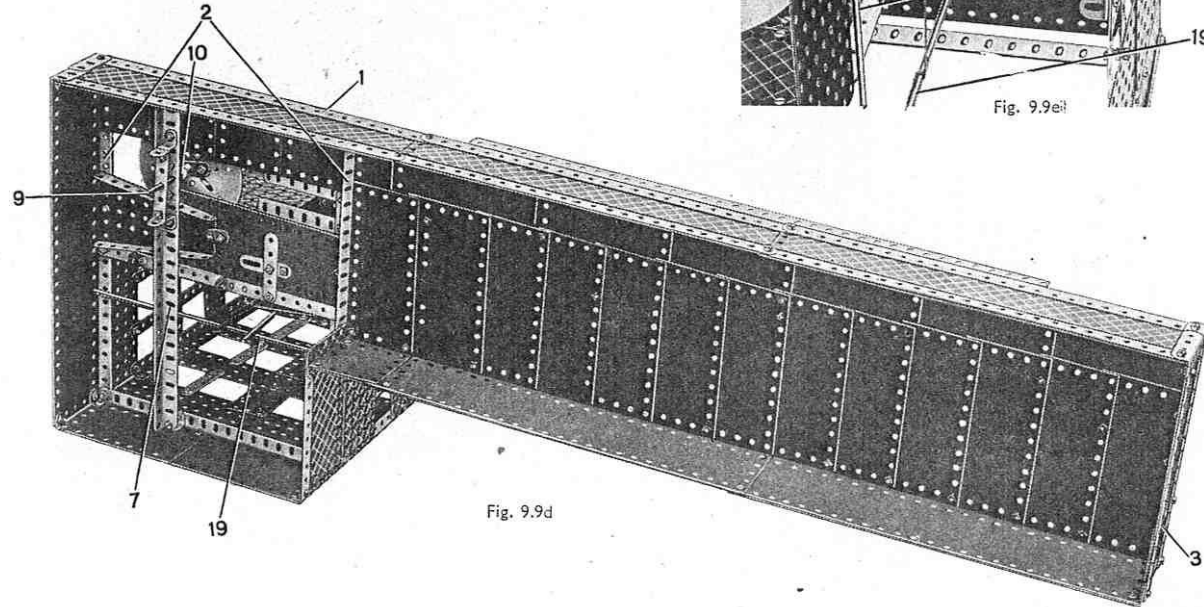
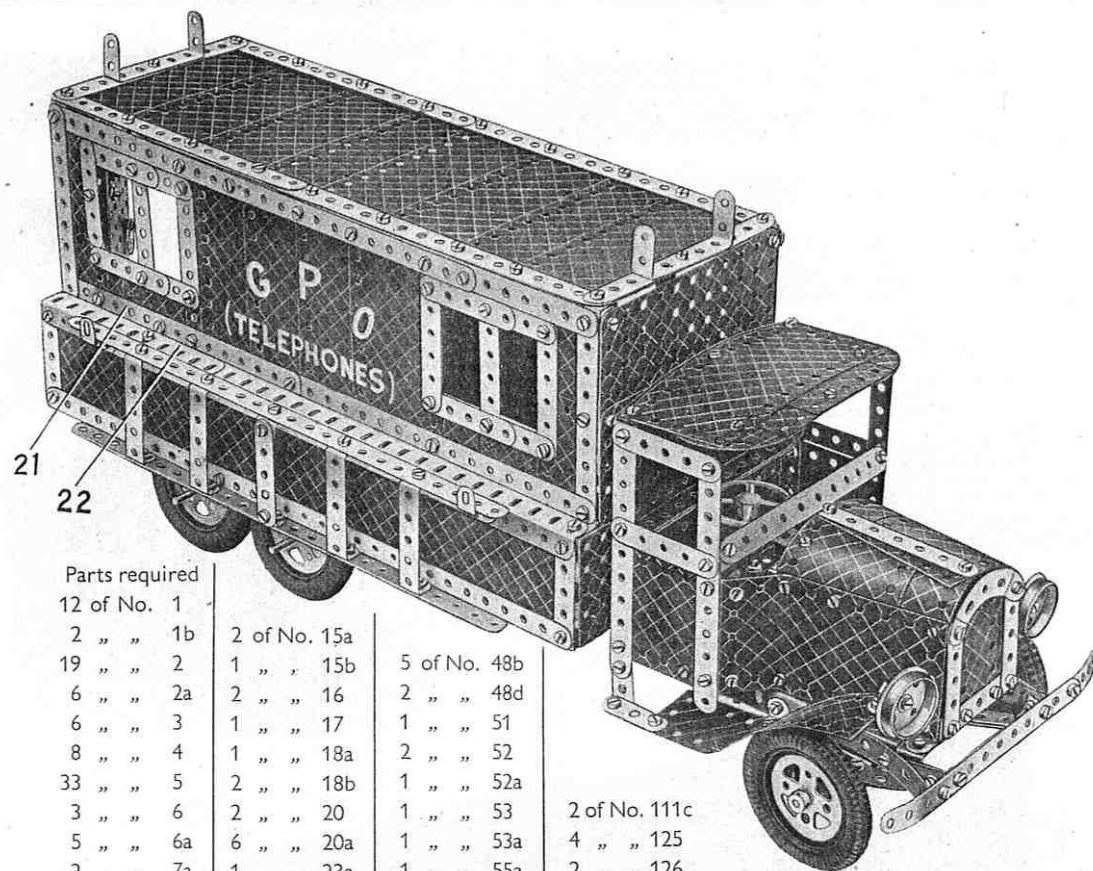


Fig. 9.9d

Fig. 9.9b



Parts required

12 of No. 1	2 of No. 15a	5 of No. 48b	2 of No. 111c
2 " " 1b	1 " " 15b	2 " " 48d	4 " " 125
19 " " 2	2 " " 16	1 " " 51	2 " " 126
6 " " 2a	1 " " 17	2 " " 52	5 " " 126a
6 " " 3	1 " " 18a	1 " " 52a	1 " " 136
8 " " 4	2 " " 18b	1 " " 53	6 " " 142a
33 " " 5	2 " " 20	1 " " 53a	2 " " 147b
3 " " 6	6 " " 20a	1 " " 55a	2 " " 165
5 " " 6a	1 " " 23a	9 " " 59	1 " " 185
2 " " 7a	1 " " 25	1 " " 62	9 " " 189
4 " " 8	4 " " 26	3 " " 63	6 " " 190
2 " " 8b	1 " " 27	1 " " 70	6 " " 191
2 " " 9	2 " " 27a	1 " " 89	10 " " 192
2 " " 9d	1 " " 29	2 " " 90	2 " " 193
2 " " 10	4 " " 35	1 " " 90a	
2 " " 11	275 " " 37	1 " " 94	5 of No. 195
29 " " 12	11 " " 37a	2 " " 96	2 " " 197
5 " " 12a	26 " " 38	2 " " 111	4 " " 200
2 " " 12b	4 " " 46	5 " " 111a	2 " " 214
6 " " 12c	10 " " 48a		1 No. 1 Clockwork Motor.
2 " " 14			

9.10 G.P.O. TELEPHONE VAN

The chassis of the model consists of two $18\frac{1}{2}$ " Angle Girders 1 joined at the rear by a $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip and two $3\frac{1}{2}$ " Strips, the latter being bolted in the tenth and seventeenth holes from the rear end of the chassis respectively. At the front the $18\frac{1}{2}$ " Angle Girders are joined by a $3\frac{1}{2}$ " Strip. The chassis is extended at the front by two $2\frac{1}{2}$ " large radius Curved Strips, to the ends of which are bolted $1"$ \times $1"$ Angle Brackets. A compound strip made from two $5\frac{1}{2}$ " Strips forms the bumper, which is bolted to the $1"$ \times $1"$ Angle Brackets.

The steering mechanism is built up on two leaf springs, each of which consists of a $4\frac{1}{2}"$, a $3\frac{1}{2}"$, and a $2\frac{1}{2}"$ Strip curved to shape and held together by a $\frac{3}{8}"$ Bolt. The Bolt is passed through the centre holes of the Strips and is screwed into the end transverse bore of a Coupling 2, three Washers being carried on the shank of the Bolt between the Coupling and the Strips. A $3\frac{1}{2}"$ Rod is secured in the longitudinal bore of each Coupling, and the complete suspension unit is attached by Angle Brackets to the chassis and to the $1"$ \times $1"$ Angle Brackets to which the bumper is fixed.

A Pivot Bolt carrying a small Fork Piece 3 is screwed into the end tapped hole of each Coupling. The Fork Piece carries in its boss a $1"$ Rod, which forms a stub axle for one of the front wheels. As only one Fork Piece is supplied with the Outfit, the other is obtained by removing the "spider" from a Swivel Bearing. A $\frac{3}{8}"$ Bolt is screwed into the rear tapped hole of the boss of each Fork Piece, and the two $\frac{3}{8}"$ Bolts are connected by a $5\frac{1}{2}"$ Strip 4. A $3\frac{1}{2}"$ Strip is fastened by the two lock-nutted Bolts 5, to the $5\frac{1}{2}"$ Strip 4 and also to the 57-teeth Gear. The last-mentioned is held loosely by a Collar on a $1\frac{1}{2}"$ Rod, which is locked in the boss of a Crank 6 secured to the chassis by a $5\frac{1}{2}"$ Double Angle Strip. The 57-teeth Gear meshes with a $\frac{1}{2}"$ Pinion 7 on the end of the steering column, a $4\frac{1}{2}"$ Rod. The Rod is journalled at its lower end in the $5\frac{1}{2}"$ \times $\frac{1}{2}"$ Double Angle Strip, and at its upper end in a $2\frac{1}{2}"$ Strip bolted to the bonnet.

The sides of the bonnet are formed by two $4\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flexible Plates, and are secured to the chassis by two $3\frac{1}{2}"$ \times $\frac{1}{2}"$ Double Angle Strips, one of which is shown at 16 Fig. 9.10a. The upper ends of the Flexible Plates are joined by four $1\frac{1}{4}"$ radius Curved Plates. The radiator consists of a $2\frac{1}{2}"$ \times $1\frac{1}{2}"$ Flexible Plate, two $2\frac{1}{2}"$ Strips and a $2\frac{1}{2}"$ small radius Curved Strip.

The back of the cab is built up by joining two $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flanged Plates by their longer flanges, and is bolted direct to the chassis. A $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Strip Plate is bolted to the free flanges of the upper $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flanged Plate to form the roof, and is extended to the front by two $2\frac{1}{2}"$ \times $1\frac{1}{2}"$ Flexible Plates and two Semi-Circular Plates. The sides of the cab, which are $2\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flexible Plates, are secured to the shorter flanges of the lower $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flanged Plate.

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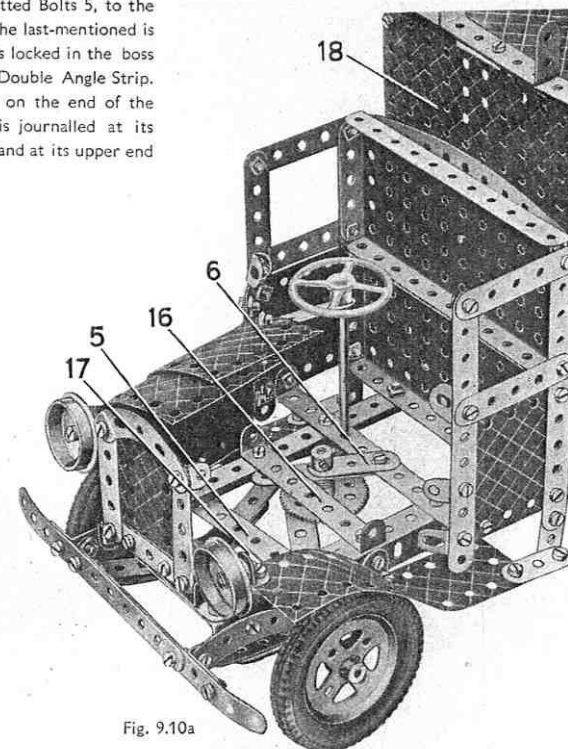


Fig. 9.10a

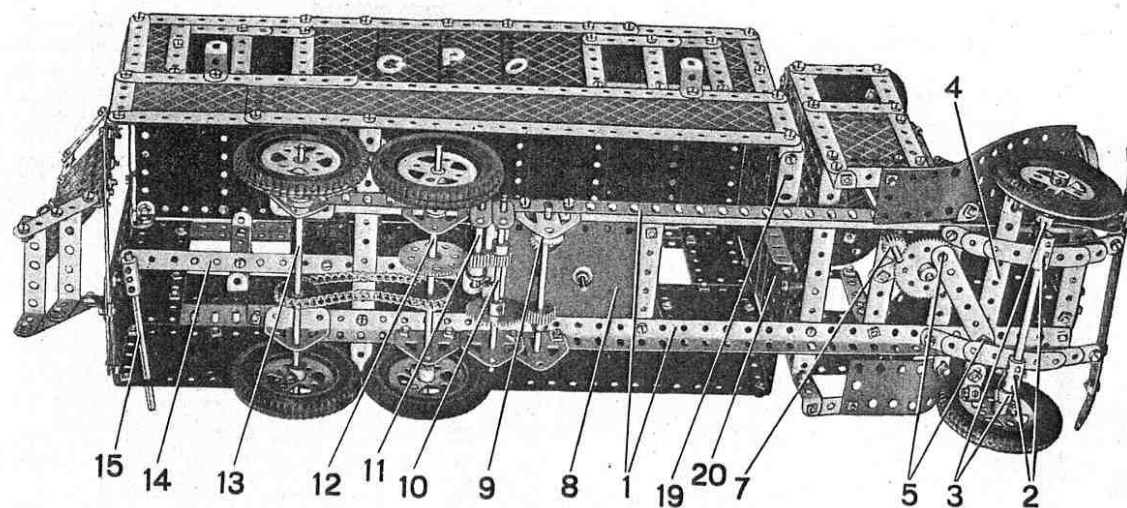


Fig. 9.10b

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The Clockwork Motor 8 is secured to the chassis by two $3\frac{1}{2}$ " Strips, and on its driving shaft is fixed a $\frac{3}{4}$ " Contrate Wheel. The latter meshes with a $\frac{1}{2}$ " Pinion 9 on a 4" Rod, which is journaled at each end in a Trunnion bolted to the chassis and carries also a $\frac{3}{4}$ " Pinion. This Pinion meshes with a 50-teeth Gear on a second 4" Rod 10, the bearings for which are a $1\frac{1}{2}$ " Strip and a Flat Trunnion. The drive is then taken from a $\frac{1}{2}$ " Pinion on Rod 10 through a second $\frac{1}{2}$ " Pinion to a 57-teeth Gear on the foremost rear axle. The second $\frac{1}{2}$ " Pinion is fastened on a 2" Rod 11 journaled at one end in a $1\frac{1}{2}$ " Strip bolted to the chassis, and at the other end in a $1'' \times 1''$ Angle Bracket attached to the lower sideplate of the Motor by a Flat Bracket.

The two rear axles are represented by $6\frac{1}{2}$ " Rods 12 and 13, and are journaled at each end in Flat Trunnions and Trunnions respectively. Two 1" Sprocket Wheels on the rear axles are connected by a length of Sprocket Chain.

A compound strip 14 consisting of two $5\frac{1}{2}$ " Strips overlapped seven holes, is bolted at one end to the brake lever of the Motor, and at the other end is secured by a Coupling to the 4" Rod 15.

Each side of the body of the van is constructed by joining the ends of a compound $15\frac{1}{2}$ " strip comprising two $12\frac{1}{2}$ " Strips, and a $15\frac{1}{2}$ " girder 21, by a $4\frac{1}{2}$ " Strip. The girder 21 is formed by a $12\frac{1}{2}$ " and a $7\frac{1}{2}$ " Angle Girder. Flexible Plates and Strip Plates of various sizes are then bolted between the compound strip and girder, two spaces being left for the windows. Strips are bolted as shown to the edges of the windows, which are divided by $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips.

To each of the girders 21 is then bolted a compound girder 22, consisting of a $12\frac{1}{2}$ " and a $5\frac{1}{2}$ " Angle Girder overlapped five holes. The sides of the girders 22 are extended downwards by $12\frac{1}{2}'' \times 2\frac{1}{2}''$ and $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates.

The sides of the body of the van are formed at the front by two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plates, one of which is indicated at 18, and also by a $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate 20, a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plate 19 and a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate. The rear of the van is shown in Fig. 9.10c. The sides are joined by two $5\frac{1}{2}''$ Strips, between which are bolted two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates, a space being left for the doorway. The door is a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate extended at the top by Strips to form a window. The shank of the Handrail Support 24 passes through the Flat Plate and to it a Flat Bracket is lock-nutted to form a catch. The door is hung on two Obtuse Angle Brackets, which represent hinges.

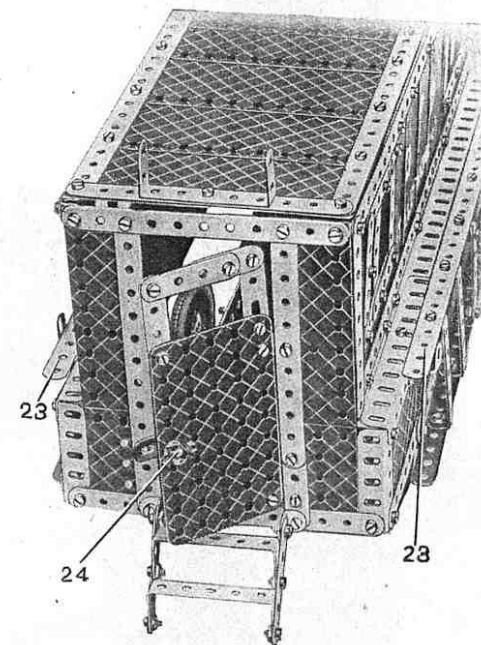
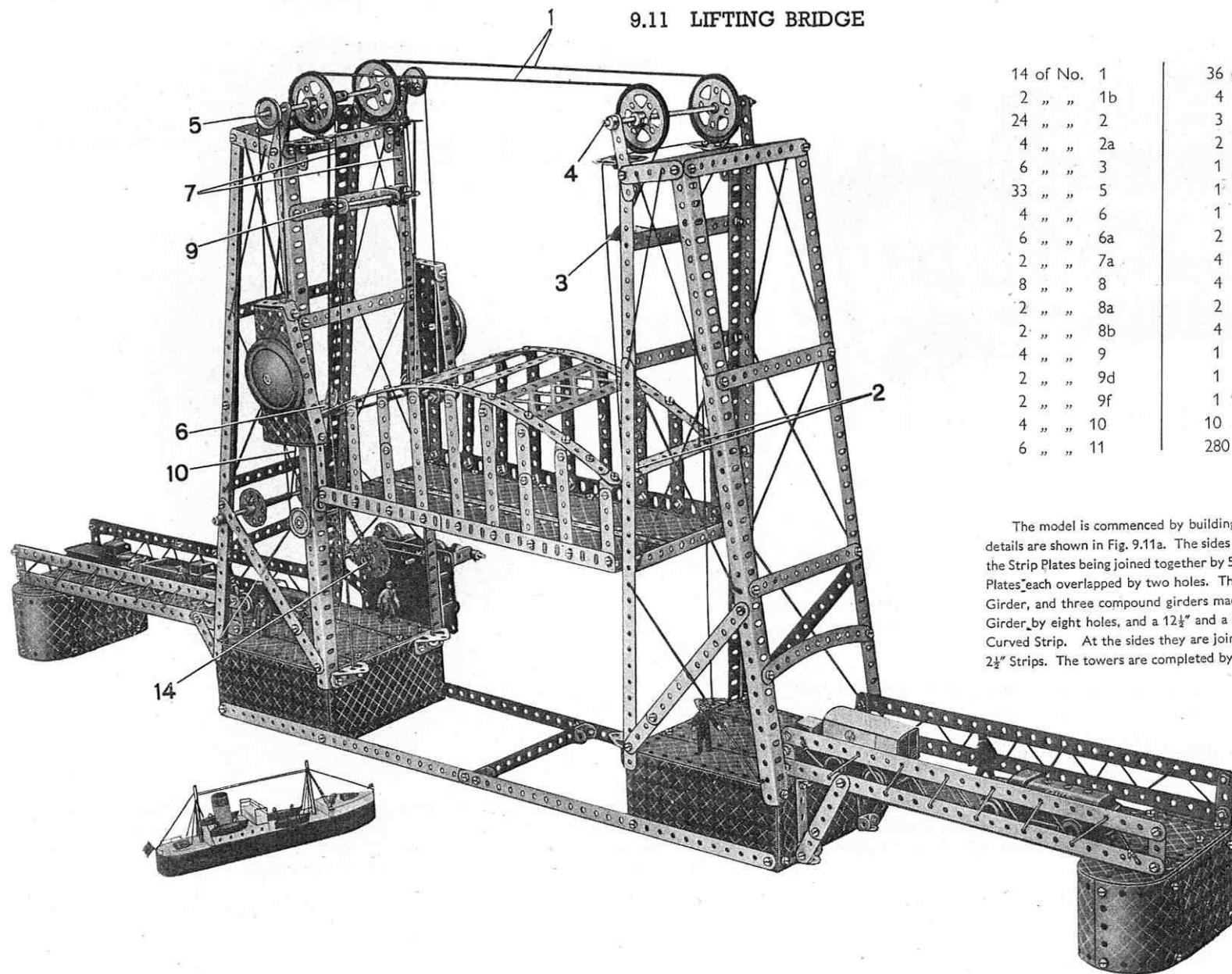


Fig. 9.10c

The roof consists of five $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates and three $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, and to each end of it is bolted a $2\frac{1}{2}'' \times 1''$ Double Angle Strip. These Double Angle Strips provide cradles for poles, etc. The ladders 23 are each constructed by joining two $12\frac{1}{2}''$ Strips by $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips and a $2\frac{1}{2}''$ Strip and are supported from the girders 22 by Reversed Angle Brackets.

The van is secured to the chassis by two Double Brackets bolted to the ends of a $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip, which can be seen between the rear wheels, and is attached to the back of the cab by a $\frac{3}{8}''$ Bolt.

9.11 LIFTING BRIDGE



Parts required

14 of No. 1	36 of No. 12	11 of No. 37a	1 of No. 96
2 " " 1b	4 " " 12a	26 " " 38	1 " " 96a
24 " " 2	3 " " 14	1 " " 40	2 " " 100
4 " " 2a	2 " " 15	3 " " 46	1 " " 111
6 " " 3	1 " " 15a	2 " " 48	6 " " 111a
33 " " 5	1 " " 15b	6 " " 48a	4 " " 111c
4 " " 6	1 " " 16	1 " " 48b	1 " " 116a
6 " " 6a	2 " " 17	4 " " 48d	4 " " 126
2 " " 7a	4 " " 20a	2 " " 52	4 " " 126a
8 " " 8	4 " " 22	4 " " 53	2 " " 187
2 " " 8a	2 " " 24	2 " " 54a	6 " " 192
2 " " 8b	4 " " 26	1 " " 55a	6 " " 195
4 " " 9	1 " " 27a	8 " " 59	6 " " 197
2 " " 9d	1 " " 28	1 " " 63	8 " " 200
2 " " 9f	1 " " 29	2 " " 89	4 " " 214
4 " " 10	10 " " 35	1 " " 90a	1 No. 1 Clock-work Motor.
6 " " 11	280 " " 37	1 " " 94	

The model is commenced by building up the bases of the towers. These are identical in construction, and the main details are shown in Fig. 9.11a. The sides of each base consist of three $5\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates and a $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate, the Strip Plates being joined together by $5\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips. The road surface comprises three $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates each overlapped by two holes. They are supported by a $1\frac{1}{2}"$ Angle Girder. Each tower consists of an $18\frac{1}{2}"$ Angle Girder, and three compound girders made by overlapping two $12\frac{1}{2}"$ Angle Girders by 13 holes, a $12\frac{1}{2}"$ and a $9\frac{1}{2}"$ Angle Girder by eight holes, and a $12\frac{1}{2}"$ and a $7\frac{1}{2}"$ Angle Girder by four holes. These are braced across by $5\frac{1}{2}"$ Strips and a $5\frac{1}{2}"$ Curved Strip. At the sides they are joined by $2\frac{1}{2}"$ Strips and diagonally braced by compound strips made from $5\frac{1}{2}"$ and $2\frac{1}{2}"$ Strips. The towers are completed by the addition of Cord bracing as shown in the illustrations.

The approach roadways are $12\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates overlapped lengthways by three holes, and they are supported at the shore ends by buttresses. The buttresses are built from $3\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plates joined at each end by $1\frac{1}{8}"$ radius Curved Plates, and are attached to the roadway by Angle Brackets. Semi-Circular Plates bolted to the $12\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates of the roadway complete the tops of the buttresses. Rails along the sides of the roadway are provided by $12\frac{1}{2}"$ Strips joined by $1\frac{1}{2}"$ Strips, and they are attached to the Strip Plates by Angle Brackets.

At the bridge end each roadway is attached to the tower by $2\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips, and compound strips made from $2\frac{1}{2}"$ Strips are bolted to Double Brackets to act as stays.

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The towers are joined together at the base by compound strips made from $12\frac{1}{2}$ " Strips overlapped by two holes. At their centres the compound strips are joined across by a $5\frac{1}{2}$ " Strip bolted to Double Brackets. Stops to prevent the span being lowered below the level of the roadway, are provided by Trunnions bolted to the bases, the Bolts carrying two Washers on their shanks for spacing purposes.

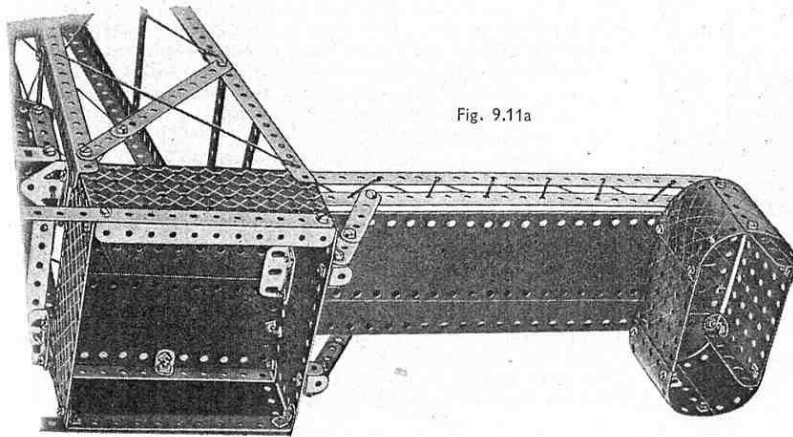
The construction of the span is shown in the general view. The two side members are made by overlapping two $5\frac{1}{2}$ " Angle Girders one hole with a $2\frac{1}{2}$ " Angle Girder, and they are joined by three $5\frac{1}{2}$ " Strips, and two $12\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates, separated by a $12\frac{1}{2}$ " Strip, form the roadway. The arch of the span is made by two compound strips joined with three $5\frac{1}{2}$ " Strips and two $5\frac{1}{2}$ " Braced Girders. The compound strips are $12\frac{1}{2}$ " Strips extended one hole at each end by a 2" Strip. The arch is fitted with Angle Brackets in the positions shown, and these are connected to the Angle Girders of the roadway by a series of Strips and compound strips. The compound strips comprise $2\frac{1}{2}$ " Strips overlapped by two holes and $3\frac{1}{2}$ " and $2\frac{1}{2}$ " Strips overlapped by three holes.

Before the model is fitted with the hoisting gear, supplementary frameworks are built at the top of each tower. These consist of two $2\frac{1}{2}$ " Strips supporting Rods 4 and 5, and also Flat Trunnions bolted to $1" \times 1"$ Angle Brackets. A $2\frac{1}{2} \times 1"$ Double Angle Strip also is bolted to each tower and they carry Rods 3 and 9.

Guide Cords are tied to one of the Trunnions that act as stops for the span on each base. They are passed through holes in the span, through holes in the Flat Trunnions at the tops of the towers, and after passing through the span are tied to the remaining Trunnions.

The left-hand tower, which contains the raising and lowering mechanism, is shown in detail in Fig. 9.11b, and the arrangement of the hoisting Cords is shown in the general view of the model. The Cords 1 are tied at 2 to the $5\frac{1}{2}$ " Strip of the span, and are led up between Washers on the $4\frac{1}{2}$ " Rod 3. They are taken around the 2" Pulleys fastened on $6\frac{1}{2}$ " Rod 4 and over the 2" Pulleys fastened

Fig. 9.11a



on compound rod 5. This rod is made up of a $3\frac{1}{2}$ " Rod and a $4\frac{1}{2}$ " Rod joined together by a Coupling, and it carries two 1" Pulleys outside the $2\frac{1}{2}$ " Strips. The Cords are then tied to the $3\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strip 6 inside the left-hand tower. Cords 7 are tied to the span at 8 (Fig. 9.11b) and are led around 5" Rod 9. They are then passed around the 2" Pulleys on Rod 5 and finally are tied to Double Angle Strip 6.

Double Angle Strip 6 is connected by Cord, tied in its centre hole, to a $6\frac{1}{2}$ " Rod 11 that acts as a hoisting drum. This Rod carries two Bush Wheels and a 1" Sprocket Wheel 12 between the Angle Girders of the towers, and is held in place by two Collars. Sprocket Wheel 12 is connected by Sprocket Chain 13 to a $\frac{3}{4}$ " Sprocket Wheel 14 fastened on a 2" Rod 15. The Rod is held by a Collar in the side plates of the No. 1 Clockwork Motor 16, which is bolted to the side of the tower. A 57-teeth Gear is carried between Sprocket Wheel 14 and the Motor, and meshes with a $\frac{1}{2}$ " Pinion fastened on a second 2" Rod that carries the $1\frac{1}{2}$ " Contrate 19. A $2\frac{1}{2} \times 1"$ Double Angle Strip is bolted to the side plates of the Motor in the position shown, and two $\frac{1}{2}$ " Pinions 17 are carried between the arms of the Double Angle Strip on a 5" Rod 18. The positions of the $\frac{1}{2}$ " Pinions should be adjusted so that $\frac{1}{4}$ " lateral movement is sufficient to bring each Pinion in turn into mesh with the $\frac{3}{4}$ " Contrate Wheel on the Motor shaft.

A third $\frac{1}{2}$ " Pinion is fastened on Rod 18 so that it meshes with the $1\frac{1}{2}$ " Contrate Wheel 19. The 5" Rod is prevented from excessive lateral movement by two Collars. The small Fork Piece 20 is retained in position on Rod 18 by a Collar, and it carries in the tapped hole of its boss a $\frac{1}{2}$ " Bolt held in place by a Nut. The Bolt serves as the reversing lever of the mechanism.

The counterweights for the span are formed by the Flanged Sector Plates 21, which are fitted with Road Wheels by passing a $\frac{3}{8}$ " Bolt through the Flanged Sector Plate and locking it in position in the boss of the Road Wheel. The Cords 22 are tied to the $1\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strips at the narrow ends of the Flanged Sector Plates, and are led around the 1" Pulleys on Rod 5. The Cords are then led through holes in the Double Angle Strips, around the 1" Pulleys on $6\frac{1}{2}$ " Rod 24 and finally are tied to the $2\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strips bolted to the broad ends of the Flanged Sector Plates.

The counterweights, which in an actual bridge of this kind counteract the weight of the span and so reduce the motor power required to lift the bridge, should be arranged so that they are at the upper limit of their travel when the span is resting on the stops.

In order to prevent the Clockwork Motor over-running when the span has reached the limit of its travel, a $2\frac{1}{2}$ " small radius Curved Strip is bolted to the span. When the span reaches the stops, the Curved Strip depresses the brake lever, and so stops the Motor.

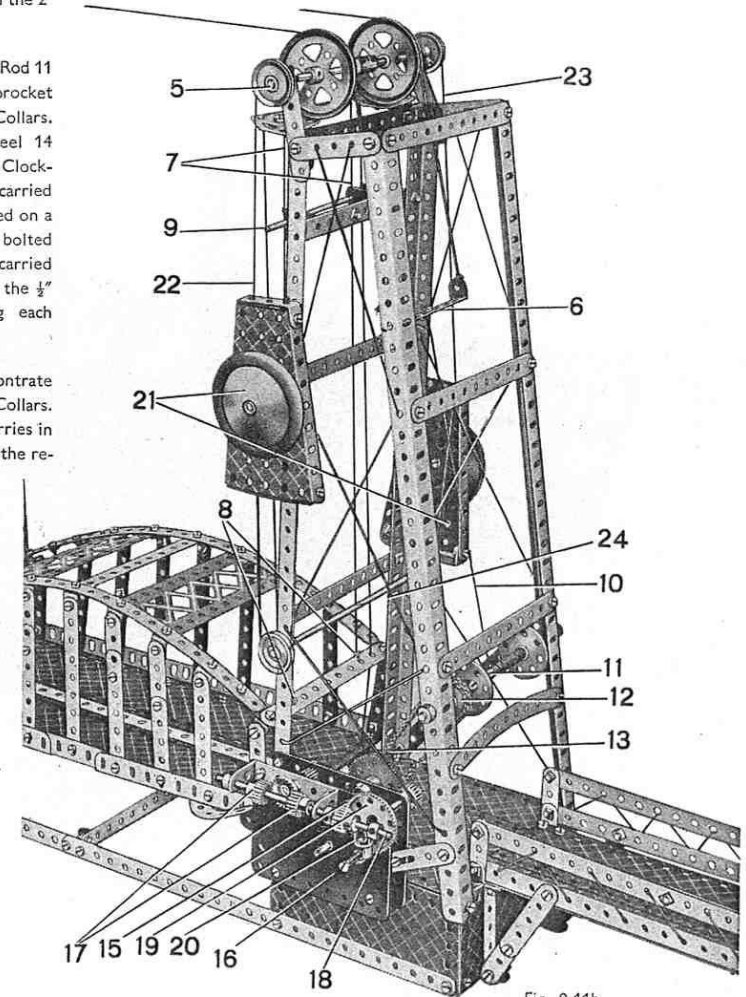
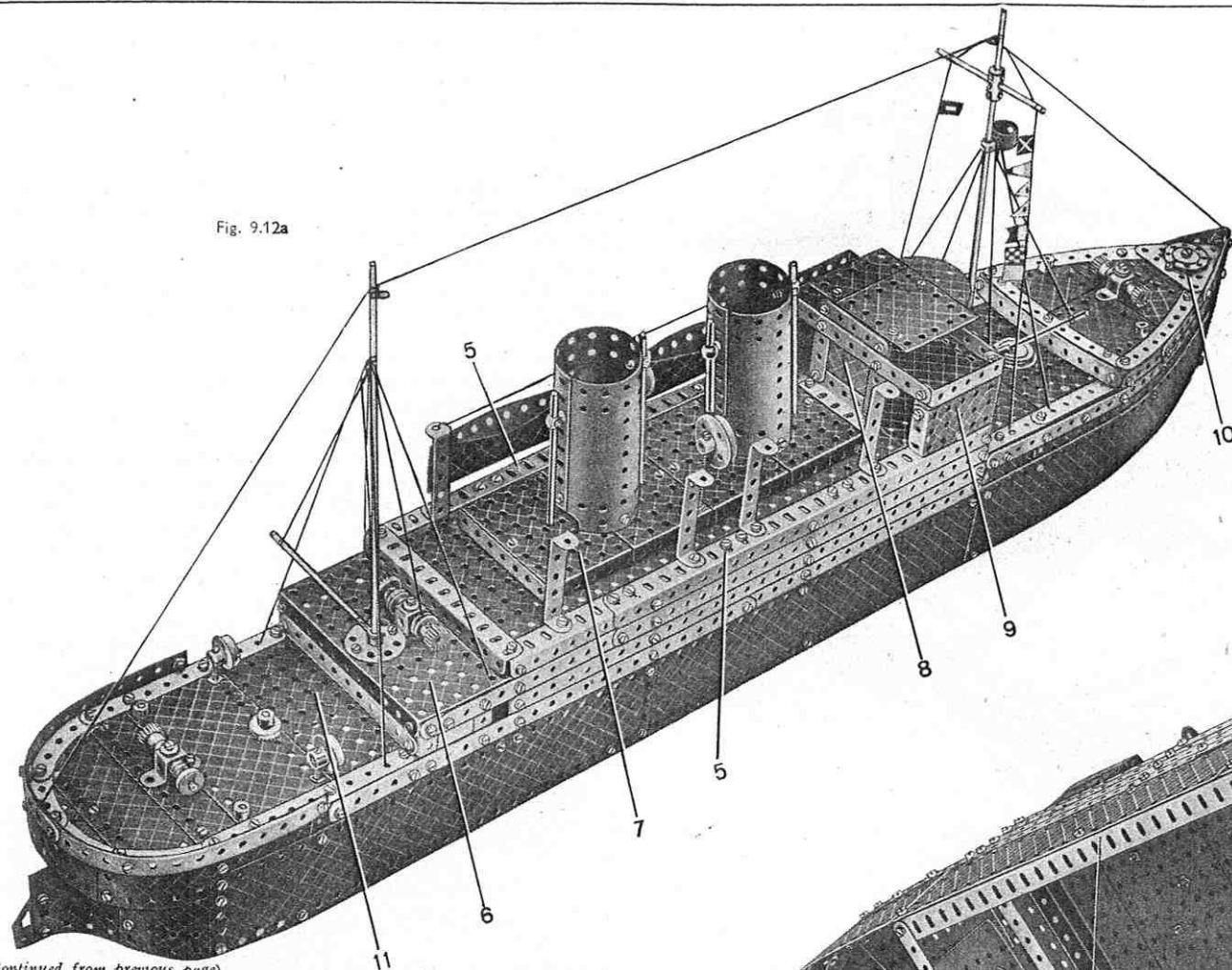


Fig. 9.11b

Fig. 9.12a



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The funnel unit may now be bolted to the boat deck. This is done by passing $\frac{3}{4}$ " Bolts through the end Flanged Plates, through the $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates of the boat deck, and then securing them in place by a Nut. The deck is also held in place by two 3" Screwed Rods that are lock-nutted to the deck and carry at their upper ends a $1\frac{1}{2}$ " Flanged Wheel to represent a ventilator. The Flanged Wheels are held in place by screwing down the set-screw until it comes into contact with the Screwed Rod.

The completed superstructure should now be bolted to the hull. It is held in place by Bolts passed through the ends of the $2\frac{1}{2}$ " and 2" Strips. The boats are $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates bent to shape, the ends being held together by Cord, and they are suspended from davits formed by $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips.

On the forepeak is a winch made by passing a $1\frac{1}{2}$ " Rod through the longitudinal bore of a Coupling and securing a $\frac{1}{2}$ " Pinion on each of its ends. The Coupling is held in place in a Double Bent Strip by passing a Bolt through the Double Bent Strip into the centre transverse tapped bore of the Coupling. Bollards are represented by Rod Sockets fastened to the deck.

The derrick winch is similar to the forepeak winch, but the hoisting barrel is a 2" Rod that carries at one end a $\frac{1}{2}$ " loose Pulley and a Contrate Wheel, and a $\frac{1}{2}$ " loose Pulley and a $\frac{1}{2}$ " Pinion at the other end. The aft winch is a 2" Rod carrying a $\frac{1}{2}$ " fast Pulley, four spacing Washers and a $\frac{1}{2}$ " Pinion. The small ventilators are $\frac{3}{4}$ " Flanged Wheels, one of which is held on a $\frac{3}{4}$ " Bolt and the other on a $3\frac{1}{2}$ " Screwed Rod, both being lock-nutted to the deck.

The ship is now ready to be masted and rigged. The forward mast is an $11\frac{1}{2}$ " Rod fixed to the deck by fastening it in the boss of a Crank. It carries a derrick formed by a $3\frac{1}{2}$ " Rod held in a Rod and Strip Connector, which is bolted to an Obtuse Angle Bracket that in turn is held in place on the mast by a Spring Clip. The "crow's nest" is represented by a Chimney Adaptor, held in place by a Bolt screwed into a Collar. The Bolt carries three Washers on its shank for spacing purposes. The top of the mast is formed by a 2" Rod fastened to the top of the $11\frac{1}{2}$ " Rod by a Coupling. A $3\frac{1}{2}$ " Rod passed through the centre transverse bore of the Coupling forms the crosstree. The aft mast also is an $11\frac{1}{2}$ " Rod, and is held in the boss of a Bush Wheel. The Rod carries a derrick similar to that on the forward mast.

Cord is used for the rigging, the arrangement of which can be seen in the illustrations. On the aft mast a Cord Anchoring Spring is used to support the Cord.

An anchor is made from a 1" Rod, a Coupling and two Bolts, and is held to the side of the ship in a Collar.

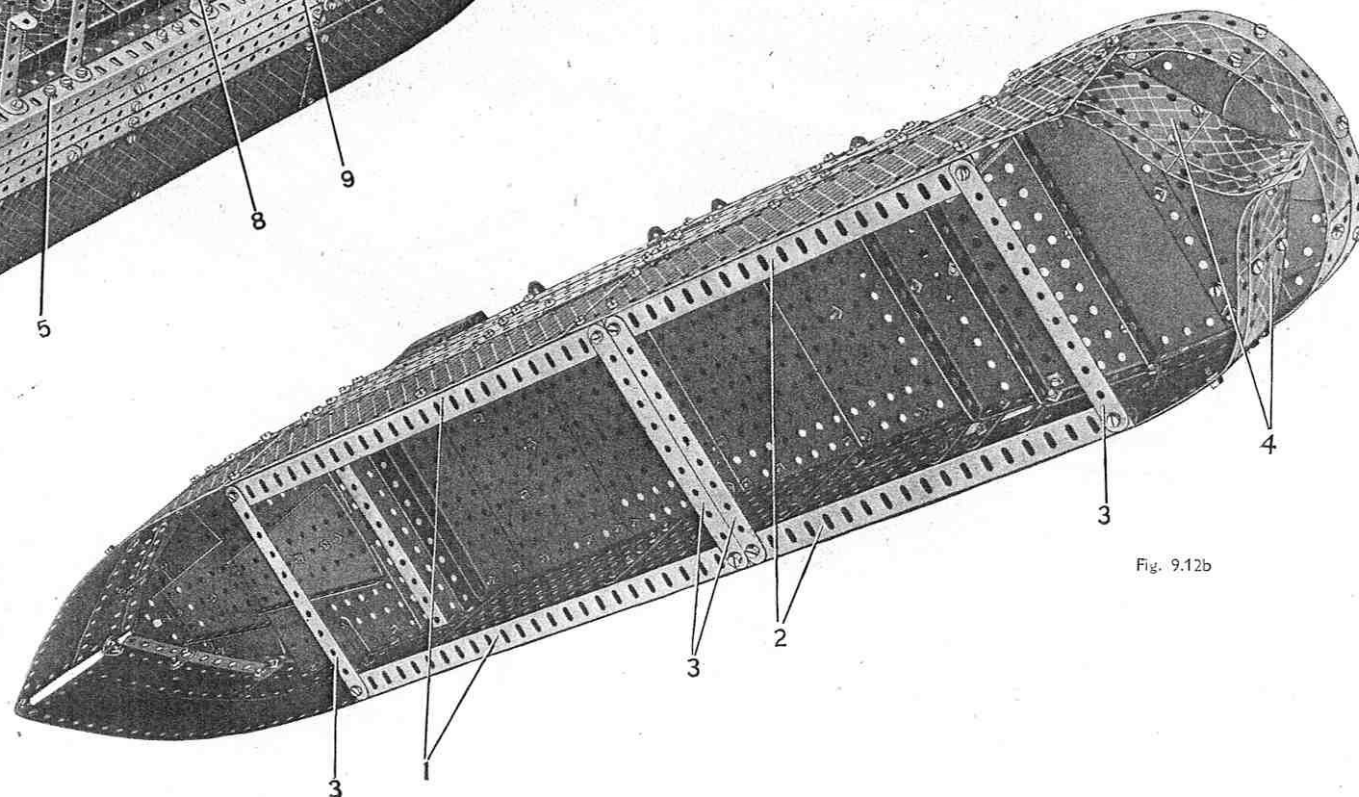
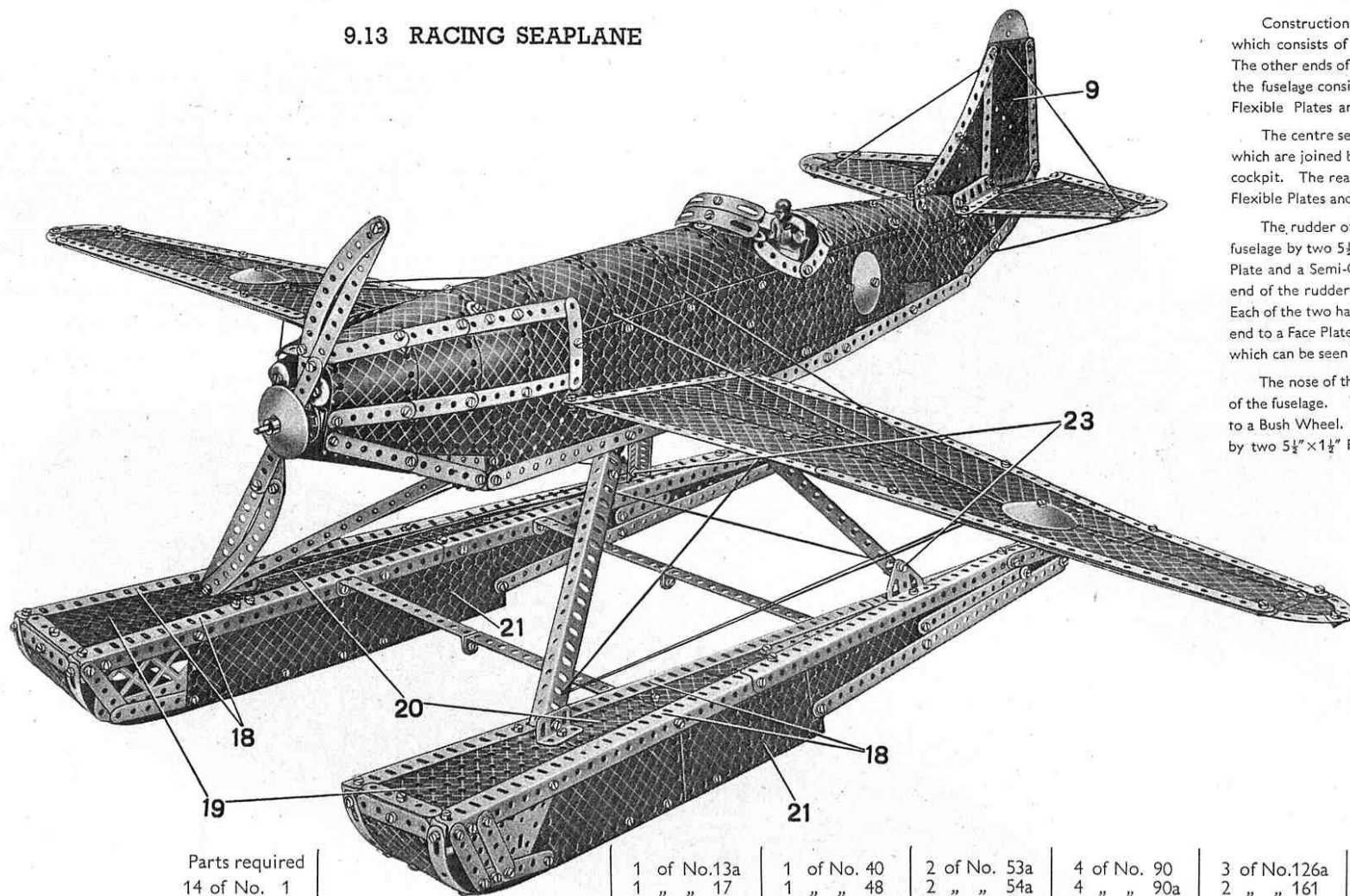


Fig. 9.12b

9.13 RACING SEAPLANE



Parts required																
14 of No. 1			1 of No. 13a		1 of No. 40		2 of No. 53a		4 of No. 90		3 of No. 126a		1 of No. 198			
2 " " 1b			1 " " 17		1 " " 48		2 " " 54a		4 " " 90a		2 " " 161		1 " " 199			
19 " " 2			2 " " 23		6 " " 48a		3 " " 59		1 " " 94		9 " " 188		8 " " 200			
6 " " 2a			1 " " 24		6 " " 48b		1 " " 62b		2 " " 96		9 " " 189		4 " " 214			
3 " " 3			1 " " 26		1 " " 48c		1 " " 63		2 " " 100		8 " " 190		8 " " 215			
3 " " 3	2 of No. 7a	2 of No. 9f	1 " " 29		4 " " 48d		2 " " 70		2 " " 109		6 " " 191		2 " " 217b			
6 " " 4	2 " " 8a	7 " " 12	1 " " 35		2 " " 51		2 " " 76		3 " " 111		12 " " 192		4 " " 219			
36 " " 5	2 " " 8b	2 " " 12a	1 " " 37		2 " " 52		1 " " 77		6 " " 111a		1 " " 193		1 No. 1 Clock-work Motor			
1 " " 6	4 " " 9	1 " " 12c	18 " " 37a		4 " " 52a		4 " " 89		12 " " 111c		6 " " 195					
5 " " 6a	2 " " 9d	1 " " 13	22 " " 38		4 " " 53		2 " " 89b		3 " " 126		6 " " 197					

Construction of the model is commenced by making two compound girders, each of which consists of a $12\frac{1}{2}$ " Angle Girder 1 and a $12\frac{1}{2}$ " Angle Girder 2 overlapped one hole. The other ends of the Angle Girders 2 are bolted together. Each side of the forward part of the fuselage consists of two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates, and the top is covered in by four $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates and one $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate forward of the cockpit.

The centre section of the fuselage consists of two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates, the upper ends of which are joined by one $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " and two $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, a space being left for the cockpit. The rear end of the fuselage is formed by a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, four $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates and a U-Section Curved Plate.

The rudder of the tail unit is a Hinged Flat Plate that is fastened to the extreme end of the fuselage by two $5\frac{1}{2}$ " Strips. The Hinged Flat Plate is extended to the front by a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate and a Semi-Circular Plate, and upwards by a second Semi-Circular Plate. The lower end of the rudder is curved round to the fuselage by two 4" Curved Strips, indicated at 5. Each of the two halves of the tail-plane consists of two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, bolted at one end to a Face Plate as shown in Fig. 9.13b, and secured to the fuselage by $2\frac{1}{2}$ " Angle Girders, which can be seen in the main illustration.

The nose of the plane is constructed by bolting two $5\frac{1}{2}$ " Angle Girders 3 to Flat Plates 4 of the fuselage. The Angle Girders 3 are fastened by Angle Brackets at their forward ends to a Bush Wheel. The top of the nose is filled in by a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, and the sides by two $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates. The fairings on the sides of the nose, which in the real aeroplane streamline the protruding tops of the cylinder blocks, are represented in the model by $1\frac{1}{4}$ " radius Curved Plates. Four of these Curved Plates, each overlapped one hole with its neighbour and braced along the edges by $5\frac{1}{2}$ " and $2\frac{1}{2}$ " Strips, are used for each fairing, and are bolted at the forward end to one of the Angle Girders 3, and at the other end to the side of the fuselage. A $\frac{1}{4}$ " Disc is fastened in position at the forward end of each fairing by a Flat Bracket.

Four $2\frac{1}{2}$ " large radius Curved Strips and two 3" Formed Slotted Strips are bolted to the edges of the cockpit which is situated in the centre section of the fuselage. The cockpit wind shield is formed by two Formed Slotted Strips, which are fastened together by a Flat Bracket and secured to the fuselage by an Obtuse Angle Bracket. The seat is formed by two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates 7 and 8 (Fig. 9.13a) joined by an Angle Bracket. The Flexible Plate 7 is bolted to a $3\frac{1}{2}$ " Strip held by the Bolts joining the $12\frac{1}{2}$ " Angle Girders 1 and 2. A 2" Strip is secured to the upper end of the Flexible Plate 8 by a 1" Triangular Plate.

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The instrument board inside the cockpit consists of three Flat Trunnions clamped together by two $1\frac{1}{2}$ " Strips, the Bolt used being $\frac{3}{8}$ " long and carrying also a Coupling. A $2\frac{1}{2}$ " Rod is locked in the longitudinal bore of the Coupling to represent the joystick, and two $\frac{1}{2}$ " loose Pulleys are bolted to the Flat Trunnions to represent instruments.

The Clockwork Motor 10 is secured inside the fuselage by two $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips (Fig. 9.13a), and a $\frac{3}{4}$ " Contrate on its driving shaft meshes with a $\frac{1}{2}$ " Pinion on the $11\frac{1}{2}$ " Rod 11. This Rod is journalled at one end in a Trunnion bolted to the Motor, and at the other end in the centre hole of a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip secured to the fuselage by a second $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip. A 1" Sprocket Wheel 12 on the end of Rod 11 is connected by Sprocket Chain to another 1" Sprocket on $6\frac{1}{2}$ " Rod 13, which carries outside the nose of the machine the propeller and a Wheel Disc 15.

The propeller is built up by bolting a Double Arm Crank to the centre of a $5\frac{1}{2}$ " Strip. The ends of the $5\frac{1}{2}$ " Strip are then extended by two more $5\frac{1}{2}$ " Strips, and the blades of the propeller are formed by $5\frac{1}{2}$ " Curved Strips bolted to the free ends of these two latter Strips.

Each wing is constructed by joining two compound strips at one end by a $7\frac{1}{2}$ " Strip and at the other end by two $2\frac{1}{2}$ " small radius Curved Strips overlapped two holes. Each compound strip comprises two $12\frac{1}{2}$ " Strips overlapped nine holes. The wing is then filled in by three $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " and two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, together with a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ ", and a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, and one Semi-Circular Plate. The wings are fastened to the fuselage by $5\frac{1}{2}$ " Angle Girders.

Each float consists of two compound girders 18, one of which is formed by an $18\frac{1}{2}$ " and a $12\frac{1}{2}$ " Angle Girder overlapped eight holes, and the other by two $12\frac{1}{2}$ " Angle Girders bolted end to end. The two compound girders are bolted together at the rear, and spaced apart at the front by a $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plate 19. The top of the float is filled in by a Flanged Sector Plate 20, a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged

Plate and a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate. The sides of the floats are extended downwards by the $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 21, and Strip Plates of various sizes, and the front inner sides are filled in by $5\frac{1}{2}$ " Braced Girders, one on each float. The front undersides of the floats are filled in by the two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates 22.

The two floats are connected by pairs of $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips, and are fastened to the fuselage of the plane by $9\frac{1}{2}$ " Angle Girders. These Angle Girders are fastened to the Flat Plates 4 of the fuselage by $2\frac{1}{2}$ " Strips, and to $1\frac{1}{2}$ " Angle Girders and the Trunnions 23 bolted to the floats.

Wheel Discs have been used on the wings to represent identification discs but cardboard or paper discs can be used instead if desired. The pilot shown in the cockpit in the main illustration is a Driver from a No. 2 Motor Car Constructor Outfit.

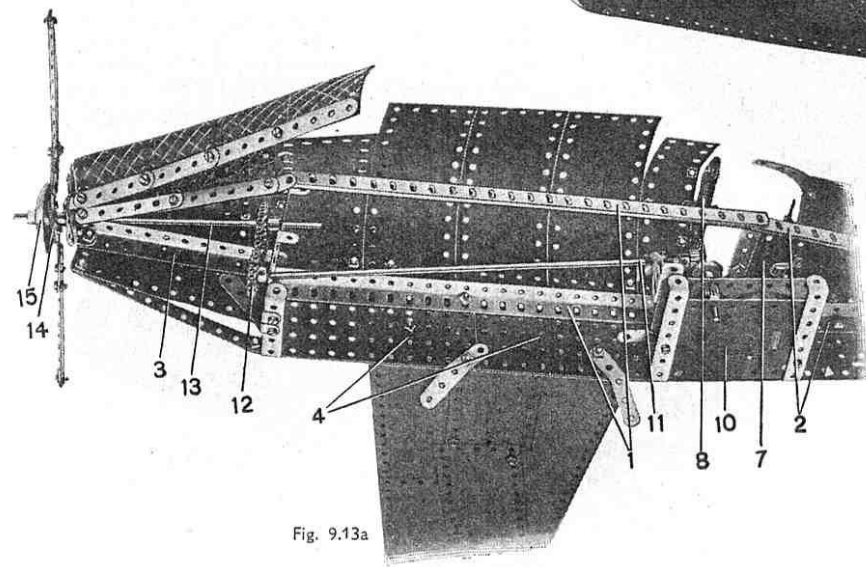


Fig. 9.13a

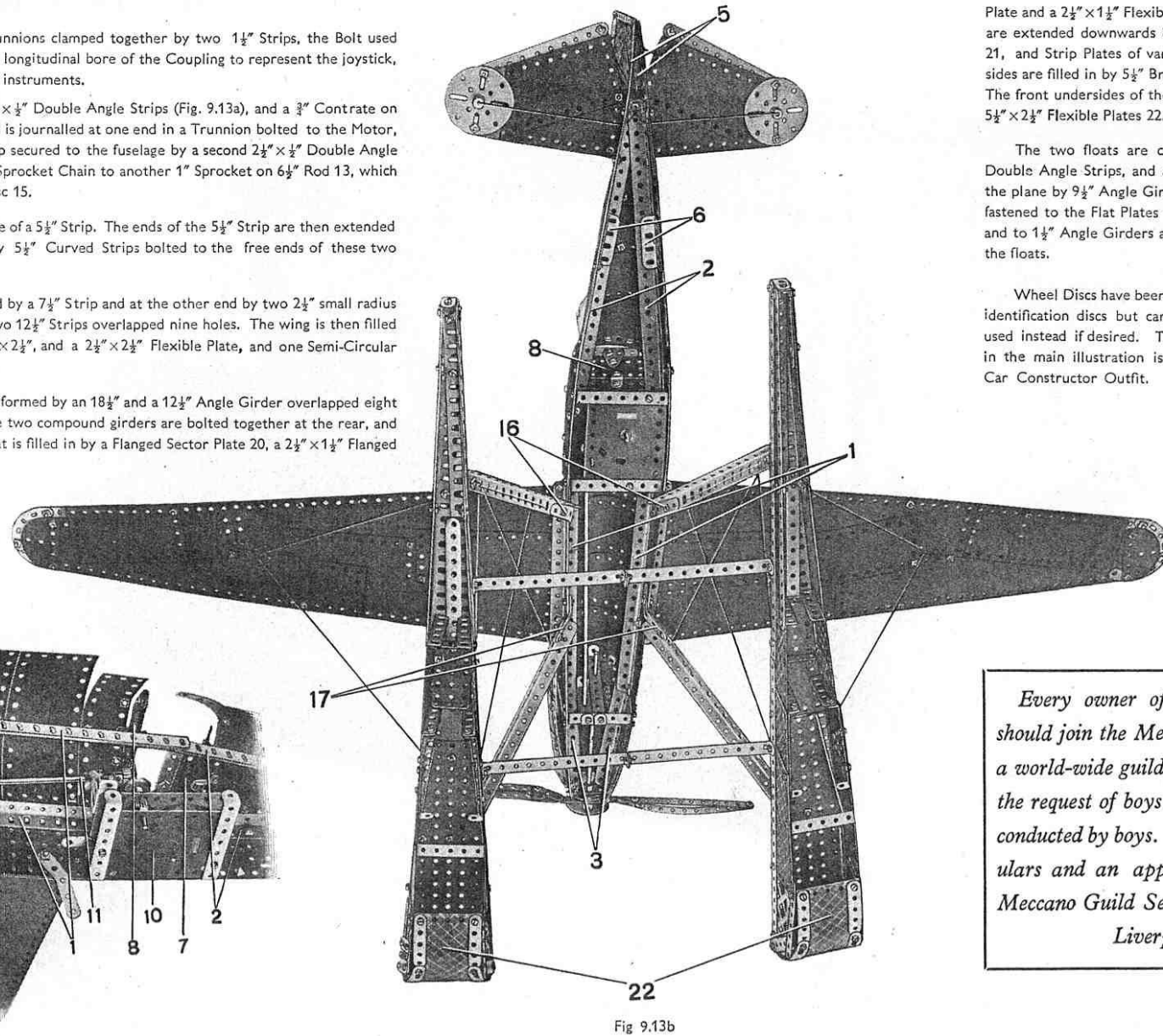


Fig. 9.13b

Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide guild for boys, started at the request of boys and as far as possible conducted by boys. Write for full particulars and an application form to the Meccano Guild Secretary, Binns Road, Liverpool, 13.

9.14 FLOATING BLOCK-SETTING CRANE

The construction of the pontoon is commenced by bolting together four $12\frac{1}{2}$ " Angle Girders 1 and 2 in the form of a square, and bracing them across the centre by a further $12\frac{1}{2}$ " Angle Girder 3. The deck is then filled in by four $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates six $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates and a $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate. One side of the square so formed is extended forward by bolting a compound curved strip to each of its corners. Each of the compound curved strips consists of two $5\frac{1}{2}$ " Curved Strips bolted end to end, and the two are joined at the forward end by a $2\frac{1}{2}$ " Cranked Curved Strip. This part of the deck of the pontoon is filled by six $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates as shown in Fig. 9.14c.

The sides of the pontoon are formed by $12\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates, the two indicated at 6 being joined at their forward edges by a $1\frac{1}{2}"$ Angle Girder 7. The sides and rear of the main part of the pontoon are braced by two $2\frac{1}{2}"$ Angle Girders 5, between the lower ends of which is fastened a $12\frac{1}{2}"$ Angle Girder 4. Two Angle Girders 8 are bolted to the deck of the pontoon and extended forward by two $12\frac{1}{2}"$ Strips 9, the ends of which are joined by an Angle Bracket.

The bridge is constructed by bolting a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate 16 to the pontoon. A $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate 17 and a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate overlapped three holes are then bolted to the upper flange of the Flanged Plate 16, and are supported at the rear by a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip that can be seen in the main illustration. The floor of the bridge is extended to the front by a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate, which also is supported from the deck of the pontoon by two $3\frac{1}{2}''$ Rods. A $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip is fastened to the front edge of the $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate, and to the ends of the Double Angle Strip are bolted a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plate 18 and two $2\frac{1}{2}''$ Strips. The bridge is walled round by $5\frac{1}{2}'' \times 1\frac{1}{2}''$ and $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates as shown in Fig. 9.14d. The wheel is constructed by bolting eight Flat Brackets around a Bush

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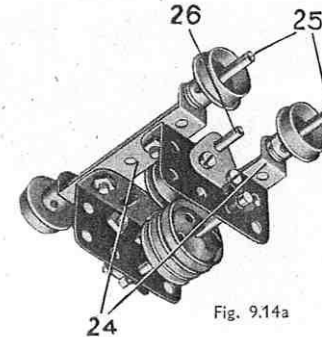
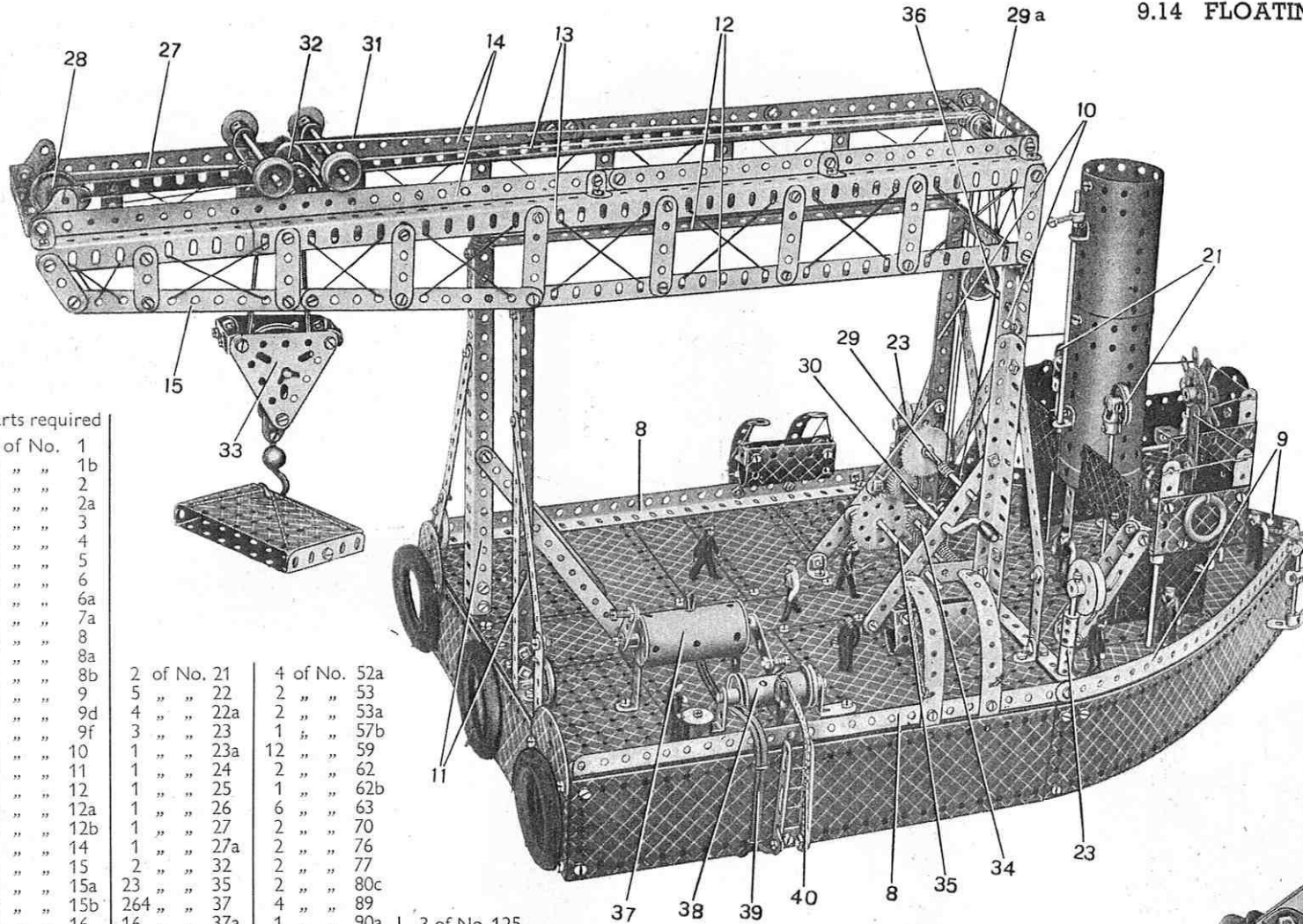
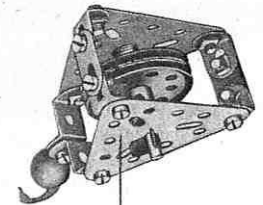


Fig. 9.14a



33 Fig. 9.14b

Parts required

5 of No. 1	23	2 of No. 21	4 of No. 52a	3 of No. 125	1 of No. 162a	1 of No. 176	2 of No. 191	2 of No. 199
2 " " 1b		5 " " 22	2 " " 53	2 " " 126	2 " " 162b	1 " " 186b	6 " " 192	3 " " 214
16 " " 2		4 " " 22a	2 " " 53a	2 " " 133a	2 " " 163	4 " " 188	1 " " 193	1 " " 216
5 " " 2a		3 " " 23	1 " " 57b	2 " " 136	1 " " 189	2 " " 190	4 " " 195	2 " " 217a
4 " " 3		1 " " 23a	12 " " 59	3 " " 142a	2 " " 164	2 " " 190	6 " " 197	1 " " 217b
4 " " 4		1 " " 24	2 " " 62	2 " " 147b	1 " " 165			
4 " " 4a		1 " " 25	1 " " 62b	4 " " 155a				
23 " " 5		1 " " 26	6 " " 63	2 " " 161				
4 " " 6		1 " " 27	2 " " 70					
4 " " 6a		1 " " 27a	2 " " 76					
2 " " 7a		2 " " 32	2 " " 77					
10 " " 8		23 " " 35	2 " " 80c					
2 " " 8a		264 " " 37	4 " " 89					
2 " " 8b		16 " " 37a	1 " " 90a					
4 " " 9		22 " " 38	2 " " 111					
2 " " 9d		17 " " 40	5 " " 111a					
1 " " 9f		2 " " 45	2 " " 111c					
13 " " 10		5 " " 48a	1 " " 115					
7 " " 11		1 " " 48b	1 " " 116a					
35 " " 12		2 " " 51	1 " " 120b					
6 " " 12a		1 " " 52	2 " " 124					
2 " " 12b								
1 " " 14								
3 " " 15								
5 " " 15a								
2 " " 15b								
2 " " 16								
2 " " 16a								
2 " " 17								
2 " " 18b								
1 " " 19g								
1 " " 19h								
2 " " 20								
4 " " 20b								

(Continued from previous page)

Wheel 22, into the boss of which is screwed the threaded shank of a Threaded Pin. The plain shank of the Threaded Pin is locked in the longitudinal bore of a Coupling, which is fastened by a Bolt to the centre hole of a $2\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strip bolted between the sides of the projecting portion of the bridge.

The funnel is formed by two Boilers, which are overlapped two holes and bolted together. The Boiler End 19, which is pressed on to the lower end of the Boiler 20, is bolted to the rear of the bridge. Two Angle Brackets fastened to the back of the funnel form supports for the $6\frac{1}{2}"$ Rod that represents the steam pipe. The $6\frac{1}{2}"$ Rod is held in position by a Spring Clip, and is fitted at its upper end with a "spider" from a Swivel Bearing, into one of the tapped holes of which is screwed a $\frac{3}{4}"$ Bolt.

Two ventilators also are fitted to the rear of the bridge, one each side of the funnel. Each of the ventilators consists of a 1" fast Pulley 21 held between the jaws of a small Fork Piece locked on the end of a 5" Rod. The 5" Rod passes through the floor of the bridge and the deck of the pontoon, and is fastened in position by two Collars.

Two ventilators, which are indicated at 23, also are fastened to the pontoon. Each of these consists of a $1\frac{1}{2}"$ Flanged Wheel, through the boss of which is screwed a $\frac{3}{4}"$ Bolt. The lower end of the $\frac{3}{4}"$ Bolt is locked in a Coupling that carries also a 3" Screwed Rod. A second Coupling is placed on the Screwed Rod, which is then passed through the deck of the pontoon and held in position by a Nut.

The diver's apparatus fixed to the pontoon consists of an air pump and a winch for the life-line. The air pump is built up by fastening a $2\frac{1}{2}"$ Cylinder 37 in position by two 1" Angle Brackets as shown. Two $1\frac{1}{2}"$ Discs, through the centres of which passes a $3\frac{1}{2}"$ Rod, are then clamped one at each end of the Cylinder by two Cranks. The end holes of the Cranks are fitted with $\frac{1}{2}"$ Bolts to form the handles. The air delivery pipes are represented by a 10" Driving Band 39, one end of which is pressed into a hole of the Cylinder, and the other end secured to the side of the pontoon. The winding drum of the life-line winch consists of a Sleeve Piece 38, into the ends of which are pressed two Chimney Adaptors. The two last-mentioned are fastened to $1" \times 1"$ Angle Brackets by two $\frac{1}{2}"$ Bolts, which each carry a 1" fast Pulley on their shanks between the $1" \times 1"$ Angle Brackets and the Chimney Adaptors. A length of plaited Cord 40 is fastened round the drum and then led down the side of the diver's ladder to be tied finally underneath the pontoon. The diver's ladder is constructed by fastening two $2\frac{1}{2}"$ Strips to the side of the pontoon by a Double Bracket, and then threading Cord through their holes as shown to form rungs.

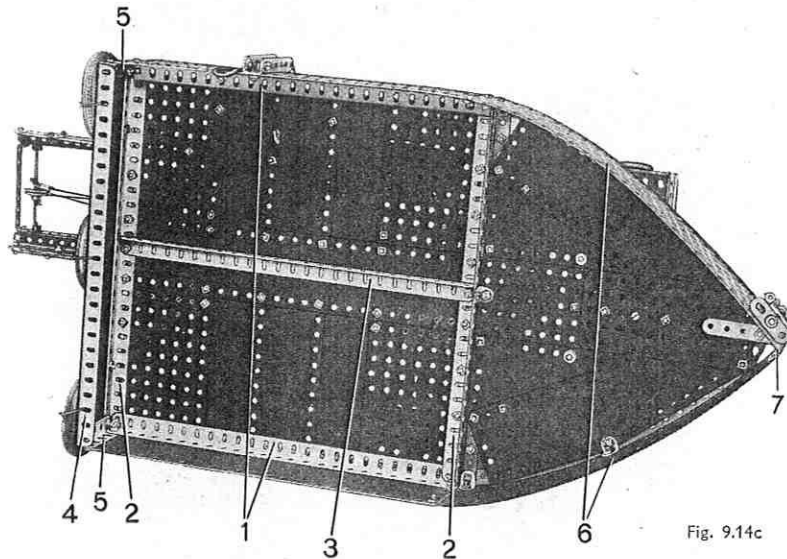


Fig. 9.14c

The life-boats are each constructed by joining the ends of a U-Section Curved Plate with two Double Brackets, and they are suspended by Cord from davits formed by $5\frac{1}{2}"$ Strips. The $5\frac{1}{2}"$ Strips are bent over at one end, and are bolted to the $12\frac{1}{2}"$ Angle Girders 8.

The construction of the jib is commenced by making two compound girders 13, each of which consists of an $18\frac{1}{2}"$ and a $5\frac{1}{2}"$ Angle Girder overlapped two holes. A compound strip 14 formed by a $12\frac{1}{2}"$ and two $5\frac{1}{2}"$ Strips is then bolted along the edge of each girder, and the ends of the compound strips are joined by $3\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips. The sides of

the compound girders 13 are then extended downwards by $2\frac{1}{2}"$, 2" and $1\frac{1}{2}"$ Strips, to the lower ends of which are bolted the $12\frac{1}{2}"$ Angle Girders 12 and the $5\frac{1}{2}"$ Strips 15. The ends of the $12\frac{1}{2}"$ Angle Girders 12 are supported from the deck of the pontoon by the $9\frac{1}{2}"$ Angle Girders 11 and the compound $9\frac{1}{2}"$ girders 10. Each of the latter consists of a $7\frac{1}{2}"$ and a $5\frac{1}{2}"$ Angle Girder overlapped seven holes.

The hoisting carriage is shown separately in Fig. 9.14a. It consists of two $2\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips 24 joined as shown by Girder Brackets. The holes in the ends of the Double Angle Strips form the bearings for the axles, which are the $4\frac{1}{2}"$ Rods 25, and each carries two $\frac{3}{4}"$ Flanged Wheels. The lower edges of the Girder Brackets hold a $2\frac{1}{2}"$ Rod that carries three 1" loose Pulleys. The $\frac{1}{2}"$ loose Pulley 32 is mounted freely on a $2\frac{1}{2}"$ Rod 26 journalled in two 1" Triangular Plates bolted to the Girder Brackets. (see general view).

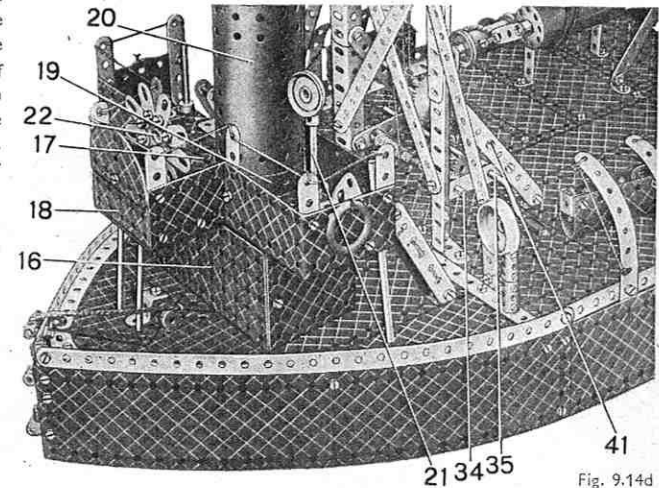


Fig. 9.14d

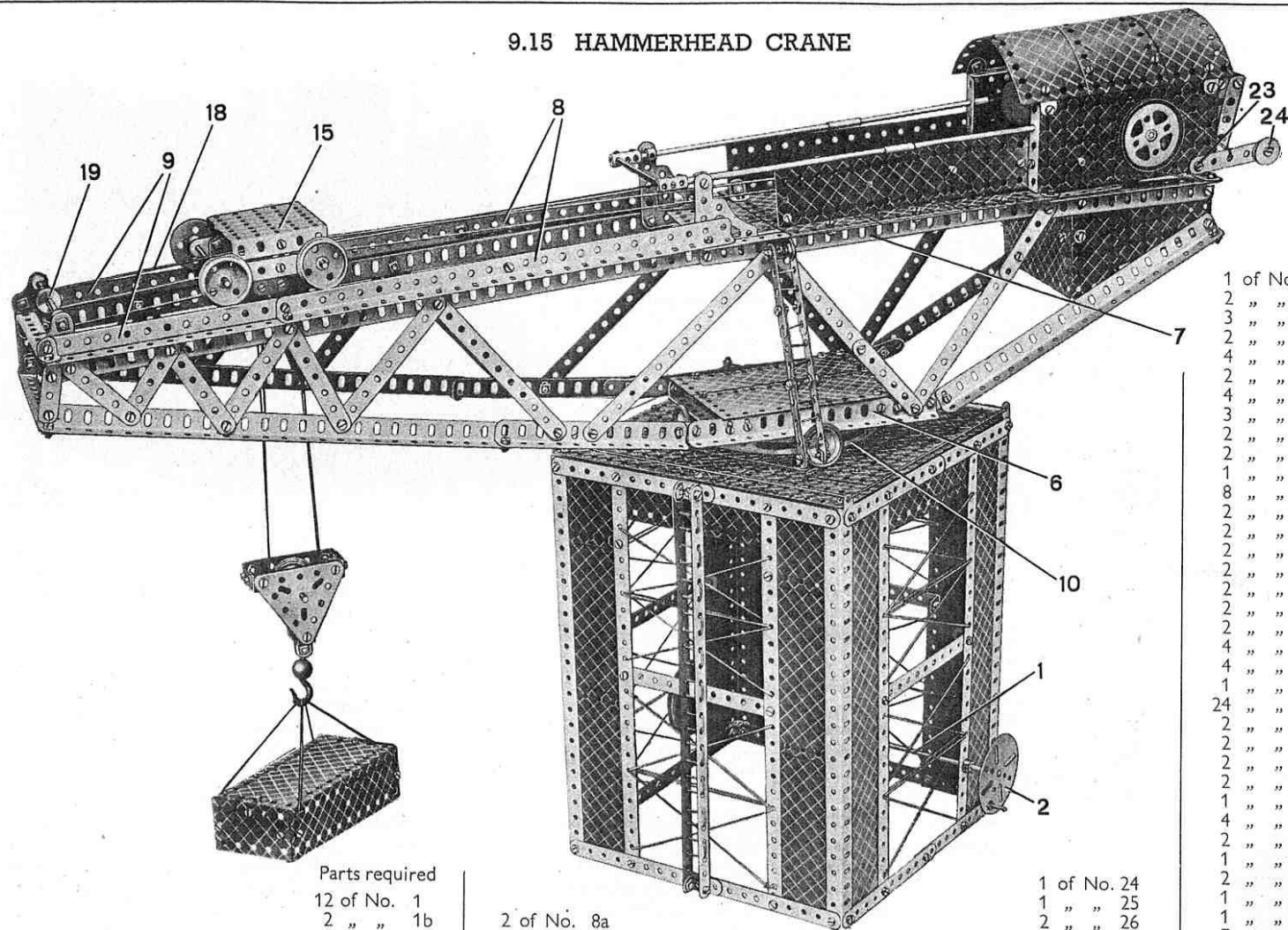
The hoisting block, which is shown in Fig. 9.14b, is constructed by joining two of the corners of two $2\frac{1}{2}"$ Triangular Plates 33 by Angle Brackets and Flat Brackets. The bottom corners are joined by two Reversed Angle Brackets, which carry a large Loaded Hook between them. A 2" Rod journalled in the centre holes of the Triangular Plates carries two $1\frac{1}{2}"$ Pulleys.

The small Crank Handle 30, which controls the movement of the hoisting carriage, is journalled at one end in a $5\frac{1}{2}"$ Strip bracing the Angle Girder 10, and at the other end in a Reversed Angle Bracket, and it carries a $\frac{3}{4}"$ Pinion. This Pinion meshes with a 50-teeth Gear on the 4" Rod 29. A length of Cord 27 is tied to the rear of the hoisting carriage, led over one of the $\frac{1}{2}"$ Pulleys on the Rod 29a, and then is wound several times around the Rod 29. It is then led over a second $\frac{1}{2}"$ Pulley on the Rod 29a, around the 1" Pulley 28, and finally is tied to the front of the hoisting carriage.

The movement of the hoisting block is controlled by a large Crank Handle 35 journalled as shown in the main illustration. A 57-teeth Gear on the Crank Handle meshes with a $\frac{1}{2}"$ Pinion on the 5" Rod 34. Cord 31 is tied to this Rod, wound around it several times, and is led over the third $\frac{1}{2}"$ Pulley on the Rod 29a. It is next taken around the $\frac{1}{2}"$ Pulley 32, through the pulley systems underneath the hoisting carriage and in the hoisting block, and tied finally to a Flat Bracket at the front of the jib. The $5\frac{1}{2}"$ Crank Handle 35 has a Compression Spring on its shank, lightly compressed by a Collar. By pushing the Handle inwards, the 57-teeth Gear is pushed out of mesh with the $\frac{1}{2}"$ Pinion on Rod 34 and the hoisting cord is allowed to unwind quickly under the weight of the load.

The anchor consists of a 2" Rod, carrying a Coupling and a Double Arm Crank. The arms of the Crank are bent upwards slightly to represent the fluke of the anchor. The upper end of the Rod is secured to the side of the pontoon by two Handrail Supports and a 1" Rod. One end of a length of plaited Cord is tied to the anchor, and its other end is fastened to a small winch, which can be seen in Fig. 9.14d. The winch is constructed by fastening two Worms on a 1" Rod. A $\frac{3}{8}"$ Bolt is passed through the centre hole of a Double Bent Strip bolted to the deck of the pontoon, and is screwed into the tapped hole in the boss of one of the Worms.

9.15 HAMMERHEAD CRANE



Parts required

12 of No.	1
2 " "	1b
24 " "	2
6 " "	2a
6 " "	3
8 " "	4
7 " "	5
4 " "	6
2 " "	6a
2 " "	7a
10 " "	8

2 of No.	8a
2 " "	8b
4 " "	9
10 " "	10
4 " "	11
30 " "	12
4 " "	12c
1 " "	13
2 " "	14
4 " "	15

1 of No.	15a
2 " "	15b
3 " "	16
2 " "	16a
2 " "	17
1 " "	19g
1 " "	19h

4 of No.	20
3 " "	20a
2 " "	20b
2 " "	21
5 " "	22
3 " "	22a
3 " "	23

1 of No.	24
1 " "	25
2 " "	26
1 " "	27
2 " "	27a
1 " "	30a
1 " "	30c
12 " "	35
280 " "	37
18 " "	37a
22 " "	38
1 " "	40

1 of No.	46
2 " "	48a
3 " "	48b
2 " "	48c
4 " "	48d
2 " "	52
4 " "	52a
3 " "	53
2 " "	53a
2 " "	54a
1 " "	57b
8 " "	59
2 " "	63
2 " "	70
2 " "	76
2 " "	77
2 " "	108
2 " "	109
2 " "	111
4 " "	111a
4 " "	111c
1 " "	115
24 " "	117
2 " "	124
2 " "	125
2 " "	126
2 " "	133a
1 " "	143
4 " "	155a
2 " "	161
1 " "	163
2 " "	179
1 " "	186
1 " "	187
7 " "	188
8 " "	189
3 " "	190
4 " "	191
7 " "	192
6 " "	195
6 " "	197
2 " "	213
2 " "	217b

The construction of the tower is commenced by joining the ends of four 12½" Angle Girders by compound 9½" strips, each of which comprises two 5½" Strips overlapped three holes. Three of the sides are then partially filled in by 12½"×2½" Strip Plates, and the fourth side by 5½"×2½" and two 2½"×2½" Flexible Plates (see main illustration). The top of the tower is formed by four 5½"×3½", two 5½"×2½" and two 4½"×2½" Flat Plates. The arrangement of these can be seen clearly in Fig. 9.15d.

The sides of the ladder leading up to the platform of the tower are constructed by fastening two 12½" Strips to the side of the tower by 1"×¼" Angle Brackets and then threading Cord through their holes to represent rungs.

The Face Plate 2 is locked on the end of an 11½" Rod 1 journalled as shown. A 1" fast Pulley on the centre of the Rod is connected by a Driving Band to a 2" Pulley on the end of a 3½" Rod. The 3½" Rod is journalled in two 3½" Strips secured in position underneath the platform of the tower by two 1" Reversed Angle Brackets, and it carries a ½" Bevel Gear. This meshes with a 1½" Bevel Gear 3, on the end of a 2½" Rod 4 (Fig. 9.15d) and the drive is then taken through a ½" Pinion and a 57-teeth Gear to the 3½" Rod 5. Rod 5 is journalled in the boss of a Face Plate bolted to the platform, and also in the centre hole of a 2½"×½" Double Angle Strip fastened under the platform by two Trunnions.

The jib is next built up, construction being commenced by joining two compound girders 7, each consisting of an 18½", a 12½" and a 5½" Angle Girder, at each end by a 5½" Strip. To the front of the frame are then bolted two 1½" Strips, and to the rear two Flanged Sector Plates. A 17½" girder, built up from a 12½" and a 5½" Angle Girder, is then bolted to the lower end of each 1½" Strip, and braced from the main frame by Strips of various sizes. Two 12½" Angle Girders are also bolted to the Flanged Sector Plates at the rear end of the jib. The lower ends of the 17½" girders and the 12½" Angle Girders are joined by two 7½" Angle Girders 6, which are connected together by two 4½"×½" Double Angle Strips.

The ½" Pulley 19 is held by two Spring Clips on a 4" Rod, which is journalled at its ends in two Rod Sockets secured at the forward end of the jib by two 1" Corner Brackets.

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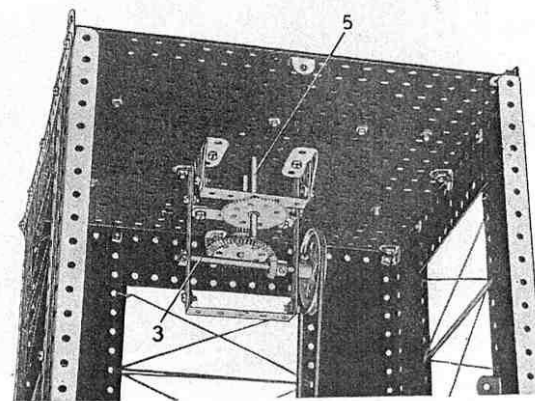


Fig. 9.15a

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A Circular Girder 10 is bolted between the two Angle Girders 6, and to its centre a Bush Wheel 11 is secured by a $5\frac{1}{2}$ " Strip and two $2\frac{1}{2}$ " Strips. The end of Rod 5 is then locked in the boss of Bush Wheel 11, so that four 1" Pulleys fastened round the edge of the Circular Girder just rest on the platform to form a roller bearing. The Circular Girder is covered by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, which are fastened to the Angle Girders 6 by Angle Brackets.

The sides of the control cabin are formed by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates secured by their longer flanges to two $5\frac{1}{2}$ " Strips bolted across the frame of the jib. Three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates overlapped along their sides are used for the roof of the cabin, and they are fastened to the upper ends of the Flanged Plates by Obtuse Angle Brackets. The rear flanges of the two Flanged Plates are joined by a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, to the centre of which is bolted a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate. A second $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate is bolted to the lower end of the first Plate as shown in Fig. 9.15b, the Bolts holding also a $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip 12. The upper ends of the two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates are spaced apart by two Flat Brackets to form a container, which is filled with 24 Steel Balls to weight the end of the jib and maintain it in a horizontal position.

Two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates are fastened between the lower flanges of the Sector Plates mentioned above, and a third Flexible Plate is secured between their wider ends. The platform in front of the cabin is formed by three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and two $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, and it is walled on each side by a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " and a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate.

The hoisting carriage, an underneath view of which is shown in Fig. 9.15c, is constructed by fastening two $3\frac{1}{2}$ " Strips to the flanges of a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate. The end holes of these Strips form the bearings for the axles, which are 5" Rods. Four $1\frac{1}{2}$ " Flanged Wheels are used for the wheels and they run on rails formed by $12\frac{1}{2}$ " Angle Girders 8, and $12\frac{1}{2}$ " Strips 9. The $3\frac{1}{2}$ " Strips are joined by two $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips to the centres of which are bolted two Girder Brackets 16. A $2\frac{1}{2}$ " Rod journaled in the Girder Brackets carries three 1" loose Pulleys 17, over which the Cord to the hoisting block passes.

The hoisting block consists of two Triangular Plates, two of the corners of which are joined by Angle Brackets and Flat Brackets. The large Loaded Hook is fastened to each side of the pulley block by two Reversed Angle Brackets. A 2" Rod journaled in the centre holes of the two Triangular Plates carries between the Plates two $1\frac{1}{2}$ " Pulleys, around which the operating Cord passes.

Raising and lowering of the hoisting block is controlled by Crank Handle 13 journaled in the sides of the cab (Fig. 9.15b). A 57-teeth Gear fixed on the Crank Handle inside the cab, meshes with a $\frac{1}{2}$ " Pinion on a 5" Rod journaled in front of the Crank Handle. A length of Cord passing around a 2" Pulley on the end of the 5" Rod is tied at one end to the frame of the jib, and at the other end to the centre of the $2\frac{1}{2}$ " Strip 1 forming the brake arm. The $2\frac{1}{2}$ " Strip is pivoted at 23, and is loaded at 24 with a $\frac{1}{2}$ " Pulley and two $\frac{3}{4}$ " Discs. The winding drum is formed by a Sleeve Piece, which is slipped into the flanges of two $\frac{3}{4}$ " Flanged Wheels on the 5" Rod. The operating Cord 21 is tied to the drum, wound around it several times, and then is taken around the 1" Pulleys 7 and the $1\frac{1}{2}$ " Pulley in the hoisting block, and finally is anchored to the Washer 22.

The movements of the hoisting carriage are controlled by the Crank Handle 14. This is journaled in the right-hand side of the cab and also in the second hole from the top of a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip bolted between two $4\frac{1}{2}$ " Strips 21. The two $4\frac{1}{2}$ " Strips are fastened between the flanges of the two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates forming the sides of the cab. The Crank Handle carries a 50-teeth Gear, and this meshes with a $\frac{3}{4}$ " Pinion on the end of a $3\frac{1}{2}$ " Rod (Fig. 9.15b).

The operating Cord for the hoisting carriage is tied to the carriage at 20 and led around Pulley 19 (see general view). It is then wound several times around the $3\frac{1}{2}$ " Rod and tied to the rear of the carriage.

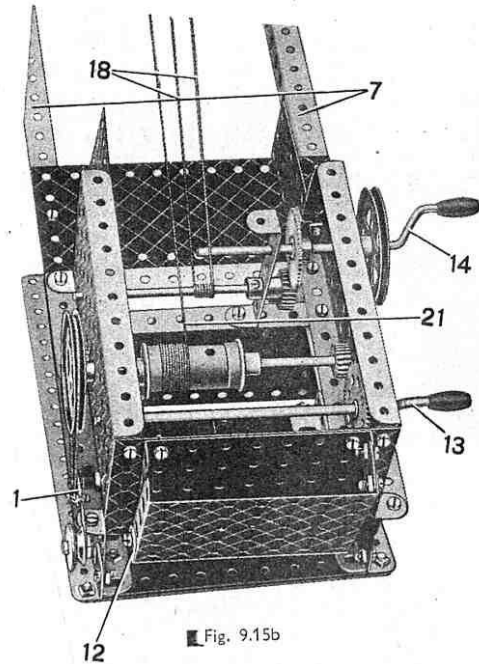


Fig. 9.15b

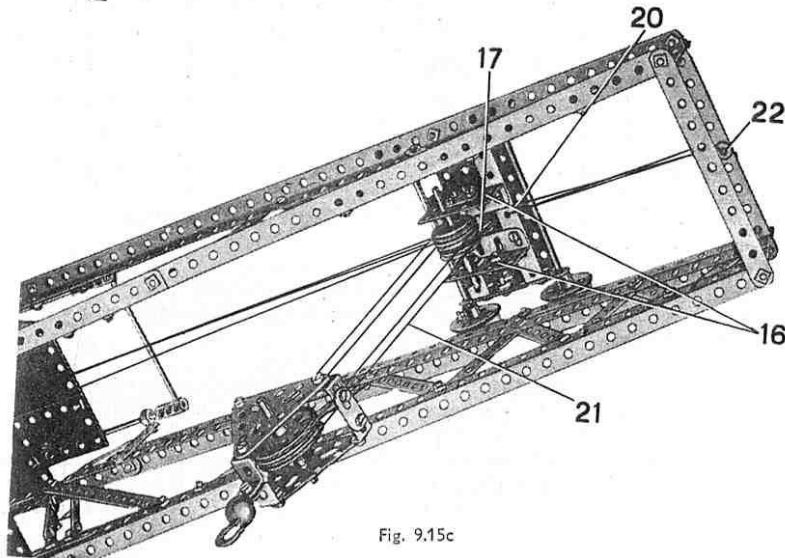


Fig. 9.15c

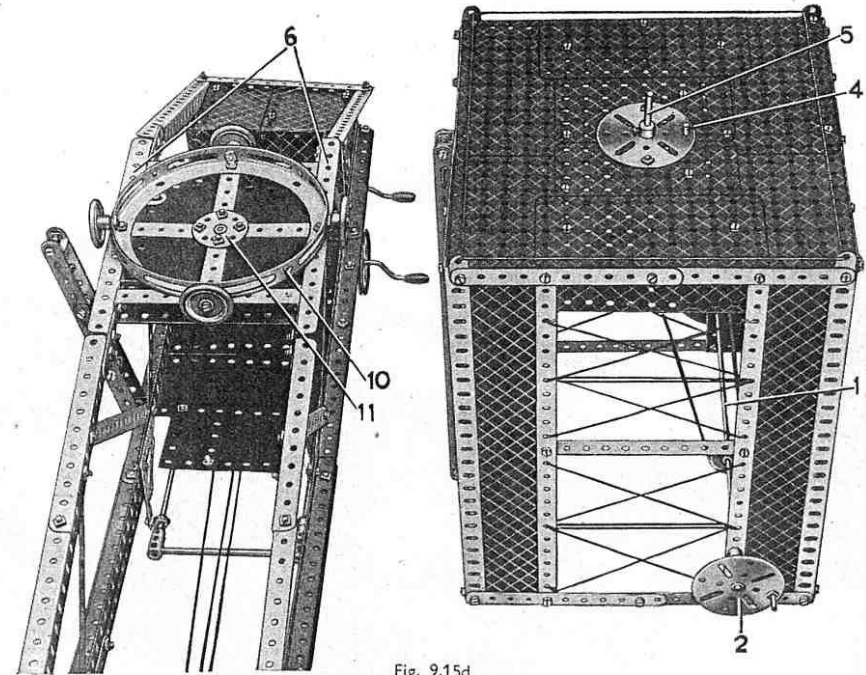
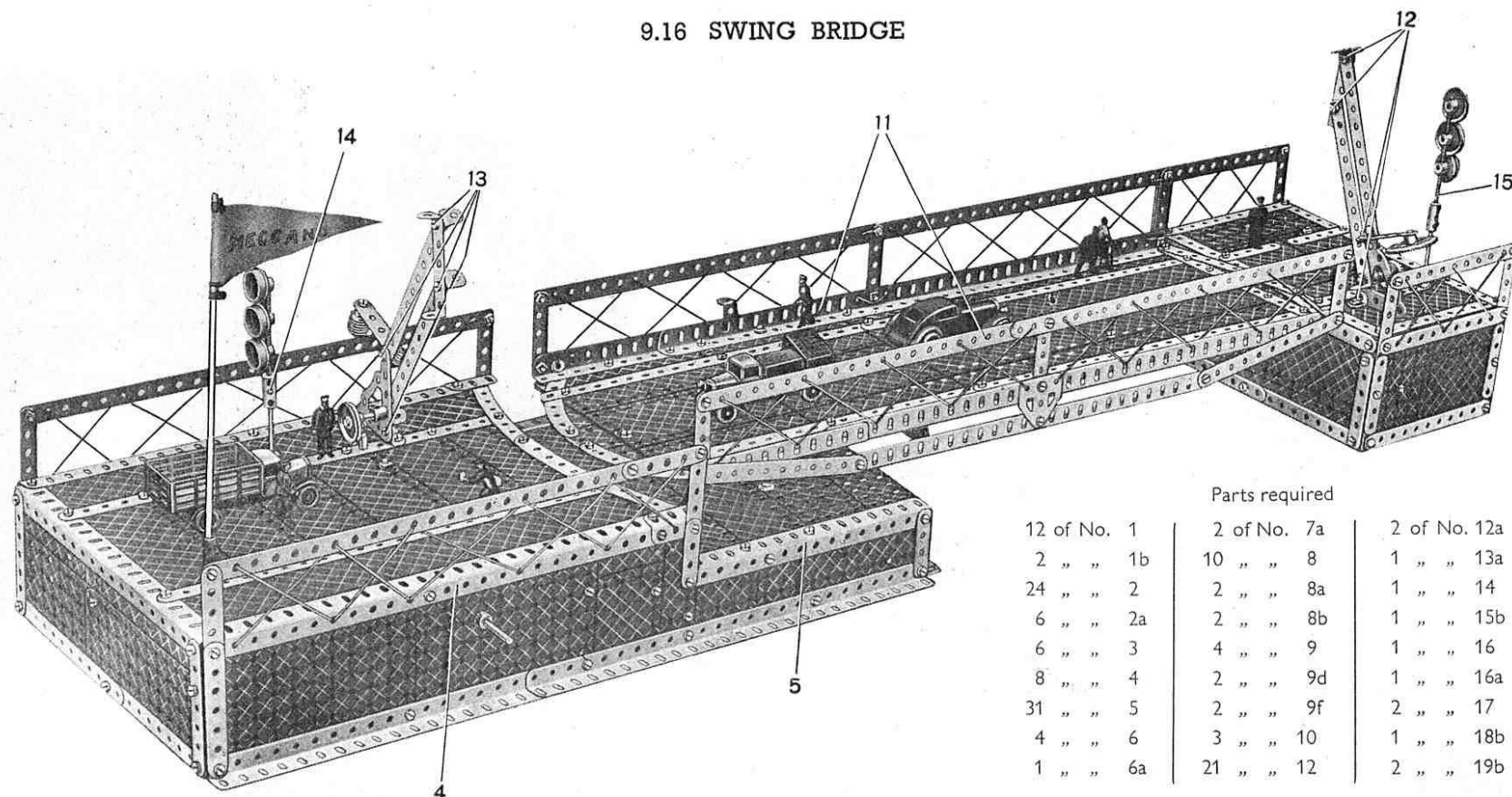


Fig. 9.15d

9.16 SWING BRIDGE



Parts required

12 of No. 1	2 of No. 7a	2 of No. 12a	1 of No. 19h	2 of No. 70
2 " " 1b	10 " " 8	1 " " 13a	4 " " 20b	1 " " 80a
24 " " 2	2 " " 8a	1 " " 14	4 " " 22	1 " " 80c
6 " " 2a	2 " " 8b	1 " " 15b	1 " " 27a	4 " " 89
6 " " 3	4 " " 9	1 " " 16	1 " " 29	2 " " 89b
8 " " 4	2 " " 9d	1 " " 16a	1 " " 30c	1 " " 94
31 " " 5	2 " " 9f	2 " " 17	2 " " 32	1 " " 95b
4 " " 6	3 " " 10	1 " " 18b	4 " " 35	1 " " 96a
1 " " 6a	21 " " 12	2 " " 19b	232 " " 37	2 " " 108
			15 " " 37a	3 " " 111
			19 " " 38	2 " " 111a
			2 " " 48	3 " " 111c
			4 " " 48a	21 " " 117
			1 " " 48b	2 " " 126a
			4 " " 48d	1 " " 137
			1 " " 51	2 " " 179
			2 " " 52	10 " " 188
			4 " " 52a	9 " " 189
			5 " " 53	4 " " 190
			2 " " 53a	6 " " 191
			1 " " 54a	12 " " 192
			11 " " 59	2 " " 193
			2 " " 62	6 " " 195
			1 " " 62b	5 " " 197
			3 " " 63	1 " " 212

The construction of the model is commenced by joining two girders, each of which comprises two $12\frac{1}{2}$ " Angle Girders overlapped eight holes, at one end by a girder 2, and at the other by a compound $9\frac{1}{2}$ " strip. The girder 2 consists of two $7\frac{1}{2}$ " Angle Girders overlapped 11 holes, and the $9\frac{1}{2}$ " strip of two $5\frac{1}{2}$ " Strips overlapped three holes. The roadway is formed by joining two $12\frac{1}{2}$ " Angle Girders at one end by a $9\frac{1}{2}$ " Angle Girder, and is filled in by two $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and six $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. The roadway is supported from each of the Angle Girders 1 by two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates and three $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, and from the compound $9\frac{1}{2}$ " strip at the rear of the base by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates, indicated at 3, and two $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates.

The base of the turntable is constructed by bolting two $12\frac{1}{2}$ " Angle Girders 5 to the sides of the roadway, so that they protrude equally with the Angle Girders 1. The girders 1 and 5 are joined at their ends by 2" Strips, and the space between them is

filled by $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " and $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates. The base of this part of the turntable is formed by four $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates, a Flanged Sector Plate, and two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates, which are arranged as shown in Fig. 9.16a. A 3" Pulley is bolted to the centre of the turntable base by $\frac{3}{4}$ " Bolts, being spaced from it by Collars.

The moving span of the bridge consists of two compound girders 11 joined at each end by a $7\frac{1}{2}$ " Strip. The compound girders are each formed by bolting an $18\frac{1}{2}$ " and a $5\frac{1}{2}$ " Angle Girder together, and the roadway between them is filled in by three $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. Each end of the roadway is rounded off by two Curved Strips as shown. The sides of the roadway are extended downwards by $12\frac{1}{2}$ " Angle Girders, which are connected to the ends of the girders 11 by strips of various sizes, and to the centres of the girders by Flat Trunnions.

(Continued on next page)

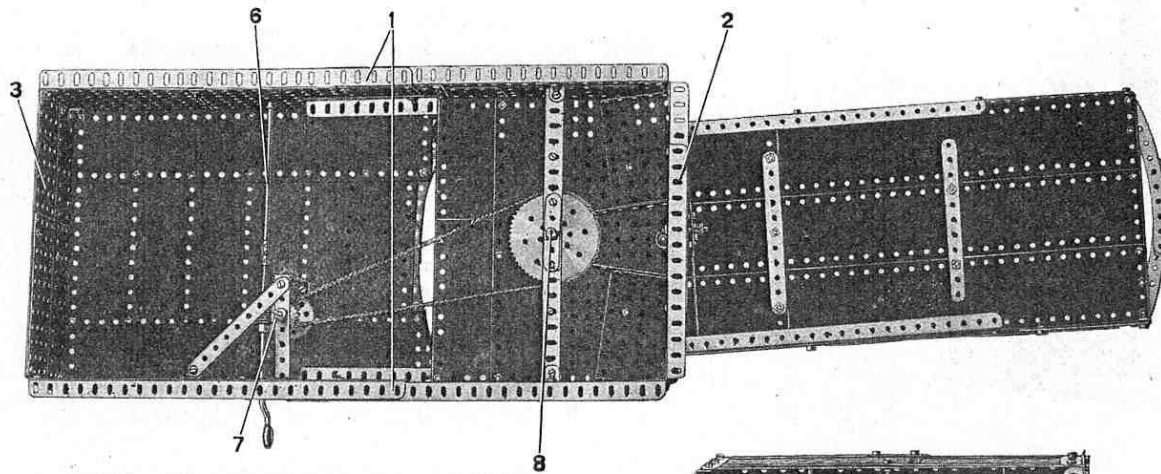


Fig. 9.16a

(Continued from previous page)

A $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate is secured under one end of the swinging span by $2\frac{1}{2}''$ and $5\frac{1}{2}''$ Angle Girders, and to the centre of the Plate is bolted a 3" Pulley, the Bolts holding also a Wheel Flange. A $3\frac{1}{2}''$ Rod 8 locked in the boss of this 3" Pulley passes at its lower end through the 3" Pulley bolted to the base. To provide a smooth bearing between the two 3" Pulleys, a number of Steel Balls are placed between them, the Balls being kept in position by the Wheel Flange. The lower end of the Rod 8 passes through the centre hole of a $9\frac{1}{2}''$ Angle Girder bolted between the sides of the base, and it carries a 3" Sprocket Wheel that is connected by Sprocket Chain, to a $\frac{3}{4}''$ Sprocket Wheel on the $3\frac{1}{2}''$ Rod 7. The Rod 7 is journalled in the Plates of the roadway and in a $3\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip supported as shown, and it carries a 57-teeth Gear. This Gear meshes with a Worm on a Crank Handle, which is extended by a $6\frac{1}{2}''$ Rod 6, and is journalled in the sides of the base.

In order to keep the swinging span on an even keel, it is fitted with a roller. This consists of a 1" fast Pulley held by a Collar 10 (Fig. 9.16b) on a $2\frac{1}{2}''$ Rod. The Rod is fixed in the boss of a Double Arm Crank bolted to the lower end of a $2\frac{1}{2}'' \times \frac{1}{2}''$ Flanged Plate, the upper end of which is secured to the centre of a $9\frac{1}{2}''$ Strip fastened underneath the roadway of the bridge by two Angle Brackets.

The right-hand section of the fixed roadway is constructed by joining the ends of two compound strips, each comprising two $5\frac{1}{2}''$ Strips overlapped three holes, by two more $5\frac{1}{2}''$ Strips. The compound strips are joined also by a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate, a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ two $4\frac{1}{2}'' \times 2\frac{1}{2}''$, a $5\frac{1}{2}'' \times 1\frac{1}{2}''$, a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ and a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate. The near side of the roadway so formed is extended downwards by a $5\frac{1}{2}'' \times 2\frac{1}{2}''$, a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates. The construction of the rear side is similar, except that the $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate is replaced by three $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. One of the ends is formed by two $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates, and the other by a $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate and two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates.

The lifting barriers across the approaches are each built by joining two $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips at one end by a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip, and at the other by the longer arm of an Architrave. The Bolts 12 and 13 are lock-nutted. The shank of a Rod Socket is used to

connect the lower $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip to the Architrave, and in its boss it carries a 1" Rod. One of the Rods carries a 1" fast Pulley, and the other a $\frac{3}{4}''$ Contrate Wheel to form the control wheel. When raised the left-hand gate is balanced by a Worm, and the right-hand gate by a Bevel Gear fastened by a $\frac{3}{8}''$ Bolt to the end of a $2\frac{1}{2}''$ Strip, that is secured to one end of the upper $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips as shown. The Architrave is fastened in position by an Angle Bracket.

The traffic lights are represented by $\frac{3}{4}''$ Contrate Wheels and 1" Pulleys, screwed on to 3" Screwed Rods 15. The lower ends of these Screwed Rods are connected by Couplings 14 to 2" Rods, one of which is locked in the boss of a Double Arm Crank bolted to the roadway, and the other in the boss of a Crank bolted to the roadway.

The pennant is cut from stiff paper or cardboard and is held by two Spring Clips on the upper end of an 8" Rod, the lower end of which is pushed into the socket of a Rod and Strip Connector bolted to the railings of the roadway.

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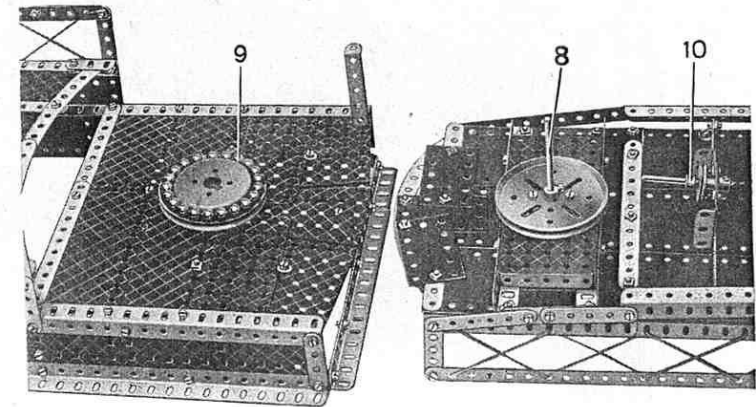
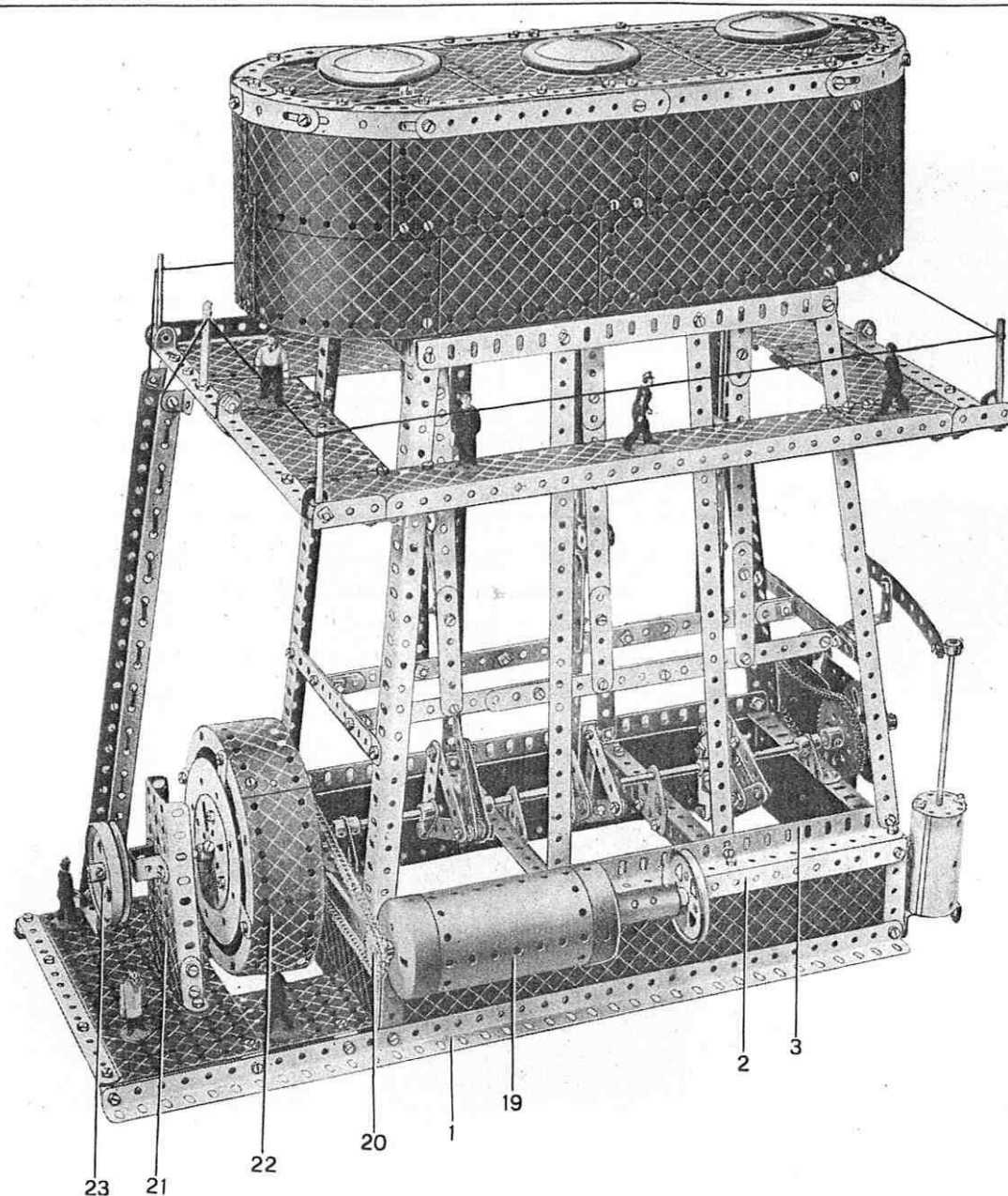


Fig. 9.16b



9.17 MARINE STEAM ENGINE

Parts required

6 of No. 1	2 of No. 12b	2 of No. 48c	2 of No. 109	1 of No. 166
2 " " 1b	1 " " 13a	4 " " 48d	3 " " 111	2 " " 179
24 " " 2	3 " " 14	4 " " 52a	6 " " 111a	3 " " 187
6 " " 2a	1 " " 15	2 " " 53a	3 " " 111c	5 " " 189
4 " " 3	3 " " 16	1 " " 54a	2 " " 115	6 " " 190
7 " " 4	3 " " 16a	12 " " 59	3 " " 125	6 " " 191
36 " " 5	4 " " 17	2 " " 62	2 " " 126	12 " " 192
4 " " 6a	1 " " 18b	2 " " 62b	2 " " 126a	6 " " 195
2 " " 7a	3 " " 20a	4 " " 63	2 " " 136	6 " " 197
10 " " 8	3 " " 22	1 " " 70	1 " " 137	1 " " 198
2 " " 8a	2 " " 24	2 " " 80c	1 " " 143	2 " " 212
2 " " 8b	1 " " 25	1 " " 89	1 " " 146a	1 " " 213
4 " " 9	1 " " 27	4 " " 90	1 " " 147b	8 " " 215
2 " " 9d	280 " " 37	4 " " 90a	1 " " 154a	1 " " 216
2 " " 9f	12 " " 37a	1 " " 94	1 " " 154b	2 " " 217a
6 " " 11	23 " " 38	2 " " 95	1 " " 162	1 No. 1 Clock-
26 " " 12	3 " " 45	1 " " 96	1 " " 163	work Motor.
5 " " 12a	2 " " 48	1 " " 96a	2 " " 164	

The model is commenced by joining two $18\frac{1}{2}$ " Angle Girders 1 at each end by a $7\frac{1}{2}$ " Strip. Two $12\frac{1}{2}$ " Angle Girders 2 are supported from the $18\frac{1}{2}$ " Angle Girders by $2\frac{1}{2}$ " Angle Girders and Strips, and the space between them is filled by $12\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates. The Angle Girders 2 are joined at their ends by $7\frac{1}{2}$ " Angle Girders 4 (Fig. 9.17c), and at their centres by two $5\frac{1}{2}$ " Angle Girders 8 and 9, each of which is extended at one end by a $2\frac{1}{2}$ " Strip. To the side of each of the $7\frac{1}{2}$ " Angle Girders 4 are bolted a $5\frac{1}{2} \times 2\frac{1}{2}$ " and a $2\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plate.

The columns that support the cylinder block consist of four $12\frac{1}{2}$ " Angle Girders 5, bolted at their lower ends to two further $12\frac{1}{2}$ " Angle Girders 3. The latter are fastened in a horizontal position to the Angle Girders 2, and the upper ends of the Girders 5 are joined by $5\frac{1}{2}$ " and $9\frac{1}{2}$ " Angle Girders as shown in Fig. 9.17c. The space between the last-mentioned is filled by two $5\frac{1}{2} \times 3\frac{1}{2}$ " Flat Plates and a $5\frac{1}{2} \times 2\frac{1}{2}$ " Flat Plate.

Each side of the cylinder block, an underneath view of which is shown in Fig. 9.17b, is formed by two $5\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plates and two $5\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates. The Flexible Plates are bolted together overlapping one hole, and the Strip Plates overlap three holes, the two compound plates so formed being joined together by their longer edges. The rounded ends of the cylinder block each consist of two $4\frac{1}{2} \times 2\frac{1}{2}$ " and two $5\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plates, the arrangement of which is shown in Fig. 9.17b. The upper edges of the Plates used in the construction are strengthened as shown in the main illustration by $5\frac{1}{2}$ " Strips and 3" Formed Slotted Strips. The top of the cylinder block is filled by four $5\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plates, one $5\frac{1}{2} \times 1\frac{1}{2}$ " and four $2\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plates, the rounded portion at each end being formed by $2\frac{1}{2}$ " large radius Curved Strips and $2\frac{1}{2}$ " small radius Curved Strips. The cylinder covers are represented by Road Wheels, secured in position by $\frac{1}{2}$ " Bolts. The cylinder block is held by the $5\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strips seen in Fig. 9.17c bolted to the $5\frac{1}{2} \times 3\frac{1}{2}$ " Flat Plates 6, and also by two Angle Brackets bolted to the Flat Plate 7.

The inspection platform is constructed by bolting two $12\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates, overlapped 19 holes, to each pair of Angle Girders 5. Angle Girders of various sizes are then bolted along the outer edges of the Strip Plates, the ends of which are joined by two $4\frac{1}{2} \times 2\frac{1}{2}$ " Flat Plates and two $5\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plates. The $4\frac{1}{2} \times 2\frac{1}{2}$ " Flat Plates are obtained by removing the centre pin from a Hinged Flat Plate, and using the halves separately. The handrail around the platform is represented by Cord, which is tied at each corner to the upper end of a 2" Rod. Two of the 2" Rods are supported by Handrail Supports, and two by Rod Sockets.

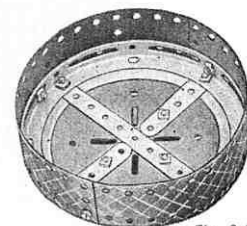


Fig. 9.17a

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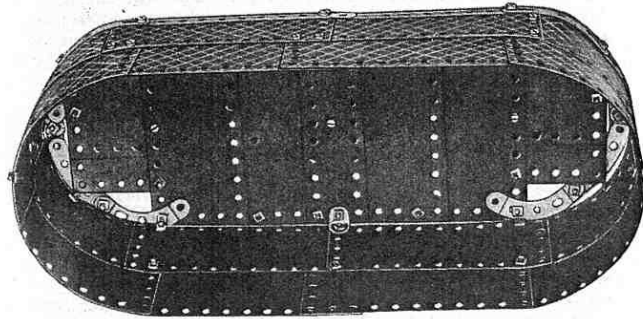


Fig. 9.17b

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The ladder leading up to the cylinder platform is formed by two 12 1/2" Strips, the upper ends of which are secured to the underside of the platform by Corner Angle Brackets. The rungs of the ladder are represented by Cord threaded through alternate holes of the 12 1/2" Strips.

The built-up crankshaft consists of a 3 1/2" Rod 10, two 2 1/2" Rods 11 and 12, and an 8" Rod 13, and is journalled in two Trunnions bolted to Angle Girders 4 and two Flat Trunnions bolted to Angle Girders 8 and 9.

Each side of the left-hand crank is built up with three 2 1/2" Strips bolted together in the form of a triangle, and the two sides are joined by a 3/4" Bolt. The 3/4" Bolt passes through the end hole of a compound 7" strip, built up from a 5 1/2" and a 2 1/2" Strip, and it carries six Washers on its shank to act as packing pieces. The crank is connected to the crankshaft by means of Bush Wheels, one of which is bolted to each of its sides.

The 7" compound strip mentioned above forms the connecting rod, and its upper end is pivotally attached to an End Bearing by a lock-nutted Bolt 14. The piston rod is locked in the boss of the End Bearing and it carries a Coupling 15. Two Double Brackets are fastened to the Coupling by 3/4" Bolts as shown in Fig. 9.17c to form guides for the crosshead, and they slide between two compound strips, each of which is formed by a 5 1/2" a 3" and a 2 1/2" Strip bolted end to end. The compound strips are fastened by Angle Brackets underneath Flat Plate 6, and at their lower ends are connected to cross Strips bolted to Angle Girders 5 (Fig. 9.17c). The piston rod, a 6 1/2" Rod, is journalled in one of the Flat Plates 6, and it carries a 1" Pulley complete with Rubber Ring at its upper end.

The construction of the central and right-hand cranks is similar to that already described, except that Double Arm Cranks and ordinary Cranks are used instead of Bush Wheels, and in the crosshead the End Bearing is replaced by Rod and Strip Connectors.

The No. 1 Clockwork Motor is fastened to the base by Reversed Angle Brackets, and on its driving shaft is locked a 3/4" Pinion. This meshes with a 50-teeth Gear on a 2" Rod, which is journalled in the Motor sideplates and carries a 3/4" Sprocket Wheel connected by a length of Chain to a 2" Sprocket Wheel on the 3 1/2" Rod 10 of the crankshaft.

The 3 1/2" Rod 10 carries also a Face Plate, to which is fastened a Threaded Pin. A 4 1/2" Strip secured on the plain shank of the Threaded Pin by a Collar is fastened at its upper end to a 5 1/2" Curved Strip by a lock-nutted Bolt. The Curved Strip is pivoted at 16, and its free end is connected by Collar 17 to a 5" Rod. This Rod slides in the centre hole of a 1 1/4" Disc secured by two 3" Screwed Rods at the end of a 2 1/2" Cylinder 18. The Screwed Rods serve also to clamp Cylinder 18 to a 1 1/2" x 1/2" Double Angle Strip that is bolted to the base of the model.

The flywheel 22 is built up by bolting four 5 1/2" x 1/2" Flexible Plates around the circumference of a Circular Girder (see Fig. 9.17a). A Circular Plate, to which is bolted a Face Plate, is fixed to it by two 5 1/2" Strips, Rod 13 of the crankshaft being locked in the boss of the Face Plate. An auxiliary bearing for Rod 13 is provided by Flanged Sector Plate 21, and a Double-Bent Strip bolted to it. Flanged Sector Plate 21 is supported by two 1" x 1/2" Angle Brackets.

The unit indicated at 23 consists of a Wheel Flange clamped between two 2" Pulleys.

The 2" Sprocket Wheel 13 is connected by a length of Sprocket Chain to a 1" Sprocket Wheel fastened on the end of a compound rod, which consists of two 3 1/2" Rods joined by a Coupling. The compound rod is journalled in the centre holes of two Boiler Ends pressed on to the Boiler 19, and it carries at its end two Chimney Adaptors, a Sleeve Piece and a 2" Pulley. The Boiler 19 is attached by two Double Brackets to the rear Angle Girder 3.

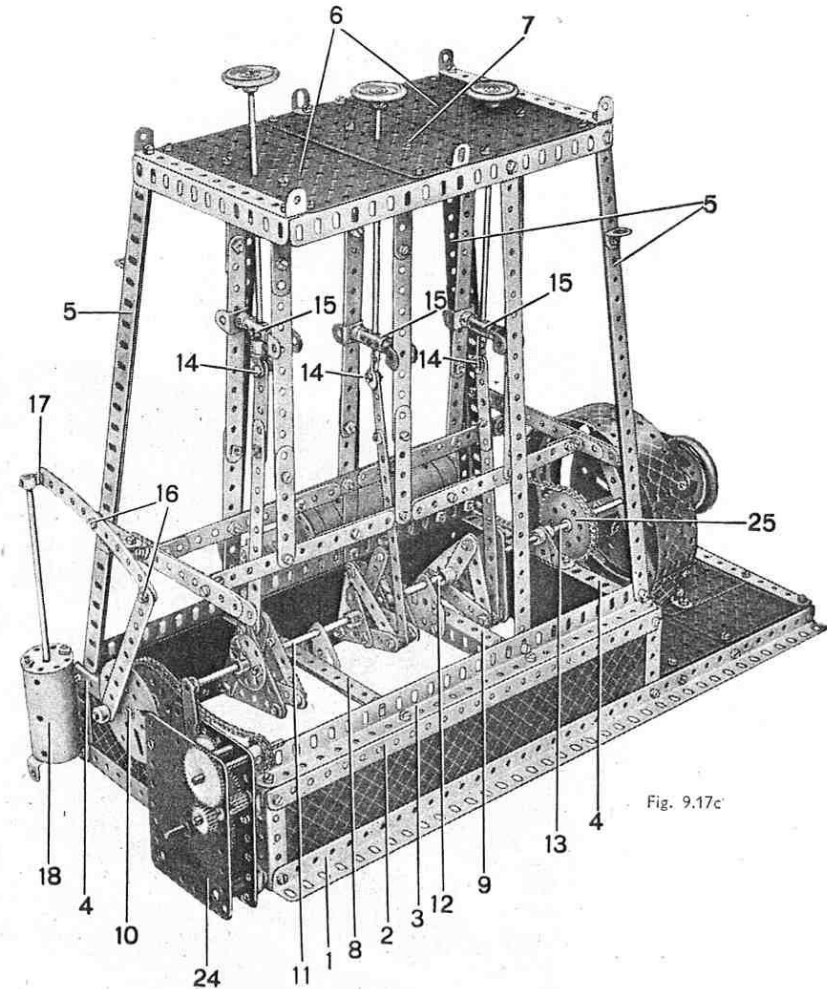
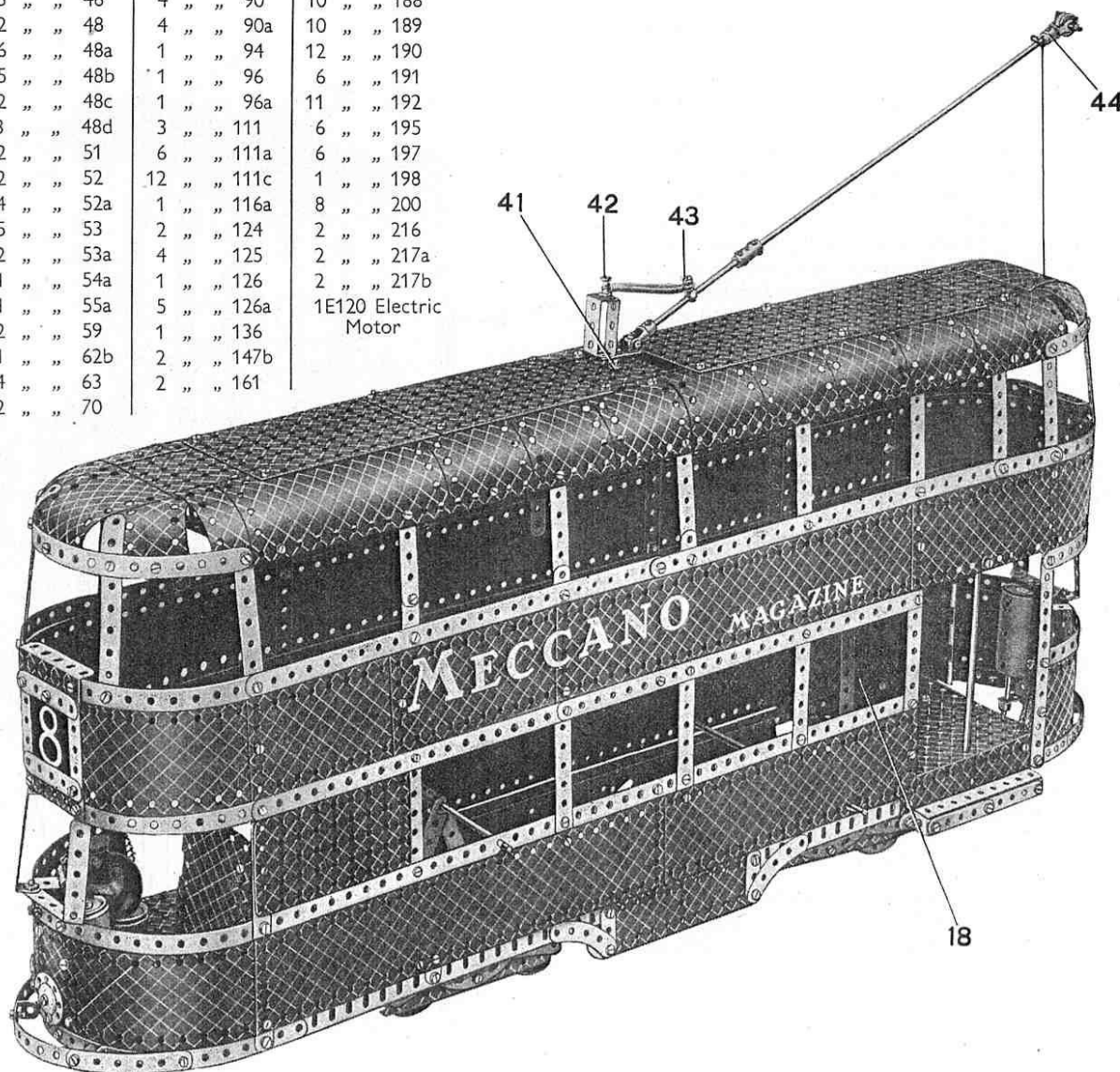


Fig. 9.17c

Parts required	26 of No. 38	1 of No. 80a	1 of No. 165
14 of No. 1	1 " " 43	4 " " 89	1 " " 186
2 " " 1b	3 " " 46	4 " " 90	10 " " 188
22 " " 2	2 " " 48	4 " " 90a	10 " " 189
6 " " 2a	6 " " 48a	1 " " 94	12 " " 190
4 " " 3	5 " " 48b	1 " " 96	6 " " 191
7 " " 4	2 " " 48c	1 " " 96a	11 " " 192
28 " " 5	3 " " 48d	3 " " 111	6 " " 195
4 " " 6	2 " " 51	6 " " 111a	6 " " 197
4 " " 6a	2 " " 52	12 " " 111c	1 " " 198
2 " " 7a	4 " " 52a	1 " " 116a	8 " " 200
10 " " 8	5 " " 53	2 " " 124	2 " " 216
2 " " 8a	2 " " 53a	4 " " 125	2 " " 217a
2 " " 8b	1 " " 54a	1 " " 126	2 " " 217b
4 " " 9	1 " " 55a	5 " " 126a	1E120 Electric Motor
2 " " 9d	12 " " 59	1 " " 136	
1 " " 9f	1 " " 62b	2 " " 147b	
2 " " 10	4 " " 63	2 " " 161	
13 " " 12	2 " " 70		
6 " " 12a			
2 " " 12b			
1 " " 13			
1 " " 13a			
2 " " 14			
3 " " 15			
2 " " 15a			
2 " " 15b			
5 " " 16			
2 " " 16a			
4 " " 20			
1 " " 20b			
2 " " 21			
3 " " 22			
1 " " 23			
1 " " 23a			
2 " " 24			
1 " " 25			
1 " " 27			
1 " " 27a			
11 " " 35			
280 " " 37			
18 " " 37a			

9.18 DOUBLE-DECK TRAMCAR



Construction is commenced by joining two compound angle girders 1, each formed by an $18\frac{1}{2}$ " and a $12\frac{1}{2}$ " Angle Girder overlapped nine holes, at each end by an angle girder 2. Each of the latter consists of a $5\frac{1}{2}$ " and a $2\frac{1}{2}$ " Angle Girder overlapped three holes. Three $12\frac{1}{2}$ " Strips are bolted to each of the angle girders 1, two being positioned at the ends and the remaining one at 3. The $12\frac{1}{2}$ " Strips serve to support the roof and also the compound angle girders 5, each of which is formed by bolting two $12\frac{1}{2}$ " Angle Girders together overlapping seven holes. The spaces between the angle girders 1 and 5 are filled by $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates.

The window frames are constructed by bolting Strips of various lengths to the angle girders 5, and joining them across their upper ends by the compound strips 6, as shown in Fig. 9.18d. The space between the strips 6 and the strips 7 (the latter is supported from the angle girder 1 by $12\frac{1}{2}$ " Strips) is filled by $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates.

One of the ends of the tramcar, with several of the Flexible Plates removed, is shown in Fig. 9.18b. The girders 1 are extended by the $4\frac{1}{2}$ " Strips 9, the ends of which are joined by a $3\frac{1}{2}$ " Strip. Two 3" Strips 10 also are bolted to the centres of the $4\frac{1}{2}$ " Strips 9, and these are joined by a $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip to form the bumper. Two $5\frac{1}{2}$ " Strips 11 are bolted in position as shown, bent around and then joined by a $1\frac{1}{2}$ " Strip. The space between the Strips 9 and 11 is filled by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, the forward ends of which are bolted to a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate.

The control handle is represented by a Coupling, into one of the end tapped holes of which is screwed a $\frac{3}{8}$ " Bolt, the Coupling being locked on the end of a $4\frac{1}{2}$ " Rod 22 journalled in $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Double Angle Strip. A $2\frac{1}{2}$ " Cylinder 21 also is bolted to the inside of the front of the car, and through its centre passes a $3\frac{1}{2}$ " Rod, which is held by a Collar in a $1\frac{1}{2}$ " \times $1\frac{1}{2}$ " Angle Bracket, and carries at its upper end a 1" fast Pulley. The headlights are represented by a $\frac{3}{8}$ " and $1\frac{1}{2}$ " Disc fastened to the ends of the car by $\frac{1}{2}$ " Bolts that each carry four Washers on their shanks.

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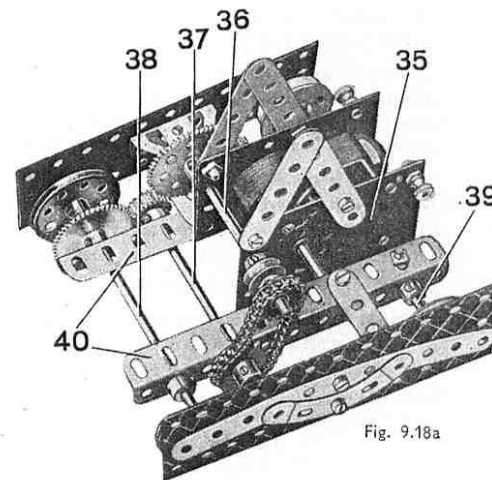


Fig. 9.18a

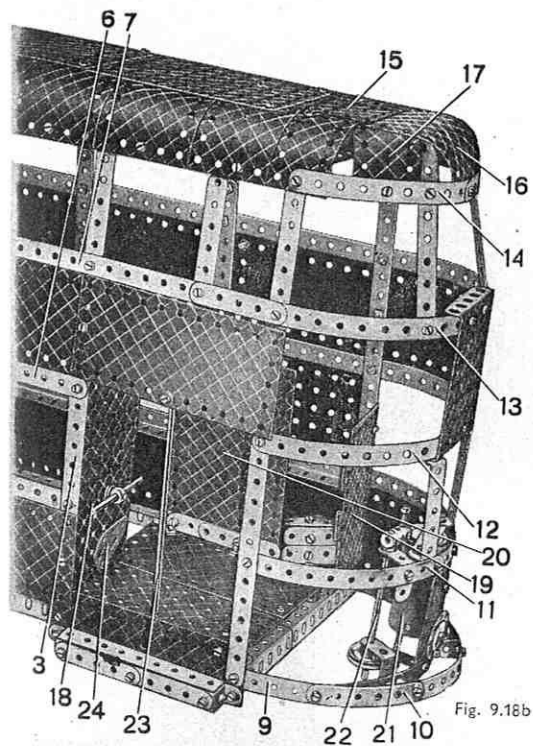


Fig. 9.18b

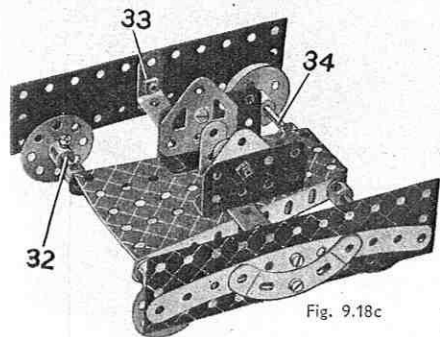


Fig. 9.18c

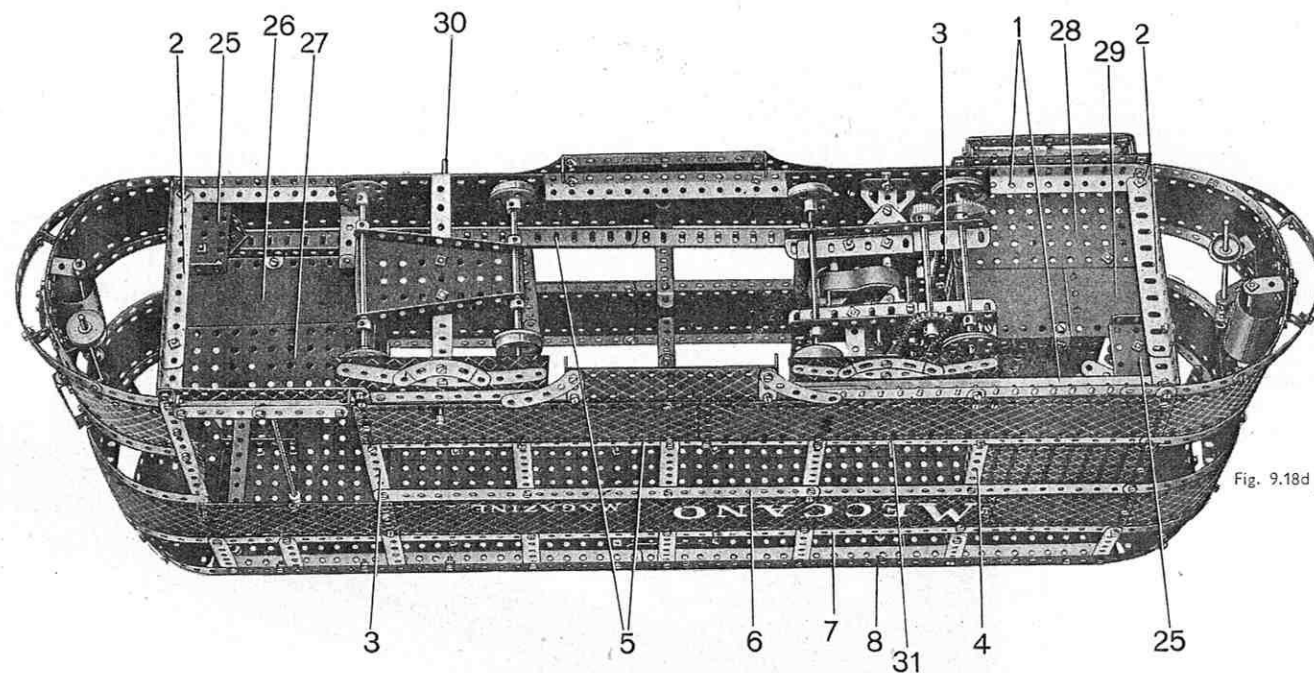


Fig. 9.18d

(Continued from previous page)

A $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate 27 and a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate 26 are bolted to the girders 1 and 2 at one end of the car to form the platform inside the entrance. The latter is divided by a $6\frac{1}{2}''$ rod fixed to the side of the car by a Collar at its upper end. A $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate 18 is bolted by one of its longer flanges to the $12\frac{1}{2}''$ Strip 3, and to its lower ends is fastened a Flat Trunnion. The Flat Trunnion is bent outwards slightly to represent the used ticket box. A $2\frac{1}{2}''$ Rod forming a handrail is attached to the centre of the Flanged Plate by a Collar.

A compound plate 20 consisting of two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates overlapped three holes along their sides is fastened by an Angle Bracket to the Flexible Plate 26 (Fig. 9.18d). The bottom step, seen in Fig. 9.18b, is built up by joining two 2" Strips to the $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plate 25 by a $1'' \times 1''$ Angle Bracket. A $2\frac{1}{2}''$ Strip is then secured to the 2" Strips by a $1'' \times 1''$ Angle Bracket, and the Flanged Plate 25 is bolted to the Flexible Plate 26. The $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate 19, which partitions the driver's cab from the stairs is obtained by removing the centre pin from a Hinged Flat Plate, and using the two halves separately.

The $5\frac{1}{2}''$ Strips 12 and 13 are joined by a $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate, to which are bolted the four $2\frac{1}{2}''$ Strips forming the destination indicator.

The roof, as mentioned earlier, is supported by $12\frac{1}{2}''$ Strips from the angle girders 1, and is constructed by joining two compound girders at each end by a $5\frac{1}{2}''$ Strip. The compound girders are formed by two $12\frac{1}{2}''$ and $9\frac{1}{2}''$ Angle Girders, and along each of them are bolted four $1\frac{1}{8}''$ radius Curved Plates, six $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates and two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates. The Flexible Plates are bent to the same shape as the Curved Plates, and the two sets are joined across the top by three $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates and four $5\frac{1}{2}'' \times 3\frac{1}{2}''$ Flat Plates. The ends of the roof are each constructed as shown in Fig. 9.18b. The girders of the roof are extended by the $5\frac{1}{2}''$ Strips 14, and these are connected to the Flanged Plate 15 by a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate 16. Two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates 17 also are bolted to the Strips 14, their ends being pushed under the Flexible Plate 16.

The trolley is constructed by securing a $1\frac{1}{2}''$ Strip to the centre $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate of the roof by a Pivot Bolt, which carries a Collar 41 as a packing piece. Two $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips are bolted to one end of the $1\frac{1}{2}''$ Strip, and a Swivel Bearing to the other. The trolley arm consists of an $11\frac{1}{2}''$ and a 4" Rod, one end of which is locked in the boss of the Swivel Bearing, and it is connected by a Handrail Support 43 and a Spring to a Pivot Bolt 42, secured to the upper ends of the two $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips. A small Fork Piece 44 locked on the end of the trolley arm carries a $\frac{1}{2}''$ loose Pulley between its jaws.

The front bogie is constructed by bolting a $5\frac{1}{2}''$ Angle Girder 40 to each flange of an Electric Motor 35. A 57-teeth Gear on the $3\frac{1}{2}''$ Rod 36 meshes with the pinion of the Motor. (Fig. 9.18a). A $\frac{3}{4}''$ Sprocket Wheel on the end of the Rod 36 is connected by Sprocket Chain to a $1''$ Sprocket on the $3\frac{1}{2}''$ Rod 37, which carries also a $\frac{3}{4}''$ Pinion. The Pinion meshes with a 50-teeth Gear on the $4\frac{1}{2}''$ Rod 38 that forms the front axle. A $4\frac{1}{2}''$ Rod 39 is used for the rear axle, and it is connected to the front axle by a Driving Band. The $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates forming the wheel guards are held by Trunnions and 2" Strips. The bogie is fastened in position by an 8" Rod, which passes through the sides of the car and also through the upper ends of four $2\frac{1}{2}''$ Strips bolted to the Motor.

The rear bogie, which is illustrated in Fig. 9.18c, consists of a Flanged Sector Plate, through the ends of which are passed the $4\frac{1}{2}''$ Rods 32 and 34 forming the axles. The wheel guards are held in position by two $2\frac{1}{2}'' \times 1''$ Double Angle Strips 33. The bogie is held by a compound rod, formed by two $3\frac{1}{2}''$ Rods, which pass through the sides of the car and through the holes at the narrow ends of two Flat Trunnions fixed to the Flanged Sector Plate by Girder Brackets.

The roadway of the bridge is constructed by joining the two compound girders 6, each of which comprises an $18\frac{1}{2}$ ", four $12\frac{1}{2}$ ", one $9\frac{1}{2}$ ", and a $7\frac{1}{2}$ " Angle Girder, at each end by a $4\frac{1}{2}$ " Strip. The central part of the roadway is then filled in with six $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, and the ends with $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates 8 and $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates 7. The remaining space is filled in with $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates as shown in Fig. 9.19a.

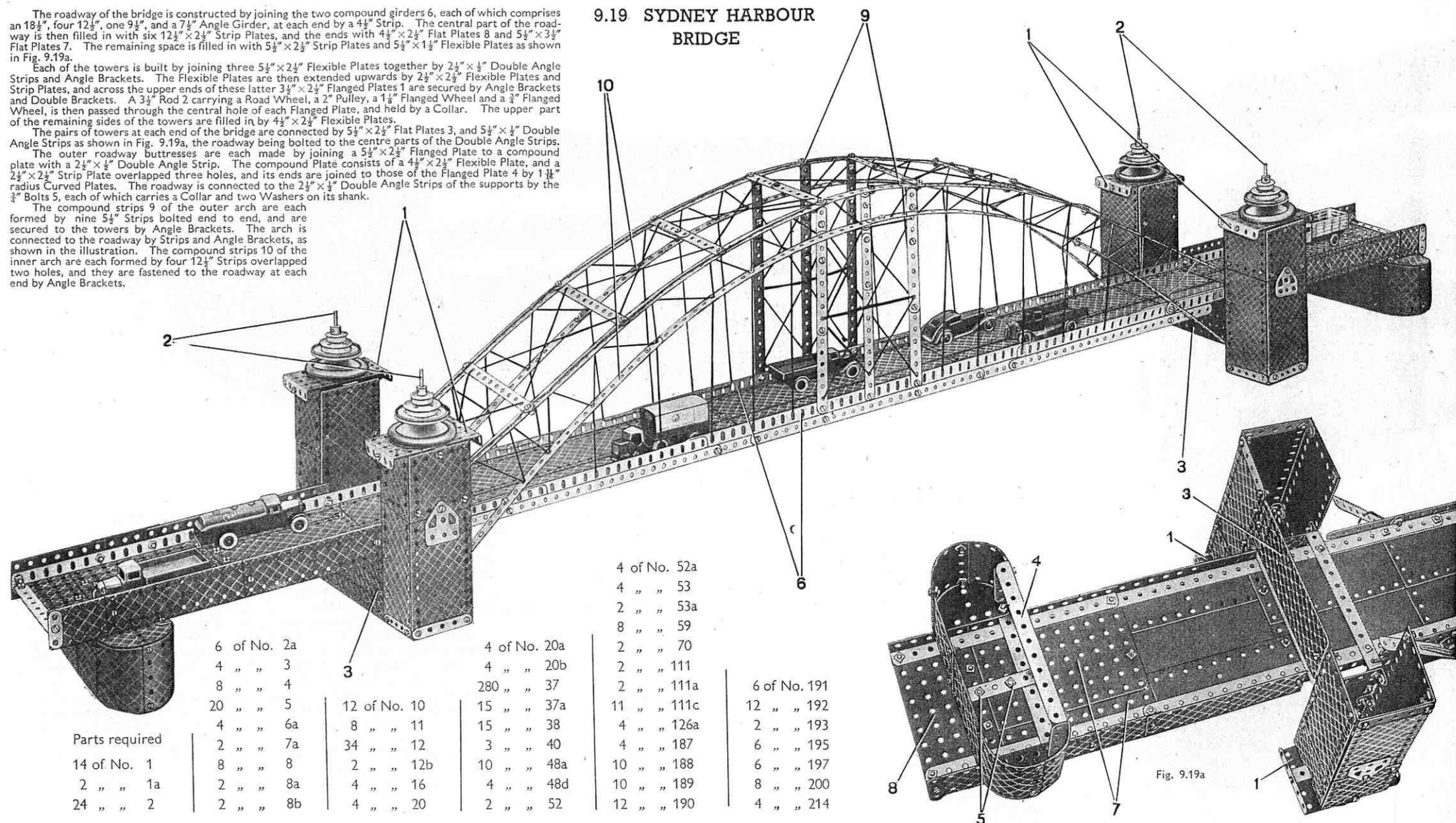
Each of the towers is built by joining three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates together by $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Double Angle Strips and Angle Brackets. The Flexible Plates are then extended upwards by $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates and Strip Plates, and across the upper ends of these latter $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 1 are secured by Angle Brackets and Double Brackets. A $3\frac{1}{2}$ " Rod 2 carrying a Road Wheel, a 2" Pulley, a $1\frac{1}{2}$ " Flanged Wheel and a $\frac{3}{4}$ " Flanged Wheel, is then passed through the central hole of each Flanged Plate, and held by a Collar. The upper part of the remaining sides of the towers are filled in by $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates.

The pairs of towers at each end of the bridge are connected by $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates 3, and $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Double Angle Strips as shown in Fig. 9.19a, the roadway being bolted to the centre parts of the Double Angle Strips.

The outer roadway buttresses are each made by joining a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate to a compound plate with a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Double Angle Strip. The compound plate consists of a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, and a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate overlapped three holes, and its ends are joined to those of the Flanged Plate 4 by $1\frac{1}{2}$ " radius Curved Plates. The roadway is connected to the $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Double Angle Strips of the supports by the $\frac{3}{4}$ " Bolts 5, each of which carries a Collar and two Washers on its shank.

The compound strips 9 of the outer arch are each formed by nine $5\frac{1}{2}$ " Strips bolted end to end, and are secured to the towers by Angle Brackets. The arch is connected to the roadway by Strips and Angle Brackets, as shown in the illustration. The compound strips 10 of the inner arch are each formed by four $12\frac{1}{2}$ " Strips overlapped two holes, and they are fastened to the roadway at each end by Angle Brackets.

9.19 SYDNEY HARBOUR BRIDGE



Parts required	
14 of No. 1	2 " " 1a
24 " " 2	
6 of No. 2a	4 " " 3
8 " " 4	20 " " 5
4 " " 6a	2 " " 7a
8 " " 8	2 " " 8a
2 " " 8b	

Parts required	
12 of No. 10	8 " " 11
34 " " 12	2 " " 12b
4 " " 16	
4 " " 20	
4 of No. 20a	4 " " 20b
280 " " 37	15 " " 37a
15 " " 38	3 " " 40
10 " " 48a	4 " " 48d
2 " " 52	

Parts required	
4 of No. 52a	4 " " 53
2 " " 53a	8 " " 59
2 " " 70	2 " " 111
2 " " 111a	11 " " 111c
4 " " 126a	4 " " 187
10 " " 188	10 " " 189
12 " " 190	
6 of No. 191	12 " " 192
2 " " 193	6 " " 195
6 " " 197	8 " " 200
4 " " 214	

Fig. 9.19a

Parts required	16 of No. 38	2 of No. 155a
14 of No. 1	1 " " 44	2 " " 161
6 " " 2	2 " " 48	1 " " 164
3 " " 2a	5 " " 48a	1 " " 165
3 " " 3	1 " " 48b	1 " " 179
5 " " 4	2 " " 51	8 " " 188
8 " " 5	2 " " 52	6 " " 189
6 " " 8	4 " " 52a	5 " " 190
2 " " 8b	1 " " 53	
2 " " 9	2 " " 53a	
1 " " 9d	1 " " 54a	
7 " " 10	11 " " 59	
8 " " 11	1 " " 62b	
34 " " 12	6 " " 63	
2 " " 12a		
2 " " 12b		
1 " " 12c		
1 " " 13a		
1 " " 14		
1 " " 15a		

9.20 DESTROYER

The hull is constructed with Flexible Plates and Strip Plates, the centre section on the water-line being strengthened with two $12\frac{1}{2}$ " Angle Girders 1 and cross-braced with two $12\frac{1}{2}$ " Strips. Two Formed Slotted Strips 2 are used for shaping the stern, the top portion of which is strengthened with a $2\frac{1}{2}$ " Angle Girder 12. The top edge of the hull is held together with Strips.

Construction of the deck is commenced at the bow end. A $12\frac{1}{2}$ " and a $5\frac{1}{2}$ " Strip are used at each side, the centre space being filled in with a Flanged Sector Plate 6 and a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 7. The remainder of the forward deck consists of Flexible Plates, two $3\frac{1}{2}$ " Strips, and a Flat Trunnion. Behind the bridge the deck consists of $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates, bolted to $12\frac{1}{2}$ " Angle Girders 3 and 4 and $7\frac{1}{2}$ " Angle Girders 5.

Collars are used for the bollards 19 and the capstans 20 are made with Collars and $\frac{1}{2}$ " Discs. The gun barrels consist of $2\frac{1}{2}$ " Rods, and the breeches are Couplings, except in the gun fitted above the stern, in which the breech consists of three Collars. The complete guns are mounted on $1\frac{1}{2}$ " fixed Pulleys, and are secured to the deck by $\frac{3}{4}$ " Bolts. The anti-aircraft gun 18 is mounted on a Wheel Flange that in turn is mounted on a Flanged Wheel secured to the deck. A small Fork Piece forms the pivoting and elevating portion of the gun. The barrel is held in position by a Collar at the front and by a Spring Clip at the back.

The aft funnel 15 is constructed with $1\frac{1}{8}$ " radius Curved Plates, and is bolted to the deck above the Flat Plate 9. The fore funnel consists of two $2\frac{1}{2}$ " Cylinders joined together with two Flat Brackets, and is mounted on $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 14, which in turn is secured to Flat Plate 8 by a $3\frac{1}{2}$ " Double Angle Strip. Rubber Tyres are used for the life-rafts, and two life-boats are made from two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, bent to shape and suspended from $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips by Cord.

The bridge is built up with $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates 13, Semi-Circular Plates being used for the side portions. The floor consists of a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate held in place by two $\frac{1}{2}$ " Reversed Angle Brackets.

The torpedo tubes are $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates rolled into tubes and mounted on $1\frac{1}{2}$ " loose Pulleys 17 and $1\frac{1}{2}$ " Discs. One end of each tube is capped with a $\frac{3}{4}$ " Flanged Wheel. The turret 16 is mounted over Flat Plates 10 and 11, and is made of two $2\frac{1}{2}$ " Flat Girders held apart by three $1\frac{1}{2}$ " Double Angle Strips. The platform is a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate.

3 " " 16	2 " " 70	5 " " 191
3 " " 16a	1 " " 80a	10 " " 192
5 " " 17	2 " " 80c	2 " " 193
2 " " 18b	3 " " 111	6 " " 195
1 " " 20	4 " " 111a	6 " " 197
1 " " 20a	11 " " 111c	2 " " 199
4 " " 20b	1 " " 116	8 " " 200
3 " " 22	2 " " 125	1 " " 212
2 " " 22a	2 " " 126a	3 " " 214
1 " " 24	2 " " 136	4 " " 215
4 " " 35	1 " " 137	2 " " 216
200 " " 37	2 " " 142a	2 " " 217a
16 " " 37a	1 " " 147b	2 " " 217b

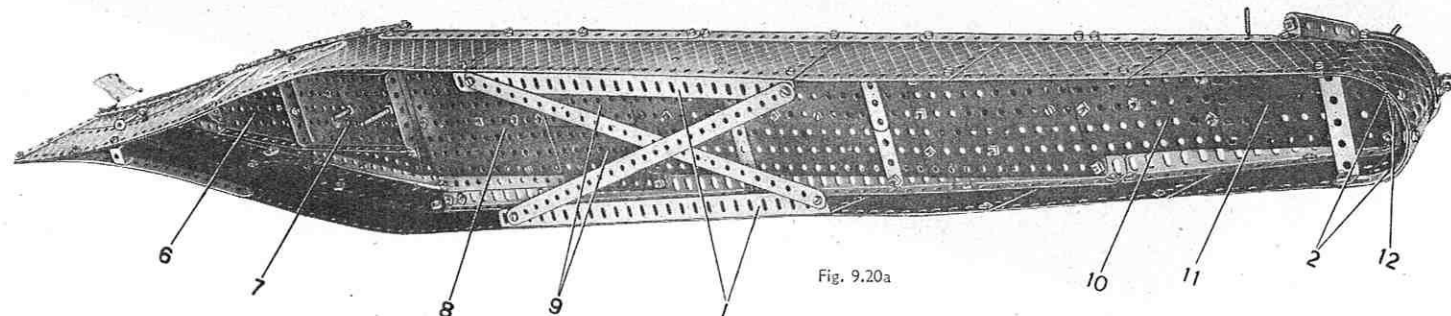
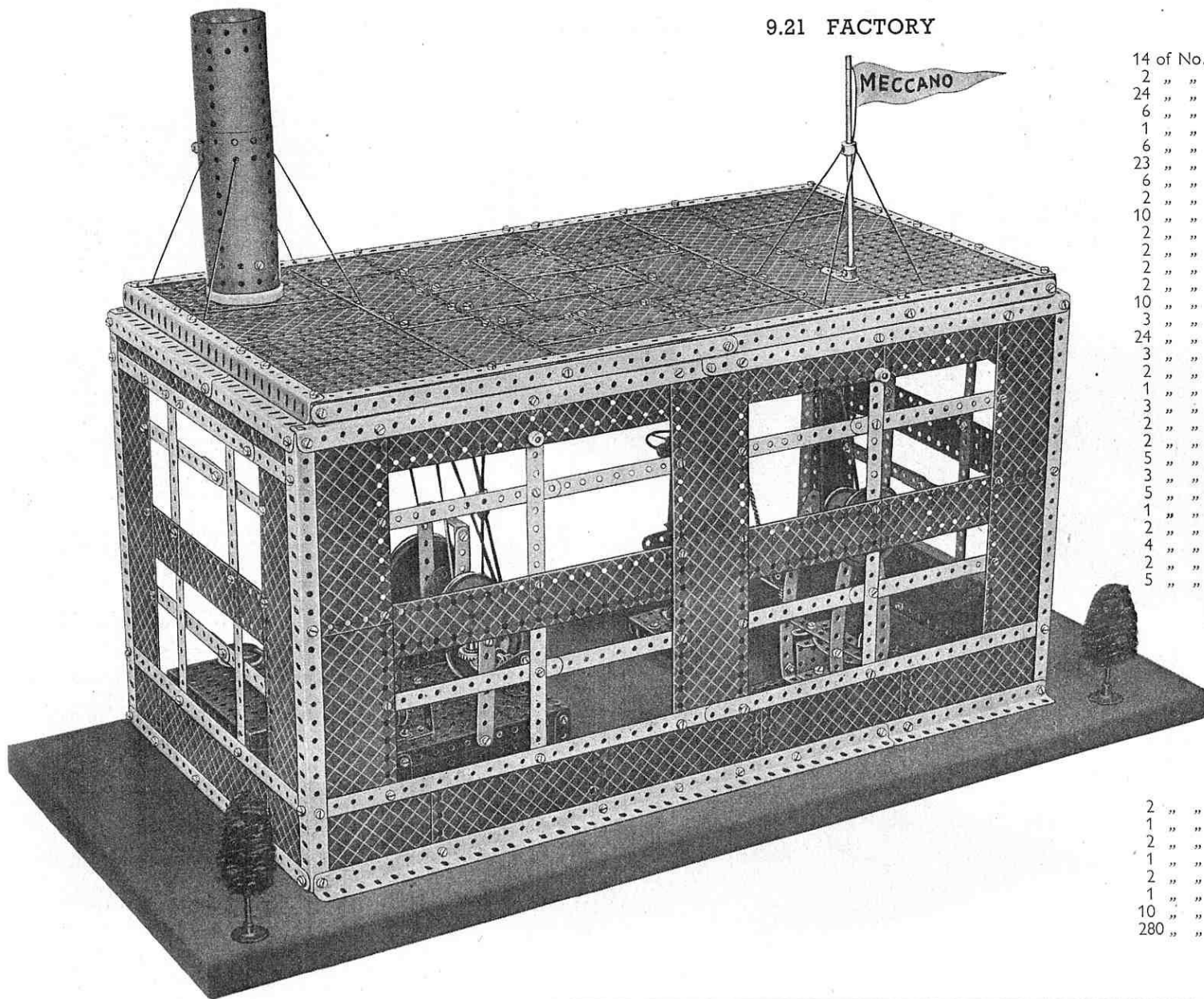


Fig. 9.20a

9.21 FACTORY



Parts required	
14 of No. 1	18 of No. 37a
2 " " 1b	26 " " 38
24 " " 2	1 " " 40
6 " " 2a	1 " " 46
1 " " 3	1 " " 48
6 " " 4	9 " " 48a
23 " " 5	2 " " 48d
6 " " 6a	2 " " 52
2 " " 7a	4 " " 52a
10 " " 8	5 " " 53
2 " " 8a	2 " " 53a
2 " " 8b	1 " " 55a
2 " " 9	8 " " 59
2 " " 9f	1 " " 62
10 " " 10	4 " " 63
3 " " 11	2 " " 70
24 " " 12	2 " " 76
3 " " 12a	2 " " 77
2 " " 12b	4 " " 89
1 " " 13a	2 " " 90a
3 " " 14	1 " " 94
2 " " 15a	2 " " 95
2 " " 15b	2 " " 96
5 " " 16	1 " " 96a
3 " " 16a	2 " " 100
5 " " 17	2 " " 108
1 " " 20	3 " " 111
2 " " 20a	2 " " 111a
4 " " 20b	11 " " 111c
2 " " 21	3 " " 125
5 " " 22	3 " " 126
	5 " " 126a
	2 " " 136
	1 " " 137
	2 " " 147b
	2 " " 161
	2 " " 162b
	1 " " 179
	1 " " 185
	5 " " 186
	3 " " 187
	10 " " 188
	10 " " 189
	10 " " 190
	6 " " 191
	12 " " 192
	3 " " 193
	6 " " 195
	6 " " 197
	1 " " 217a
10 " " 35	1 E120 Motor
280 " " 37	

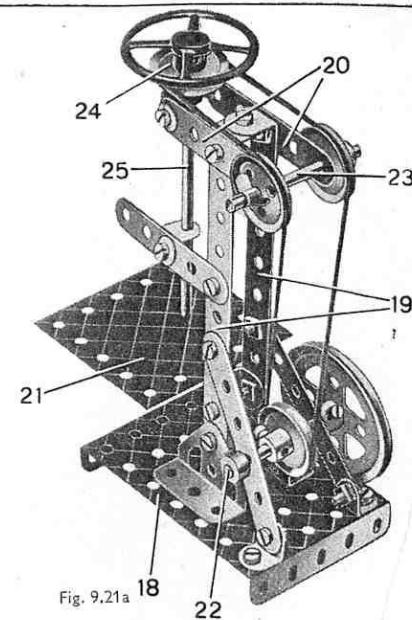


Fig. 9.21a

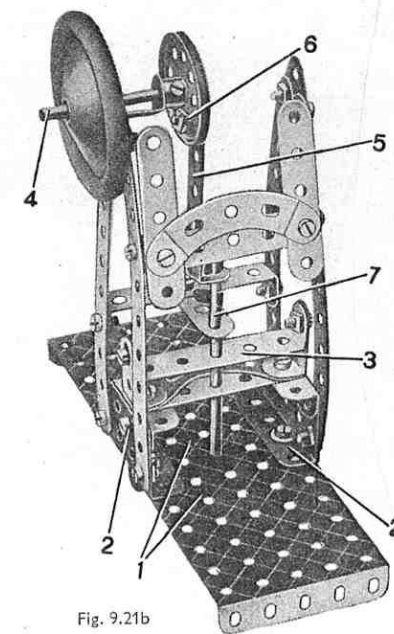


Fig. 9.21b

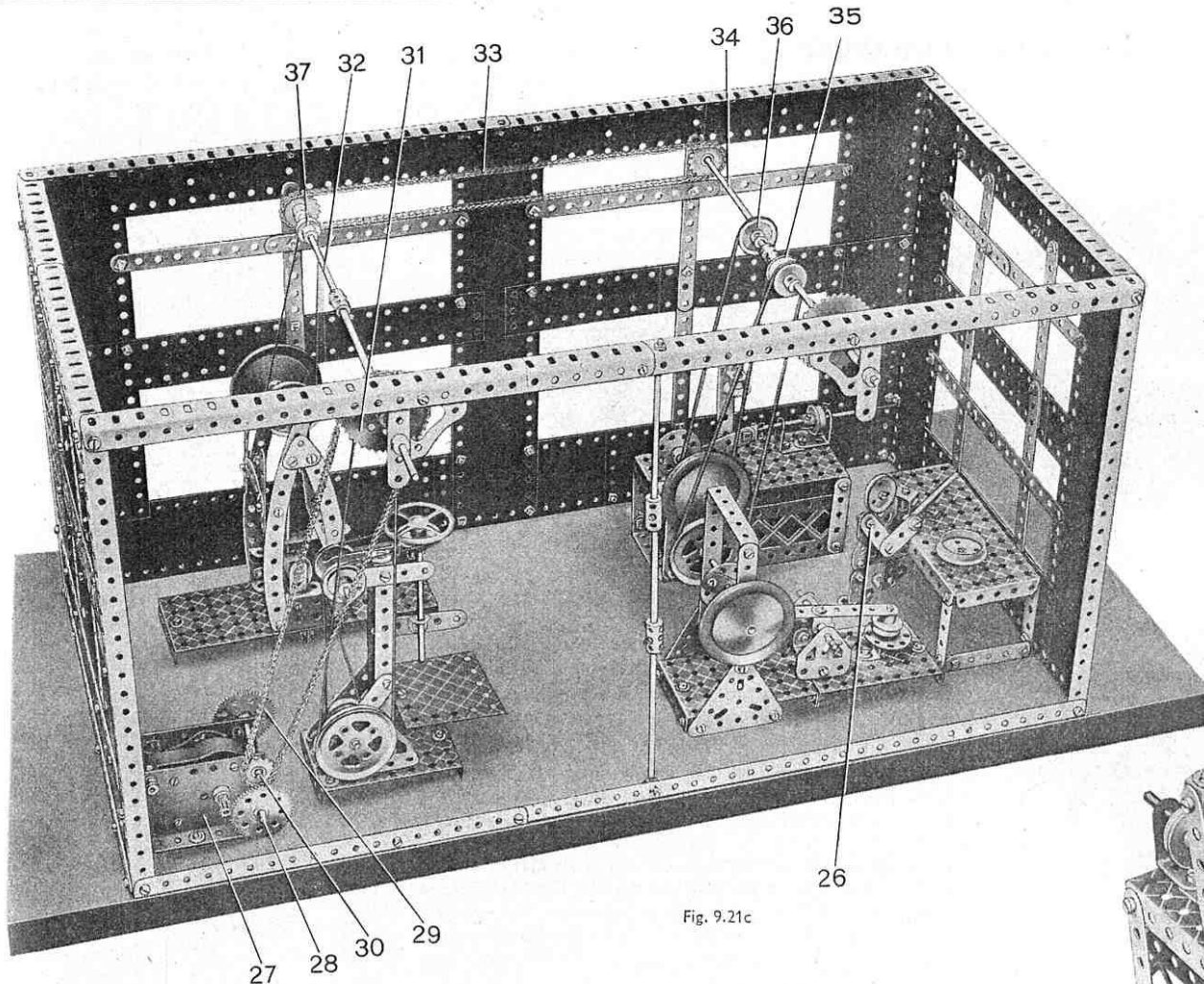


Fig. 9.21c

The various units of this model are bolted to a baseboard, and are driven by Driving Bands from overhead shafts. The construction of the factory itself is quite clear from the illustrations and does not require description.

The E.120 Electric Motor 27 is fastened in position at the rear right-hand corner of the building, and a $3\frac{1}{2}$ " Rod 28 journaled in its side-plates carries a 57-teeth Gear, which meshes with the pinion of the Motor. Rod 28 carries also a $\frac{1}{2}$ " Pinion, which meshes with a 57-teeth Gear 29 on the $2\frac{1}{2}$ " Rod 30. A $\frac{1}{2}$ " Sprocket Wheel locked on Rod 30 is connected by Sprocket Chain to a 2" Sprocket on the compound rod 32 that forms one of the overhead driving shafts. The rod 32 consists of an 8" and a $6\frac{1}{2}$ " Rod, and is journaled at the front end in the wall of the factory, and at the rear in an Architrave supported as shown in Fig. 9.21c.

The second overhead driving shaft is formed by the compound rod 34, which consists of two $6\frac{1}{2}$ " Rods joined by a Coupling, and it is journaled in a manner similar to rod 32. Two 1" Sprocket Wheels on the shafts are connected by a length of Sprocket Chain 33.

The drilling machine is shown separately in Fig. 9.21a. It is constructed by bolting two $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips 19 to the centre of a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 18, and bracing them by two Trunnions, and two 3" Strips. Two $2\frac{1}{2}$ " Strips 20 are bolted to the upper ends of the $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips, and in them is journaled a 2" Rod 23. A 1" loose Pulley and a 1" fast Pulley are then placed on Rod 23, the loose

Pulley being prevented from slipping off by a Spring Clip. The drilling shaft, a 4" Rod 25, is journaled in an Angle Bracket bolted to one of the Strips 20, and also in a second Angle Bracket fastened as shown, and it carries a Steering Wheel and 1" Pulley 24. A further 1" Pulley on Rod 22 is connected to Pulley 24 by a Driving Band, which passes over the two Pulleys on Rod 23.

The Rod 22 carries also a 2" Pulley that is connected by a Driving Band to the overhead shaft 32. The drilling table is formed by the $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate 21, which is secured in position by an Angle Bracket.

The base for the punching machine, Fig. 9.21b, consists of two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 1 bolted together by their flanges. Two $5\frac{1}{2}$ " Curved Strips are then fastened to each side of the base by the Girder Brackets 2, to the upper edges of which are bolted two $1\frac{1}{2}$ " Angle Girders. The latter are joined by a $2\frac{1}{2}$ " Strip and a $2\frac{1}{2}$ " Curved Strip, the Bolts holding also two $1\frac{1}{2}$ " Angle Brackets. A $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip 3 is bolted to the $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Angle Brackets, and through its centre hole passes the punch, which is a $3\frac{1}{2}$ " Rod 7. The Rod is secured by an Angle Bracket and Spring Clips to a $2\frac{1}{2}$ " Strip 5 fastened to a lock-nutted Bolt 6 to a $1\frac{1}{2}$ " Pulley on the Rod 4. The $1\frac{1}{2}$ " Pulley is connected by a Driving Band to a $\frac{1}{2}$ " fast Pulley 37.

The horizontal engine, which is illustrated in Fig. 9.21d, is built up by bolting two $2\frac{1}{2}$ " Strips to each longer flange of a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate 8. The $2\frac{1}{2}$ " Strips are joined across by $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips, and the sides of the base are filled in by Braced Girders. Two $1\frac{1}{2}$ " \times $1\frac{1}{2}$ " Angle Brackets are bolted to the Flanged Plate 8, and in the ends of these slides a $3\frac{1}{2}$ " Rod 12 that carries a $\frac{1}{2}$ " Flanged Wheel representing the piston. The Rod 12 is secured by two Spring Clips to an Angle Bracket, which is lock-nutted at 11 to a $2\frac{1}{2}$ " Strip. The other end of this Strip is fastened by a lock-nutted Bolt 10 to a Bush Wheel locked on the end of a $2\frac{1}{2}$ " Rod 9. This Rod is journaled in a Trunnion and a Flat Trunnion as shown, and it carries a $1\frac{1}{2}$ " Pulley and a Road Wheel at its end. The $1\frac{1}{2}$ " Pulley is driven from the 1" Pulley 36 by a Driving Band.

The trip hammer (Fig. 9.21e) is constructed by bolting two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 13 together by their flanges. Two $4\frac{1}{2}$ " Strips are then fastened to one of the Flanged Plates by $2\frac{1}{2}$ " Triangular Plates and Angle Brackets, and joined across the top by a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip. The tripping mechanism consists of a $2\frac{1}{2}$ " Strip 17 bolted across a Bush Wheel. The Bush Wheel is fastened on a $3\frac{1}{2}$ " Rod, which carries a 2" Pulley and a Road Wheel, the Pulley being connected by a Driving Band to a compound pulley 35 formed by two $\frac{3}{4}$ " Flanged Wheels. When the Bush Wheel is rotated, Strip 17 strikes the end of the compound strip, to the centre of which is bolted a Double Bracket. The latter is pivoted on a $2\frac{1}{2}$ " Rod 16, which is journaled in two Flat Trunnions supported by a $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip 14. The compound strip carries at its forward end a $\frac{1}{2}$ " Flanged Wheel, which strikes on a $1\frac{1}{2}$ " Disc 15 secured in position by a Reversed Angle Bracket.

The arm of the man working at the vice is lock-nutted at 26 to enable it to move backwards and forwards.

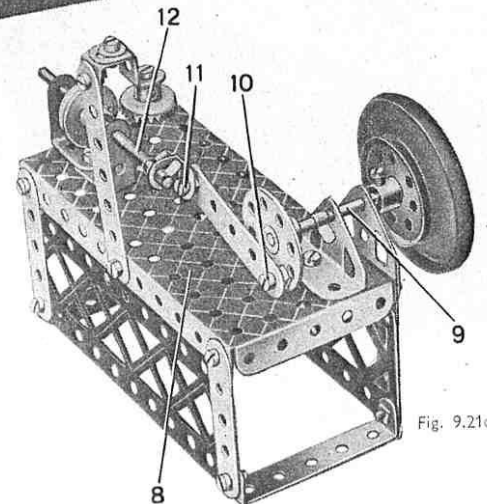


Fig. 9.21d

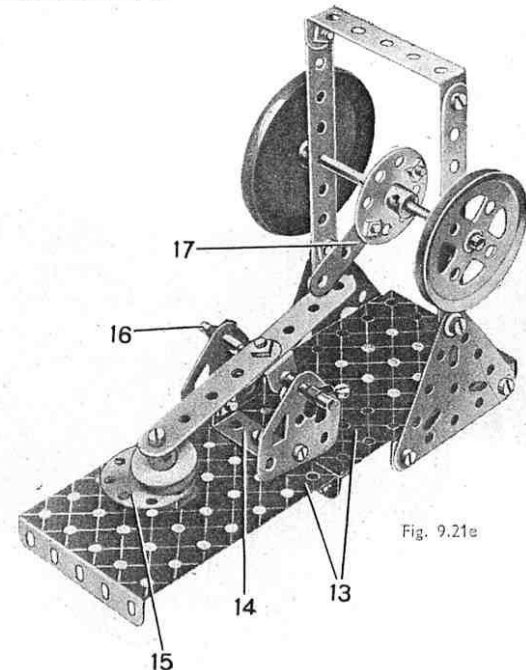


Fig. 9.21e

9.22 SPORTS CAR AND CARAVAN

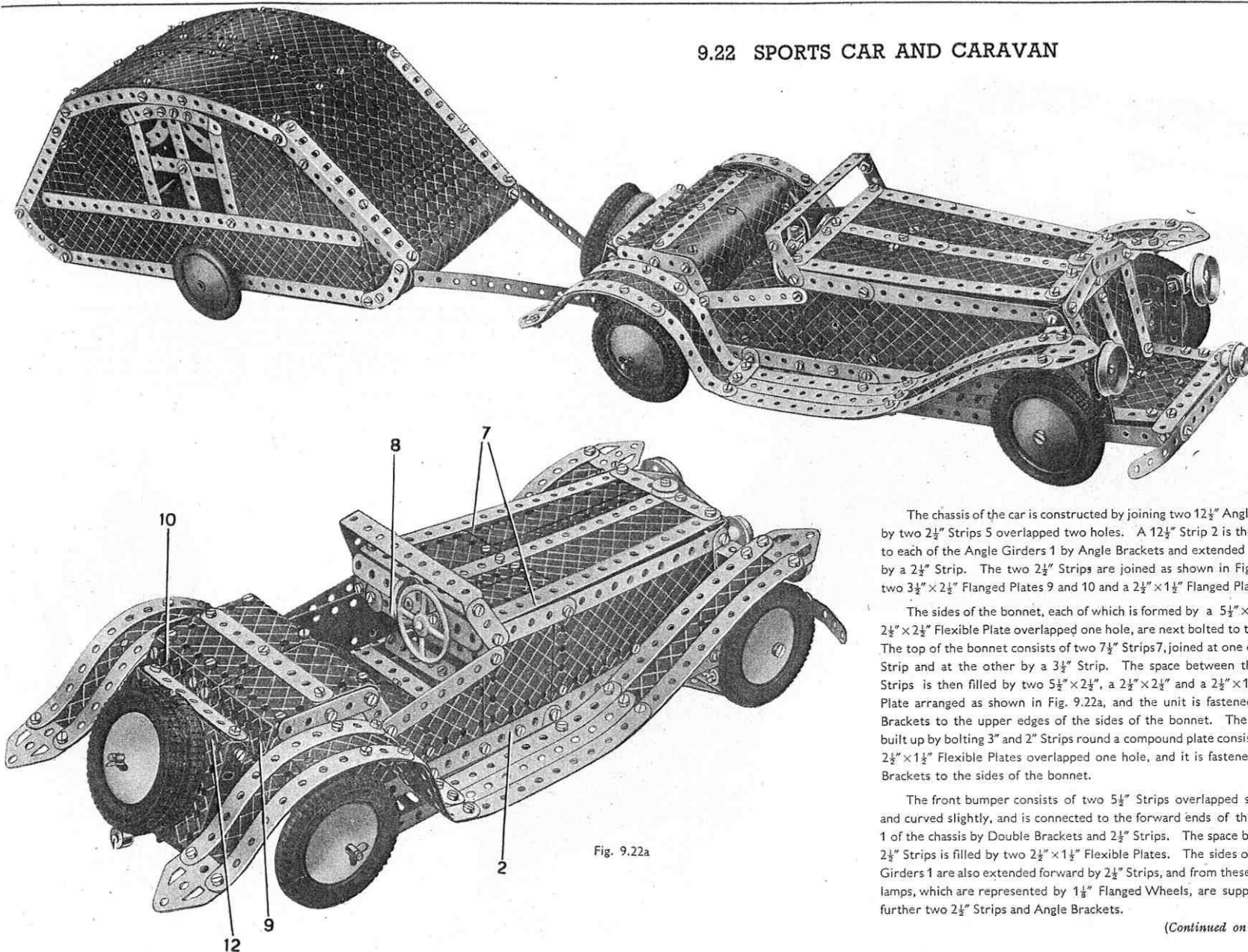


Fig. 9.22a

Parts required

4 of No.	1	1 of No.	48a
2	1b	6	48b
22	2	2	48c
5	2a	4	48d
6	3	1	51
7	4	2	52a
31	5	3	53
2	6	9	59
4	6a	1	62
4	8	1	62b
4	9	6	63
1	9f	2	70
17	10	4	89
3	11	2	89b
35	12	4	90
5	12a	4	90a
2	12b	2	111
8	12c	4	111a
1	13a	7	111c
1	14	1	116a
2	15	2	125
2	15a	4	126a
2	16	6	142a
2	16a	2	147b
1	17	1	165
2	18b	1	185
2	20	2	187
6	20a	9	188
1	20b	10	189
1	22a	9	190
1	23	4	191
1	23a	12	192
3	26	4	195
1	27a	2	197
1	29	2	199
1	30a	8	200
1	30c	2	214
1	32	2	217b
6	35	5	219
270	37	1	No. 1 Clock-work Motor
10	37a		
15	38		

The chassis of the car is constructed by joining two 12½" Angle Girders 1 by two 2½" Strips 5 overlapped two holes. A 12½" Strip 2 is then fastened to each of the Angle Girders 1 by Angle Brackets and extended to the rear by a 2½" Strip. The two 2½" Strips are joined as shown in Fig. 9.22c, by two 3½" × 2½" Flanged Plates 9 and 10 and a 2½" × 1½" Flanged Plate 11.

The sides of the bonnet, each of which is formed by a 5½" × 2½" and a 2½" × 2½" Flexible Plate overlapped one hole, are next bolted to the Strips 2. The top of the bonnet consists of two 7½" Strips 7, joined at one end by a 5½" Strip and at the other by a 3½" Strip. The space between the two 7½" Strips is then filled by two 5½" × 2½", a 2½" × 2½" and a 2½" × 1½" Flexible Plate arranged as shown in Fig. 9.22a, and the unit is fastened by Angle Brackets to the upper edges of the sides of the bonnet. The radiator is built up by bolting 3" and 2" Strips round a compound plate consisting of two 2½" × 1½" Flexible Plates overlapped one hole, and it is fastened by Angle Brackets to the sides of the bonnet.

The front bumper consists of two 5½" Strips overlapped seven holes and curved slightly, and is connected to the forward ends of the members 1 of the chassis by Double Brackets and 2½" Strips. The space between the 2½" Strips is filled by two 2½" × 1½" Flexible Plates. The sides of the Angle Girders 1 are also extended forward by 2½" Strips, and from these the headlamps, which are represented by 1½" Flanged Wheels, are supported by a further two 2½" Strips and Angle Brackets.

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The sides of the bonnet are extended to the rear by $5\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates and Semi-Circular Plates, and Strips of various sizes are bolted along the upper edges of these Plates, as shown in the main illustration. The seat of the car consists of two $1\frac{1}{8}"$ radius Curved Plates overlapped one hole and secured by Angle Brackets to the end of a compound plate. This plate is formed by four $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates arranged as shown in Fig. 9.22d, and is secured by Angle Brackets to the sides of the car, and by Obtuse Angle Brackets to the $3\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate 10.

The luggage carrier is represented by a $3\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate 12 that is fastened to the Plates 9 and 10 by two $3\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips. The upper flangeless edge of Flanged Plate 12 is filled in by a $3\frac{1}{2}"$ Strip, and the spare wheels, two 2" Pulleys fitted with Tyres, are secured to its centre by a $2\frac{1}{2}"$ Rod and Spring Clips.

The steering gear is next fitted to the car. This consists of a $4\frac{1}{2}"$ Rod 20, fastened in the side members of the chassis by a Double Arm Crank 21 and carrying a Coupling at each end. A 1" Rod passes through the end transverse bore of each Coupling and is fixed in position by a Collar 22 and a second Coupling. The 2" Pulley representing the road wheel is fastened to the second Coupling by a Pivot Bolt. Each of the Collars 22 carries in one of its tapped holes a $\frac{3}{4}"$ Bolt, against the head of which is locked a further Collar.

The tie-rod is formed by a 3" and a $3\frac{1}{2}"$ Strip overlapped two holes, and it is fastened by the Bolts 23 and 24 to the Collars on the $\frac{3}{4}"$ Bolts. The Bolt 24 carries also a 3" Strip 25, which is connected by a lock-nutted Bolt 26 to the end of a Crank. The Crank is locked on the lower end of a $3\frac{1}{2}"$ Rod 27, which is journaled in a compound 4" strip 5 bolted across the chassis, and in a Reversed Angle Bracket 28 fixed inside the bonnet.

A $\frac{1}{2}"$ Pinion on Rod 27 meshes with a Worm 29 on the 8" Rod 30. The Rod 30 is journaled at the forward end in a Reversed Angle Bracket 31 bolted to the inside of the radiator, and at the rear end in a $4\frac{1}{2}"$ Strip. The $4\frac{1}{2}"$ Strip is fixed by an Obtuse Angle Bracket to the $4\frac{1}{2}"$ Strip 8, which is fastened between the sides of the car by Angle Brackets. The Strip 8 carries two $\frac{3}{4}"$ Discs to represent dashboard instruments.

A Clockwork Motor 6 is secured by Angle Brackets to the sides of the bonnet, and by Obtuse Angle Brackets to a compound $4\frac{1}{2}"$ Strip 4, which is fastened to the $12\frac{1}{2}"$ Strips 2 by Angle Brackets. A $\frac{1}{2}"$ Pinion on the driving shaft of the Motor meshes with a 57-teeth Gear on a $2\frac{1}{2}"$ Rod journaled in the Motor sideplates and carrying a $\frac{1}{2}"$ Pinion 13. This latter Pinion meshes with a $\frac{3}{4}"$ Contrate on the $4\frac{1}{2}"$ Rod 14, the bearings for which are provided by two $1" \times 1"$ Angle Brackets bolted to the Motor. The Rod 14 is connected by a Universal Coupling 15, built up from a Swivel Bearing and a small Fork Piece, to a 5" Rod 16, the end of which is journaled in a Coupling on the back axle 19. The Coupling is prevented from slipping by a Collar, and a $1\frac{1}{2}"$ Bevel Gear 18 is arranged so that it meshes with $\frac{1}{2}"$ Bevel 17 on the cardan shaft 16.

The back axle 19 consists of a $3\frac{1}{2}"$ and a $4\frac{1}{2}"$ Rod joined by a Coupling, and it is journaled in the $2\frac{1}{2}"$ strip of the chassis. The two rear wheels are formed by 2" Pulleys fitted with Wheel Discs and Tyres. The mudguards and running board on each side of the car are formed by four $5\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates bolted end to end. They are curved to shape and fastened in position by Angle Brackets.

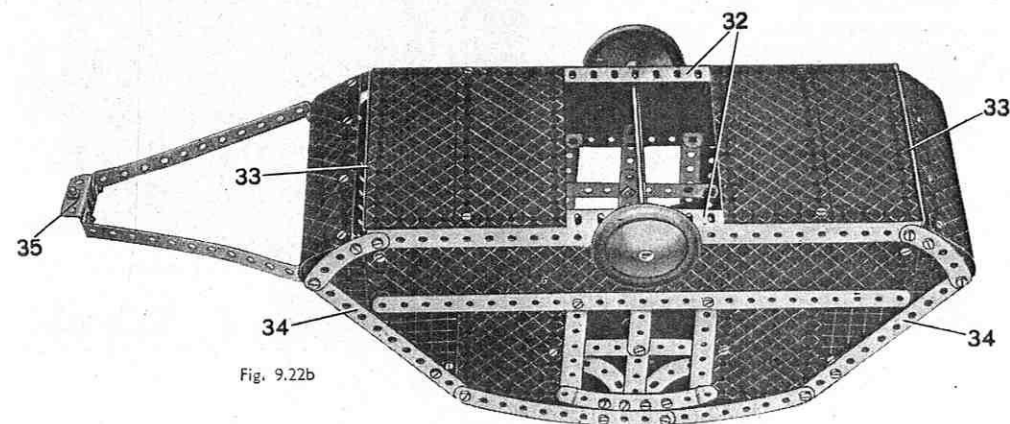


Fig. 9.22b

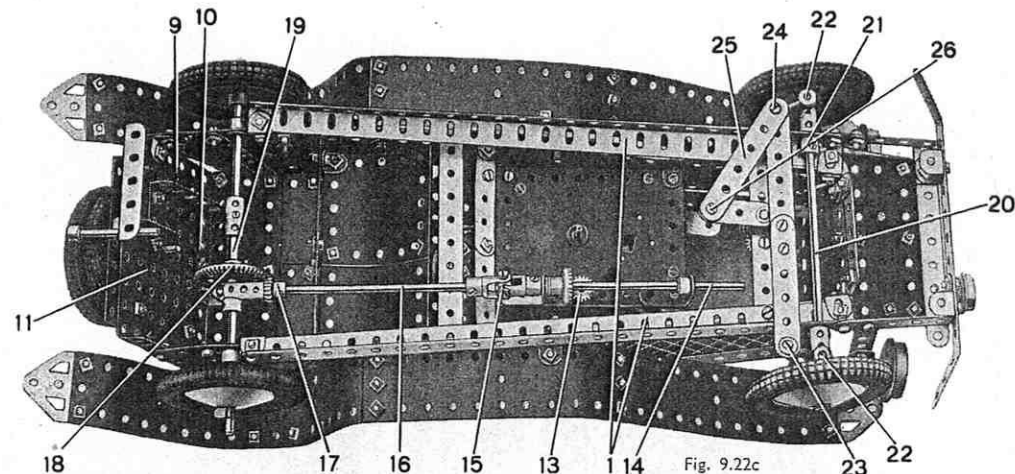


Fig. 9.22c

To the $5\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates $5\frac{1}{2}"$ Strips are bolted as shown in Fig. 9.22a, and each of the mudguards is extended by a Flat Trunnion.

The caravan is built up by joining two $12\frac{1}{2}"$ Angle Girders 32 at each end by a $5\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strip 33. The Girders are further joined by four $5\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates as shown in Fig. 9.22b, and a $5\frac{1}{2}"$ Angle Girder 34 is connected to each end of the Girders 32 by a $2\frac{1}{2}"$ Curved Strip. The $5\frac{1}{2}"$ Angle Girders are joined at their upper ends by $5\frac{1}{2}"$ Curved Strips, and the space between them is filled by $5\frac{1}{2}" \times 3\frac{1}{2}"$ Flat Plates and Flexible Plates of various sizes (see main illustration).

Two $5\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips are fastened to the front of the trailer and are joined at their forward ends by a $1\frac{1}{2}"$ Angle Girder 35. The Angle Girder 35 forms part of the coupling unit and can be fastened on Rod by Collar 36. This Rod is secured to the back of the car by two more Collars placed one on each side of Flanged Plate 11.

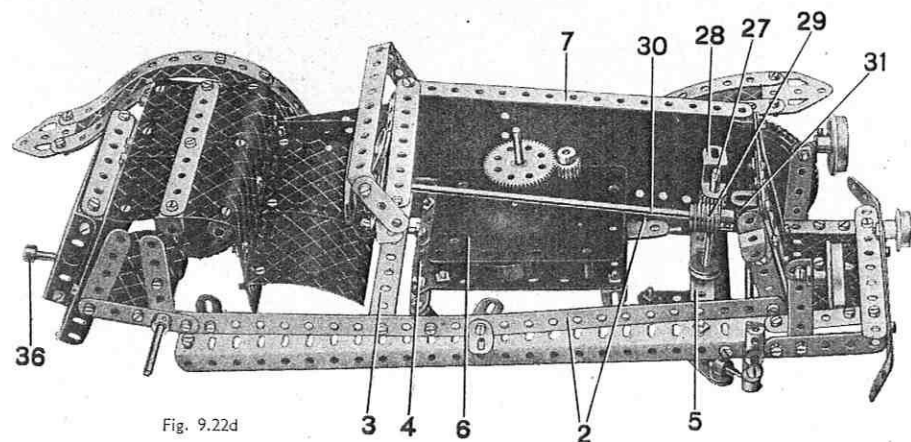
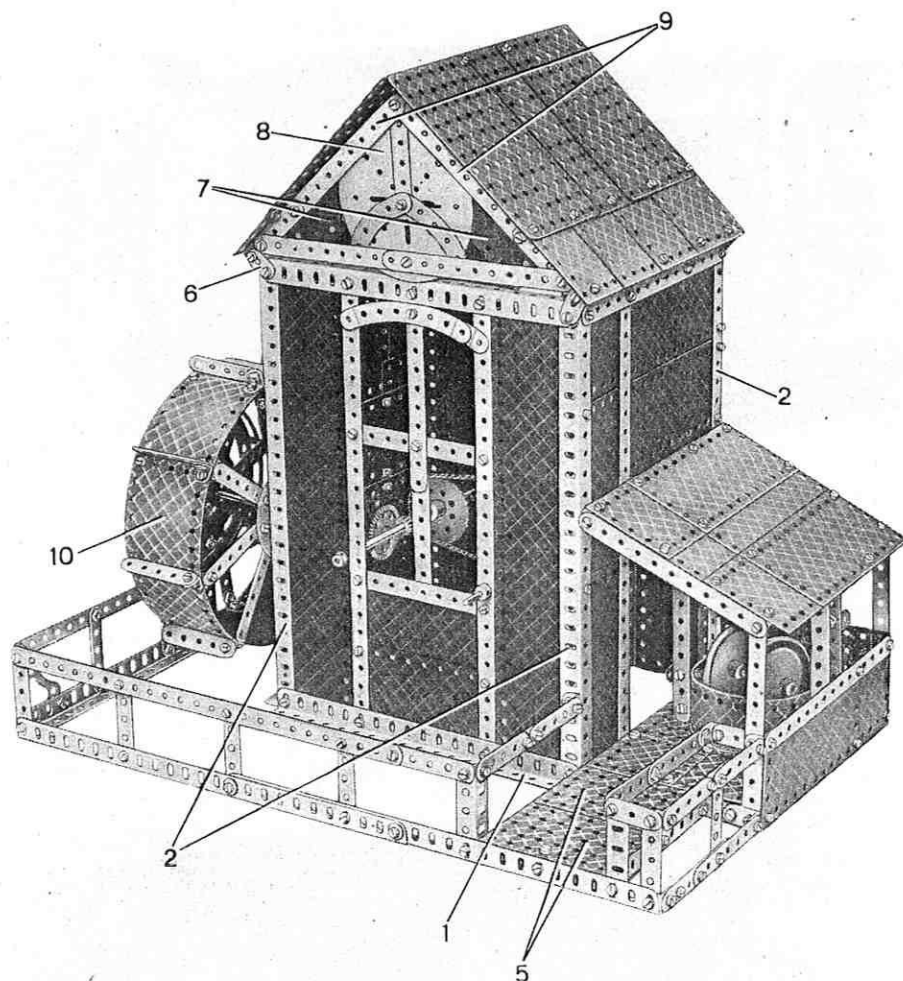


Fig. 9.22d

9.23 WATER MILL



Parts required

10 of No. 1	2 of No. 8b	1 of No. 15	1 of No. 30a	3 of No. 53	1 of No. 95b	2 of No. 187
2 " " 1b	4 " " 9	1 " " 15a	1 " " 30c	2 " " 53a	2 " " 96	4 " " 188
24 " " 2	2 " " 9d	1 " " 15b	2 " " 35	10 " " 59	1 " " 96a	2 " " 189
6 " " 2a	2 " " 9f	1 " " 16	280 " " 37	3 " " 63	2 " " 108	12 " " 190
6 " " 3	7 " " 10	1 " " 16a	8 " " 37a	2 " " 70	2 " " 109	6 " " 191
8 " " 4	8 " " 11	1 " " 17	7 " " 38	1 " " 76	6 " " 111a	12 " " 192
36 " " 5	36 " " 12	1 " " 18b	2 " " 45	1 " " 77	12 " " 111c	2 " " 193
4 " " 6	6 " " 12a	1 " " 19b	1 " " 48b	2 " " 89b	1 " " 125	4 " " 195
6 " " 6a	2 " " 12b	2 " " 26	2 " " 48c	4 " " 90	1 " " 126	6 " " 197
7 " " 8	1 " " 13a	1 " " 27a	2 " " 52	1 " " 94	1 " " 143	1 No. 1
2 " " 8a	1 " " 14	1 " " 28	4 " " 52a	2 " " 95	1 " " 146a	Clockwork Motor

Construction commences with the main building. First the ends of two $7\frac{1}{2}$ " Angle Girders are joined by a $9\frac{1}{2}$ " Angle Girder 1 and a $9\frac{1}{2}$ " compound strip, which is built up by bolting together two $5\frac{1}{2}$ " Strips overlapping three holes. A $12\frac{1}{2}$ " Angle Girder 2 is then fastened to each corner of the structure so formed. The upper ends of the Angle Girders 2 are joined by Angle Girders and Strips of various sizes.

The front of the mill is filled in by $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, as shown in the main illustration, a space being left for the window. The water-wheel side of the mill shown in Fig. 9.23a consists of nine $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and Flexible Plates, which are braced by two $12\frac{1}{2}$ " Strips. The other side of the mill comprises five $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and Flexible Plates and one $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate.

Each side of the roof is formed by three $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates bolted side by side and extended downwards by four $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. The two sides of the roof are connected by Angle Brackets, and are fastened by Angle Brackets and Flat Brackets 6 to the upper ends of the Girders 2. The front gable is filled in by a Circular Plate 8, two $5\frac{1}{2}$ " \times $1\frac{1}{4}$ " Flexible Plates 7 and two 7" compound strips 9.

The base for the grinding mill (see Fig. 9.23b), consists of two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 3 secured together by their flanges and extended forward by two $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates 4. Two pairs of $4\frac{1}{2}$ " Strips are fastened to the Flanged Plates 3 by Double Brackets, at a distance of nine holes apart. The $4\frac{1}{2}$ " Strips are joined across their upper ends by two other $4\frac{1}{2}$ " Strips, which are fastened together at their centres by a Double Bracket. A 4" Rod 17 is journaled in the centre hole of the Double Bracket and also in a Reversed Angle Bracket. At its lower end this Rod carries a

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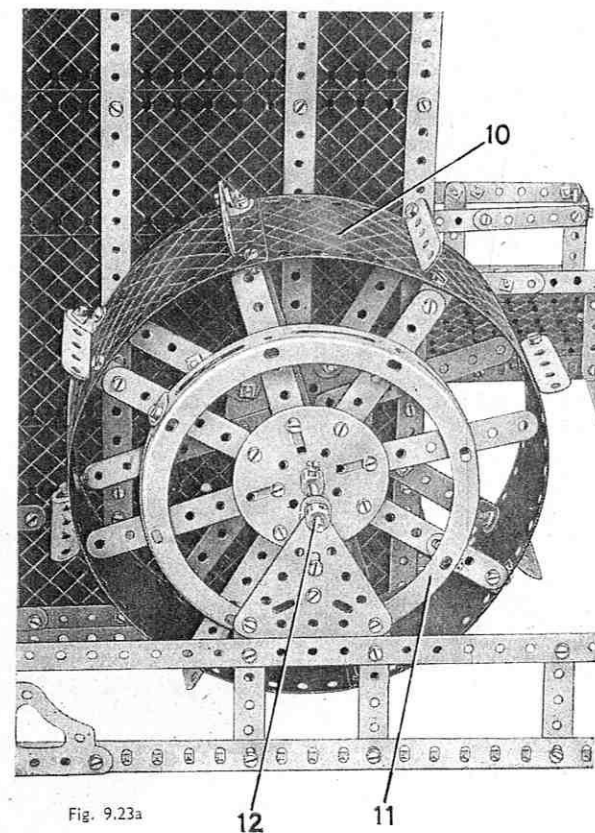


Fig. 9.23a

(Continued from previous page)

Coupling 18, through the end transverse bore of which passes a $2\frac{1}{2}$ " Rod. Two Road Wheels, which form the rollers of the milling plant, are fastened on the $2\frac{1}{2}$ " Rod by Collars, and spaced by Spring Clips from the Coupling 18. The Road Wheels rest on a 3" Pulley bolted to the Flanged Plates 3 and surrounded by two $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, the ends of which are bolted together. The $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates are fastened by Double Bent Strips to the two pairs of $4\frac{1}{2}$ " Strips.

The milling plant is walled in at the rear by a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate, which is bolted to the end flanges of the $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 3. The side wall, Fig. 9.23b, is a compound plate made from a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " and a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate, and to its upper edges are bolted a $5\frac{1}{2}$ " and a $2\frac{1}{2}$ " Strip. The compound plate is joined to the rear wall by an Angle Bracket, the Bolts holding also a $5\frac{1}{2}$ " Strip that forms the support for the roof of the milling plant. This support is braced by a $5\frac{1}{2}$ " Strip. A similar support is bolted to the front end of the side wall.

The roof for the milling plant is a compound plate made by bolting three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and three $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates in the form of a rectangle measuring $7\frac{1}{2}$ " \times $6\frac{1}{2}$ ". The roof is attached to the side of the mill by Angle Brackets, the front edge of the roof being strengthened by a $5\frac{1}{2}$ " Strip. The roof is also attached by Angle Brackets to the upper ends of the $5\frac{1}{2}$ " Strips forming the roof supports.

The rear wall of the mill is extended by a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate, which is attached to the side of the mill by $1\frac{1}{2}$ " \times $1\frac{1}{2}$ " Angle Brackets. The fence is built up on Angle Girders, a $12\frac{1}{2}$ " Angle Girder being used for the side shown in Fig. 9.23a, and the top rail is supported from this by two Architraves and three $2\frac{1}{2}$ " Strips. This fence is connected to the $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate by two $1\frac{1}{2}$ " \times $1\frac{1}{2}$ " Angle Brackets.

The fence at the front of the mill consists of a $19\frac{1}{2}$ " compound girder made by overlapping two $12\frac{1}{2}$ " Angle Girders by 11 holes. This girder is connected to the $12\frac{1}{2}$ " Angle Girder already mentioned by an Angle Bracket, and to the mill by the two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 5 that form the pathway to the milling shed. The Flanged Plates are connected together by 2" Strips bolted to their flanges, and are attached to the floor of the milling shed by a $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip, which is bolted between the flanges of the rear Plate. The flanged Plate at the front is attached by a Double Bracket to the $19\frac{1}{2}$ " compound girder. The rail is a compound strip made by overlapping two $12\frac{1}{2}$ " Strips 21 holes, and is supported by four $2\frac{1}{2}$ " Strips and a $2\frac{1}{2}$ " Angle Girder, the latter being used as a corner post.

The rail on the other side of the pathway is a $1\frac{1}{2}$ " Strip, which is supported by a $2\frac{1}{2}$ " Strip and a $2\frac{1}{2}$ " Angle Girder, and the fence is continued along the side to the outer wall of the milling shed by two compound strips. The lower strip is made from two $3\frac{1}{2}$ " Strips and is attached at each end by $1\frac{1}{2}$ " \times $1\frac{1}{2}$ " Angle Brackets to the compound girder and the floor of the milling plant. The upper compound strip is made from two $2\frac{1}{2}$ " and one 2" Strip, and is supported by two Angle Brackets and a $2\frac{1}{2}$ " Strip.

The pathway also is flanked by railings, the left-hand railing being made from two $2\frac{1}{2}$ " Strips connected by a $1\frac{1}{2}$ " Strip. At one end the railing is bolted to the corner post and at the other it is attached to the wall of the mill by an Angle Bracket. The right-hand rail is made from $2\frac{1}{2}$ " and a 3" Strip, and is attached at one end to a $1\frac{1}{2}$ " Strip by an Angle Bracket, and at the other end is bolted to the gate post.

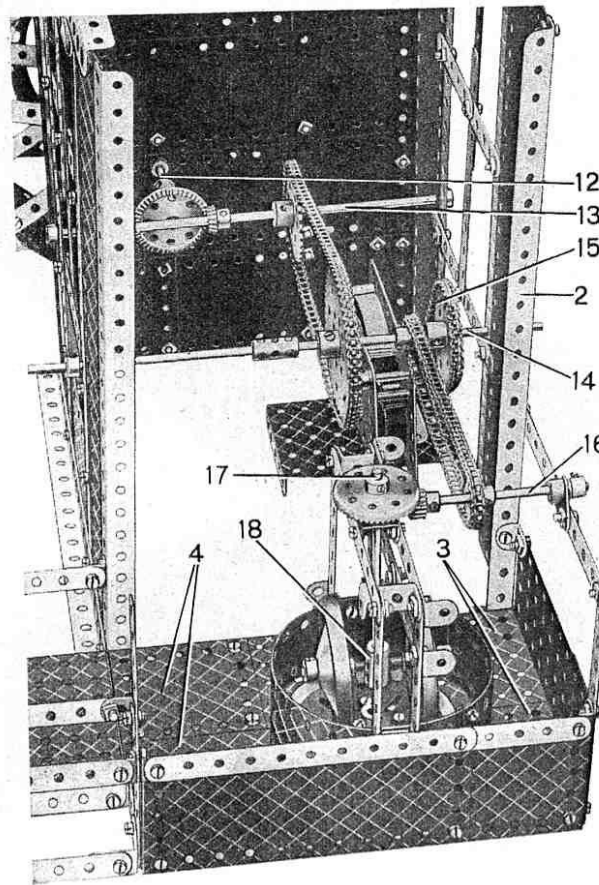


Fig. 9.23b

The water-wheel is carried on rod 12 outside the mill, and is shown in detail in Fig. 9.23a. The hub of the wheel is in two parts, each part being formed by a Face Plate around which the spokes are bolted. A $7\frac{1}{2}$ " Strip is bolted across each Face Plate and two $3\frac{1}{2}$ " Strips also are bolted at right angles to them. Between these Strips four 3" Strips are bolted to each Face Plate, each Strip being fitted at its outer end with an Angle Bracket. The rim of the wheel is a compound plate 10 made from two $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates bolted together and curved to form a cylinder. The Angle Brackets of the 3" Strips are bolted to the compound plate, the ends of the remaining spokes being left free. A $5\frac{1}{2}$ " diameter Circular Girder 11 is attached by two Angle Brackets to the outer side of the water-wheel. The vanes are formed by $2\frac{1}{2}$ " Strips, eight of which are fixed round the periphery of the wheel with Angle Brackets.

The axle of the water-wheel is an 8" compound rod 12 made by joining a $6\frac{1}{2}$ " Rod to a $1\frac{1}{2}$ " Rod with a Coupling. The Rod is journalled in the tenth hole from the lower end of one of the $12\frac{1}{2}$ " Strips bolted to the side of the mill, and is held in place by two Collars. At its outer end the $6\frac{1}{2}$ " member of the axle is journalled in a Flat Bracket bolted to a $2\frac{1}{2}$ " Triangular Plate. The Plate in turn is attached to the railings around the mill by $1\frac{1}{2}$ " Strips. At its other end the axle carries a $1\frac{1}{2}$ " Bevel Gear.

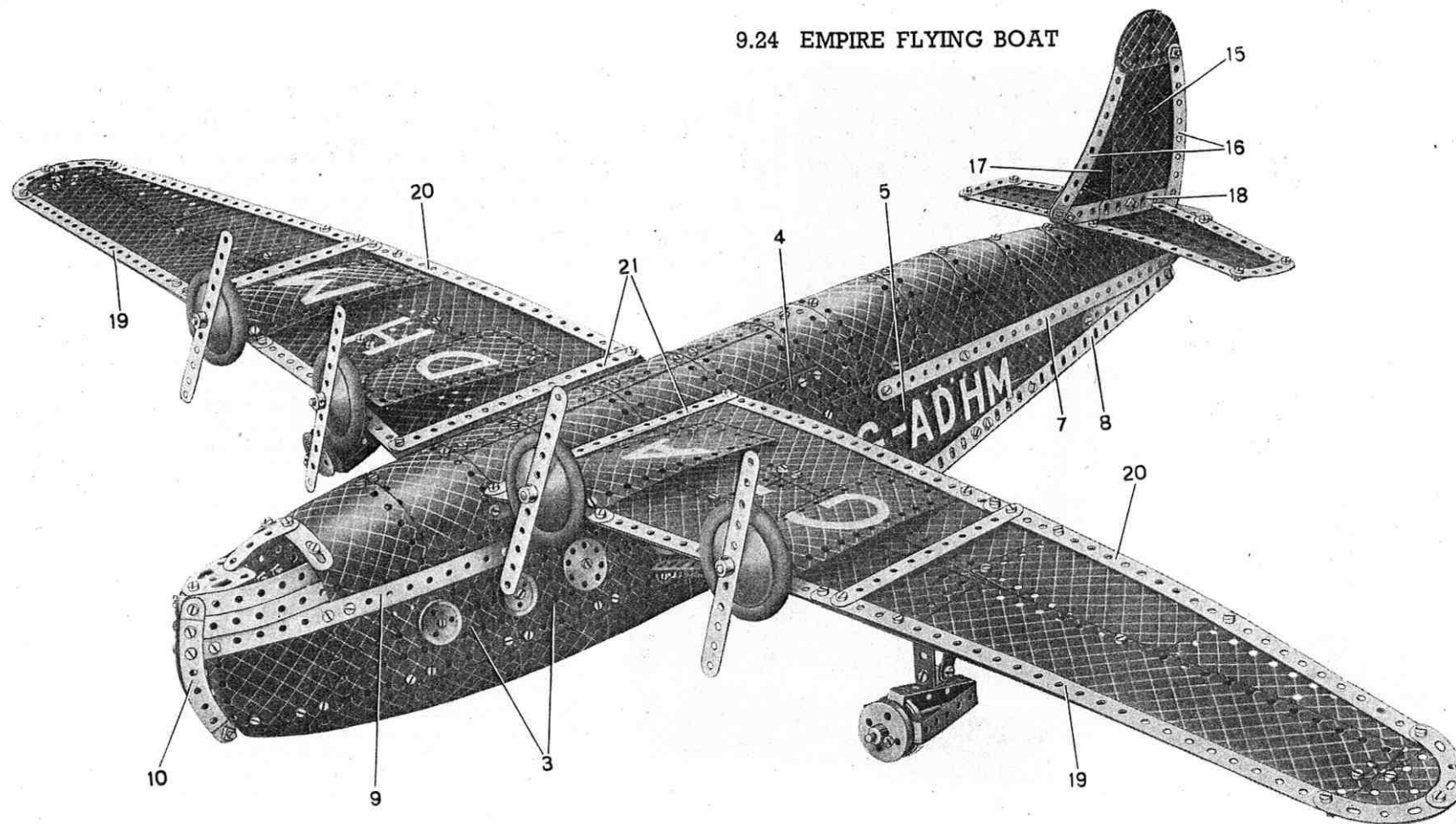
The model is operated by a No. 1 Clockwork Motor, which is attached by a Trunnion to a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate bolted inside the model. A $\frac{1}{2}$ " Pinion is locked on the driving shaft of the Clockwork Motor on its left-hand end (Fig. 9.23b), and it meshes with a 57-teeth Gear fastened on a 2" Rod also journalled in the side plates of the Motor. A 1" Sprocket Wheel fastened on the 2" Rod is connected by Sprocket Chain to a 2" Sprocket Wheel 15 fixed on a $9\frac{1}{2}$ " compound rod 14, which is made up of a 5" Rod and a $4\frac{1}{2}$ " Rod joined by a Coupling. Rod 14 carries also a $\frac{3}{4}$ " Sprocket Wheel and a 3" Sprocket Wheel in the positions shown.

The drive to the water-wheel is taken from the 3" Sprocket Wheel on rod 14 to a 2" Sprocket Wheel on an 8" Rod 13. The latter Rod is journalled at each end in the $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates of the front and rear walls, and is held in place by Collars. The Rod carries also a $\frac{1}{2}$ " Bevel Gear that meshes with the $1\frac{1}{2}$ " Bevel Gear on rod 12.

The drive to the milling plant also is taken from rod 14, and Sprocket Chain connects the $\frac{3}{4}$ " Sprocket Wheel on this rod to a 1" Sprocket Wheel on Rod 16. This Rod is journalled at its right-hand end in a 1" Triangular Plate bolted to the $5\frac{1}{2}$ " Strip that connects the roof support to the wall of the mill. At its other end the Rod is journalled in a Flat Bracket held by the same Bolt as the Double Bracket forming the upper bearing for Rod 17. In addition to the 1" Sprocket Wheel Rod 16 carries a $\frac{1}{2}$ " Pinion, and is held in position by two Collars. The vertical Rod 17 has a $1\frac{1}{2}$ " Contrate Wheel locked on its upper end, the Contrate being arranged so that it meshes with the $\frac{1}{2}$ " Pinion on Rod 16.

A realistic effect can be obtained by mounting the completed model on a baseboard measuring about $15\frac{1}{2}$ " \times $22\frac{1}{2}$ " and bearing a painted representation of a river flowing under the water-wheel.

9.24 EMPIRE FLYING BOAT



Parts required

14 of No. 1	10 of No. 37a
2 " " 1b	12 " " 38
16 " " 2	10 " " 48a
4 " " 2a	2 " " 48b
4 " " 3	4 " " 52a
4 " " 4	5 " " 53
6 " " 5	2 " " 53a
1 " " 6	4 " " 59
1 " " 6a	4 " " 63
6 " " 8	2 " " 70
2 " " 8a	1 " " 76
2 " " 8b	4 " " 89
1 " " 9d	2 " " 89b
14 " " 10	2 " " 90
9 " " 12	4 " " 90a
1 " " 12b	1 " " 111a
4 " " 12c	9 " " 111c
4 " " 16	5 " " 126a
2 " " 16a	4 " " 187
4 " " 20	7 " " 188
4 " " 22a	9 " " 189
247 " " 37	12 " " 190
	4 " " 191
	12 " " 192
	1 " " 193
	6 " " 195
	6 " " 197
	1 " " 198
	8 " " 200
	4 " " 214
	1 " " 215
	4 " " 217a
	2 " " 217b

Construction of the fuselage is commenced by joining the girders 2 (Fig. 9.24a) at the rear end by a Flat Bracket, each girder consisting of two $12\frac{1}{2}$ " Angle Girders overlapped one hole. Each of the forward members of the girders 2 is extended downwards by two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates 4, the Bolts holding also two $12\frac{1}{2}$ " Strips 9. At their forward ends the Strips 9 are joined by an Angle Bracket, and to each of them are fastened a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate and a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate. Twelve $1\frac{1}{8}$ " radius Curved Plates, a pair of which are indicated at 11, are then bolted to the lower edges of the $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and the $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates. The Curved Plates are connected across by four $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 12, which form the keel of the hull.

The rear members of the girders 2 are each extended downwards by a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate 5, a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " and a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate, the Bolts holding also the $12\frac{1}{2}$ " Strips 7. The lower ends of the Flat Plates and Flexible Plates are braced by two $12\frac{1}{2}$ " Angle Girders 8, which are joined together at the tail by a $1\frac{1}{2}$ " Strip.

The top of the fuselage is covered in, as shown in the main illustration and Fig. 9.24b, by $2\frac{1}{2}$ " \times $2\frac{1}{2}$ ", $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " and $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, which are braced by a compound strip 6 consisting of two $12\frac{1}{2}$ " Strips overlapped two holes.

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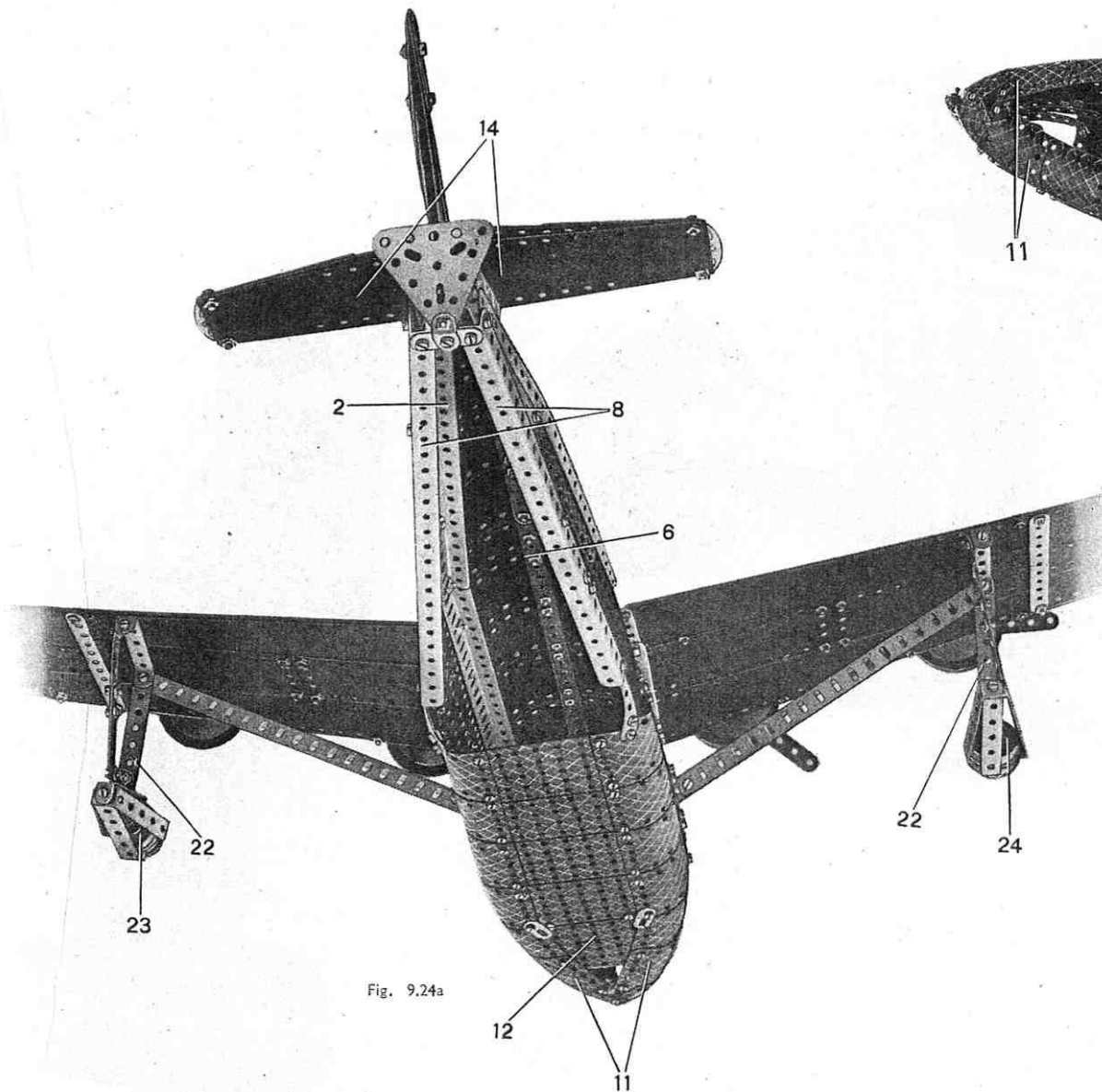


Fig. 9.24a

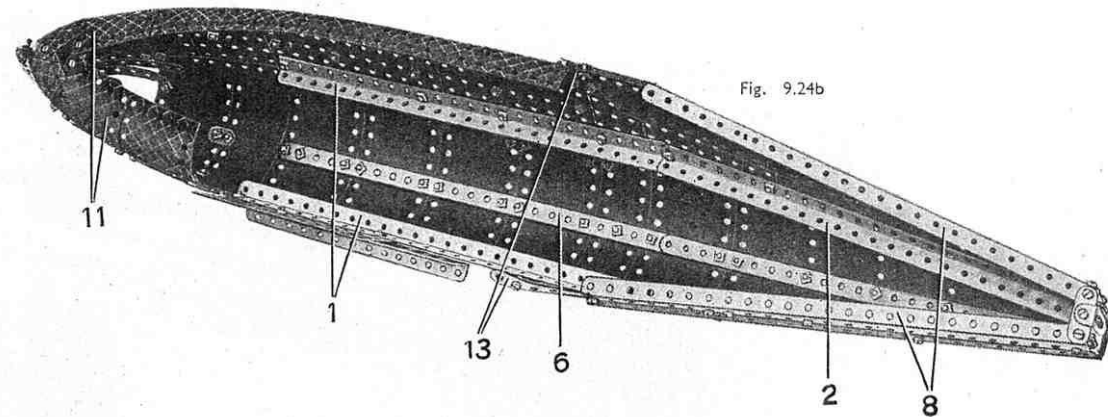


Fig. 9.24b

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The nose of the plane is constructed by bolting two 4" Curved Strips 10 to the ends of the Strips 9. The lower ends of the Curved Strips are joined by a $\frac{3}{8}$ " Bolt, and to the upper end of each of them are bolted a $4\frac{1}{2}$ " and a $3\frac{1}{2}$ " Strip.

The windows of the fuselage are represented by 1" loose Pulleys and $1\frac{1}{4}$ " Discs, and the doors by two Flat Trunnions.

The trailing edge of the tail plane is a compound strip comprising two $5\frac{1}{2}$ " Strips overlapped one hole and it is connected to the leading edge by two $2\frac{1}{2}$ " large radius Curved Strips. The leading edge consists of two $5\frac{1}{2}$ " Strips sloped forward at the centre. The tail plane is filled in with two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates 14 and two $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, and is bolted in position at the extreme end of the fuselage.

Two pairs of $5\frac{1}{2}$ " Curved Strips 16, joined at their upper ends by a pair of Semi-Circular Plates and at their lower ends by a $4\frac{1}{2}$ " Strip, are used for the rudder, which is supported from the tail plane by a $2\frac{1}{2}$ " Angle Girder 18. The space between the Curved Strips 16 is filled by a Hinged Flat Plate 15, a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate 17 and a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate.

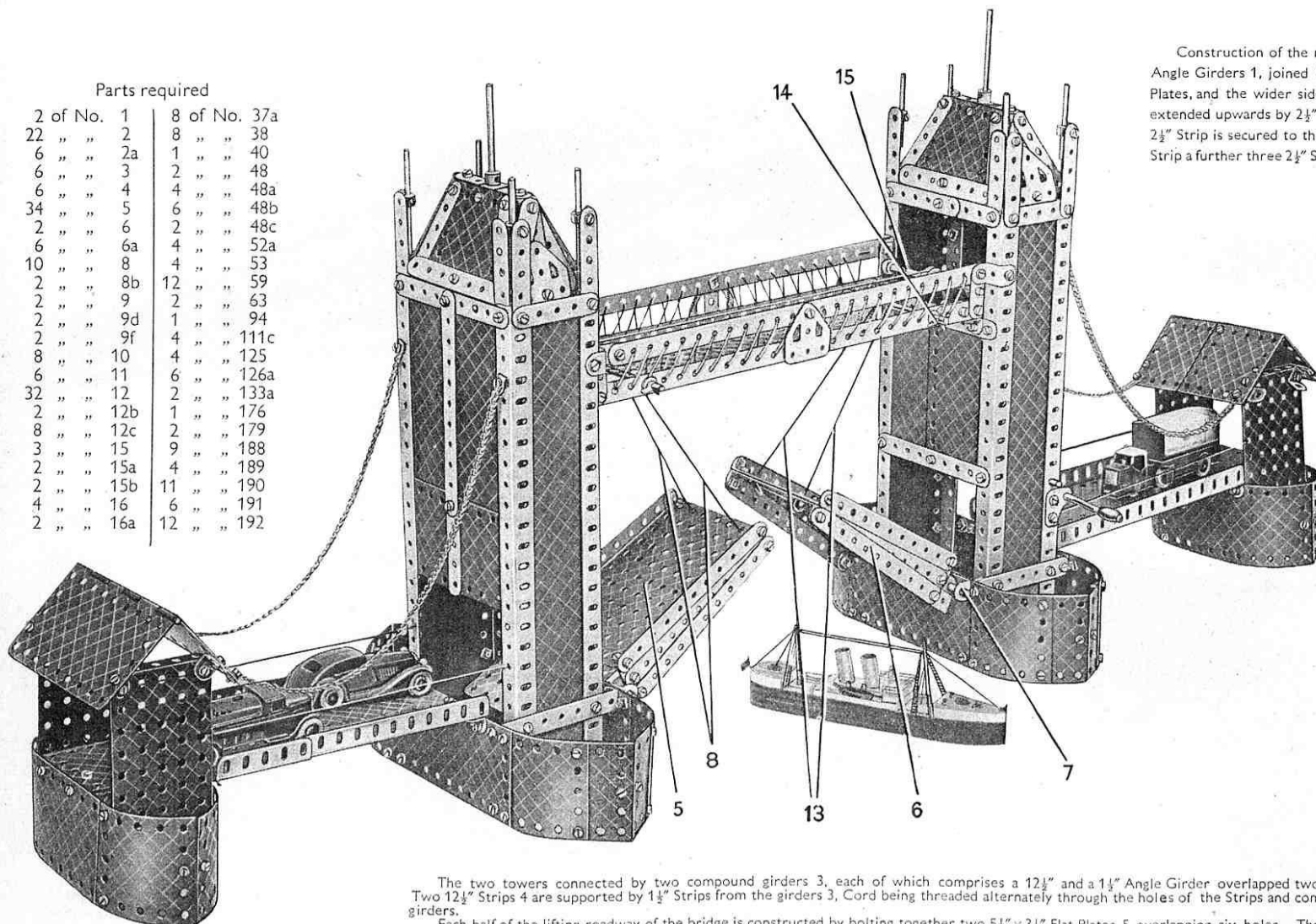
The frame of each wing is constructed by joining two compound strips 19 and 20 at one end by a $7\frac{1}{2}$ " Strip 21, and at the other end by two $2\frac{1}{2}$ " small radius Curved Strips. Each of the compound strips 19 and 20 comprises two $12\frac{1}{2}$ " Strips overlapped four holes, and they are joined across at the centre by a $5\frac{1}{2}$ " Strip. The frame is then filled in by three $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " and three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " and a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate, and a Semi-Circular Plate. The completed wings are attached to the fuselage eight inches from the nose of the machine by $7\frac{1}{2}$ " Angle Girders, and are braced from the $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates of the fuselage by $12\frac{1}{2}$ " Angle Girders.

The engine nacelles are represented by $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates curved slightly and fastened to the wings by Obtuse Angle Brackets. A 1" or a $1\frac{1}{2}$ " Rod fastened in the centre of each nacelle by a Collar, carries a Road Wheel, a $5\frac{1}{2}$ " Strip and a Collar.

Each of the small floats 23 and 24 is constructed by clamping four $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips between two $1\frac{1}{2}$ " Flanged Wheels fastened on a $2\frac{1}{2}$ " Rod. The rear ends of the Double Angle Strips are joined together by a Bolt and the float is then secured under the wing by a $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip and a 4" compound strip built up from two $2\frac{1}{2}$ " Strips overlapped two holes.

Parts required

2 of No. 1	8 of No. 37a
22 " " 2	8 " " 38
6 " " 2a	1 " " 40
6 " " 3	2 " " 48
6 " " 4	4 " " 48a
34 " " 5	6 " " 48b
2 " " 6	2 " " 48c
6 " " 6a	4 " " 52a
10 " " 8	4 " " 53
2 " " 8b	12 " " 59
2 " " 9	2 " " 63
2 " " 9d	1 " " 94
2 " " 9f	4 " " 111c
8 " " 10	4 " " 125
6 " " 11	6 " " 126a
32 " " 12	2 " " 133a
2 " " 12b	1 " " 176
8 " " 12c	2 " " 179
3 " " 15	9 " " 188
2 " " 15a	4 " " 189
2 " " 15b	11 " " 190
4 " " 16	6 " " 191
2 " " 16a	12 " " 192



4 " " 17	2 " " 193
1 " " 19	6 " " 195
1 " " 23	4 " " 197
10 " " 35	1 " " 198
280 " " 37	8 " " 200

The two towers connected by two compound girders 3, each of which comprises a $12\frac{1}{2}$ " and a $1\frac{1}{2}$ " Angle Girder overlapped two holes. Two $12\frac{1}{2}$ " Strips 4 are supported by $1\frac{1}{2}$ " Strips from the girders 3, Cord being threaded alternately through the holes of the Strips and compound girders.

Each half of the lifting roadway of the bridge is constructed by bolting together two $5\frac{1}{2}$ " x $3\frac{3}{4}$ " Flat Plates 5 overlapping six holes. Three $5\frac{1}{2}$ " Strips 6 secured together in the form of a triangle are then fastened to each side of the compound plate 5 by Angle Brackets, as shown in the main illustration. Two 2" Strips also are attached to the plate 5 by Angle Brackets, their ends being pivoted on the 5" Rod 7 that is journaled in the ends of a $4\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strip.

Raising and lowering of the halves of the bridge is controlled by a large Crank Handle 16 journaled in two 1" Corner Brackets bolted to the sides of the right-hand tower. Cord 12 is fastened to a Cord Anchoring Spring on the Crank Handle and its free end is tied at 11 to three other lengths of Cord. Two of these, which are indicated at 13, are led over the Rods 14 and 15 and anchored by Washers to the front of the right-hand bascule. The third Cord is taken over a $\frac{1}{2}$ " Idose Pulley on the Rod 15, then over two Rods 9 and 10, and finally is tied to two Cords 8, which are fastened by Washers to the left-hand bascule.

9.25 TOWER BRIDGE

Construction of the model is commenced with the towers, each of which consists of two pairs of $12\frac{1}{2}$ " Angle Girders 1, joined by $4\frac{1}{2}$ " Strips. The narrow sides of the towers are filled in with $12\frac{1}{2}$ " x $2\frac{1}{2}$ " Strip Plates, and the wider sides by $5\frac{1}{2}$ " x $2\frac{1}{2}$ " and $4\frac{1}{2}$ " x $2\frac{1}{2}$ " Flexible Plates. The wider sides of each tower are extended upwards by $2\frac{1}{2}$ " x $2\frac{1}{2}$ " Flexible Plates, the upper edges of which are joined by a Double Bracket. A $2\frac{1}{2}$ " Strip is secured to the centre hole of the Double Bracket by a Rod Socket 2, and to each end of the $2\frac{1}{2}$ " Strip a further three $2\frac{1}{2}$ " Strips are fastened by Obtuse Angle Brackets as shown in the illustrations.

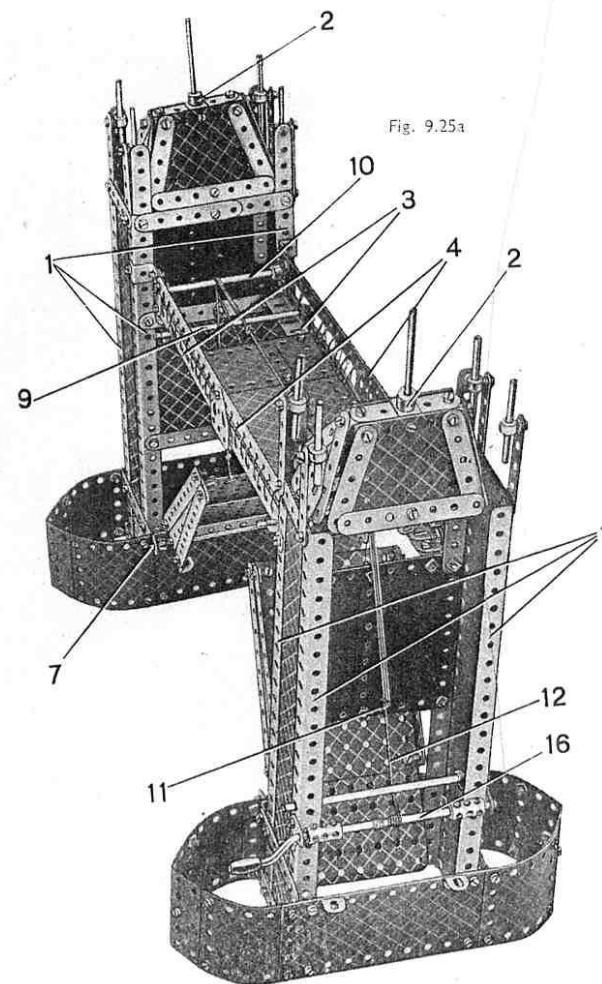


Fig. 9.25a

10.1 FARM TRACTOR AND IMPLEMENTS

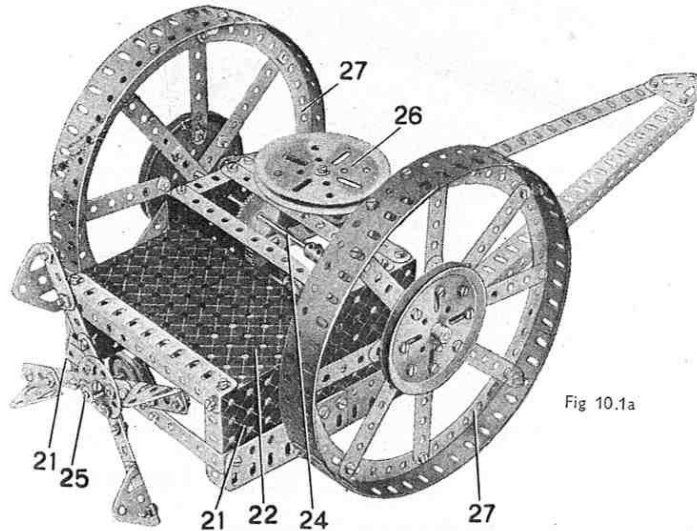
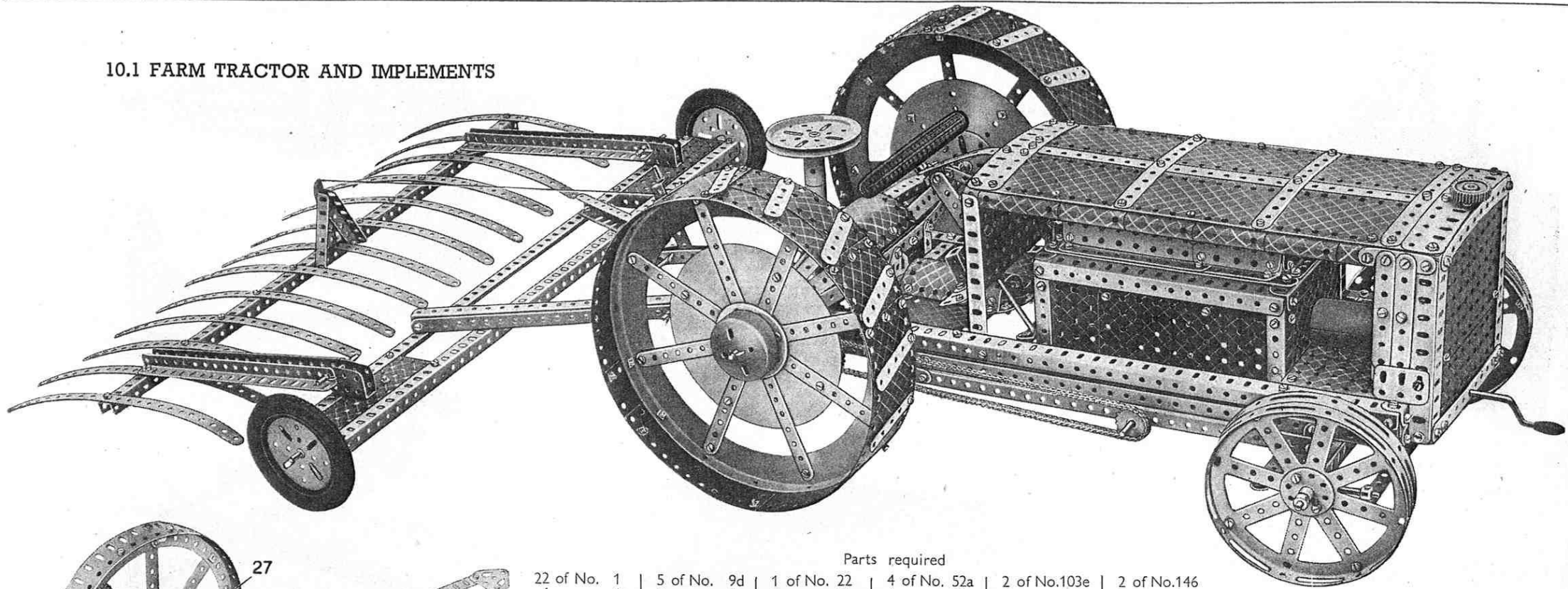


Fig 10.1a

Parts required

22 of No. 1	5 of No. 9d	1 of No. 22	4 of No. 52a	2 of No. 103e	2 of No. 146
6 " " 1a	2 " " 9e	3 " " 24	4 " " 53	4 " " 103f	2 " " 160
3 " " 1b	1 " " 9f	2 " " 25	3 " " 53a	3 " " 103h	6 " " 162a
33 " " 2	9 " " 10	2 " " 26	1 " " 55a	2 " " 103k	2 " " 163
5 " " 2a	6 " " 11	1 " " 26a	21 " " 59	4 " " 109	2 " " 164
8 " " 3	32 " " 12	1 " " 27	3 " " 62	1 " " 111	2 " " 167b
7 " " 4	12 " " 12c	4 " " 27a	2 " " 62b	4 " " 111a	2 " " 179
42 " " 5	4 " " 13a	1 " " 29	7 " " 63	14 " " 111c	8 " " 189
4 " " 6	2 " " 14	1 " " 31	4 " " 70	1 " " 115	4 " " 190
1 " " 6a	5 " " 15	1 " " 32	1 " " 80a	2 " " 118	1 " " 192
4 " " 7	2 " " 15a	22 " " 35	4 " " 89	3 " " 124	2 " " 194
4 " " 7a	1 " " 15b	558 " " 37	2 " " 94	4 " " 125	4 " " 196
6 " " 8	4 " " 16	22 " " 37a	2 " " 95a	5 " " 126	2 " " 197
6 " " 8a	2 " " 16a	19 " " 38	4 " " 96	8 " " 126a	12 " " 199
4 " " 8b	4 " " 17	1 " " 45	4 " " 103	1 " " 136a	5 " " 200
11 " " 9	3 " " 18a	1 " " 48	4 " " 103a	3 " " 142b	1 " " 216
8 " " 9a	2 " " 18b	1 " " 48c	4 " " 103b	2 " " 143	E120 Electric
4 " " 9b	1 " " 19g	3 " " 48d	2 " " 103c	2 " " 145	Motor
3 " " 9c	6 " " 19b	2 " " 52	2 " " 103d		

The side members of the chassis of the tractor each consist of two U-section girders, built up by joining two 18½" Angle Girders by Flat Girders. The side members are joined at their ends by two 6½" girders, each comprising a 5½" and a 2" Angle Girder overlapped two holes.

The engine unit, which is shown separately in Fig. 10.1c is next mounted on the chassis. The sides of the unit are each constructed by joining the ends of two 7½" Angle Girders by 3½" Angle Girders, and are fastened together by 4½" Angle Girders. The E120 Motor 9, is bolted inside the engine unit by its flanges, and on its armature shaft is locked a ½" Pinion. This Pinion meshes with a 57-teeth Gear on a compound rod 10 that consists of a 4½" and a 1½" Rod joined by a Coupling, and is

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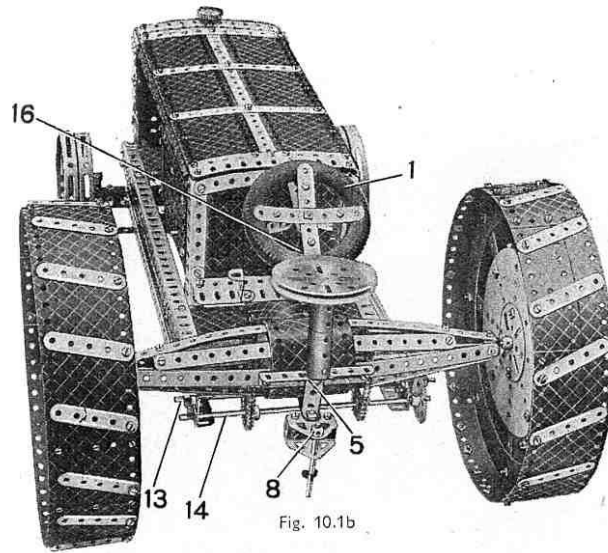


Fig. 10.1b

(Continued from previous page)

journalled in one side plate of the Motor and one end of the casing. On this rod is a Worm that meshes with a second 57-teeth Gear on Rod 11. The drive is then taken through a $\frac{3}{4}$ " Pinion and a third 57-teeth Gear to a $6\frac{1}{2}$ " Rod 12, which is journalled in two Angle Brackets bolted underneath the engine unit. The unit is fastened to the chassis by a compound strip formed by a $5\frac{1}{2}$ " and a $4\frac{1}{2}$ " Strip overlapped seven holes, and by a $6\frac{1}{2}$ " compound girder made up with a $5\frac{1}{2}$ " and a $2\frac{1}{2}$ " Angle Girder overlapped three holes.

A $\frac{3}{4}$ " Sprocket Wheel on the Rod 12 is connected by Sprocket Chain to a 1" Sprocket on the compound rod 14 (Fig. 10.1b). A $\frac{1}{2}$ " Pinion on this rod meshes with a 57-teeth Gear on the Rod 13, which drives the rear axle through two 1" and two $1\frac{1}{2}$ " Sprocket Wheels.

The rear axle is formed by two 5" Rods 15 (see Fig. 10.1d) joined by Coupling 4, and is journalled in the centre holes of two Boiler Ends fastened to the chassis by a $12\frac{1}{2}$ " Strip. The end of this and three other $12\frac{1}{2}$ " Strips that are bolted to the two Boiler Ends are fastened to the axle by Obtuse Angle Brackets as shown. Each of the rear wheels is constructed by bolting two $9\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and two $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " and four $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, around the rim of a Ring Frame. A 6" Circular Plate is fastened in the centre of the Ring Frame by eight $9\frac{1}{2}$ " Strips and to each

side of it is bolted a Face Plate. When the wheels are fixed in position on the axle Boiler Ends 15 are fitted over the outer Face Plates to form hub caps as shown in Fig. 10.1f.

The radiator consists of a $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate overlapped one hole along their sides, and it is secured to the chassis by $5\frac{1}{2}$ " Angle Girders. The bonnet is constructed by bolting a $5\frac{1}{2}$ " Flat Girder across the ends of two $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, which are separated by a $12\frac{1}{2}$ " Strip and are braced at intervals by $5\frac{1}{2}$ " Strips as shown in the general view of the model. U-Section Curved Plates are bolted along the edges of the $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates. At the forward end the bonnet is fastened to the sides of the radiator, and at the rear end it is supported from the chassis by two $5\frac{1}{2}$ " Angle Girders and Angle Brackets. The two $5\frac{1}{2}$ " Angle Girders are joined by a $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plate 16 (Fig. 10.1b), to the lower edge of which a $5\frac{1}{2}$ " Flat Girder is fastened by Obtuse Angle Brackets. Three 1" Reversed Angle Brackets are bolted to the Flat Girder to represent control pedals.

The steering wheel is a 3" Rubber Tyre 1 (Fig. 10.1b) clamped between two $3\frac{1}{2}$ " Strips and four Reversed Angle Brackets bolted to the ends of the Strips, which are arranged at right angles to each other and are joined at their centres by a Rod Socket. An 8" Rod locked in the boss of the Rod Socket passes through the end of a $3\frac{1}{2}$ " Strip fastened to the rear of the bonnet and through an Obtuse Angle Bracket fixed to a compound $6\frac{1}{2}$ " strip bolted across the chassis (see Fig. 10.1f).

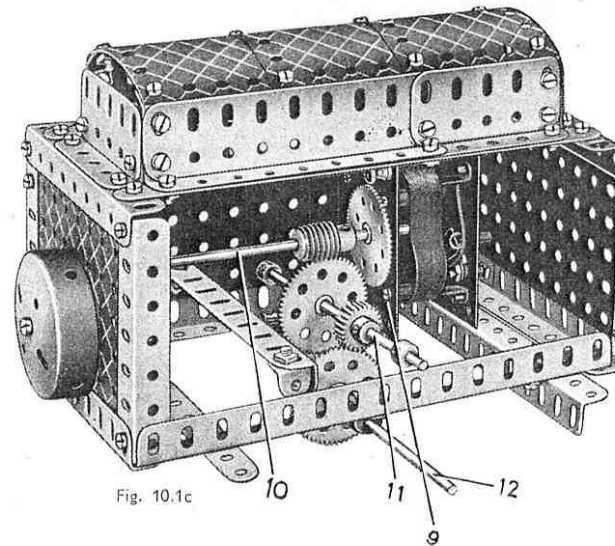


Fig. 10.1c

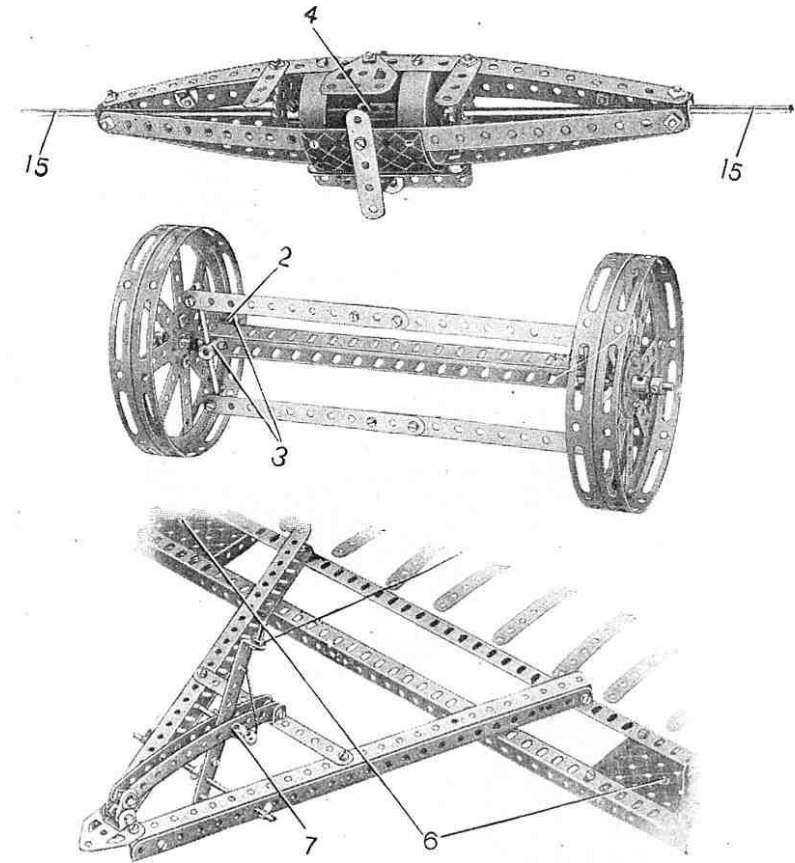


Fig. 10.1d

A Crank 17 fastened on the lower end of the steering column is connected by a 4" compound strip and a lock-nutted Bolt 18 to the end of a $7\frac{1}{2}$ " Strip, which is pivoted at its centre on a $1\frac{1}{2}$ " Rod 19 secured under the chassis by a Rod Socket. The free end of the $7\frac{1}{2}$ " Strip is attached pivotally by a lock-nutted Bolt to the front wheel tie rod, as shown in Fig. 10.1f. Each of the front wheels is carried on a 2" Rod fastened to its king-post 3 (Fig. 10.1d) by a Coupling. The 1" Rods forming the king-posts are journalled in the bosses of two Cranks 2, each of which is bolted to the end of a U-section girder comprising two $9\frac{1}{2}$ " Angle Girders.

The coupling unit at the rear of the tractor consists of two Flat Trunnions joined by Double Brackets and fitted with a cotter pin 8 (Fig. 10.1b). The Flat Trunnions are secured to the back of the tractor by a $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip 5. The cotter pin is a 2" Rod and serves to couple the implements to the tractor.

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The potato reaper is constructed by astening two $3\frac{1}{2} \times 2\frac{1}{2}$ " Flanged Plates 21 to the ends of $5\frac{1}{2} \times 3\frac{1}{2}$ " Flat Plate 22 by two $5\frac{1}{2}$ " Angle Girders as shown in Fig. 10.1e. Two other $3\frac{1}{2} \times 2\frac{1}{2}$ " Flanged Plates are bolted across the Flanged Plates 21 and their upper flanges are joined by three $5\frac{1}{2}$ " Strips. A 3" Pulley 26 is fastened to one of the $5\frac{1}{2}$ " Strips by a Double Bent Strip.

The forward sides of the two latter Flanged Plates are also joined by a $5\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strip, to which two $12\frac{1}{2}$ " Angle Girders are fastened by Angle Brackets as shown in Fig. 10.1e. The forward ends of the Angle Girders are joined by a Flat Trunnion which also serves as part of the coupling unit.

Each wheel of the reaper consists of a Circular Strip 27, around which a $12\frac{1}{2}$ " and two $9\frac{1}{2}$ " Flat Girders bent to shape, are fixed by Angle Brackets. A 3" Pulley is secured in the centre of the wheel by 3" and $5\frac{1}{2}$ " Strips, and it is locked on the end of the rod 24, which consists of a 4" and a 5" Rod joined by a Coupling. The rod 24 carries a 50-teeth Gear, which meshes with a $\frac{3}{4}$ " Pinion on a $6\frac{1}{2}$ " Rod 23

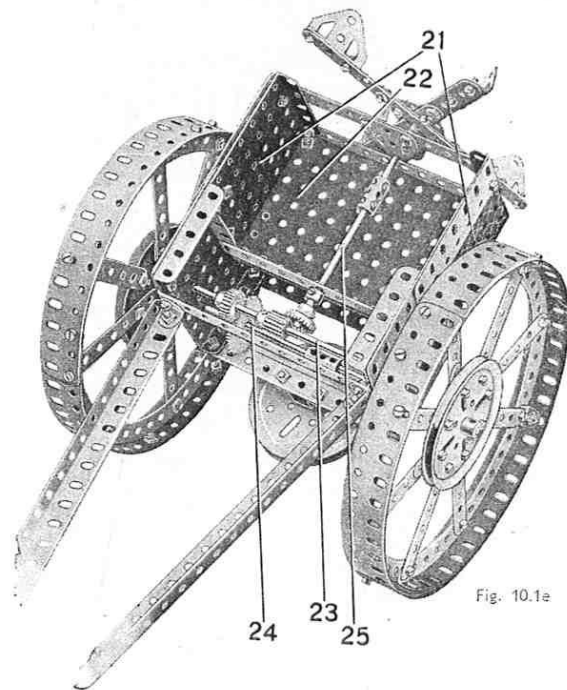


Fig. 10.1e

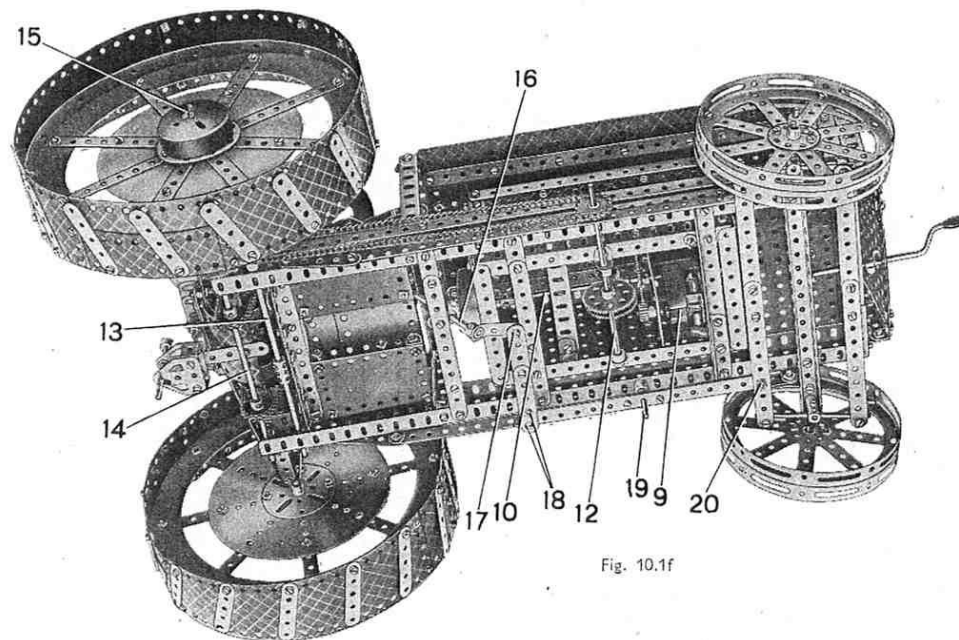


Fig. 10.1f

journalled in the same Flanged Plates as the rod 24. A $\frac{1}{2} \times \frac{1}{2}$ " Pinion on the $6\frac{1}{2}$ " Rod 23 meshes with a $\frac{3}{4}$ " Contrate on the rod 25, which consists of a $3\frac{1}{2}$ " and a $2\frac{1}{2}$ " Rod joined by a Coupling.

The rod 25 is journalled in the centre hole of a $5\frac{1}{2}$ " Strip joining the rear flanges of the Flanged Plates 21, and in a Flat Trunnion bolted to a $5\frac{1}{2}$ " Strip joining the forward flanges of the Plates 21. At its end the rod carries a Bush Wheel, across which two compound strips, each comprising two $4\frac{1}{2}$ " Strips overlapped five holes, are bolted at right angles. Trunnions are bolted to the ends of the compound strip to form the digging blades.

The cultivator can be seen in the main illustration and Fig. 10.1d. Its construction is commenced by joining two $24\frac{1}{2}$ " Angle Girders at each end by a $5\frac{1}{2} \times 2\frac{1}{2}$ " Flanged Plate. To one of the $24\frac{1}{2}$ " Angle Girders are bolted two $12\frac{1}{2}$ " U-section girders, each built up from two $12\frac{1}{2}$ " Angle Girders. The two U-section girders are joined at their forward ends by a Flat Trunnion and by a $5\frac{1}{2}$ " Strip in the fourteenth holes from their rear ends. Besides joining the two girders, the Flat Trunnion serves also to connect the cultivator to the coupling unit of the tractor.

To each end of the $5\frac{1}{2} \times 2\frac{1}{2}$ " Flanged Plate are next bolted two Channel Bearings (see main illustration), in the sides of which are journalled two 2" Rods. Each of the 2" Rods carries two $9\frac{1}{2}$ " Angle Girders, which are bolted at their forward ends to a $24\frac{1}{2}$ " U-section girder, consisting of two $24\frac{1}{2}$ " Angle Girders. Across the $24\frac{1}{2}$ " U-section girder, $12-12\frac{1}{2}$ " Strips are bolted, and their ends are bent downwards slightly to form the prongs of the cultivator.

Raising and lowering of the prongs is controlled by a lever, consisting of a $4\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strip. The Double Angle Strip is pivoted on a 5" Rod journalled in the forward ends of the two $12\frac{1}{2}$ " U-section girders (Fig. 10.1d), and it slides between $5\frac{1}{2}$ " Curved Strips. At their forward ends the Curved Strips are fastened by two Flat Brackets to a Double Bracket bolted to the Flat Trunnion, and at their rear ends the Curved Strips are attached to a second Double Bracket bolted to the centre of the $5\frac{1}{2}$ " Strip joining the two U-section girders. The Handrail Coupling 7 is locked on the end of a $1\frac{1}{2}$ " Rod journalled in the two $5\frac{1}{2}$ " Curved Strips, the Rod forming an adjustable stop for the lever.

The control Cord is tied to the upper end of the Double Angle Strip and also to a $1\frac{1}{2}$ " Strip secured by a 2" Slotted Strip to a Trunnion bolted to the $24\frac{1}{2}$ " U-section girder carrying the prongs. The $1\frac{1}{2}$ " Strip is also supported from the U-section girder by two 3" Angle Girders (see general view).

Each wheel of the cultivator, a 3" Pulley complete with Rubber Tyre, is fastened on the end of a $4\frac{1}{2}$ " Rod, which is journalled in the end flange of one of the $5\frac{1}{2} \times 2\frac{1}{2}$ " Flanged Plates and in an Angle Bracket held by Bolt 6.

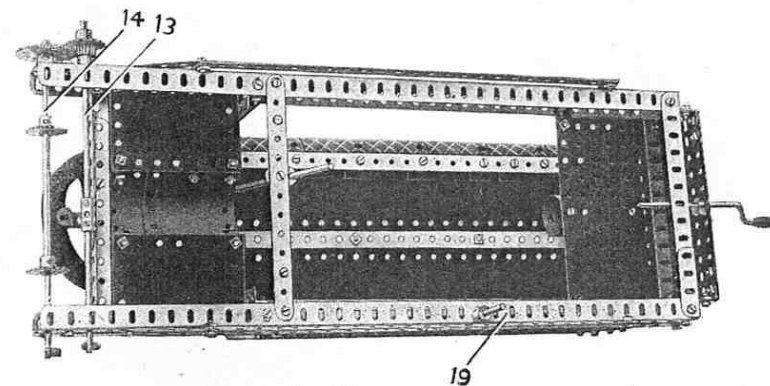
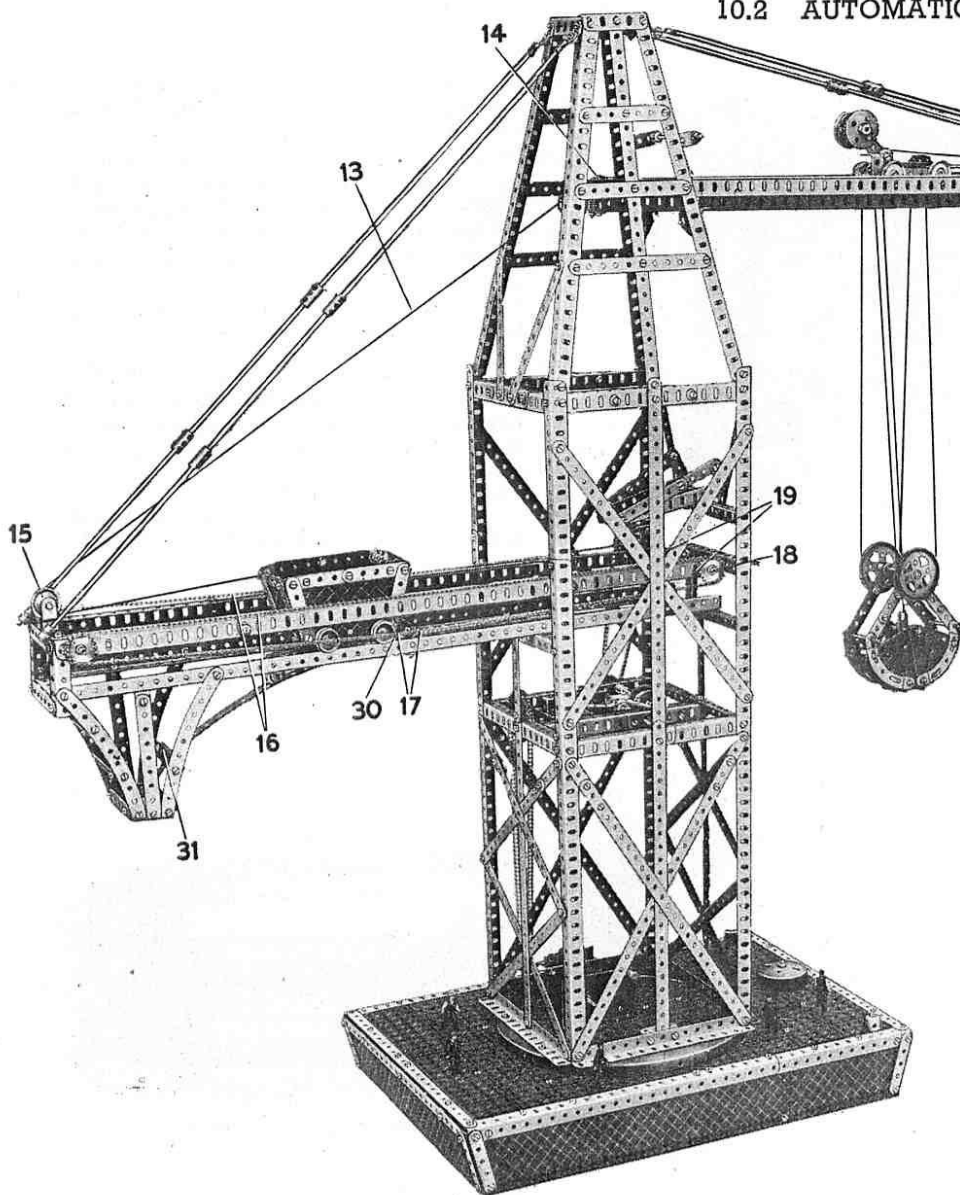
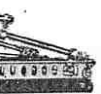


Fig. 10.1g

10.2 AUTOMATIC SHIP-COALER



		1 of No. 10	2 of No. 32	4 of No. 96
		38 12	16 35	2 96a
		2 12a	408 37	6 111
		6 12b	16 37a	4 111a
		8 12c	71 38	1 111c
		2 13	2 40	2 114
		4 13a	1 44	1 115
		4 14	1 46	1 120b
		5 15	4 48	2 126
		1 15b	1 48a	1 126a
		6 16	2 48b	2 133
		4 16a	2 48c	2 136
		2 16b	4 52	2 155a
		4 17	6 52a	1 162a
		2 18a	4 53a	2 164
		1 18b	1 54a	2 167b
		3 20	2 55a	1 170
		2 20a	20 59	2 179
		4 20b	1 62	2 188
		7 22	8 63	1 191
		3 22a	4 70	2 194
		4 23	2 72	6 197
		2 23a	4 76	4 212
		1 26	2 77	2 213
		1 26b	4 89	2 214
		2 27a	4 89a	1 E120 Elec-
		1 29	2 94	tric Motor.
		1 31	2 95	

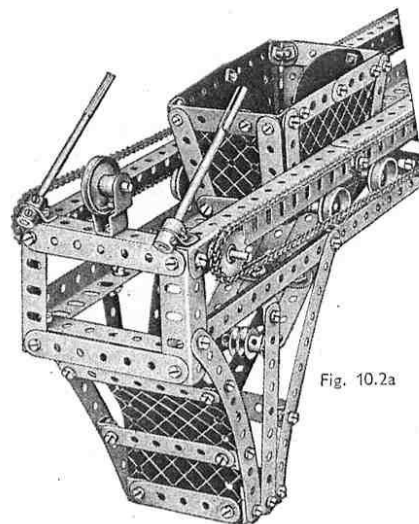


Fig. 10.2a

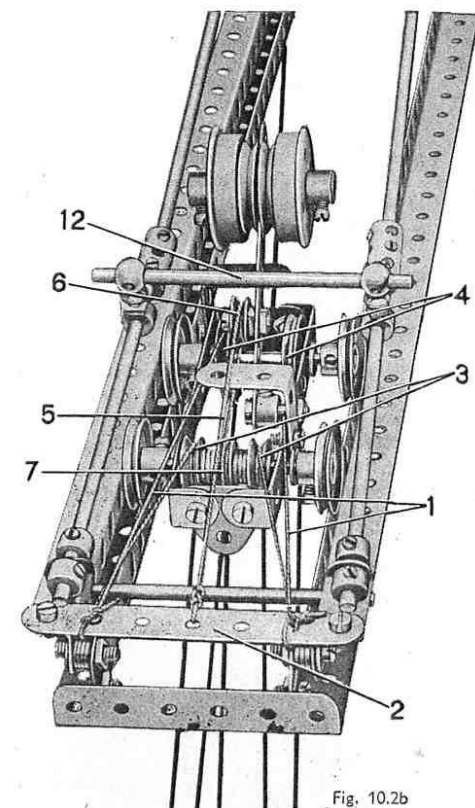


Fig. 10.2b

Floating ship-coalers of the type represented by this model form part of the equipment of many large ports for coaling liners and cargo boats. The coaler is moored to the side of the ship to be coaled, and by means of its grab, it lifts coal from a barge and deposits it into a truck that runs along a gantry that projects over the ship, and at the end of which there is a chute that leads downward to the ship's bunkers. When the truck reaches the chute, its bottom falls away and allows the coal to drop into the hold of the ship.

In the Meccano model all the movements are controlled by an automatic gear-box, and if the model is built carefully and properly adjusted it will operate without attention for long periods.

The base of the model is constructed as shown in the main illustration and Fig. 10.2d, and to the centre of it a Ring Frame is fastened by $\frac{3}{4}$ " Bolts. Four $\frac{1}{2}$ " Angle Girders are bolted to the Ring Frame and to each corner of the square so formed is fastened a $2\frac{1}{2}$ " Angle Girder. These $2\frac{1}{2}$ " Angle Girders are braced by shorter Angle Girders and Strips arranged as shown, and they are extended upwards by four $1\frac{1}{2}$ " Angle Girders, which are joined at their upper ends by $2\frac{1}{2}$ " Angle Girders (Fig. 10.2f).

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The gantry for the grab carriage consists of two U-section girders, each of which is built up from two $2\frac{1}{2}$ " Angle Girders, joined at their ends by 3" Angle Girders. The lower member of each U-section girder is spaced inwards by five Washers from the upper member, to form the rails on which the carriage runs.

The arm along which the coal truck runs is constructed from four compound $2\frac{1}{2}$ " angle girders, arranged as shown in the general view of the model. The funnelled chute at the outer end of the arm consists of $5\frac{1}{2}$ " Curved Strips joined by $2\frac{1}{2}$ " and 3" Strips. The truck itself, shown in Fig. 10.2e, is built up from two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and two Semi-Circular Plates, and it is provided with four $\frac{3}{4}$ " Flanged Wheels that run along the lower $2\frac{1}{2}$ " compound girders. The floor of the truck is hinged at 28, and to it are fastened the $\frac{1}{2}$ " Pulleys 29, which run along a rail consisting of two $12\frac{1}{2}$ " Strips overlapped three holes. The rail is placed between the lower compound girders of the truck arm, and at the outer end it curves downward and is clamped at 31 between two 3" Strips. This curvature of the rail allows the bottom of the truck to open downward as the truck reaches the end of its travel so that its contents are discharged down the chute.

The E120 Electric Motor is bolted to the base of the model, and on its shaft is fixed a Worm, that meshes with a 1" Gear on a $2\frac{1}{2}$ " Rod journalled in Trunnions bolted to one of the Motor sideplates. The $2\frac{1}{2}$ " Rod carries also a $\frac{3}{4}$ " Sprocket Wheel, which is connected by Sprocket Chain to a 2" Sprocket Wheel on the $3\frac{1}{2}$ " Rod 24 that forms the driving shaft of the gear-box. A $\frac{3}{4}$ " Contrate locked on the end of the Rod 24 can mesh with either a $\frac{1}{2}$ " \times $\frac{1}{2}$ " Pinion 22 or a $\frac{1}{2}$ " \times $\frac{3}{4}$ " Pinion 23 on the sliding shaft 20. The position of the sliding shaft 20 is governed by an Eccentric 21, which is held on a 2" Rod that carries also a 57-teeth Gear. This Gear is driven by a Worm from the Rod 24. The arm of the Eccentric is extended by a $3\frac{1}{2}$ " Strip 27, the end of which is connected by a Rod Socket and a Threaded Pin to a Collar 26 on the sliding shaft 20. The Collar is free on the shaft, but is prevented from lateral movement by two other Collars, fastened one at each side of it.

The Pinion 23 meshes with a 57-teeth Gear 25, which is free on its supporting 5" Rod but is pressed by a Compression Spring against a $1\frac{1}{8}$ " Flanged Wheel. Two 1" Rubber Rings are placed between the Gear and the Flanged Wheel, thus forming a simple friction clutch that prevents overrunning of the gear-box.

A $\frac{3}{4}$ " Sprocket is fastened to the end of the 5" Rod, and from this the drive is taken to a 2" Sprocket on the Rod 18. This latter Rod carries two 1" Sprockets, which are connected by lengths of Sprocket Chain 16 to two more 1" Sprockets seen at the front of the truck arm in Fig. 10.2a.

The two lengths of Sprocket Chain 16 pass through, and are secured to two 2" Slotted Strips bolted to the front of the truck. The model will operate with only one of the Sprocket Chains 16, and if two are used an additional 3ft. of Chain to that contained in the Outfit is required. The Pinions 22 and 23 of the gear-box are adjusted so that the truck is reversed when it reaches the end of its travel. A little experiment will show the correct positions for the Pinions in relation to the $\frac{3}{4}$ " Contrate on the shaft 24.

The grab carriage and the grab are shown separately in Fig. 10.2e. The frame of the grab carriage consists of two $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips joined at each end by a 1" Triangular Plate. Two 1" \times 1" Angle Brackets 9 and 10 also are bolted to the frame of the carriage to form stops for lever 33, which controls the opening and closing of the grab. The lever is formed by a $3\frac{1}{2}$ " Strip lock-nutted to the side of the carriage and is weighted at its upper end by two $1\frac{1}{8}$ " Flanged wheels and two 1" Pulleys. The wheels 32 of the carriage

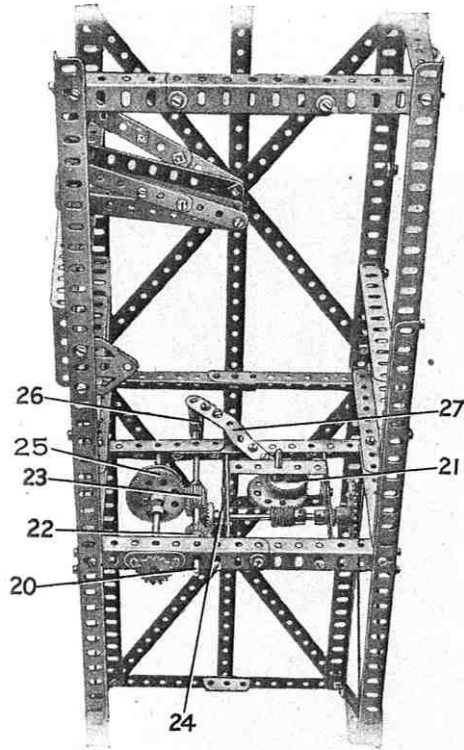


Fig. 10.2c

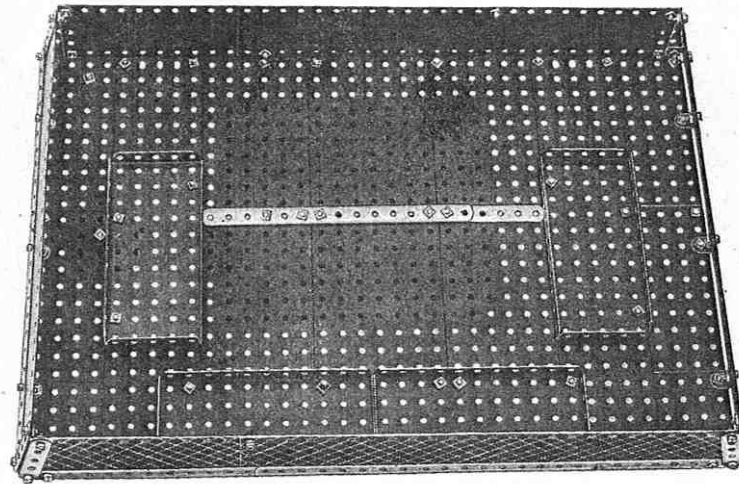


Fig. 10.2d

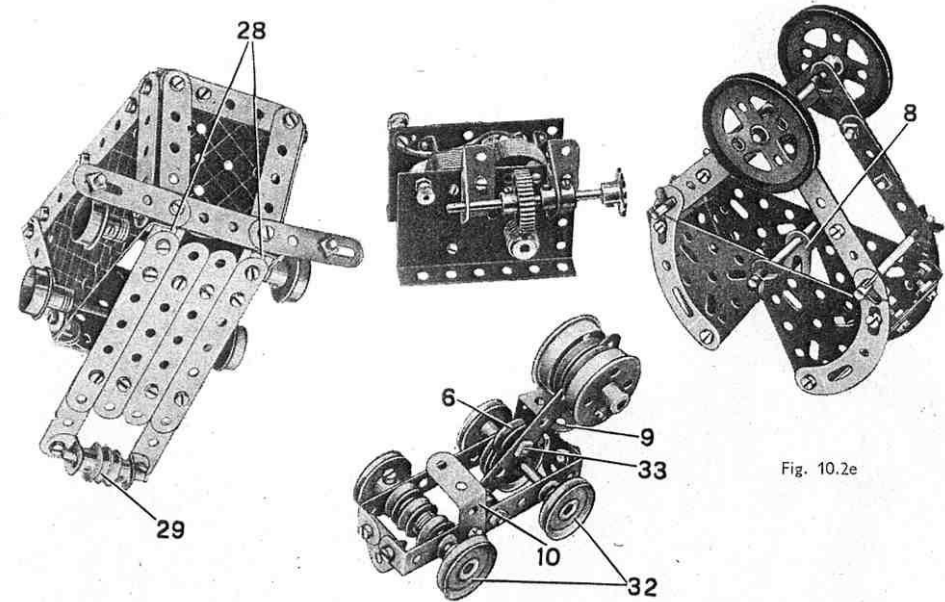


Fig. 10.2e

are loose on the axles, so that they are free to adjust themselves to the width of the rails.

Cord 13 is tied to the 1" Triangular Plate at the rear end of the carriage, and is taken over 1" loose Pulley 14, around the 1" Pulley 15 and then tied to the back of the truck. This Cord must be long enough to reach from the truck to the carriage when both are at the outer limit of their travel.

The Cords 1 are tied to the $3\frac{1}{2}$ " Strip 2 at the end of the top runway, and then are taken over the $\frac{1}{2}$ " loose Pulleys 3, around the 2" Pulleys on the grab, over the outer 1" loose Pulleys 4, and finally re-tied to $3\frac{1}{2}$ " Strip 2. The Cords must both be exactly the same length, otherwise the grab will tilt when hoisted. The Cords should be just long enough to allow the grab (when open) to clear the chute on its way up and down. The 2" Pulleys on the grab do not revolve.

The centre Cord 5 controls the opening and closing of the grab. It is tied to the centre hole of $3\frac{1}{2}$ " Strip 2, taken over $\frac{1}{2}$ " Pulley 6 (Fig. 10.2b) on the weighted lever 33, over $\frac{1}{2}$ " loose Pulley 7 and finally is tied to the Flat Bracket 8 on the grab.

When the weighted arm is leaning against the 1" \times 1" Angle Bracket 9, it pulls the centre Cord and causes the grab to shut. When the carriage reaches the end of the rails the weighted lever is pushed over against the other 1" \times 1" Angle Bracket 10, by the Rod 11 (Fig. 10.2f). When the carriage reaches the other end of the rails the lever is pushed back against the Bracket 9 by the Rod 12, thus causing the grab to close.

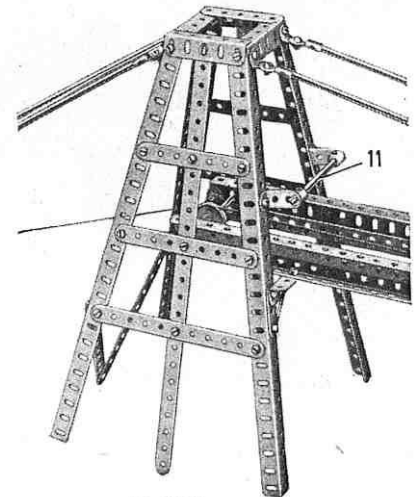
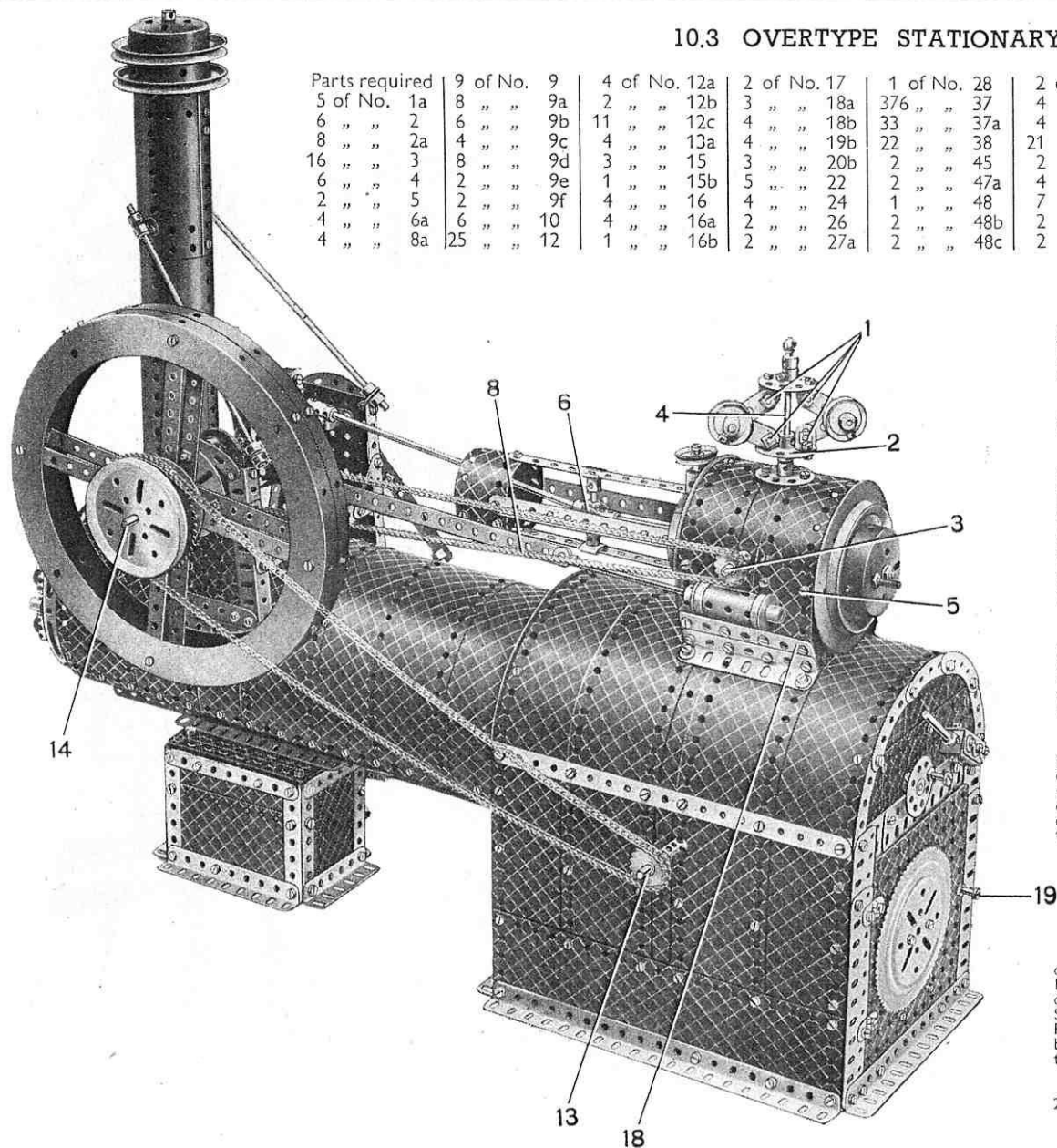


Fig. 10.2f

10.3 OVERTYPE STATIONARY ENGINE AND BOILER

Parts required	9 of No.	9	4 of No.	12a	2 of No.	17	1 of No.	28	2 of No.	50a	2 of No.	72	2 of No.	96a	2 of No.	114	1 of No.	143	1 of No.	168a	2 of No.	196																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
5 of No.	1a	8	" "	9a	2	" "	12b	3	" "	18a	376	" "	37	4	" "	52a	1	" "	81	4	" "	103	2	" "	115	2	" "	146a	1	" "	168b	11	" "	197																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
6	" "	2	6	" "	9b	11	" "	12c	4	" "	18b	33	" "	37a	4	" "	53a	1	" "	82	2	" "	103c	2	" "	116	2	" "	147b	2	" "	179																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
8	" "	2a	4	" "	9c	4	" "	13a	4	" "	19b	22	" "	38	21	" "	59	10	" "	90	2	" "	103d	2	" "	118	5	" "	162a	9	" "	188																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
16	" "	3	8	" "	9d	3	" "	15	3	" "	20b	2	" "	45	2	" "	62	2	" "	90a	2	" "	103f	2	" "	130	3	" "	162b	10	" "	189																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
6	" "	4	2	" "	9e	1	" "	15b	5	" "	22	2	" "	47a	4	" "	62b	2	" "	94	2	" "	109	4	" "	133	2	" "	163	5	" "	191																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
2	" "	5	2	" "	9f	4	" "	16	4	" "	24	1	" "	48	7	" "	63	1	" "	95a	4	" "	111	4	" "	136	3	" "	164	9	" "	192																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
4	" "	6a	6	" "	10	4	" "	16a	2	" "	26	2	" "	48b	2	" "	64	2	" "	95b	2	" "	111a	1	" "	136a	1	" "	165	4	" "	194																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
4	" "	8a	25	" "	12	1	" "	16b	2	" "	27a	2	" "	48c	2	" "	70	1	" "	96	11	" "	111c	1	" "	137	2	" "	167b	6	" "	195																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						



The fire-box of the model is made from a framework of Angle Girders and Flat Girders and is built as follows. Four 7" compound girders, made from 4½" Angle Girders, are bolted at their lower ends to 9½" Angle Girders and 7" compound girders, the last mentioned comprising two 5½" Angle Girders. At their upper ends the 7" compound girders are bolted to 7" compound flat girders made from 5½" Flat Girders, and 9½" Strips. The sides of this frame are then filled in with 9½" x 2½" Strip Plates and 5½" x 2½" Flexible Plates as shown in Fig. 10.3c.

The domed top of the fire-box is formed by four 12½" x 2½" Strip Plates and two 5½" x 1½" Flexible Plates. The firing door consists of two 5½" x 3½" Flat Plates overlapped four holes, and to its centre is bolted a toothed disc from a Ball Race. The door swings on two Hinges and is fitted with a handle 19, which consists of a Pivot Bolt carrying at its inner end a Flat Bracket held in place by lock-nuts.

The forward end of the fire-box is filled in with two 5½" x 3½", two 4½" x 2½" and one 2½" x 2½" Flat Plate and three 2½" x 1½" Flexible Plates, and to its upper end is bolted the Hub Disc that forms the rear end of the boiler. The boiler is constructed from seven 12½" x 2½" and seven 5½" x 2½" Strip Plates, which are bolted together as shown in Figs. 10.3b and 10.3c, and shaped at the forward end by a Circular Girder, and at the rear end by the Hub Disc already mentioned. The front of the boiler is covered by a second Hub Disc, which is secured to the flange of the Circular Girder by ½" Bolts. The boiler inspection door consists of a Flanged Disc that is fastened to the Hub Disc by four ½" Bolts. The Bolts hold also two 3½" Strips, to the ends of which are fastened Couplings (Fig. 10.3c) to represent the hinges of the inspection door.

A compound girder is bolted underneath the boiler and at the forward end it is fastened by a 5½" Angle Girder to a supporting block, the construction of which can be seen in Fig. 10.3b. This block forms also the water supply tank.

The chimney is constructed by bolting three Boilers together overlapping each other by two holes, and it is supported in a Boiler End attached to the top of the boiler. The ½" Bolts 20 at the top of the chimney, carry between them a 1½" x ½" Double Angle Strip, through the centre hole of which a 3½" Rod is secured by two Collars. At its upper end the Rod carries two 3" Pulleys and two Boiler Ends, arranged in the manner shown and held in position by a Collar.

The bearings for the built halves of the crankshaft 14 and 15 are each formed by a Flanged Sector Plate and the centre hole of a Double Bent Strip bolted to the Sector Plate (Fig. 10.3a). The two Flanged Sector Plates are braced across by two 5½" Strips, and are fastened to the boiler by Obtuse Angle Brackets.

Each web of the crank consists of two 2½" Angle Girders fastened together by

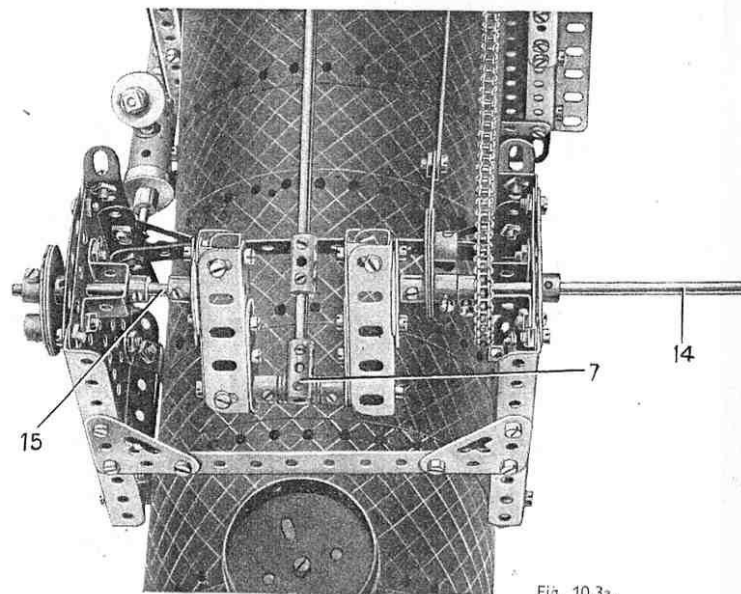


Fig. 10.3a.

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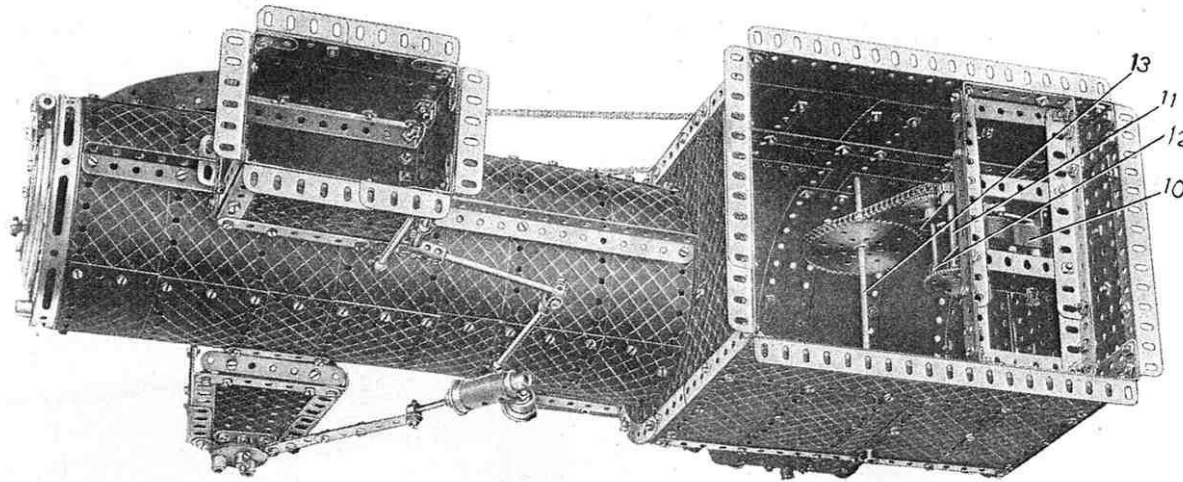


Fig. 10.3b

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Angle Brackets to form a box-girder, which is fitted with a Crank as shown in Fig. 10.3a. The crank-pin is a 1" Rod locked in the bosses of the two Cranks. The Rods 14 and 15 are held in the bosses of Double Arm Cranks bolted to the outer sides of the webs, and the Rod 15 carries at its end a Triple Throw Eccentric.

The arm of the Eccentric is extended by a compound strip consisting of two 3" Strips overlapped three holes, and the end of this is attached pivotally by a lock-nutted Bolt and a Collar to a 2" Rod. This Rod slides in a $\frac{3}{4}$ " Flanged Wheel pressed on the end of a Sleeve Piece bolted to the boiler to represent the water feed pump. The water pipes leading to the pump consist of a 2" Rod and a $3\frac{1}{2}$ " Rod joined together by a Coupling, the free end of the $3\frac{1}{2}$ " Rod being connected by a Swivel Bearing to a second $3\frac{1}{2}$ " Rod fixed to the side of the boiler by a Handrail Support.

The other half of the crankshaft, a 4" Rod 14, carries the flywheel, which is built up by joining two Ring Frames together by Flat Brackets. Two Face Plates form the hub of the flywheel, and the spokes are $4\frac{1}{2}$ " Strips. A 3" Sprocket Wheel on the Rod 14 is connected by Sprocket Chain to a 1" Sprocket on the rod 13. The rod, which consists of an 8" and a $1\frac{1}{2}$ " Rod joined by a Coupling, is journaled in the sides of the fire-box and carries a 3" Sprocket Wheel. This Sprocket is driven from a $\frac{3}{4}$ " Sprocket on a $2\frac{1}{2}$ " Rod 12 (Fig. 10.3b) journaled in the side plates of the E120 Motor, which is mounted as shown. The Rod 12 carries also a 57-teeth Gear that meshes with a $\frac{1}{2}$ " Pinion on the 2" Rod 11, which is driven by a 57-teeth Gear and the pinion from the driving shaft of the Motor.

The cylinder is constructed from six $5\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plates, to the ends of which are bolted two $3\frac{1}{2}$ " Flat Girders 18. The latter are fastened by $3\frac{1}{2}$ " Angle Girders to the top of the boiler. The rear cover of the cylinder is a Circular Plate, and it is held in place by a $3\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strip bolted across the Plate and fastened inside the cylinder by the Bolts 5.

The front cylinder cover is a Circular Plate, to the centre of which a Boiler End is bolted. Four $5\frac{1}{2}$ " Strips are fastened to the Boiler End, and are joined at their forward ends to a cylinder of $5\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plates as shown in Fig. 10.3c. Two of the $5\frac{1}{2}$ " Strips form the slides for a crosshead consisting of two Eye Pieces fastened by threaded Pins to a Coupling. A large Fork Piece 6 locked on

the end of a compound $9\frac{1}{2}$ " rod, is connected pivotally to the Coupling by passing a 1" Rod through the holes in its arms and through a transverse hole in the Coupling. The other end of the $9\frac{1}{2}$ " rod is fastened by a Coupling 7 (Fig. 10.3a) to the 1" Rod forming the crank-pin.

The centrifugal governor on top of the cylinder comprises four $1\frac{1}{2}$ " Strips fastened pivotally by lock-nutted Bolts 1 between two Bush Wheels. Through the free ends of the $1\frac{1}{2}$ " Strips are passed 1" Rods, which each carry two 1" fast Pulleys. The two Bush Wheels are mounted on a 4" Rod 4, which is journaled in the boss of a Bush Wheel bolted to the top of the cylinder, and is retained in place by a Collar. The lower Bush Wheel 2 is free to slide up and down the Rod, while the upper Bush Wheel is fixed by its Grub Screw. At its lower end the Rod 4 carries a $\frac{1}{2}$ " Pinion that meshes with a $1\frac{1}{2}$ " Contrate on the 5" Rod 3. A $\frac{3}{4}$ " Sprocket on Rod 3 is driven by Sprocket Chain from a $1\frac{1}{2}$ " Sprocket on Rod 14 of the crankshaft.

The valve chest is formed by a Sleeve Piece, on to each end of which is pressed a $\frac{3}{4}$ " Flanged Wheel. The Sleeve Piece is pivotally attached to the side of the cylinder by a lock-nutted Bolt, and in the bosses of the two Flanged Wheels is journaled a 5" Rod. This Rod forms the valve operating rod, and at its forward end is joined by a Rod and Strip Connector to a $12\frac{1}{2}$ " Strip, the free end of which is bolted to the arm of a Triple Throw Eccentric on the Rod 14 of the crankshaft (Fig. 10.3a).

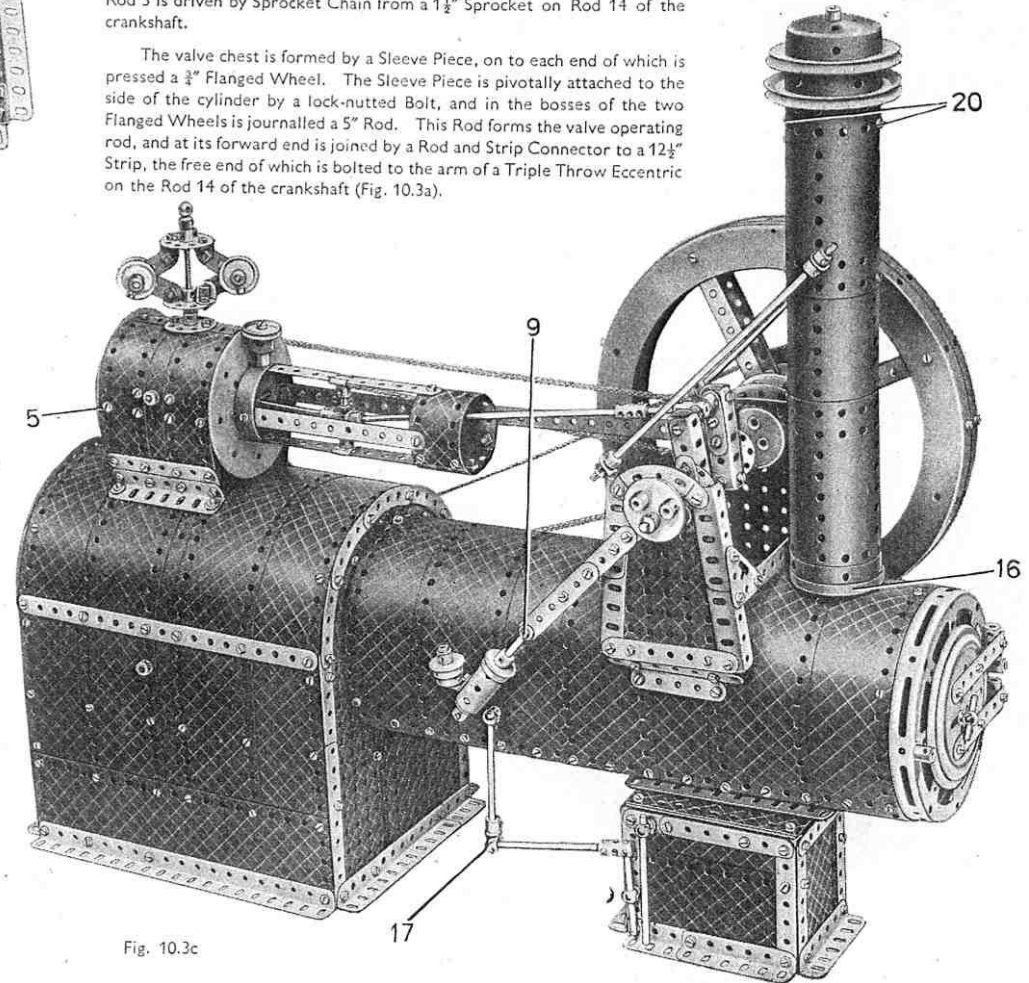
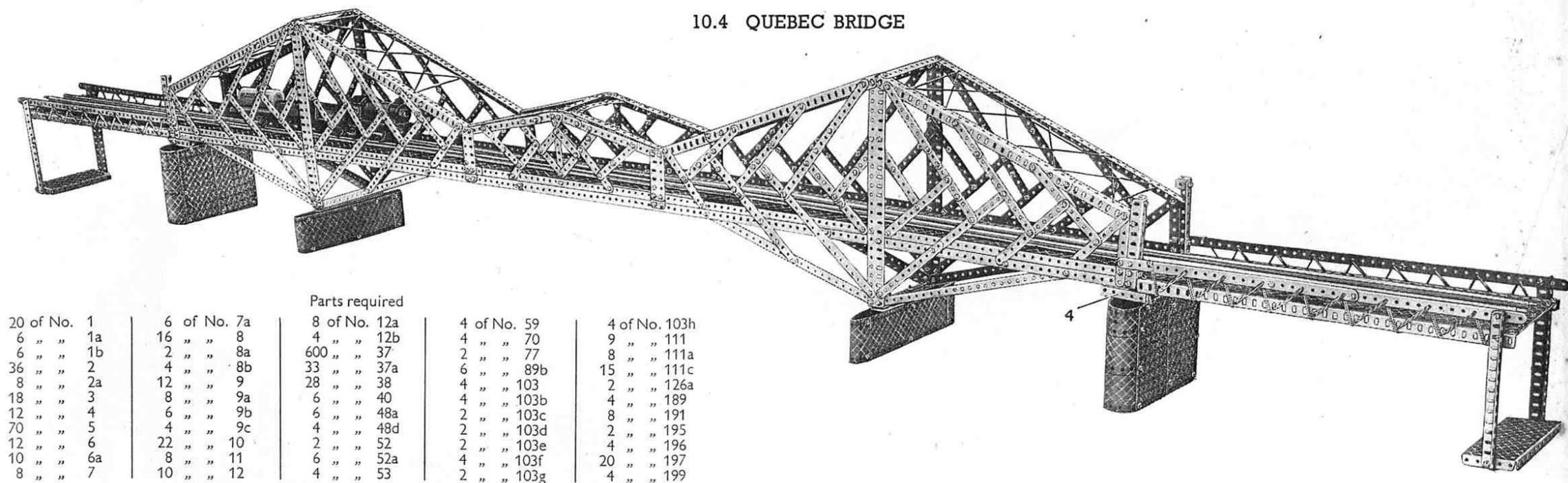


Fig. 10.3c

10.4 QUEBEC BRIDGE



Parts required

20 of No. 1	6 of No. 7a	8 of No. 12a	4 of No. 59	4 of No. 103h
6 " " 1a	16 " " 8	4 " " 12b	4 " " 70	9 " " 111
6 " " 1b	2 " " 8a	600 " " 37	2 " " 77	8 " " 111a
36 " " 2	4 " " 8b	33 " " 37a	6 " " 89b	15 " " 111c
8 " " 2a	12 " " 9	28 " " 38	4 " " 103	2 " " 126a
18 " " 3	8 " " 9a	6 " " 40	4 " " 103b	4 " " 189
12 " " 4	6 " " 9b	6 " " 48a	2 " " 103c	8 " " 191
70 " " 5	4 " " 9c	4 " " 48d	2 " " 103d	2 " " 195
12 " " 6	22 " " 10	2 " " 52	2 " " 103e	4 " " 196
10 " " 6a	8 " " 11	6 " " 52a	4 " " 103f	20 " " 197
8 " " 7	10 " " 12	4 " " 53	2 " " 103g	4 " " 199

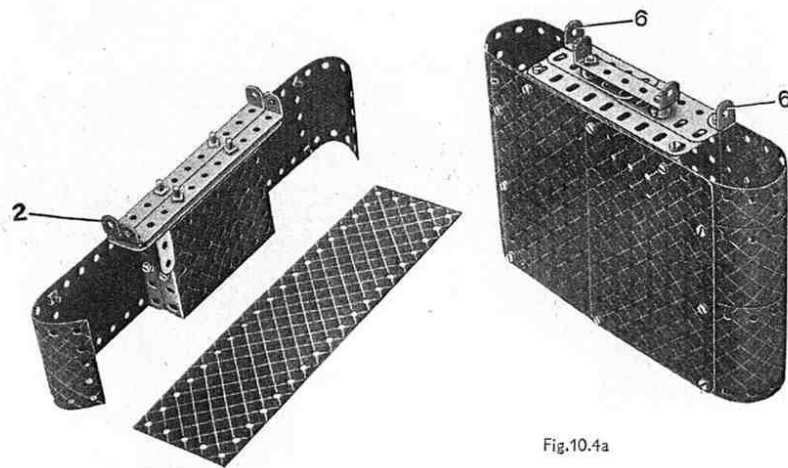


Fig.10.4a

The sides of the roadway portion of the bridge consist of two compound angle girders joined at their ends by two $5\frac{1}{2}$ " Angle Girders. Each of the compound girders consists of two $24\frac{1}{2}$ " an $18\frac{1}{2}$ " a $9\frac{1}{2}$ " and a $7\frac{1}{2}$ " Angle Girder bolted together to make a total length of $6\frac{1}{2}$ ft. The roadway is then filled in by 12 $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, which are braced on the underside by $24\frac{1}{2}$ " Angle Girders as shown in Fig. 10.4c.

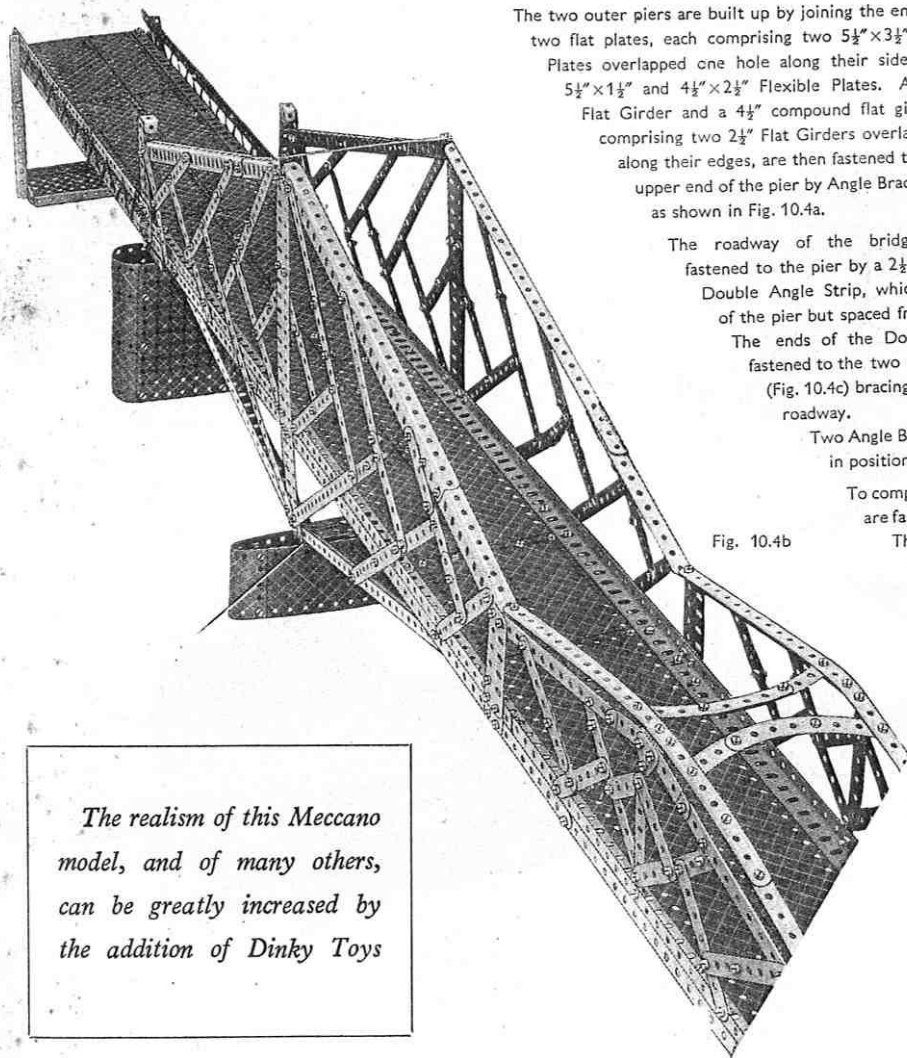
The cantilevers of the bridge are constructed by bolting vertically two $12\frac{1}{2}$ " Flat Girders to each side of the roadway. To the upper end of each Flat Girder are bolted two compound girders, each consisting of a $12\frac{1}{2}$ " and a $5\frac{1}{2}$ " Angle Girder overlapped three holes, one of the girders pointing towards the centre of the bridge and the other towards the end. The latter girder is connected to the roadway by a $3\frac{1}{2}$ " Strip and the inner girder is connected to the roadway by a compound flat girder built up from a 3" and a $1\frac{1}{2}$ " Flat Girder overlapped two holes. The lower ends of the $12\frac{1}{2}$ " Flat Girders also are connected to the compound girders of the roadway by $12\frac{1}{2}$ " Angle Girders. A network of Strips of various sizes is arranged as shown to represent the ties and struts of the actual bridge.

At their lower ends the $12\frac{1}{2}$ " Flat Girders are supported by piers, one of which is shown partially dismantled in Fig. 10.4a. Each pier is constructed by fastening together the flanges of two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates by Flat Brackets. Two $9\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates are then bolted across the faces of the Flanged Plates, their ends being joined by U-Section Curved Plates. A $5\frac{1}{2}$ " Flat Girder 1, to which are fastened two $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips 2, is then secured between the two $9\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates by $1"$ \times $1"$ Angle Brackets. To the ends of the Double Angle Strips 2 the $12\frac{1}{2}$ " Flat Girders are bolted.

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The two $3\frac{1}{2}$ " compound flat girders of the cantilevers are joined by the upper compound strip of the centre span consisting of two $7\frac{1}{2}$ " Strips and a 4" Curved Strip. The compound strip is supported from the roadway of the bridge by a lattice-work of Strips, and the two sides are connected by two compound curved strips, each of which comprises two 4" Curved Strips overlapped five holes.



The two outer piers are built up by joining the ends of two flat plates, each comprising two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates overlapped one hole along their sides, by $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " and $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. A $4\frac{1}{2}$ " Flat Girder and a $4\frac{1}{2}$ " compound flat girder, comprising two $2\frac{1}{2}$ " Flat Girders overlapped along their edges, are then fastened to the upper end of the pier by Angle Brackets, as shown in Fig. 10.4a.

The roadway of the bridge is fastened to the pier by a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip, which is bolted to the top of the pier but spaced from it by two Collars. The ends of the Double Angle Strip are fastened to the two $24\frac{1}{2}$ " Angle Girders 3 (Fig. 10.4c) bracing the underside of the roadway.

Fig. 10.4b

Two Angle Brackets 6 (Fig. 10.4a) also are bolted to the Flat Girders at the top of the pier and they are fastened to the Double Angle Strips 4. The Double Angle Strips are secured in position underneath the roadway of the bridge, in the positions shown in the general view of the model, by $1"$ \times $\frac{1}{2}"$ Angle Brackets.

To complete the centre span a $4\frac{1}{2}"$ Angle Girder is bolted vertically to each of the ends of the two main girders of the roadway. Two Double Brackets, their ends overlapping, are fastened to the upper end of each $4\frac{1}{2}"$ Angle Girder, as shown in Fig. 10.4b.

The two approach roadways to the bridge can now be constructed. To the lower end of each $4\frac{1}{2}"$ Angle Girder mentioned above an $18\frac{1}{2}"$ Angle Girder is secured by a $1"$ \times $1"$ Angle Bracket.

Pairs of the $18\frac{1}{2}"$ Angle Girders at each end of the bridge are joined by two $5\frac{1}{2}"$ compound girders, each of which comprises two $3"$ Angle Girders overlapped one hole. The two sections thus added are filled in by $12\frac{1}{2}"$ \times $2\frac{1}{2}"$ Strip Plates.

The outer ends of the approach roadways are supported by $7\frac{1}{2}"$ Angle Girders and $7\frac{1}{2}"$ compound girders, formed by $4\frac{1}{2}"$ and $3\frac{1}{2}"$ Angle Girders, from two piers consisting of $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flanged Plates. The $7\frac{1}{2}"$ Girders protrude $1"$ above the level of the sides of the approach roadways and between their upper ends and the posts at the outer ends of the cantilevers, are fastened $12\frac{1}{2}"$ Strips, which form railings. Cord is threaded through the $12\frac{1}{2}"$ Strips and the Angle Girders forming the sides of the roadway.

When the bridge is completed it is a good idea to fit it with Hornby railway track as shown in the main illustration, so that it can be used as part of a railway layout. The rails should be bolted securely to the Strip Plates of the roadway to prevent vibration as the train passes over them.

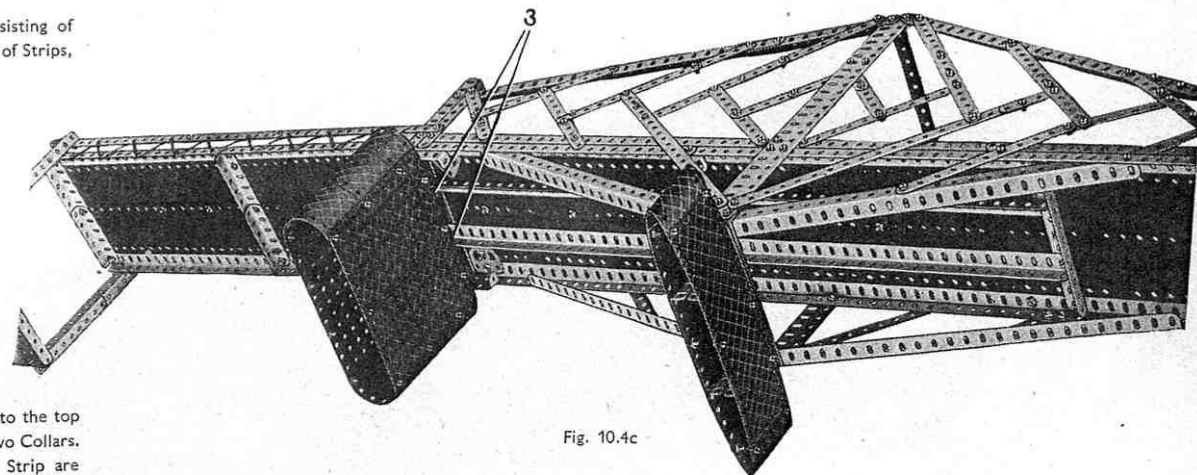


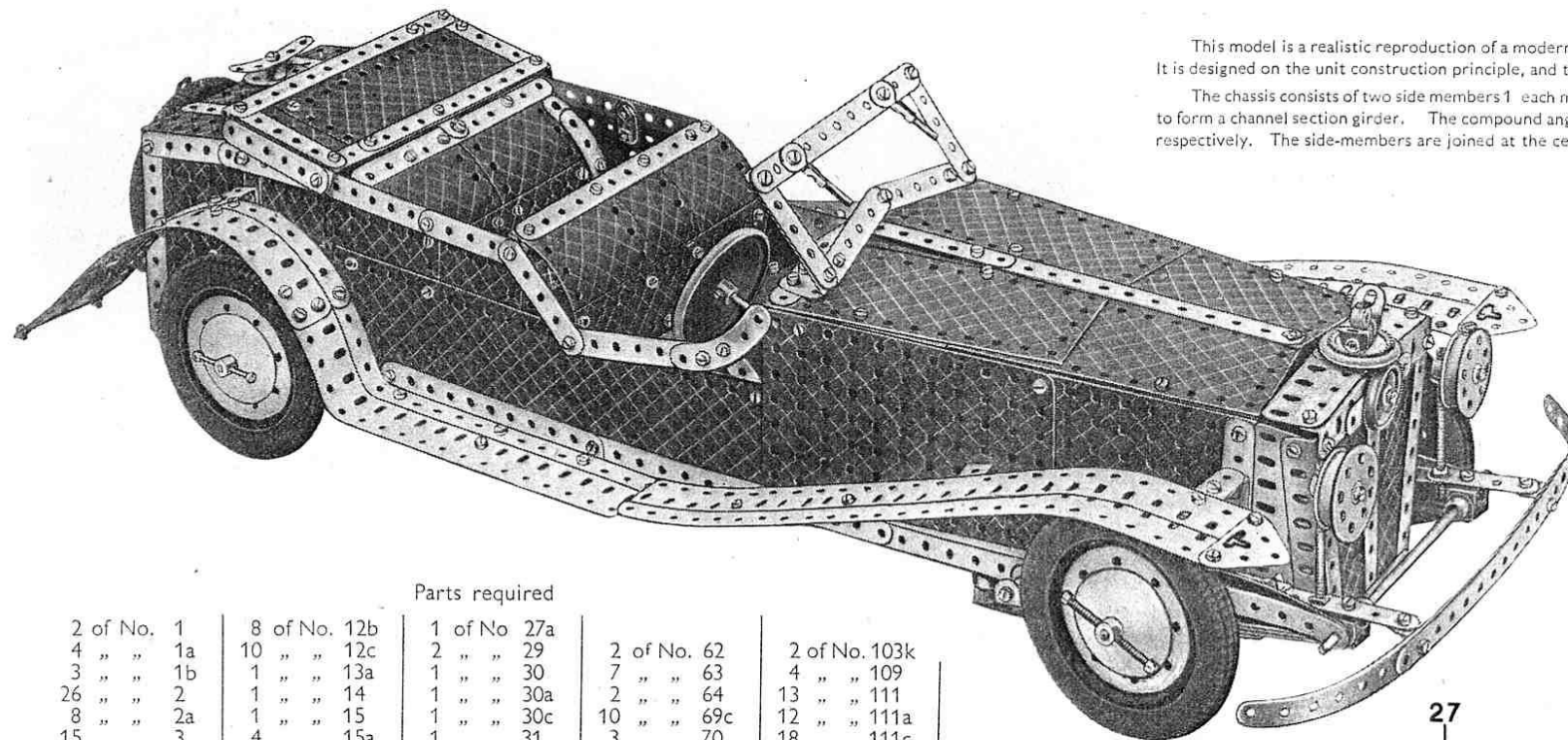
Fig. 10.4c

The realism of this Meccano model, and of many others, can be greatly increased by the addition of Dinky Toys

The Quebec Bridge carries the trans-continental line of the Canadian National Railways over the St. Lawrence River, reducing the distance between Halifax and Winnipeg by 200 miles. It is one of the three greatest examples in the world of the cantilever type of bridge, the other two being the Forth Bridge in Scotland and the Blackwell's Island Bridge, New York. Of these three, the Quebec Bridge is the largest. It has a total length of 3,240 ft., and over 66,480 tons of steel and 105,000 cu. yds. of masonry were used in its construction. The length of the main span from centre to centre of the cantilever towers is 1,800 ft., and the length of each cantilever span is 580 ft. The suspended central span is 640 ft. long. The history of the building of Quebec Bridge is a thrilling one. The first bridge was attempted in 1899, and was designed to provide a single deck 150 ft. wide accommodating a road, two pavements, two tramways and two railway tracks. Work progressed well until the south anchor arm and about one third of the cantilever span had been completed. Then came disaster, for on 29th August, 1907, the compression cords of the anchor arm gave way under the strain. The entire cantilever collapsed, falling into the river and along the bank, and of the 86 men working on it at the time only 11 survived.

In face of this overwhelming disaster it seemed as though the Quebec Bridge scheme was doomed, but although the engineers were greatly dismayed by the catastrophe they were not defeated. A few years later a second attempt was made to bridge the St. Lawrence at this point, and although work was again held up by the collapse of the centre span, the bridge was completed successfully and the first train passed over it on the 3rd December, 1917.

10.5 SPORTS MOTOR CAR



This model is a realistic reproduction of a modern four-seater sports car and it incorporates all the main features of its prototype. It is designed on the unit construction principle, and the body can quickly be removed to reveal the various parts of the mechanism.

The chassis consists of two side members 1 each made by joining two compound angle girders together at each end by Flat Brackets to form a channel section girder. The compound angle girders consist of 12½" Angle Girders extended by a 3½" and a 4½" Angle Girder respectively. The side-members are joined at the centre by a 5½" Angle Girder 2, which is braced by two 4½" Angle Girders bolted to the side-members and to 1" Triangular Plates bolted to Angle Girder 2. Additional strength is supplied by 5½" Strip 3, to which a 2½" Strip is bolted but spaced from it by Washers. This serves also as a support for the driving unit. At the front end the side members are connected by a compound girder made by overlapping a 2½" and a 3½" Angle Girder by three holes.

At the rear the chassis is extended by a Formed Slotted Strip and two 2½" small radius Curved Strips. To these Strips are bolted a 3½" Angle Girder on one side, and two 2½" Angle Girders 4 overlapped by three holes on the other side. The Angle Girders on both sides are joined by a 5" compound girder. The front of the chassis is extended by two 5½" Curved Strips and a 5½" Strip, a 2" Strip being bolted to the latter to form the bumper supports.

The front springs 5 are of the semi-elliptic type and are built as follows. A 6½" compound strip, a 5½", a 4½", a 3½" and a 2½" Strip, are curved to shape and are joined together by passing a ¾" Bolt through their centre holes and through the end plain transverse bore of a Coupling, locking the Coupling in place by a Nut.

(Continued on next page)

Parts required

2 of No. 1	8 of No. 12b	1 of No. 27a	2 of No. 62	2 of No. 103k	10 of No. 188
4 " " 1a	10 " " 12c	2 " " 29	7 " " 63	4 " " 109	8 " " 189
3 " " 1b	1 " " 13a	1 " " 30	2 " " 64	1 " " 111	1 " " 190
26 " " 2	1 " " 14	1 " " 30a	10 " " 69c	12 " " 111a	2 " " 192
8 " " 2a	1 " " 15	1 " " 30c	3 " " 70	18 " " 111c	1 " " 193
15 " " 3	4 " " 15a	1 " " 31	2 " " 76	1 " " 115	2 " " 194
12 " " 4	3 " " 16	10 " " 35	2 " " 77	1 " " 120b	4 " " 195
55 " " 5	6 " " 16a	429 " " 37	4 " " 80c	2 " " 126a	2 " " 197
10 " " 6	1 " " 16b	50 " " 37a	1 " " 81	1 " " 128	6 " " 199
8 " " 6a	3 " " 17	71 " " 38	2 " " 82	4 " " 133	12 " " 200
4 " " 8	4 " " 18a	1 " " 45	4 " " 89	2 " " 133a	2 " " 212
4 " " 8b	4 " " 18b	1 " " 46	4 " " 89a	1 " " 136a	2 " " 214
10 " " 9	6 " " 19b	2 " " 47a	2 " " 90	2 " " 137	2 " " 215
6 " " 9a	4 " " 20	4 " " 48	6 " " 90a	2 " " 140	5 " " 219
6 " " 9b	1 " " 21	10 " " 48a	2 " " 103	6 " " 142b	1 " " PS2
3 " " 9c	1 " " 22	1 " " 48b	2 " " 103a	3 " " 155a	1E120 Electric Motor
8 " " 9d	4 " " 22a	1 " " 48d	4 " " 103b	6 " " 162a	
2 " " 9e	1 " " 23	2 " " 51	2 " " 103c	1 " " 163	
3 " " 9f	3 " " 24	2 " " 52	2 " " 103d	1 " " 164	
24 " " 10	4 " " 25	3 " " 52a	2 " " 103e	1 " " 171	
6 " " 11	6 " " 26	4 " " 53a	2 " " 103f	1 " " 179	
4 " " 12	1 " " 26b	1 " " 55a	3 " " 103h	1 " " 187	
24 " " 12a	1 " " 27	20 " " 59			

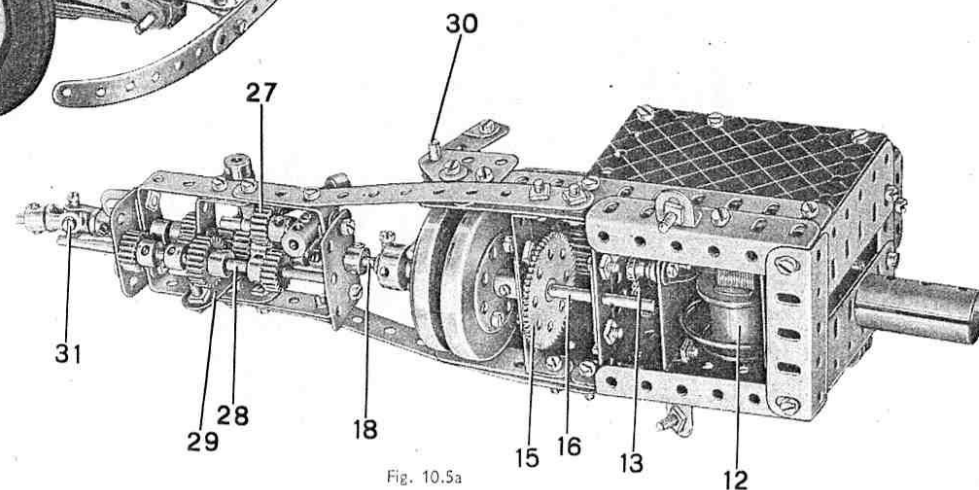


Fig. 10.5a

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and then screwing a Collar on to the shank of the Bolt by its tapped hole. The Coupling forms the bearing for the king pin. The springs are attached to the chassis by Double Brackets, the rear Double Brackets being held on a $\frac{3}{8}$ " Bolt lock-nutted to the chassis. The front Double Brackets are pivoted on a $\frac{1}{2}$ " Rod that passes also through two Double Brackets bolted to the $5\frac{1}{2}$ " Strips of the chassis. The Rod is held in place by Collars.

The Ackermann steering mechanism is shown in Fig. 10.5c. The Collars attached to the $\frac{3}{8}$ " Bolts holding the leaves of the springs are joined by a compound rod made by connecting a $2\frac{1}{2}$ " Rod to a 3" Rod with a Coupling. This forms the front axle. A 1" Rod 7 carrying a Coupling is passed through the plain end transverse bore of the Coupling bolted to the springs and is held in place by a Collar. A 2" Rod is held in the Coupling carried on Rod 7 and on this Rod is fastened a Face Plate and two Spring Clips to form the stub axle assembly. A $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Angle Bracket is bolted to each Face Plate, the two being joined together by a tie-rod 8, which is made by extending a $5\frac{1}{2}$ " Rod with a 2" Slotted Strip. The tie-rod is lock-nutted to the $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Angle Bracket, and the track rod 9 is connected as shown. The track rod is attached pivotally to a Boss Bell Crank fastened on a $2\frac{1}{2}$ " Rod 10. The Bell Crank is spaced from the chassis by Washers, and the Rod 10 carries at its upper end a $\frac{3}{8}$ " Bevel Gear (Fig. 10.5e).

The rear springs 6 consist of a $5\frac{1}{2}$ ", a $4\frac{1}{2}$ ", a $3\frac{1}{2}$ ", a $2\frac{1}{2}$ " and a $1\frac{1}{2}$ " Strip, gripped at the centre by two Bolts. The springs are bolted at one end to the Angle Girders of the chassis and their other ends are left free in order to allow the back axle and differential to be fitted.

The differential and rear axle are shown complete in the chassis and also in an exploded view (Fig. 10.5k). Boiler Ends

joined to Face Plates by $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips form the casing, the two parts being joined by 2" Strips. The $1\frac{1}{2}$ " Bevel Gear 34 is fitted with two $\frac{3}{8}$ " Bolts, each of which carries a Collar. A $1\frac{1}{2}$ " Rod 35 is

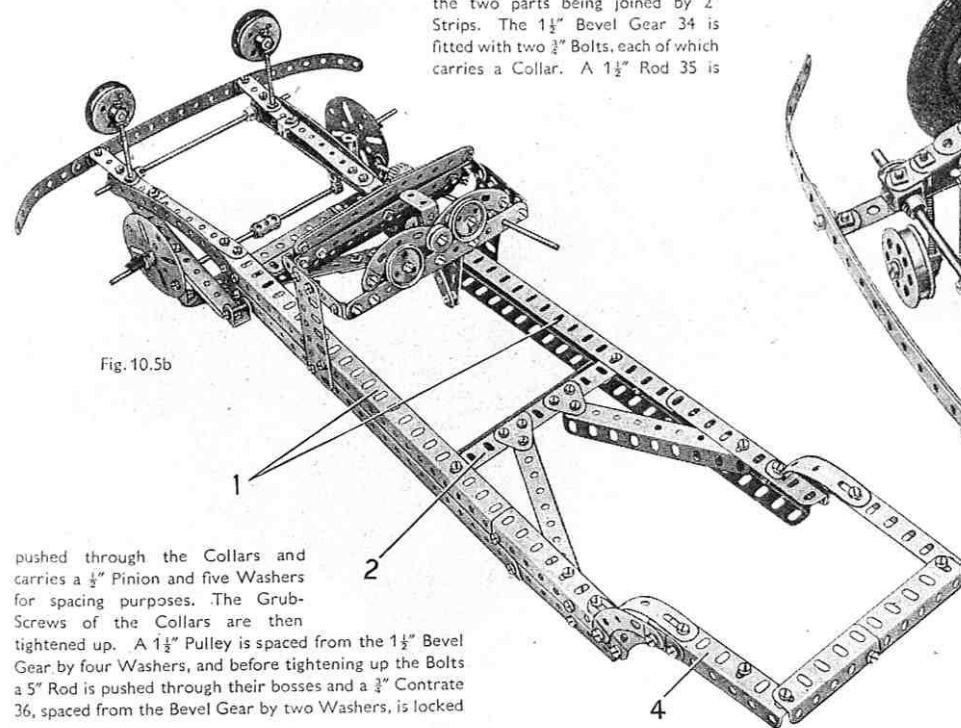


Fig. 10.5b

pushed through the Collars and carries a $\frac{1}{2}$ " Pinion and five Washers for spacing purposes. The Grub-Screws of the Collars are then tightened up. A $1\frac{1}{2}$ " Pulley is spaced from the $1\frac{1}{2}$ " Bevel Gear by four Washers, and before tightening up the Bolts a 5" Rod is pushed through their bosses and a $\frac{3}{8}$ " Contrate 36, spaced from the Bevel Gear by two Washers, is locked

on its inner end. The $1\frac{1}{2}$ " Pulley and Bevel Gear are free on the Rod. The unit is inserted in one of the Boiler Ends and a $4\frac{1}{2}$ " Rod carrying $\frac{3}{8}$ " Contrate 37 is inserted into the other Boiler End. Collars, from which the Grub-Screws have been removed and replaced by the special short ones supplied, are carried on these Rods next to the Face Plate in order to hold the axle in place when the Road Wheels are fitted. The fourth 2" Strip that joins the Boiler Ends is spaced from them by a Washer at each end. A Universal

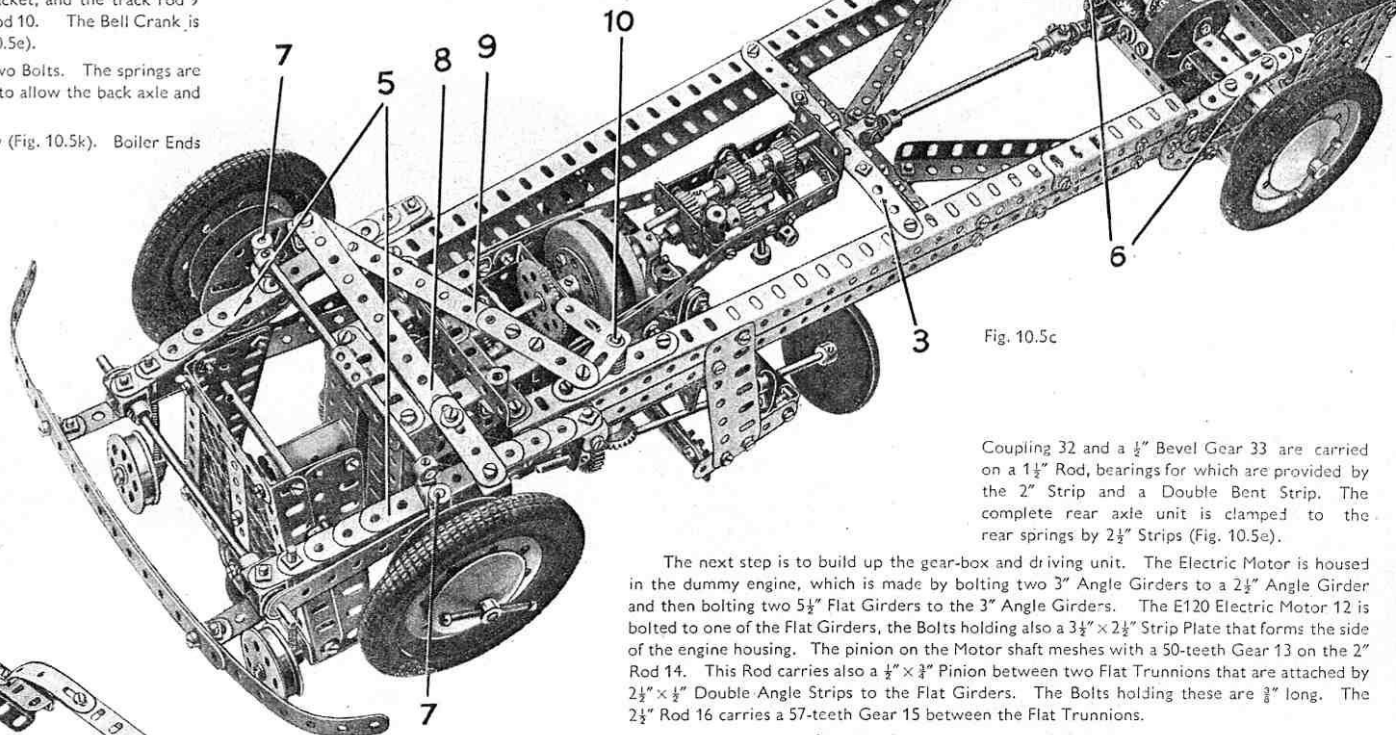


Fig. 10.5c

Coupling 32 and a $\frac{1}{2}$ " Bevel Gear 33 are carried on a $1\frac{1}{2}$ " Rod, bearings for which are provided by the 2" Strip and a Double Bent Strip. The complete rear axle unit is clamped to the rear springs by $2\frac{1}{2}$ " Strips (Fig. 10.5e).

The next step is to build up the gear-box and driving unit. The Electric Motor is housed in the dummy engine, which is made by bolting two 3" Angle Girders to a $2\frac{1}{2}$ " Angle Girder and then bolting two $5\frac{1}{2}$ " Flat Girders to the 3" Angle Girders. The E120 Electric Motor 12 is bolted to one of the Flat Girders, the Bolts holding also a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate that forms the side of the engine housing. The pinion on the Motor shaft meshes with a 50-teeth Gear 13 on the 2" Rod 14. This Rod carries also a $\frac{1}{2}$ " \times $\frac{1}{2}$ " Pinion between two Flat Trunnions that are attached by $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips to the Flat Girders. The Bolts holding these are $\frac{3}{8}$ " long. The $2\frac{1}{2}$ " Rod 16 carries a 57-teeth Gear 15 between the Flat Trunnions.

The top of the engine housing comprises two $3\frac{1}{2}$ " Angle Girders bolted to a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged Plate and joined at each end by a $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip. The $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates are attached to the $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips by a $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip. The Bolts holding the top at the front end carry also the front of the housing, which is made up of two 3" Flat Girders joined by a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip and fitted with a Sleeve Piece to represent the dynamo. On the rear side of the housing is an exhaust cooling unit made up from four $3\frac{1}{2}$ " Strips spaced apart on the shanks of two $\frac{1}{2}$ " Bolts by Washers, and attached to the housing by Angle Brackets. To complete the housing the flywheel and clutch casing, two $1\frac{1}{8}$ " radius Curved Plates are added. The clutch consists of a $1\frac{1}{2}$ " Flanged Wheel 17 and a Wheel Flange bolted to a Bush Wheel.

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The frame of the gear-box consists of two $3\frac{1}{2} \times 1\frac{1}{2}$ " Double Angle Strips bolted together, the Bolts carrying also $1\frac{1}{2}$ " Flat Girders, the one at the clutch end of the gear-box being spaced from the gear-box by three Washers. A Coupling is held in place by the upper Bolt (Fig. 10.5d) to carry the reverse gear Pinion. The rear end of the gear-box is fitted with two Angle Brackets and two $5\frac{1}{2}$ " Strips

and is actuated by a pedal made from a Crank. The engine unit is fitted in the chassis by inserting the Angle Brackets of the gear-box between the $2\frac{1}{2}$ " Strip and $5\frac{1}{2}$ " Strip 3, the Bolts fastened to the Angle Brackets of the engine housing being held by Threaded Bosses. The cardan shaft is a $4\frac{1}{2}$ " Rod connected to the gear-box by Universal Coupling 31.

The radiator comprises a framework made from $4\frac{1}{2}$ " Angle Girders, which are joined at the bottom by a 3" Strip and at the top by $2\frac{1}{2}$ " Flat Girders bolted to 2" Angle Girders. The front is filled in by four $2\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plates and a $2\frac{1}{2} \times 1\frac{1}{2}$ " Flanged Plate, all of which are clamped in place at the centre by a $4\frac{1}{2}$ " Strip, two 2" Strips and a $2\frac{1}{2}$ " Strip. The radiator is held in place by a

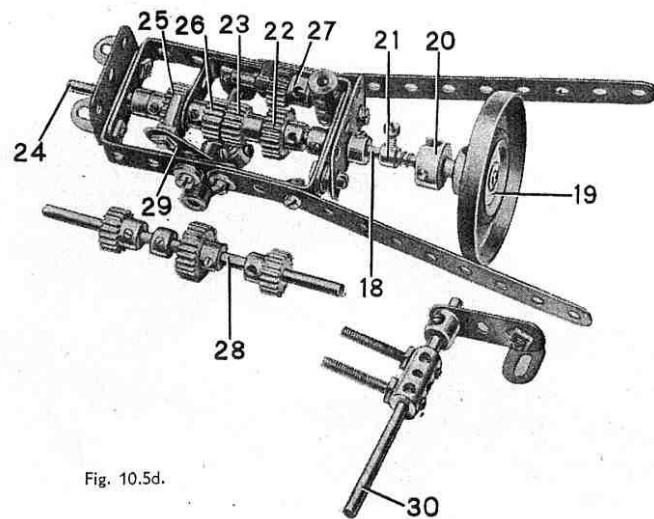


Fig. 10.5d.

are provided for attaching the unit to the engine. Two 1" Corner Brackets carry the gear-changing mechanism, and a 1×1 " Angle Bracket on the same side as the Coupling supports the driven shaft.

The shafts in the gear-box are arranged as follows. The driving shaft is a $3\frac{1}{2}$ " Rod 18, bearings for which are supplied by the front end of the gear-box and part of the bore of the $\frac{1}{2}$ " Pinion 26. The Rod carries the clutch plate 19 formed by a 1" Pulley fitted with a Rubber Ring. The boss of the Pulley is held in Socket Coupling 20 on the other side of the Wheel Flange. A Compression Spring is held between the latter and Aeroplane Collar 21. A $\frac{3}{4}$ " Pinion 22 and a $\frac{1}{2}$ " Pinion 23 are carried on the Rod inside the frame of the gear-box, and side play in the Rod is prevented by two Collars. Driven Shaft 24 carries $\frac{3}{4}$ " Pinion 25 and $\frac{1}{2}$ " Pinion 26. A $1\frac{1}{2}$ " Rod is held in the Coupling fastened to the side of the gearbox and carries a $\frac{1}{2}$ " Pinion 27 spaced from the Coupling by a Washer. The layshaft which is seen apart from the gear-box in Fig. 10.5d, is a $4\frac{1}{2}$ " Rod and it carries two $\frac{1}{2}$ " and one $\frac{3}{4}$ " Pinion and a Collar spaced in the positions shown. The Threaded Pin locked on Crank 29 engages between the Collar and the $\frac{3}{4}$ " Pinion. The Crank is fastened on a 2" Rod and the gear changing lever is a $1\frac{1}{2}$ " Rod held in a Handrail Coupling. The two $5\frac{1}{2}$ " Strips engage with the $\frac{3}{8}$ " Bolts holding the $2\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strips carrying Rod 16.

The gear-box has three forward speeds, ratios 1:1.7, 1:1, and 1.7:1 and reverse. Reverse is obtained through $\frac{3}{4}$ " Pinion 22, $\frac{1}{2}$ " Pinion 27, the $\frac{3}{4}$ " Pinion and the rear $\frac{1}{2}$ " Pinion on the layshaft and $\frac{3}{4}$ " Pinion 25 of the driven shaft. First gear is obtained through $\frac{1}{2}$ " Pinion 23, the $\frac{3}{4}$ " and $\frac{1}{2}$ " Pinions on the layshaft and $\frac{3}{4}$ " Pinion 25. Second gear is a straight through drive obtained by meshing the $\frac{3}{4}$ " Pinion of the layshaft with the $\frac{1}{2}$ " Pinions 23 and 26. Third gear is obtained by transmitting the drive through $\frac{3}{4}$ " Pinion 22, the front $\frac{1}{2}$ " Pinion and the $\frac{3}{4}$ " Pinion on the layshaft, to $\frac{1}{2}$ " Pinion 26.

The clutch operating pedal also is shown in Fig. 10.5d. It comprises a $3\frac{1}{2}$ " Rod 30 journalled in the $1\frac{1}{2}$ " Corner Brackets of the engine housing and a fork made from a Coupling and two 1" Screwed Rods. The fork engages in the narrow part of Socket Coupling 20

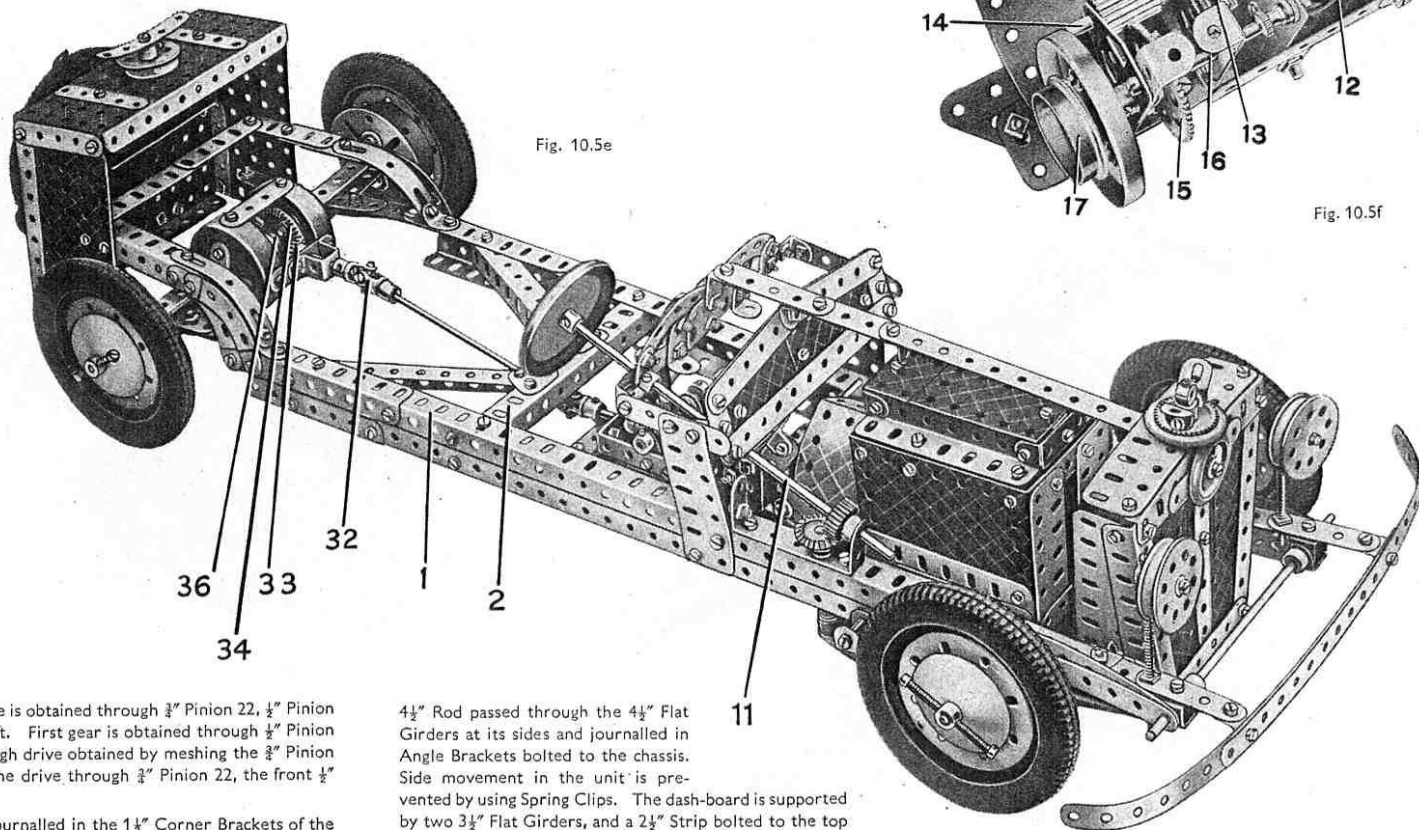


Fig. 10.5e

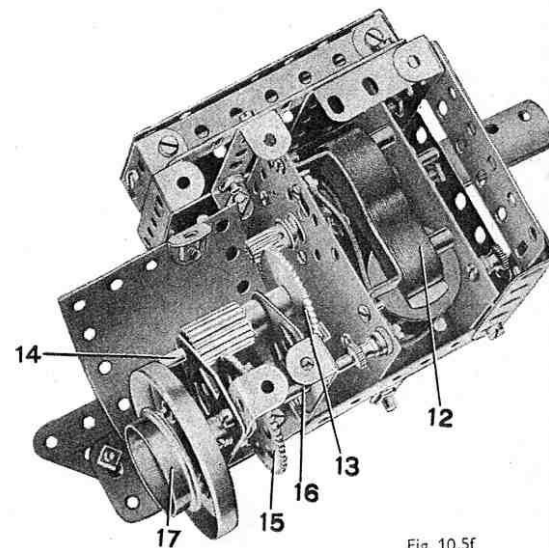


Fig. 10.5f

$4\frac{1}{2}$ " Rod passed through the $4\frac{1}{2}$ " Flat Girders at its sides and journalled in Angle Brackets bolted to the chassis. Side movement in the unit is prevented by using Spring Clips. The dash-board is supported by two $3\frac{1}{2}$ " Flat Girders, and a $2\frac{1}{2}$ " Strip bolted to the top of each supports a $5\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strip and a $5\frac{1}{2}$ "

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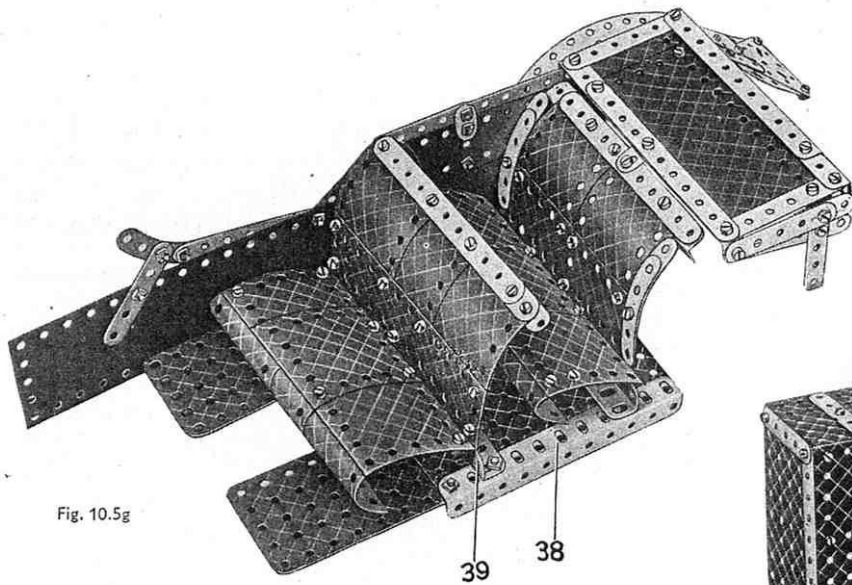


Fig. 10.5g

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Strip. The $5\frac{1}{2}$ " Strip carries the instrument board and the Double Angle Strip carries the dash-board. The radiator is connected to the dash-board by a compound strip made from a $2\frac{1}{2}$ " Strip, a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip and a $5\frac{1}{2}$ " Strip.

The steering column 11 is an 8" Rod that passes through the instrument board and is journaled in a $2\frac{1}{2}$ " \times 1" Double Angle Strip bolted to the chassis. The Rod carries a $\frac{3}{4}$ " Pinion that meshes with the $\frac{7}{8}$ " Bevel Gear on Rod 10.

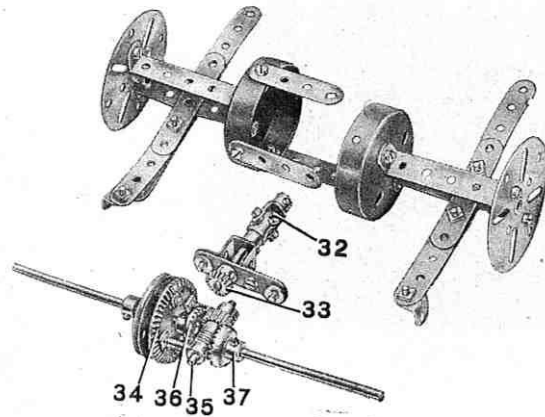


Fig. 10.5k

Dummy accelerator and brake pedals are fitted to the $2\frac{1}{2}$ " \times 1" Double Angle Strip. They are formed by $2\frac{1}{2}$ " Strips fitted with Angle Brackets at their top ends, and are bolted together at their lower ends but spaced apart by four Washers. The petrol tank is made from two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates, two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates and a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate, all bolted together in the manner shown in Fig. 10.5h, and edged with Strips. The spare wheels are carried on a 2" Rod locked in a Rod Socket bolted to the lower $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate. The tank is bolted to the rear end of the chassis, and the rear springs are attached to the sides of the tank by Angle Brackets.

The road wheels are now fitted. Boiler Ends are bolted to 3" Pulleys to represent brake drums, and the wheels are then fitted on the axles, the rear wheels being held firmly by their set screws while the front wheels are free to revolve. This completes the chassis.

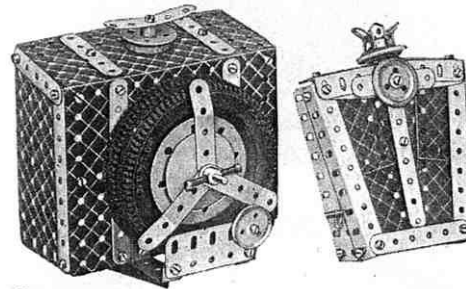


Fig. 10.5h

The next step in the construction is to build the bonnet and seat units. These are shown complete in Fig. 10.5m, and the seat unit with one side removed is shown in Fig. 10.5g. The sides of the bonnet are made from a $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate and a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate bolted to compound girders 40, each of the compound girders being made by overlapping two $7\frac{1}{2}$ " Angle Girders by 12 holes. The top is made from two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate, all clamped in place by a compound strip bolted along the centre of the top. In making the windscreen frame the Strips are used in duplicate, and the frame is attached to the bonnet by $1"$ \times $1"$ Angle Brackets.

The mudguards are $12\frac{1}{2}"$ Flat Girders bolted together at one end and at the other to a $1\frac{1}{2}"$ Corner Bracket. They are attached to the bonnet by $1"$ \times $\frac{1}{2}"$ Angle Brackets and $1"$ \times $1"$ Angle Brackets extended by $2\frac{1}{2}"$ Strips.

The rear seats are built on a framework consisting of two $5\frac{1}{2}"$ Angle Girders 38 joined by compound girder 39, which is made from a $5\frac{1}{2}"$ and a $1\frac{1}{2}"$ Angle Girder, and another compound girder under the rear seat. The last mentioned girder comprises a $5\frac{1}{2}"$ and a $2\frac{1}{2}"$ Angle Girder. To the framework are bolted two $4\frac{1}{2}"$ \times $2\frac{1}{2}"$, one $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ and one $5\frac{1}{2}"$ \times $3\frac{1}{2}"$ Flat Plate. The back of the front seat is made from three $1\frac{1}{8}"$ radius Curved Plates and two $5\frac{1}{2}"$ \times $1\frac{1}{2}"$ Flexible Plates, and is bolted to a $1"$ Triangular Plate fastened to compound girder 39. The back of the rear seat is made from two $1\frac{1}{8}"$ radius Curved Plates and a $5\frac{1}{2}"$ \times $1\frac{1}{2}"$ Flexible Plate. A $5\frac{1}{2}"$ Strip and a compound girder, made from a $5\frac{1}{2}"$ and a $1\frac{1}{2}"$ Angle Girder, are bolted to the upper edge of the back, and $2\frac{1}{2}"$ Strips overlapped four holes are bolted to the sides. The seats themselves are identical in construction, the front seat being attached to the $5\frac{1}{2}"$ \times $1\frac{1}{2}"$ Flexible Plates and the rear seat to the compound angle girder.

The sides of the body consist of a $12\frac{1}{2}"$ \times $2\frac{1}{2}"$ Strip Plate, a $5\frac{1}{2}"$ \times $1\frac{1}{2}"$ and a $2\frac{1}{2}"$ \times $1\frac{1}{2}"$ Flexible Plate, and a Semi-Circular Plate edged round with Strips of various lengths. At the rear two $2\frac{1}{2}"$ Angle Girders are joined by a $5\frac{1}{2}"$ Angle Girder and are bolted to the $5\frac{1}{2}"$ \times $1\frac{1}{2}"$ Flexible Plates of the sides.

The folded hood is next built up and bolted in the position shown, and the body is then ready to receive the mudguards and running boards. They are identical in construction and each consists of a $9\frac{1}{2}"$ Flat Girder extended by a $7\frac{1}{2}"$ Flat Girder. They are curved to shape and a $9\frac{1}{2}"$ Strip extended by a $7\frac{1}{2}"$ Strip is attached by Flat Brackets to one side. The mudguard is extended to the rear by $5\frac{1}{2}"$ Strips, bolted to a $2\frac{1}{2}"$ Triangular Plate. The running boards are bolted to a $5\frac{1}{2}"$ Angle Girder that, in turn, is bolted to the side of the seat unit. The car is completed by placing the body units in position over the chassis, the seat unit being fitted first.

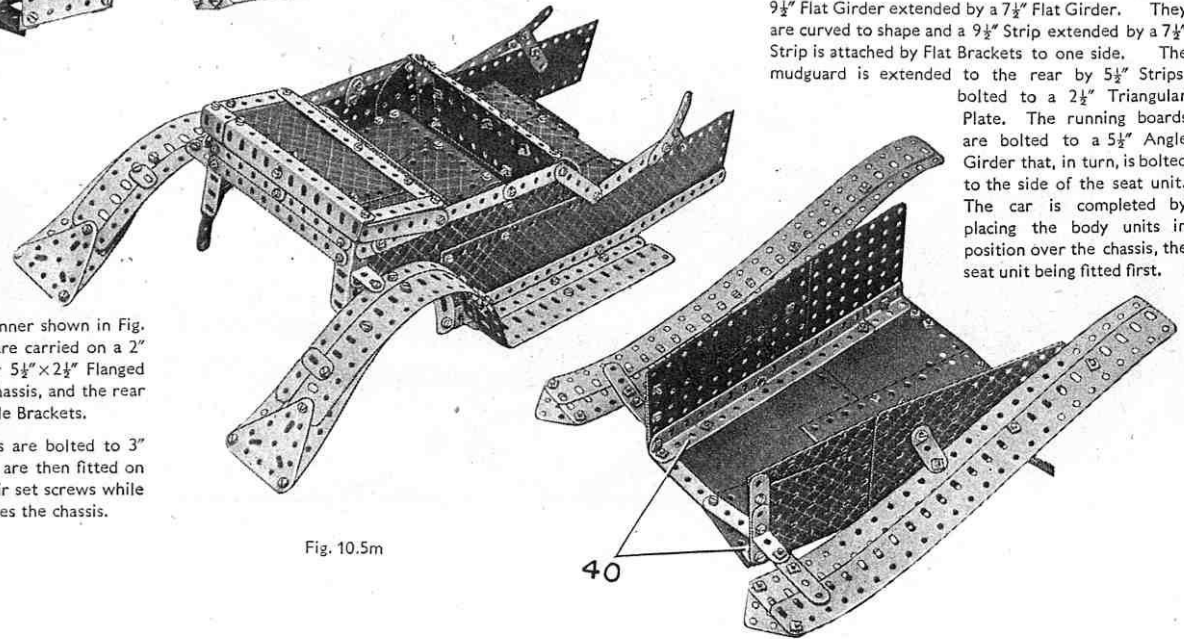
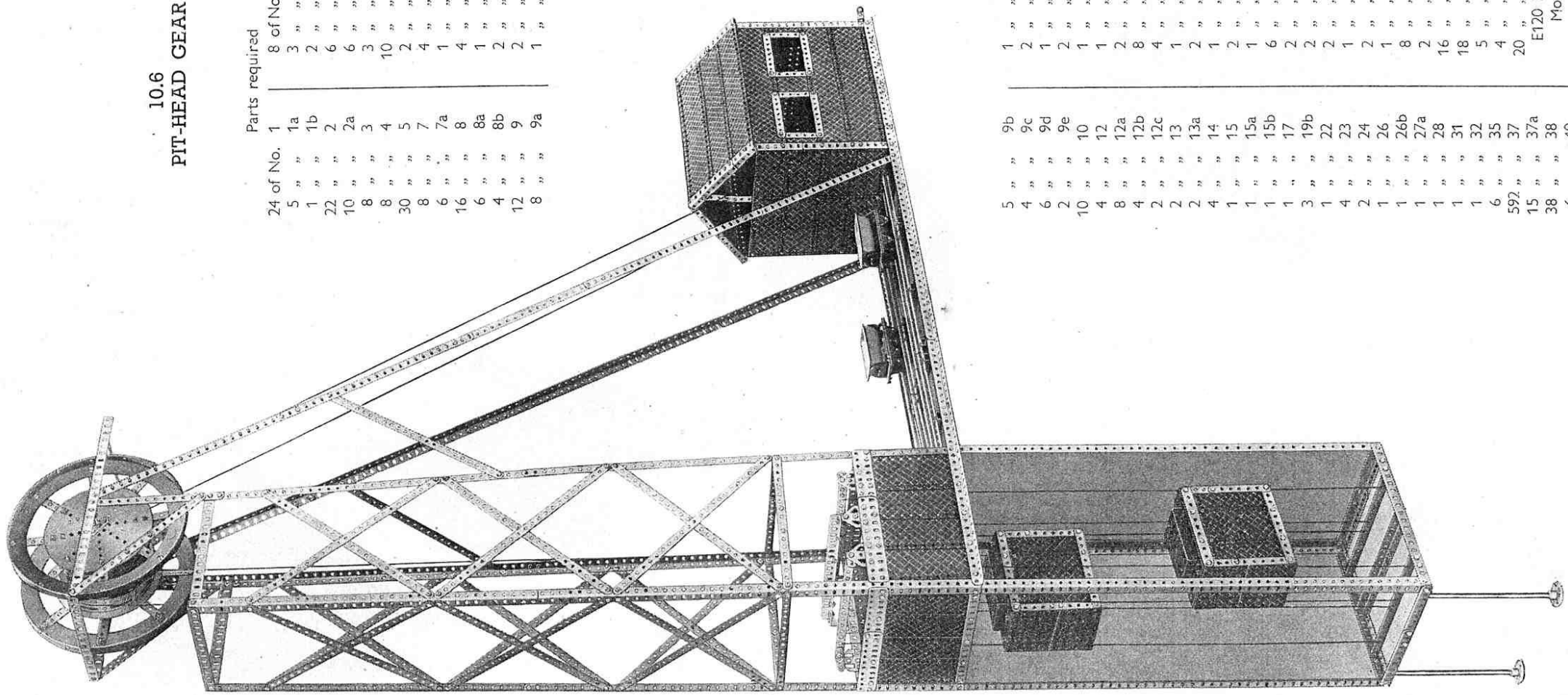


Fig. 10.5m

10.6
PIT-HEAD GEAR

Parts required	
24 of No. 1	8 of No. 48b
5 " 1a	3 " 48c
1 " 1b	2 " 52
22 " 2	6 " 52a
10 " 2a	6 " 53
8 " 3	3 " 53a
8 " 4	10 " 59
30 " 5	2 " 62
8 " 7	4 " 62b
6 " 7a	1 " 63
16 " 8	4 " 70
6 " 8a	1 " 72
4 " 8b	2 " 76
12 " 9	2 " 94
8 " 9a	1 " 95



5 " 9b	1 " 96
4 " 9c	2 " 103
6 " 9d	1 " 103a
2 " 9e	2 " 103c
10 " 10	1 " 103e
4 " 12	1 " 103k
8 " 12a	2 " 109
4 " 12b	8 " 111
2 " 12c	4 " 111a
2 " 13	1 " 111c
2 " 13a	2 " 114
4 " 14	1 " 115
1 " 15	2 " 118
1 " 15a	1 " 126
1 " 15b	6 " 126a
1 " 17	2 " 136
3 " 19b	2 " 143
1 " 22	2 " 146
4 " 23	1 " 162b
2 " 24	2 " 167b
1 " 26	1 " 186
1 " 26b	8 " 189
1 " 27a	2 " 190
1 " 28	16 " 191
1 " 31	18 " 192
1 " 32	5 " 195
6 " 35	4 " 196
592 " 37	20 " 197
15 " 37a	E120 Electric Motor
38 " 38	
6 " 40	
2 " 48	

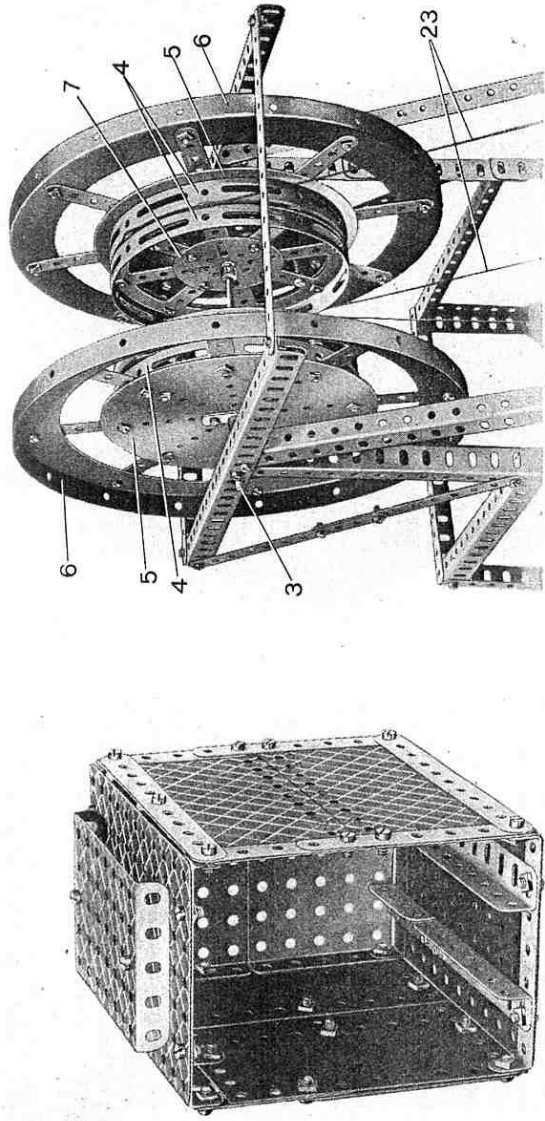


Fig. 10.6a

Fig. 10.6b

The pit shaft is constructed by joining four $24\frac{1}{2}$ " Angle Girders 1 by compound strips, Flat Girders and Angle Girders as shown in Fig. 10.6c. The Angle Girders 1 are extended downwards by four more $24\frac{1}{2}$ " Angle Girders, the lower ends of which are connected by two $9\frac{1}{2}$ " Angle Girders, and two $9\frac{1}{2}$ " compound girders each of which comprises two $5\frac{1}{2}$ " Angle Girders overlapped three holes. Two Double Arm Cranks are bolted to one of the $9\frac{1}{2}$ " compound girders and in their bosses are locked two $11\frac{1}{2}$ " Rods. Each of the Rods carries at its lower end a Bush Wheel, and these rest upon the ground and serve to support the weight of the shaft. The $24\frac{1}{2}$ " Angle Girders 1 are also extended upwards by four $18\frac{1}{2}$ " Angle Girders, the ends of which can be seen in Fig. 10.6b, joined by $7\frac{1}{2}$ " Angle Girders. Two $7\frac{1}{2}$ " Angle Girders are bolted also to two of the $18\frac{1}{2}$ " Angle Girders, overlapping them two holes, and across their upper ends are fastened two $12\frac{1}{2}$ " Angle Girders. The last mentioned Angle Girders form bearings for the $8\frac{1}{2}$ " Rod 3 that carries the two winding wheels 6 at the head of the pit shaft, and their ends are joined by a $7\frac{1}{2}$ " Strip and a $7\frac{1}{2}$ " compound girder built up by overlapping a $5\frac{1}{2}$ " and a $3\frac{1}{2}$ " Angle Girder three holes.

The roadway leading from the engine house to the shaft is constructed by bolting two $12\frac{1}{2}$ " Angle Girder across opposite sides of the shaft as shown in Fig. 10.6c. Each of the $12\frac{1}{2}$ " Angle Girders is then extended by one $18\frac{1}{2}$ " and two $12\frac{1}{2}$ " Angle Girders, the free ends of the $46\frac{1}{2}$ " compound girders thus formed being joined by a $9\frac{1}{2}$ " Angle Girder. The floor of the engine house consists of two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ ", four $5\frac{1}{2}$ " \times $2\frac{1}{2}$ ", two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " and one $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate. The roadway is filled in by eight $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, together with one $5\frac{1}{2}$ " \times $2\frac{1}{2}$ ", seven $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " and four $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates. The two $5\frac{1}{2}$ " Angle Girders in which Rod 3 is journaled are braced from the sides of the roadway by two $5\frac{1}{2}$ " compound girders each comprising five $12\frac{1}{2}$ " Angle Girders.

Each of the pithead winding wheels consists of a Ring Frame 6, in the centre of which a $6\frac{1}{2}$ " Circular Plate 5 is fastened by eight $2\frac{1}{2}$ " Strips. A Circular Girder and a Hub Disc are next bolted together to form the unit 4, which is fastened to the Circular Plate 5 by $\frac{3}{4}$ " Bolts. The Hub Disc and Circular Girder are spaced by three Washers on each Bolt, so that a groove is formed for the winding Cord 23. The pithead wheels are fastened on the $8\frac{1}{2}$ " Rod 3 by Face Plates 7, which are bolted to the centres of the Hub Discs.

One of the cages is shown separately in Fig. 10.6a. It is constructed by joining the corners of two compound plates by $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Double Angle Strips, one of the plates comprising two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates and the other three $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates overlapped two holes along their sides.

Two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " Flat Plates are bolted between pairs of the Double Angle Strips to form the top and bottom of the cage. The back of the cage is filled in by two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates bolted in position by their flanges. Rails are bolted to the floor of the cage to receive the coal trucks. In one cage each of the rails consists of a $3\frac{1}{2}$ " and a $2\frac{1}{2}$ " Angle Girder, while in the other cage each rail is formed by two $2\frac{1}{2}$ " Angle Girders. In each case the Angle Girders are bolted in position $2\frac{1}{2}$ " apart. A $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate is fastened by $\frac{3}{4}$ " Bolts to the top of the cage to receive the operating Cord.

The arrangement of the guide Cords 2 can be seen in Fig. 10.6c. Each is formed by a double Cord and is tied at the upper end to a $9\frac{1}{2}$ " Strip, which is secured by Trunnions and $1\frac{1}{2}$ " \times $1\frac{1}{2}$ " Angle Brackets between the sides of the pit shaft. At their lower ends, the Cords 2 are tied to two more $9\frac{1}{2}$ " Strips that also are fastened by Angle Brackets between the side of the shaft (see main illustration).

The operating mechanism is commenced by bolting two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates 8 to the floor of the engine house by their longer flanges, the Plates being nine holes apart. The rear flanges of the Plates are joined by a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate, and their upper flanges by two $4\frac{1}{2}$ " Strips. An El20 Motor 9 is bolted to the two $4\frac{1}{2}$ " Strips, in the position shown in Fig. 10.6e.

A Worm 10 on the driving shaft of the Motor meshes with a $1\frac{1}{2}$ " Gear 11, on a $4\frac{1}{2}$ " Rod 12 journaled in the centre holes of two $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips bolted to a sideplate of the Motor. At its end the Rod 12 carries a $1\frac{1}{2}$ " Sprocket Wheel 13, which is connected by Sprocket Chain to $2\frac{1}{2}$ " Sprocket Wheel 14 on the $4\frac{1}{2}$ " Rod 15. The Rod 15 is journaled in the $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate joining the rear flanges of the Flanged Plates 8 and in a $4\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip bolted between the Plates, and it carries at its forward end a $1\frac{1}{2}$ " Contrate Wheel, which can mesh either with a $\frac{1}{2}$ " \times $\frac{1}{4}$ " or a $\frac{1}{2}$ " \times $\frac{3}{4}$ " Pinion on the sliding $6\frac{1}{2}$ " shaft 16. The position of the sliding shaft is governed by a handle 22 (Fig. 10.6d). This handle consists of a $2\frac{1}{2}$ " Strip, through the end hole of which is secured a

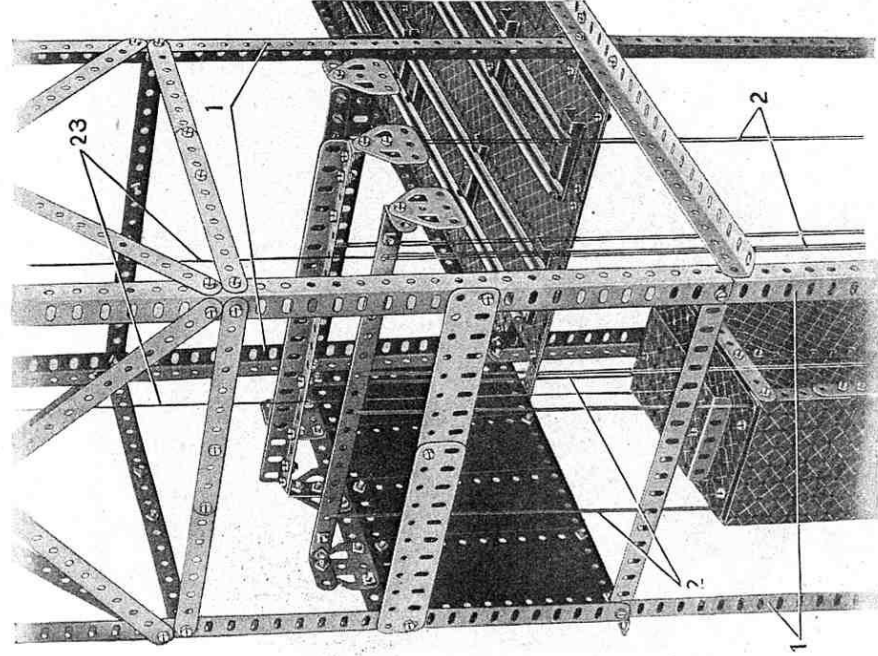


Fig. 10.6

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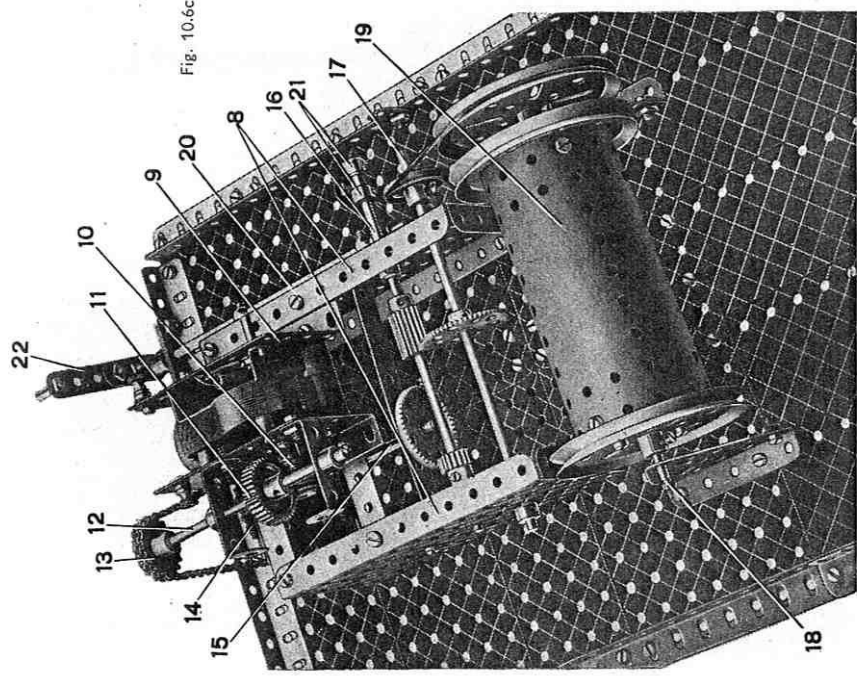


Fig. 10.6c

Threaded Pin, the Strip being fastened by a Crank to a $6\frac{1}{2}$ " Rod 20. The Rod 20 is journaled in the Angle Girder at the rear of the engine-house and in two Handrail Supports fastened to the engine-house floor, and at its end it carries a Crank. The head of a $\frac{3}{8}$ " Bolt lock-nutted through the end hole of the Crank engages between two Collars 21 on the sliding shaft 16, so that any movement of the handle 21 is transferred to the shaft. In order to prevent the shaft sliding too far and thus throwing both Gears out of mesh with the Contrate, two Collars are fixed to it between the Flanged Plates 8.

The two Pinions on the sliding shaft 16 are adjusted so that the wider Pinion is continually in mesh with a 57-teeth Gear on a $6\frac{1}{2}$ " Rod 17, which also is journaled in the Flanged Plates 8. A 1" Pulley on the end of the Rod 17 is connected by a Driving Band to a 3" Pulley on the $6\frac{1}{2}$ " Rod 18. This latter Rod is journaled in the upper corner holes of two $2\frac{1}{2}$ " Triangular Plates fastened to the floor of the engine-house by $2\frac{1}{4}$ " Angle Girders, and between these bearings it carries two more 3" Pulleys. A Boiler 19 is secured by Angle Brackets between the latter 3" Pulleys to form the winding drum for the operating Cord.

The walls of the engine-house are built by bolting four $9\frac{1}{2}$ " girders, each comprising two $5\frac{1}{2}$ " Angle Girders overlapped three holes, vertically to the compound girders forming the edges of the roadway, each pair being $12\frac{1}{2}$ " apart. The side walls are then filled in by three $12\frac{1}{2}$ " x $2\frac{1}{4}$ " Strip Plates, one $5\frac{1}{2}$ " x $2\frac{1}{4}$ " and two $5\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plates space being left for the windows. The front of the engine-house is filled in by eight $5\frac{1}{2}$ " x $2\frac{1}{4}$ " Flexible Plates, and the rear by four $9\frac{1}{2}$ " x $2\frac{1}{4}$ " Strip Plates. A 5" Rod journaled, in two $1\frac{1}{2}$ " x $1\frac{1}{2}$ " Angle Brackets bolted to the front of the engine-house, and an $11\frac{1}{2}$ " Rod journaled in the sides of the engine-house, each carry two $\frac{1}{2}$ " Pulleys that form guides for the operating Cord 23 (Fig. 10.6d). Each half of the roof is fastened to the sides of the engine-house by Oblique Angle Brackets and $5\frac{1}{2}$ " Strips, and to it the other half of the roof is secured by Hinges, thus forming a flap that provides easy access to the machinery.

To arrange the winding Cord 23, one of the cages should be supported at the top of the shaft while the operation is carried out. The other cage should rest on the lower end of the shaft. This arrangement ensures that while one cage descends the other ascends.

The operating Cord 23 is first anchored by a Washer through the centre hole of the $3\frac{1}{2}$ " x $2\frac{1}{4}$ " Flanged Plate secured to the top of one of the cages. It is then taken over one of the winding wheels 4, around two of the $\frac{1}{2}$ " guide Pulleys mentioned above (Fig. 10.6d) and wound three times around the Boiler 19. The Cord is next led under the two remaining $\frac{1}{2}$ " guide Pulleys, over the second winding wheel 4, and lastly is fastened by a Washer to the $3\frac{1}{2}$ " x $2\frac{1}{4}$ " Flanged Plate on the top of the second cage.

The appearance of the model can be considerably enhanced by bolting a double track of rails to the roadway leading from the engine-house to the shaft, and placing on them Hornby trucks to represent the actual "tubs" used for carrying the coal to the surface. In the illustration Hornby Side Tipping Wagons are used for this purpose. A final touch of realism can be added by filling the sides of the shaft by cardboard or stiff paper, as shown in the main illustration, and fitting the cages themselves with electric light bulbs.

The completed model is a close reproduction of the pit-head gear to be seen at collieries. In most up-to-date mines the cages are raised and lowered by powerful electric winding machinery, but steam winding engines are still in use at many collieries. The great winding drums operate the cages at very high speeds. For example, at one well-known mine in Yorkshire the cages are raised from a depth of 2,850 feet to the surface, in about 40 seconds.

Usually the winding drums are tapered in shape and the winding rope starts at the smaller end of the drum. With this arrangement the cages reach their maximum speed gradually, soon after starting, and slow down again just before they reach the bottom of the shaft. One cage is raised while the other is lowered, and by this means the strain on the winding engine is reduced and less power is required to drive it.

The cages are fitted with safety devices to prevent the cage falling down the shaft in the event of the winding rope breaking. This device consists of steel grabs, which are mounted on the top of the cage and held clear of the shaft by the tension of the winding rope. If the rope breaks the tension is released and powerful springs automatically come into action and force the grabs outward so that they grip the sides of the shaft.

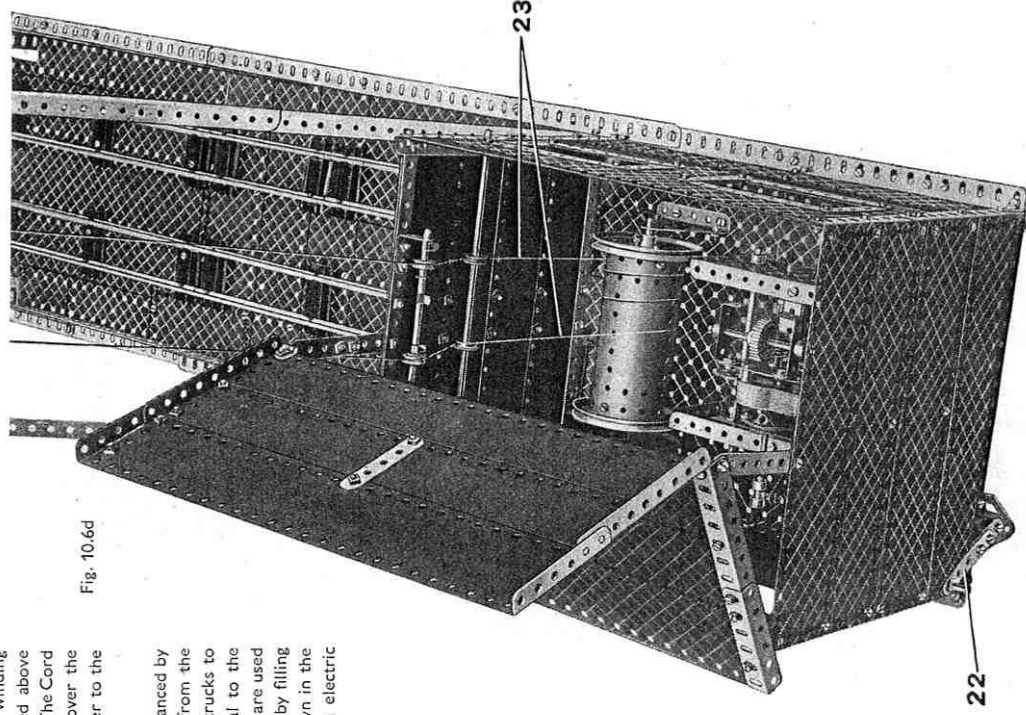


Fig. 10.6d

Parts required

20 of No. 1	3 of No. 23	1 of No. 80a	1 of No. 160	2 of No. 193
2 " " 1b	1 " " 23a	1 " " 80c	2 " " 161	3 " " 194
25 " " 2	1 " " 26	2 " " 81	3 " " 162b	4 " " 195
5 " " 2a	4 " " 35	2 " " 89a	1 " " 164	3 " " 196
11 " " 3	504 " " 37	4 " " 89b	2 " " 165	20 " " 197
5 " " 4	18 " " 37a	8 " " 90a	1 " " 171	2 " " 212
69 " " 5	55 " " 38	2 " " 103	8 " " 188	1 " " 214
3 " " 6	6 " " 40	2 " " 103a	9 " " 189	8 " " 215
3 " " 6a	3 " " 45	2 " " 103b	3 " " 190	
6 " " 7	2 " " 47a	2 " " 103c	11 " " 191	
6 " " 7a	4 " " 48	2 " " 103d	11 " " 192	
11 " " 8	8 " " 48a	1 " " 103e		
4 " " 8b	2 " " 48b	1 " " 103f		
9 " " 9	2 " " 48d	2 " " 103g		
8 " " 9a	2 " " 51	2 " " 103h		
4 " " 9b	3 " " 52	2 " " 103k		
2 " " 9c	6 " " 52a	14 " " 111		
3 " " 9d	5 " " 53	13 " " 111c		
2 " " 9e	3 " " 53a	2 " " 116		
4 " " 9f	1 " " 54a	1 " " 116a		
14 " " 10	14 " " 59	3 " " 125		
7 " " 11	2 " " 62	3 " " 136		
17 " " 12	3 " " 62b			
2 " " 12a	8 " " 63			
7 " " 12b	2 " " 64			
3 " " 12c	4 " " 70			
1 " " 13a	2 " " 72			
3 " " 14	1 " " 77			
1 " " 15				
1 " " 15a				
2 " " 15b				
6 " " 16a				
1 " " 16b				
5 " " 17				
1 " " 18a				
2 " " 20				
3 " " 20b				

10.7 GIANT LINER

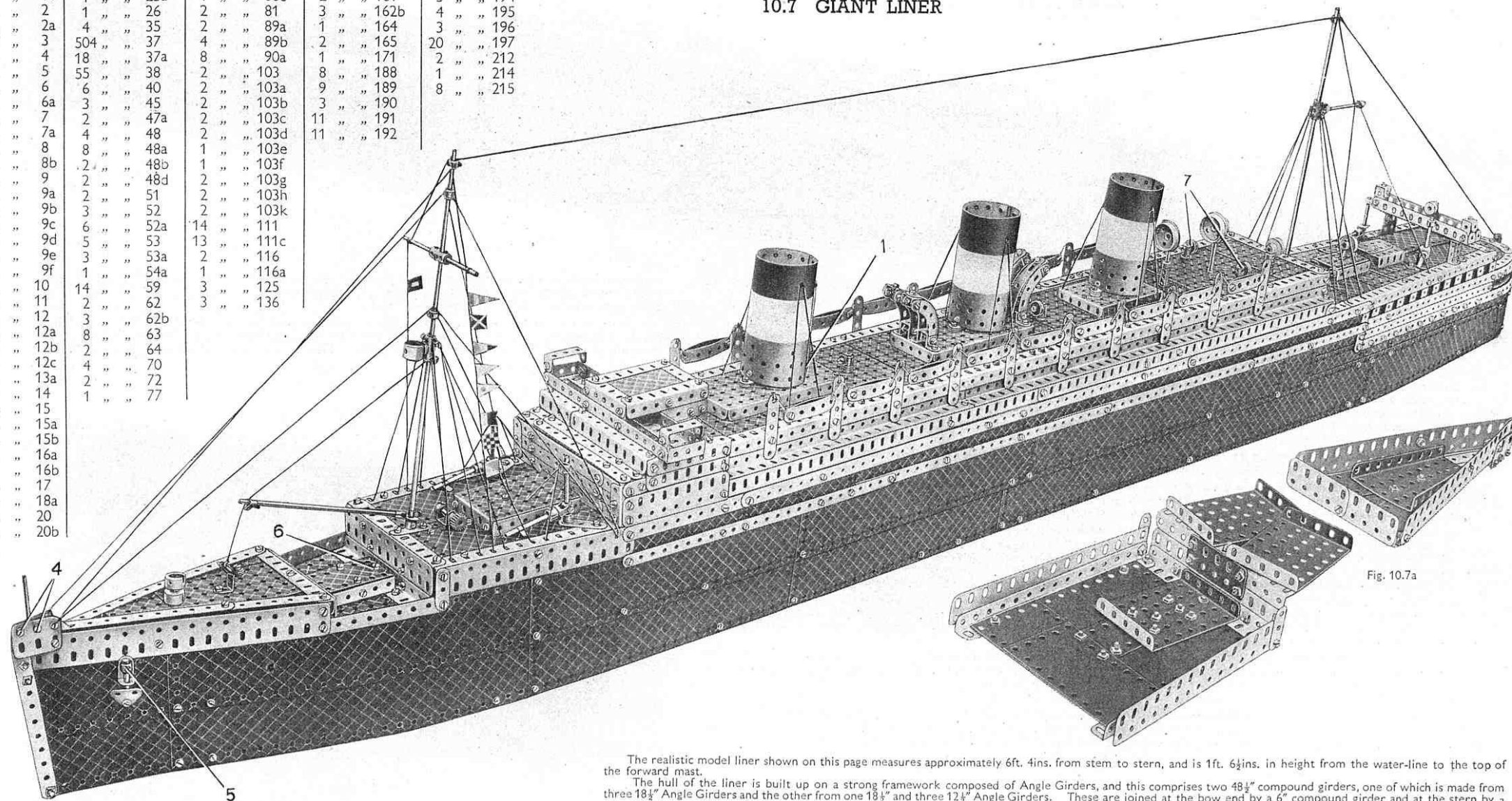


Fig. 10.7a

The realistic model liner shown on this page measures approximately 6ft. 4ins. from stem to stern, and is 1ft. 6½ins. in height from the water-line to the top of the forward mast.

The hull of the liner is built up on a strong framework composed of Angle Girders, and this comprises two 48½" compound girders, one of which is made from three 18½" Angle Girders and the other from one 18½" and three 12½" Angle Girders. These are joined at the bow end by a 6" compound girder and at the stern by a

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5½" Angle Girder. This framework is extended to the bows on each side by a 12½" and a 5½" Flat Girder, which overlap each other by three holes and the framework by five holes. A 12½" Angle Girder bolted to each of the compound girders extends the framework to the stern, where the 12½" Angle Girders are joined by a 3" Angle Girder.

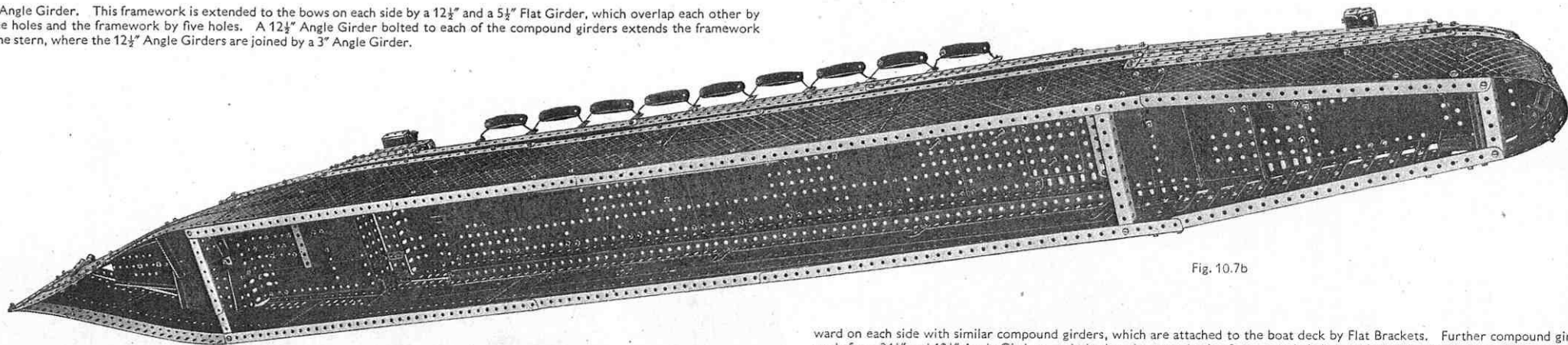


Fig. 10.7b

From the bows to the aft funnel the sides of the hull are identical in construction and they comprise two 5½" × 2½" Strip Plates and eight 12½" × 2½" Strip Plates. The lower row of Strip Plates is extended to the stern by two 12½" × 2½" Strip Plates and a 5½" × 2½" Flexible Plate, which overlap the 12" × 2½" Strip Plates by five holes. The upper row of Strip Plates on the side shown in the general view is extended by a 5½" × 2½" Flexible Plate, a 2½" × 2½" Strip Plate, and 4½" × 2½", 2½" × 1½", 5½" × 2½" and 5½" × 1½" Flexible Plates. The three last-mentioned Plates can be seen clearly in Fig. 10.7c. The rear side of the hull, which cannot be seen in the general view, is extended to the stern by two 4½" × 2½" Flexible Plates, 2½" × 2½" and 3½" × 2½" Strip Plates, and 5½" × 2½" and 5½" × 1½" Flexible Plates, arranged in that order.

The upper edges of the hull are extended by a third row of Plates to form the main cabin deck. The rear side is filled in by two 5½" × 1½", one 4½" × 2½" and one 5½" × 2½" Flexible Plate, two 9½" × 2½" Strip Plates and one 2½" × 1½" Flexible Plate.

The side of the hull shown in the general view of the model is completed with three 5½" × 1½", one 4½" × 2½" and a 5½" × 2½" Flexible Plate, one 9½" × 2½" Strip Plate and two 4½" × 2½" Flexible Plates. These are bolted to the side together with a compound Strip made from four 12½" Strips, and the sides are reinforced with 5½" Strips bolted vertically.

The hull is now ready to receive the decks. The forepeak, which is shown in Fig. 10.7a, is edged round with 9½" Flat Girders bolted to the sides of the hull and to the 5½" Strips that form the stem. Two 1½" Flat Girders are bolted one on each side of the bows by the 3" Bolts 4, and a 2" Rod is clamped between them. A 4½" Angle Girder carrying a 4½" compound flat girder is attached by Angle Brackets to the sides, and 3½" Strips extended by 5½" Strips are bolted to the Angle Girder. The deck is formed by a 4½" × 2½" Flat Plate extended four holes by a Flanged Sector Plate, the latter clamping two 2½" × 1½" Flexible Plates in position.

The fore-deck in front of the bridge, also shown in Fig. 10.7a, is made from two 7½" Angle Girders joined at one end by a 5½" Angle Girder, and is filled in with four 4½" × 2½" and a 2½" × 1½" Flexible Plate and a 3½" × 2½" Flanged Plate. A hatch cover formed by a 3½" × 2½" Flanged Plate fitted with 3½" × ½" Double Angle Strips between its flanges, is bolted to the deck. When the sides have been edged round with two 7½" and a 5½" Flat Girder, the unit can be bolted to the hull.

The well-deck between the fore-castle and fore-deck comprises two 3½" × 2½" Flanged Plates, bolted to a 5½" Angle Girder. The well-deck is fitted with a hatch cover made up of two 2½" × ½" Double Angle Strips and a 2½" × 1½" Flexible Plate, the complete unit being fixed in place by the ½" Bolt 6. The well-deck is held in place by attaching the 5½" Angle Girder to the 5½" Flat Girder of the fore-deck by a 2½" Flat Girder as shown.

The main superstructure and boat deck are commenced by building a framework consisting of two compound girders each made by overlapping a 24½" and a 12½" Angle Girder by five holes, and joining them at the stern by a 5½" Angle Girder. This frame is then filled in with six 5½" × 3½", four 5½" × 2½", and two 4½" × 2½" Flat Plates. This structure forms the boat deck and it is extended down-

ward on each side with similar compound girders, which are attached to the boat deck by Flat Brackets. Further compound girders made from 24½" and 18½" Angle Girders are bolted to the second pair of compound girders, and are joined at each end by a compound girder made from 5½" Angle Girders overlapped nine holes.

The bridge and forward end of the superstructure (Fig. 10.7f) is next built up. This comprises two 7½" Angle Girders bolted to two 5½" × 1½" Flexible Plates, the same Bolts carrying also two 3½" Angle Girders. The last-mentioned are joined at the front by a compound girder made from a 4½" and a 2½" Angle Girder. A 3½" Flat Girder is bolted to the 3½" Angle Girder at each side, and two

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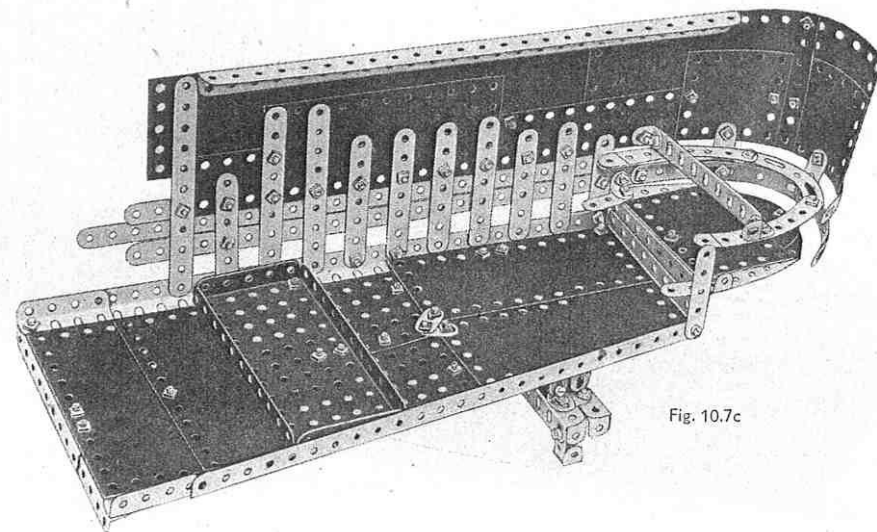


Fig. 10.7c

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$2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates form the deck behind the bridge. To the aft ends of the $3\frac{1}{2}$ " Angle Girders two 3 " \times $1\frac{1}{2}$ " Double Angle Strips are bolted as shown. A $4\frac{1}{2}$ " Flat Girder is attached to each $3\frac{1}{2}$ " Flat Girder at the sides of the bridge by a $3\frac{1}{2}$ " Strip, and the other ends of the $4\frac{1}{2}$ " Flat Girders carry a $1\frac{1}{2}$ " Angle Girder that is attached to the first Flat Girder by a 2 " Strip. The fore part of this assembly is completed by bolting five compound strips in position, the strips being made from $5\frac{1}{2}$ " Strips overlapped nine holes. The chart house roof is made from a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate edged round with two $3\frac{1}{2}$ " and two $2\frac{1}{2}$ " Angle Girders. The sides are 2 " Flat Girders, and the back consists of two $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips. The chart house is attached to the front of the bridge by Flat Brackets, and to the bridge deck by $1\frac{1}{2}$ " Angle Girders.

The three funnels are mounted on Flanged Plates, and are formed by Boilers without Ends. The Boilers are opened out slightly and their edges are clamped between Handrail Supports and Washers 2 (Fig. 10.7d). Each funnel is raked by placing four Washers 3 on the shank of the Bolt that holds the funnel to the Flanged Plate. The 4 " Rods 1 forming the steam exhaust pipes are held to the funnels by Handrail Supports. The lower ends of the Rods pass through holes in the Flanged Plates and are held in place by Spring Clips. A realistic appearance can be given to the finished model by pasting bands of coloured paper around the funnels to represent the colours of a well-known shipping company. The Flanged Plate on which the centre funnel is mounted carries four ventilators, each of which is made by bolting two $2\frac{1}{2}$ " small radius Curved Strips and a Formed Slotted Strip to a Double Bracket and a Double Bent Strip. Boat davits are made by bolting $10\text{-}2\frac{1}{2}$ " Strips to each side of the boat deck, and the boats themselves consist of two $2\frac{1}{2}$ " Strips curved slightly and bolted together at one end only. The bridge is attached to the fore end of the superstructure by bolting the ends of the side Flat Girders to the ends of the outer compound Angle Girders of the superstructure.

The superstructure unit complete with funnels and bridge can now be bolted to the hull. The bridge is attached by four $3\frac{1}{2}$ " Strips, and the upper deck by a series of $2\frac{1}{2}$ " Strips.

The rounded cruiser type stern of the ship consists of $1\frac{1}{2}$ " radius Curved Plates. The lower Curved Plate is not bolted in place but is clamped by a Nut, Bolt and Washer in such a manner that a sloping stern is obtained. The arrangement can be seen in Figs. 10.7c and 10.7e. The sides of the upper part of the aft end of the ship are formed by $12\frac{1}{2}$ " Strips, the upper and lower Strips being extended towards the stern by $2\frac{1}{2}$ " Strips and Formed Slotted Strips. Inside the hull a 3 " Curved Strip is bolted to two 4 " Curved Strips, which, in turn, are fastened to a $4\frac{1}{2}$ " Angle Girder attached to the inside of the hull by Angle Brackets (see Fig. 10.7c).

The aft deck is laid on a framework consisting of two compound girders, comprising a $12\frac{1}{2}$ " and a 2 " Angle Girder, which are joined at the stern by a $4\frac{1}{2}$ " Angle Girder, and at the forward end by a $6\frac{1}{2}$ " compound girder that serves also to attach the deck to the superstructure. The deck is filled in with four $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, two $2\frac{1}{2}$ "

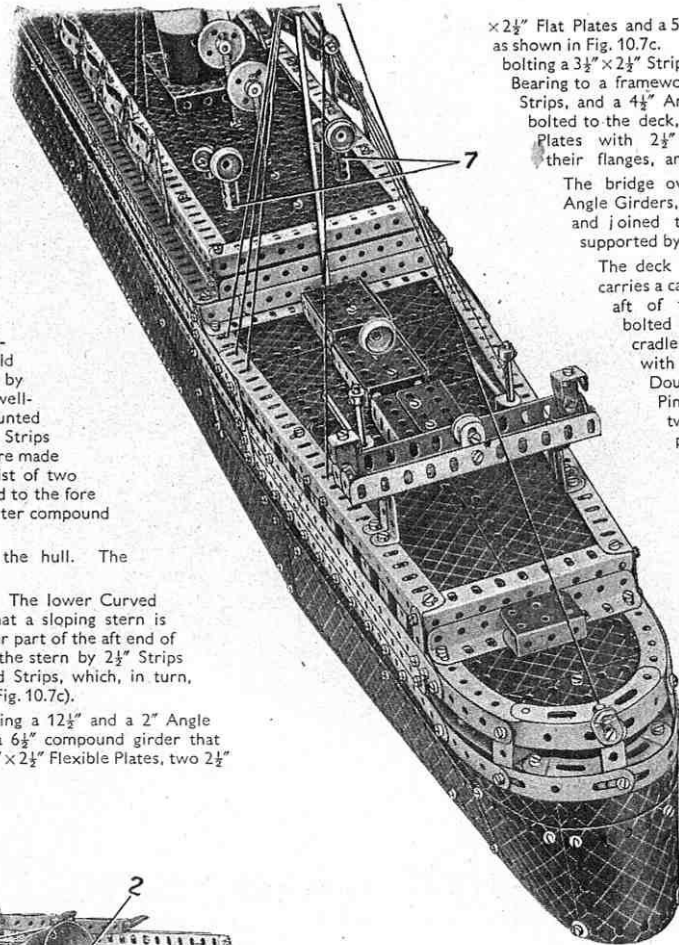


Fig. 10.7e

$\times 2\frac{1}{2}$ " Flat Plates and a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate, all of which are bolted as shown in Fig. 10.7c. At the extreme stern the deck is made by bolting a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate, a Semi-Circular Plate and a Channel Bearing to a framework consisting of one 3 " and two 4 " Curved Strips, and a $4\frac{1}{2}$ " Angle Girder. Three dummy hatch covers are bolted to the deck, two of them consisting of $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged Plates with $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips bolted between their flanges, and the third of two Girder Brackets.

The bridge over the aft deck is made from two $5\frac{1}{2}$ " Angle Girders, bolted to two $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips and joined together by Flat Brackets. The bridge is supported by four 1 " \times $\frac{1}{2}$ " Angle Brackets.

The deck fittings may now be added. The forepeak carries a capstan represented by a Socket Coupling, and aft of the latter, two Obtuse Angle Brackets are bolted to a Reversed Angle Bracket to provide a cradle for the derrick boom. The fore-deck is fitted with a winch consisting of a 1 " Rod in the arms of a Double Bracket and fitted at one end with a $\frac{1}{2}$ " Pinion and at the other end with a Collar. The two port and starboard derricks in the fore part of the ship each consist of a $2\frac{1}{2}$ " Rod held in the boss of a Crank and fitted with a Swivel Bearing that carries a 2 " Rod. The stays are Cord tied to the deck and to a Collar on the upper end of the $2\frac{1}{2}$ " Rod.

The small ventilators between the funnels are made by placing four Washers and a Threaded Boss on a $\frac{3}{4}$ " Bolt, locking them in place with a Nut.

The vent on the forward ventilator is a Bolt carrying three Washers, and the rear vent is a $\frac{1}{2}$ " loose Pulley also mounted on a Bolt. The large ventilators are made from $3\frac{1}{2}$ " and 3 " Screwed Rods, on one of which is screwed a Coupling and a Collar to increase its diameter. Each of these ventilators is fitted with a cowl consisting of a $1\frac{1}{2}$ " Flanged Wheel held in place by its set-screw. The vents 7 shown in the general view of the model, are Couplings mounted on Bolts and fitted with $\frac{1}{2}$ " loose Pulleys. Two 2 " Screwed Rods carrying $\frac{3}{4}$ " Flanged Wheels are used for the ventilators 7 (Fig. 10.7e). On the aft deck two derricks are carried. The post of each of these is a $2\frac{1}{2}$ " Rod held in a Double Arm Crank, and the jib also is a $2\frac{1}{2}$ " Rod, which is held in the boss of a large Fork Piece slipped over the post.

The fore mast consists of two $6\frac{1}{2}$ " Rods joined together by a Coupling, and is stepped in a Double Arm Crank bolted to the deck. The upper Rod carries a second Coupling, in the longitudinal bore of which two 2 " Rods are fixed to form the cross-tree. Three Collars also are mounted on the Rod, one below and two above the Coupling, to carry the rigging. The derrick is a $6\frac{1}{2}$ " Rod, mounted in a Rod and Strip Connector. The crow's nest is a Chimney Adaptor, attached to the Coupling but spaced from it by two Washers.

The aft mast is an 8 " and a $4\frac{1}{2}$ " Rod joined by a Coupling, and is stepped in a Rod Socket. It carries a Fork Piece fitted with a 3 " Rod. The method of rigging the masts and derricks will be clear from the illustrations. Realistic code flags can be painted on paper, then cut out and attached to Cord.

The anchor is a 1 " Rod that carries a Rod and Strip Connector at its lower end and a Collar 5 at its upper end. The Rod and Strip Connector is fitted with a 1 " Triangular Plate as shown, and the Collar 5 is attached to the port bow of the vessel by a Bolt passed from the inside of the hull and screwed into the tapped hole of the Collar. Two Washers and an Angle Bracket space the Collar from the ship's side.

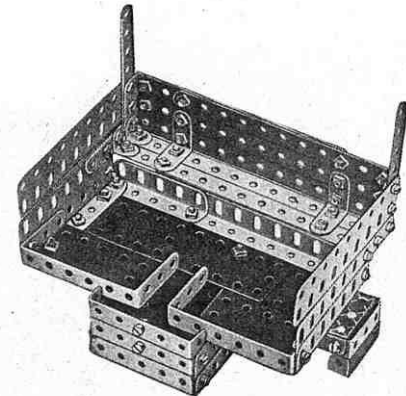


Fig. 10.7f

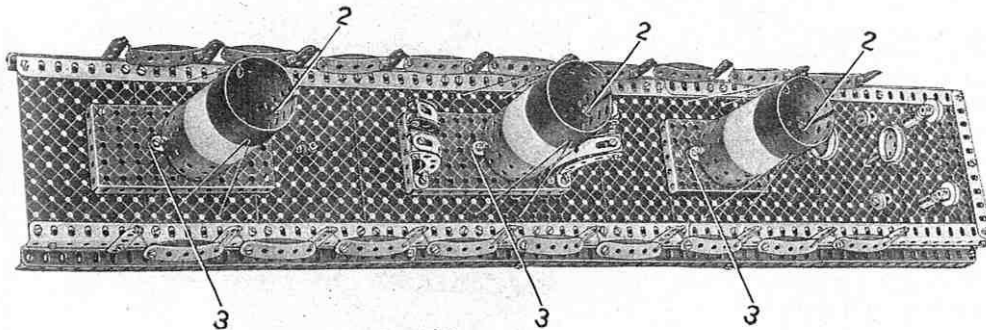


Fig. 10.7d

10.8. O.H.V. MOTOR-CYCLE ENGINE

Parts required		4 of No. 70
6 of No. 1a	1	72
2 2	2	77
8 2	2a	80a
8 3	3	80c
9 4	4	89
17 5	5	89a
10 6	6	89b
3 7	7	90
4 8	8	90a
6 9	9	95
6 10	10	95a
4 11	11	96
2 12	12	103a
2 13	13	103f
2 14	14	103k
21 15	15	108
30 16	16	109
3 17	17	111
8 18	18	111a
8 19	19	111c
2 20	20	116
2 21	21	118
2 22	22	120b
2 23	23	124
2 24	24	126a
1 25	25	133a
1 26	26	136
5 27	27	136a
3 28	28	137
3 29	29	143
3 30	30	145
1 31	31	146
2 32	32	147b
2 33	33	160
2 34	34	162
2 35	35	162a
2 36	36	163
2 37	37	164
1 38	38	167b
2 39	39	168a
2 40	40	179
2 41	41	188
2 42	42	189
2 43	43	192
2 44	44	193
2 45	45	197
2 46	46	200
1 47	47	213
5 48	48	214
4 49	49	215
4 50	50	216
23 51	51	217a
4 52	52	217b
4 53	53	217c
8 54	54	217d
2 55	55	217e
2 56	56	217f
2 57	57	217g
2 58	58	217h
2 59	59	217i
2 60	60	217j
2 61	61	217k
2 62	62	217l
2 63	63	217m
2 64	64	217n

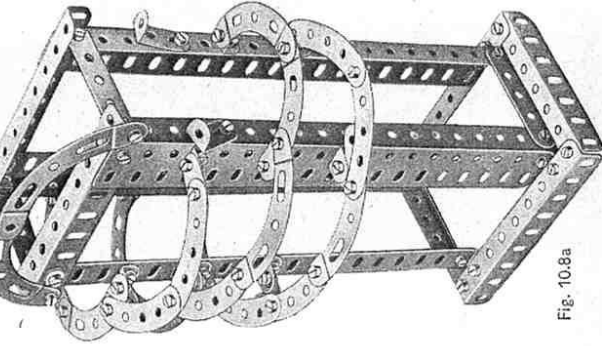
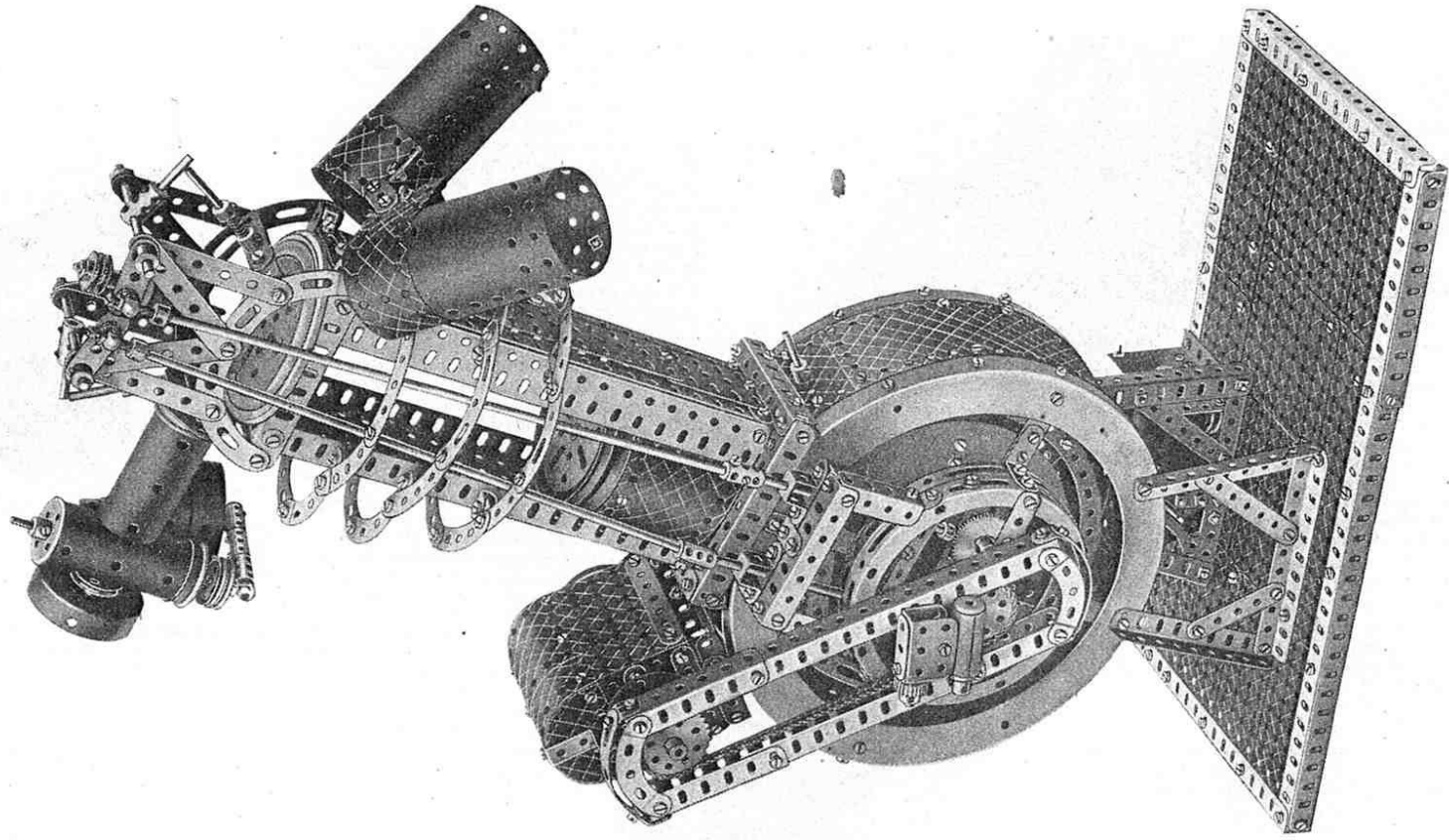


Fig. 10.8a

This fine model is based on a modern single-cylinder four-stroke motor-cycle engine. It is fitted with an Electric Motor and when set in motion demonstrates accurately the working of an internal combustion engine of this kind.

Construction is commenced with the base on which the engine is mounted. This consists of two U-section girders made from $5\frac{1}{2}$ " and $2\frac{1}{2}$ " Angle Girders, bolted together and joined at each end by an $8\frac{1}{2}$ " compound girder, which consists of a $7\frac{1}{2}$ " and a $2\frac{1}{2}$ " Angle Girder. The framework so formed is filled in by bolting a series of Flat Plates in the positions shown in the illustrations.

A cradle that supports the engine is next bolted in position. This comprises two frames, each made from two $4\frac{1}{2}$ " and a $5\frac{1}{2}$ " Angle Girder, and braced by a $2\frac{1}{2}$ " and a $3\frac{1}{2}$ " Strip. The frames are bolted to the base, seven holes apart, and the left-hand frame (Fig. 10.8c) is fitted with an Architrave, to the vertical arm of which is bolted a $3\frac{1}{2}$ " Strip to provide a reinforced bearing for a $4\frac{1}{2}$ " Rod. An Architrave similarly reinforced is bolted to the side of the base, and the $4\frac{1}{2}$ " Rod, which carries a $1\frac{1}{2}$ " Gear and a $1\frac{1}{2}$ " Sprocket Wheel, is journaled as shown. An E120 Electric Motor, by means of which the model is set in motion, also is bolted to the base, and a Worm on its armature shaft meshes with the $1\frac{1}{2}$ " Gear on the $4\frac{1}{2}$ " Rod.

One of the two identical balanced flywheels that form the webs of the engine crankshaft is shown in Fig. 10.8d. A Face Plate is bolted by the Bolts 1 to the centre of a $6\frac{1}{2}$ " Circular Plate, and a series of $2\frac{1}{2}$ " and $2\frac{1}{2}$ " Strips, arranged as shown, carries a $7\frac{1}{2}$ " diameter Circular Strip. A Crank 2 bolted to one of the Strips forms the bearings for the crank-pin. In a position diametrically opposite Crank 2 are bolted balance weights consisting of two $4\frac{1}{2}$ " Curved Strips, two $5\frac{1}{2}$ " Curved Strips and two $4\frac{1}{2}$ " Strips. A similar set of Strips and Curved Strips is bolted to the rear side of the Circular Strip.

The connecting rod 3 (Fig. 10.8f) is made from two $9\frac{1}{2}$ " Strips bolted at their lower ends to two $1\frac{1}{2}$ " Triangular Plates 4. Washers are used on the shanks of the Bolts in order to provide a wide bearing surface. At their upper ends the $9\frac{1}{2}$ " Strips are bolted together, one hole from the tops, and a $1\frac{1}{2}$ " Rod is passed through the ends of a large Fork Piece, and through the end holes of the

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connecting rod. The Rod carries spacing Washers to prevent side-play in the Fork Piece and is held in place by two Collars 7. A 2" Rod 6 is locked in the boss of the large Fork Piece and serves as an attachment for the piston. Two $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates bolted end to end and curved into a cylinder form the skirt of the piston, the head of which consists of two 3" Pulleys. These are fixed to the skirt by four $1" \times \frac{1}{4}"$ Angle Brackets. The piston is attached to the connecting rod by locking Rod 6 in the bosses of the 3" Pulleys.

The halves of the crankshaft are joined together by a 2" Rod forming the crank-pin. The connecting rod is slipped on the crank-pin and a Collar is placed at each side of it. The 2" Rod is then fitted into the bosses of the Cranks 2, and their Grub Screws 5 are tightened up. The bosses of the Face Plates of the flywheels carry a $4\frac{1}{2}"$ and a 3" Rod (Fig. 10.8f) which form the left and right-hand members of the crankshaft respectively.

The crank-case is built up in halves, each of which is based on a Ring Frame. The right-hand Ring Frame has two $9\frac{1}{2}"$ Strips bolted to it at right angles to each other, a Double Arm Crank being bolted at the intersection to form a bearing for the crankshaft. A $5\frac{1}{4}"$ diameter Hub Disc is attached by Angle Brackets to the $9\frac{1}{2}"$ Strips and a $2\frac{3}{4}"$ Strip is bolted across the centre of the Hub Disc to provide a bearing. The left-hand half of the crank-case carries the timing gear, which is built up as follows. To one of the $9\frac{1}{2}"$ Strips two 1" Corner Brackets are bolted in a position five holes from the centre of the Strip, and to each Corner Bracket a Pivot Bolt is lock-nutted. The Pivot Bolts are fitted with 2" Strips, which are held against their heads by a Collar.

That are joined together by two $1" \times 1"$ and one $1" \times \frac{1}{4}"$ Angle Bracket. The push rods, which will be fitted later, pass through a $4\frac{1}{2}" \times \frac{3}{4}"$ Double Angle Strip fixed inside the casing. The ends of the Strip can be bolted in place inside the rim of the Circular Girder.

Flat Brackets, and two 2" Angle Girders. The frame is attached to the Angle Girders, and form bearings for the push rods. Care should be taken

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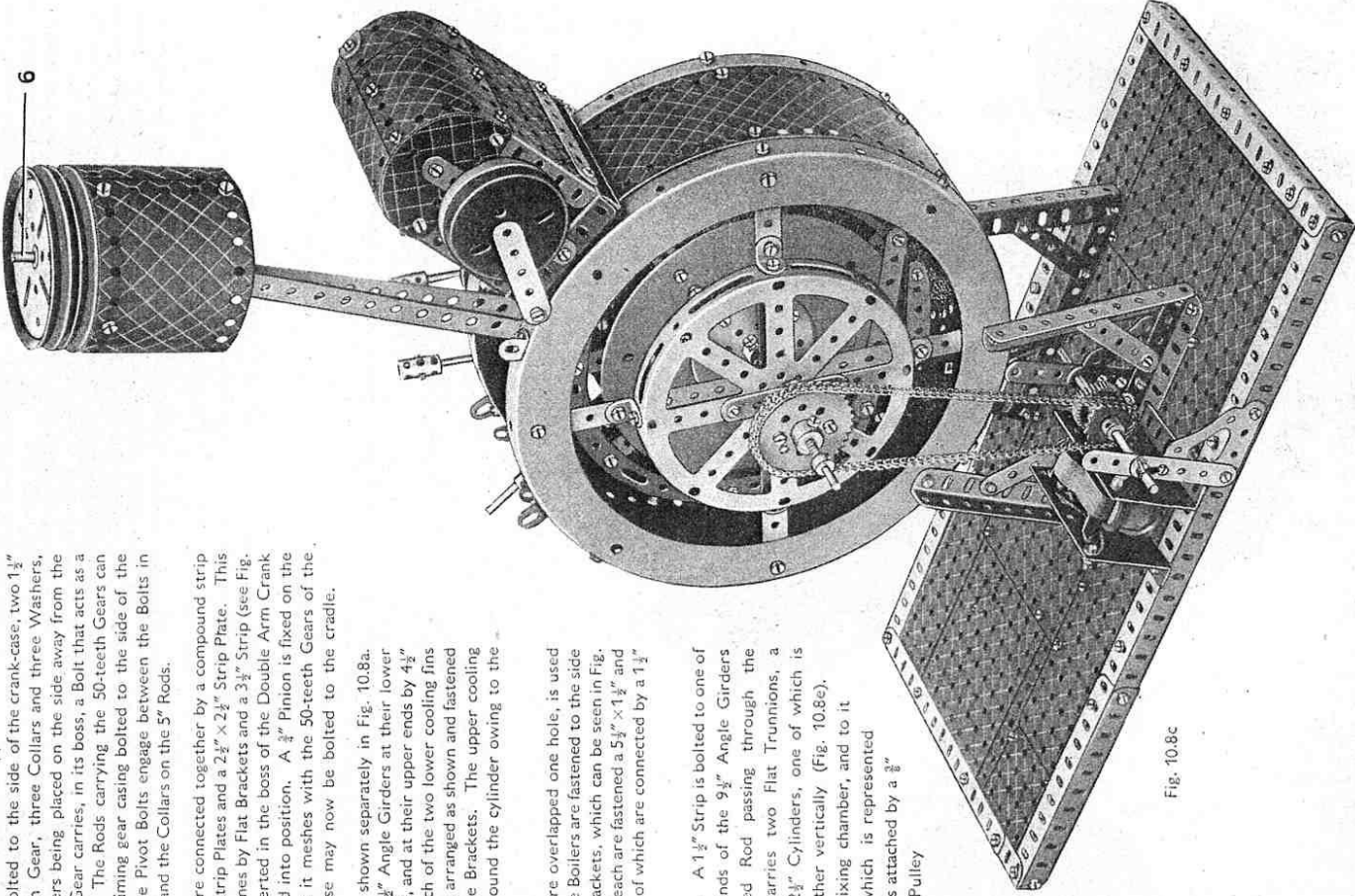


Fig. 10.8c

The timing gear is carried in a casing made from two Circular Girders that are joined together by two $1" \times 1"$ and one $1" \times \frac{1}{4}"$ Angle Bracket. The push rods, which will be fitted later, pass through a $4\frac{1}{2}" \times \frac{3}{4}"$ Double Angle Strip fixed inside the casing. The ends of the Strip can be bolted in place inside the rim of the Circular Girder.

Flat Brackets, and two 2" Angle Girders. The frame is attached to the Angle Girders, and form bearings for the push rods. Care should be taken

The halves of the crank-case are connected together by a compound strip plate consisting of two $12\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates and a $2\frac{3}{4}" \times 2\frac{1}{2}"$ Strip Plate. This is attached to one of the Ring Frames by Flat Brackets and a $3\frac{1}{2}"$ Strip (see Fig. 10.8f). The crankshaft is then inserted in the boss of the Double Arm Crank and the other Ring Frame is bolted into position. A $\frac{3}{4}"$ Pinion is fixed on the crankshaft in such a position that it meshes with the 50-teeth Gears of the timing mechanism. The crank-case may now be bolted to the cradle.

The cylinder of the engine is shown separately in Fig. 10.8a.

It is constructed by joining four $9\frac{1}{2}"$ Angle Girders at their lower ends by $4\frac{1}{2}"$ and $3\frac{1}{2}"$ Angle Girders, and at their upper ends by $4\frac{1}{2}"$ Angle Girders and $2\frac{3}{4}"$ Strips. Each of the two lower cooling fins is formed by six $2\frac{3}{4}"$ Curved Strips, arranged as shown and fastened to the $9\frac{1}{2}"$ Angle Girders by Angle Brackets. The upper cooling fin is not continued completely around the cylinder owing to the presence of the two exhaust ports.

A Boiler, the ends of which are overlapped one hole, is used for each of the exhaust ports. The Boilers are fastened to the side of the cylinder by $1" \times 1"$ Angle Brackets, which can be seen in Fig. 10.8c, and round the upper end of each are fastened a $5\frac{1}{2}" \times 1\frac{1}{2}"$ and a $2\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plate, the ends of which are connected by a $1\frac{1}{2}"$ Strip.

The carburettor is next added. A $1\frac{1}{2}"$ Strip is bolted to one of the $2\frac{3}{4}"$ Strips joining the upper ends of the $9\frac{1}{2}"$ Angle Girders of the cylinder. A $3\frac{1}{2}"$ Screwed Rod passing through the centre hole of the $1\frac{1}{2}"$ Strip carries two Flat Trunnions, a $1\frac{1}{2}"$ Flanged Wheel and two $2\frac{1}{2}"$ Cylinders, one of which is arranged horizontally and the other vertically (Fig. 10.8e).

The vertical Cylinder forms the mixing chamber, and to it is fastened the air intake port, which is represented by a Boiler End. The air-intake is attached by a $\frac{3}{8}"$ Bolt, which carries a 1" loose Pulley on its shank between the Boiler End and the Cylinder.

A $1\frac{1}{2}"$ Flanged Wheel is pressed into the upper end of the Cylinder forming the mixing chamber and in its boss is locked a $4\frac{1}{2}"$ Rod. At its lower end the Rod carries a $1\frac{1}{4}"$ Disc, a second $1\frac{1}{2}"$ Flanged Wheel, and two 1" loose Pulleys, the last-mentioned being clamped in position by a Handrail Coupling. A $2\frac{3}{4}"$ Rod fastened in the

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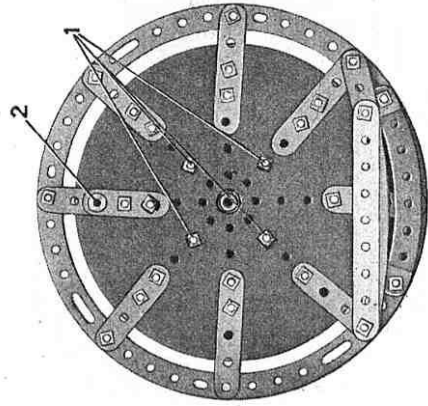


Fig. 10.8d

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head of the Handrail Coupling carries three Couplings, and into a tapped hole of the end one of these is screwed a 3" Screwed Rod. The Screwed Rod carries the float chamber, which consists of three Boiler Ends and a 1/2" fast Pulley, all of which are clamped in position by a Threaded Boss screwed on the upper end of the Rod.

A frame for the valve operating gear is constructed by bolting a semi-circle of two 3" Curved Strips, to each end of the 4 1/2" Angle Girders joining the 9 1/2" Angle Girders of the cylinder. To each compound curved strip so formed are secured four 3" Strips as shown in Fig. 10.8e. Two 4" Rods are journaled in the ends of the 3" Strips and each carries at its rear end a Crank. A Handrail Support is fastened through the end hole of the arm of the Crank and a 3/4" Bolt is screwed into the tapped hole of its head. The 3/4" Bolt is connected by a Collar to an 11 1/2" Rod that forms the push rod between the timing cams and the rocker arms of the tappets.

The tappets for the inlet and exhaust valves consist of 1" Rods locked in the longitudinal bores of Couplings, and they are fastened on the 4" Rods that carry the rocker arms. The 1" Rods rest on the upper ends of two 3 1/2" Rods journaled in Double Arm Cranks bolted to the centres of two 2 1/2" x 1 1/2" Double Angle Strips, which are supported between the compound curved strips of the rocker arm frame. The 3 1/2" Rods form the valve stems, and after they have been depressed by the tappets, they spring back into their original positions under the action of Compression Springs, which are fitted on the valve stems between Collars and the bosses of the Cranks (see Fig. 10.8e).

The sparking plug can also be seen in Fig. 10.8e. It is built up by fastening two Chimney Adaptors, a 3/4" Flanged Wheel, a Threaded Boss, and three 3/4" Discs on a 3" Screwed Rod. The 3/4" Discs are spaced apart by Washers.

The completed cylinder unit is fastened to the crank-case by Angle Brackets and Obtuse Angle Brackets.

The magneto is constructed by bolting a 3 1/2" x 2 1/2" Flanged Plate to the crank-case. A second 3 1/2" x 2 1/2" Flanged Plate is then fastened to the first by its flanges, and the longer sides of the compound plate so formed are extended upwards by two more 3 1/2" x 2 1/2" Flanged Plates, attached by Angle Brackets. The flanges of the last-mentioned Flanged Plates are joined by 2 1/2" Strips, and across their upper ends 1 1/2" radius Curved Plates are bolted to represent the magnet. At the front of the magnet a Boiler End is fastened by a 1" Reversed Angle Bracket, and at the rear is a Wheel Flange, which is held in place by a 3 1/2" Strip. The Reversed Angle Bracket and the Wheel Flange form bearings for a 5" Rod. The Wheel Flange is capped by a Boiler End, which represents the contact breaker cover, and is held in position by a 2 1/2" Strip secured by a 3/4" Bolt to the compound plate at the bottom of the magnet. At its forward end the 5 1/2" Rod carries a 1 1/2" Sprocket, which is connected by Sprocket Chain to a 1 1/2" Sprocket on the crankshaft.

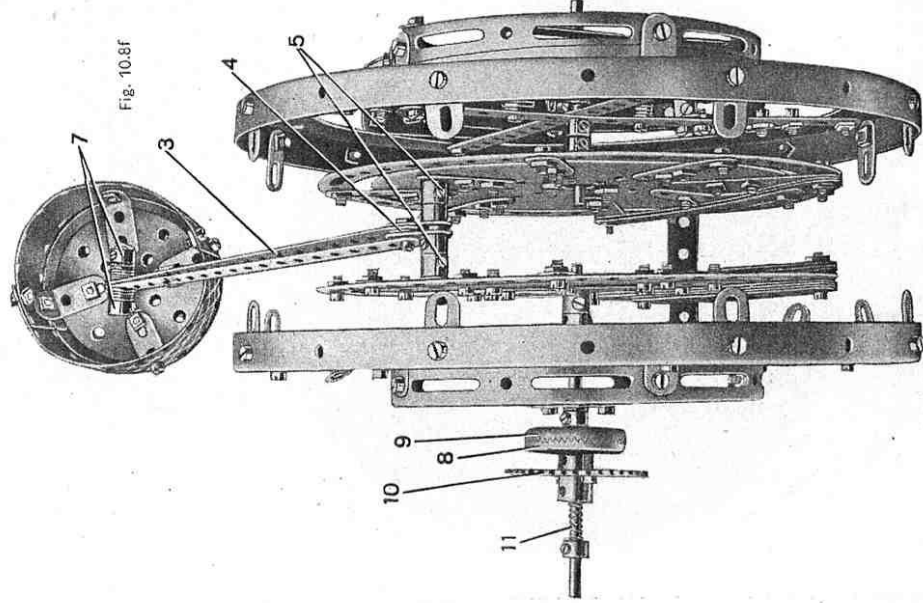


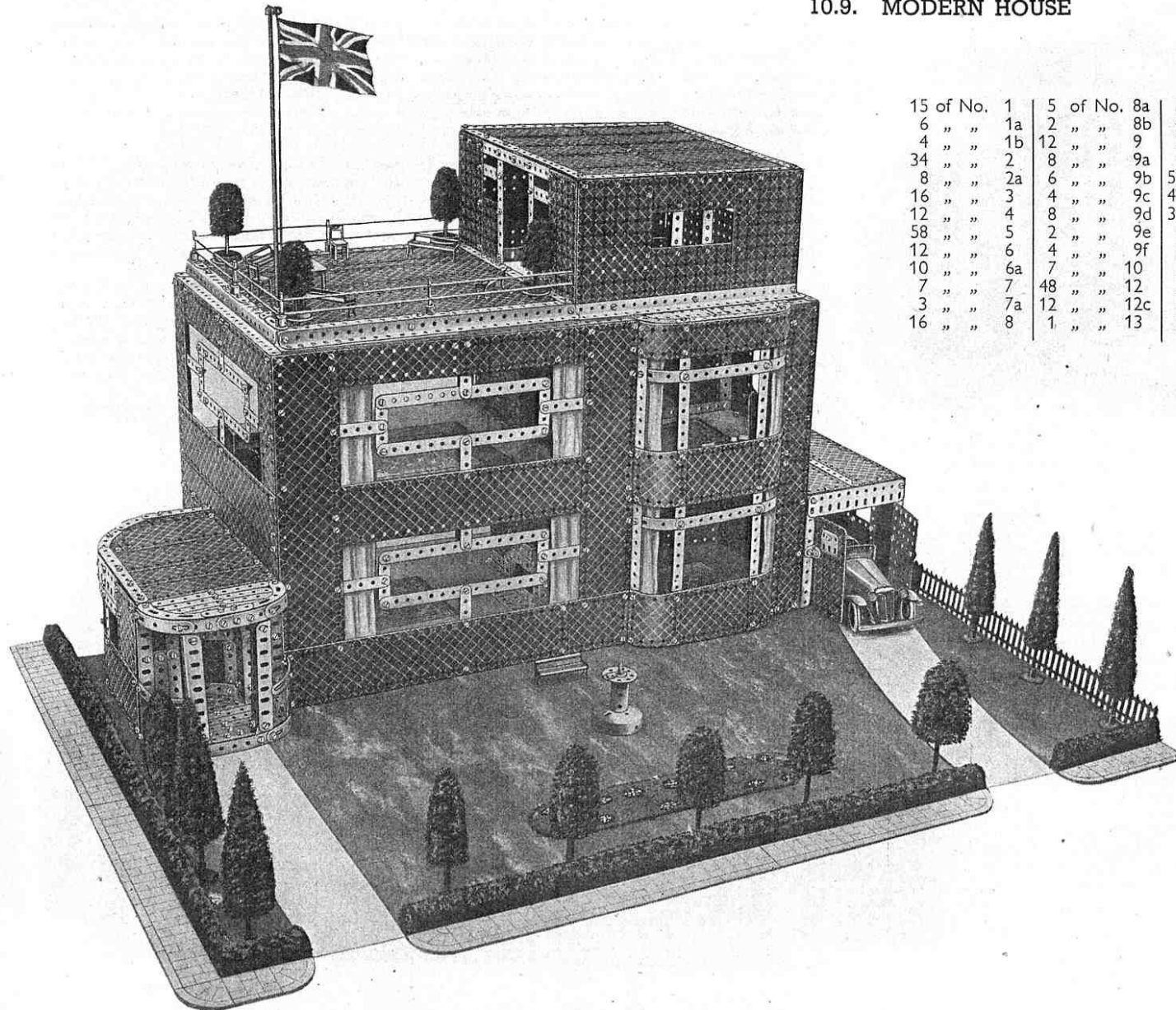
Fig. 10.8f

The magneto Chain is enclosed in a casing consisting of two U-section girders, each of which comprises a 9 1/2", a 7 1/2", and a 3" Angle Girder, joined at their upper and lower ends by a 2 1/2" small radius Curved Strip and a 3" Formed Slotted Strip. The casing is bolted at its lower end to the cover of the timing mechanism. An oil pump fastened to the front of the Chain casing consists of a Sleeve Piece fixed to one of the U-section girders by a 2 1/2" Strip. A Chimney Adaptor is pushed into each end of the Sleeve Piece, and through the centre hole of one of them is secured a Rod Socket, a Channel Bearing, one end of which is enclosed by a 1" x 1" Angle Bracket, is then fixed to the Sleeve Piece as shown, and a 3/4" Pinion is fastened to the Angle Bracket by a 1/2" Bolt.

The engine is now complete and ready for working, and it remains only to adjust the valve timing mechanism and to connect up the Motor. The drive is transmitted from the Sprocket 10 (Fig. 10.8f) to the crankshaft through a simple clutch that consists of two 1 1/2" Contrate Wheels 8 and 9, in mesh with each other. Contrate 9 is locked on the crankshaft, but Contrate 8 is fastened by a 3/4" Rod to a 2" Sprocket 10. A Compression Spring 11 maintains the Contrates normally in engagement. The Sprocket 10 is connected by Sprocket Chain to the 1" Sprocket Wheel driven from the Electric Motor.

The 50-teeth Gears of the valve timing mechanism should be adjusted so that the valves operate in correct sequence. The left-hand Gear, Fig. 10.8b, operates the inlet valve, and the right-hand Gear operates the exhaust valve. The inlet valve should be raised by its cam when the piston reaches the top of the cylinder at the end of the exhaust stroke. At this stage the exhaust valve should be closed. During the downward suction stroke the inlet valve should open, but should close when the piston rises on the next, that is, the compression stroke. During the next downward or firing stroke of the piston both valves should be closed, but the exhaust valve should open when the piston rises on the exhaust stroke.

10.9. MODERN HOUSE



Parts required

15 of No. 1	5 of No. 8a	5 of No. 17	4 of No. 53a	2 of No. 90a	2 of No. 126a	16 of No. 191
6 " " 1a	2 " " 8b	4 " " 20	1 " " 55a	4 " " 103	4 " " 133	23 " " 192
4 " " 1b	12 " " 9	2 " " 24	1 " " 59	2 " " 103a	1 " " 133a	4 " " 193
34 " " 2	8 " " 9a	4 " " 24b	3 " " 62	2 " " 103b	1 " " 147b	4 " " 194
8 " " 2a	6 " " 9b	587 " " 37	2 " " 62b	1 " " 103d	1 " " 147c	6 " " 195
16 " " 3	4 " " 9c	40 " " 37a	1 " " 63	1 " " 103f	1 " " 154a	4 " " 196
12 " " 4	8 " " 9d	36 " " 38	4 " " 70	4 " " 103h	1 " " 154b	18 " " 197
58 " " 5	2 " " 9e	1 " " 40	2 " " 72	1 " " 111	1 " " 161	1 " " 198
12 " " 6	4 " " 9f	1 " " 48	2 " " 77	12 " " 111a	1 " " 162	6 " " 200
10 " " 6a	7 " " 10	2 " " 51	1 " " 80c	24 " " 111c	1 " " 163	1 " " 212
7 " " 7	48 " " 12	2 " " 52	4 " " 89a	2 " " 114	11 " " 188	2 " " 214
3 " " 7a	12 " " 12c	6 " " 52a	2 " " 89b	4 " " 125	12 " " 189	10 " " 215
16 " " 8	1 " " 13	2 " " 53	2 " " 90	1 " " 126	12 " " 190	

The framework of the house is built up on a base consisting of two $24\frac{1}{2}$ " U-section girders, each made from two $24\frac{1}{2}$ " Angle Girders. These are joined at their ends by two $12\frac{1}{2}$ " U-section girders each comprising two $12\frac{1}{2}$ " Angle Girders. To the corners of this structure four $14\frac{1}{2}$ " compound angle girders made from $12\frac{1}{2}$ " and 3 " Angle Girders are bolted vertically, and are joined at their upper ends and also at their centres by two $24\frac{1}{2}$ " and two $12\frac{1}{2}$ " Angle Girders.

Construction of the front wall is started by fastening a $12\frac{1}{2} \times 2\frac{1}{2}$ " and a $3\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plate overlapped one hole, to the left-hand end of the $24\frac{1}{2}$ " U-section girder at the front of the framework. The ends of this compound plate are then extended upwards by two $12\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates, the upper ends of which are joined by two $5\frac{1}{2} \times 1\frac{1}{2}$ " and a $2\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plate. The two Strip Plates are also joined at their centres by a further $12\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plate, so that spaces are left for the windows. Each window is partitioned by a framework made by joining the ends of two $7\frac{1}{2}$ " Strips by $2\frac{1}{2}$ " Strips. This is secured centrally in the window space by four $2\frac{1}{2}$ " Strips arranged as shown.

The bay windows on the ground and upper floors are built up by fastening two $12\frac{1}{2}$ " Strips to the front of the house by Obtuse Angle Brackets. The lower ends and centres of the two Strips are joined by two compound plates, each of which consists of two $1\frac{1}{8}$ " Curved Plates and a $4\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plate, and the upper ends of the two $12\frac{1}{2}$ " Strips are joined by a $5\frac{1}{2} \times 1\frac{1}{2}$ " and two $2\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plates. The space at the top of the upper bay window between the window and the wall is filled by two $5\frac{1}{2} \times 1\frac{1}{2}$ " Flat Girders, a $5\frac{1}{2}$ " Strip and two $2\frac{1}{2}$ " small radius Curved Strips.

The wall at the garage end of the house is formed by five $12\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates, two $5\frac{1}{2} \times 1\frac{1}{2}$ " and four $2\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plates, two spaces being left for the bedroom windows as shown in Fig. 10.9c. Two compound strips, formed by a $3\frac{1}{2}$ " and a 2 " Strip, are bolted vertically, and a $4\frac{1}{2}$ " Strip horizontally, across each of these side windows.

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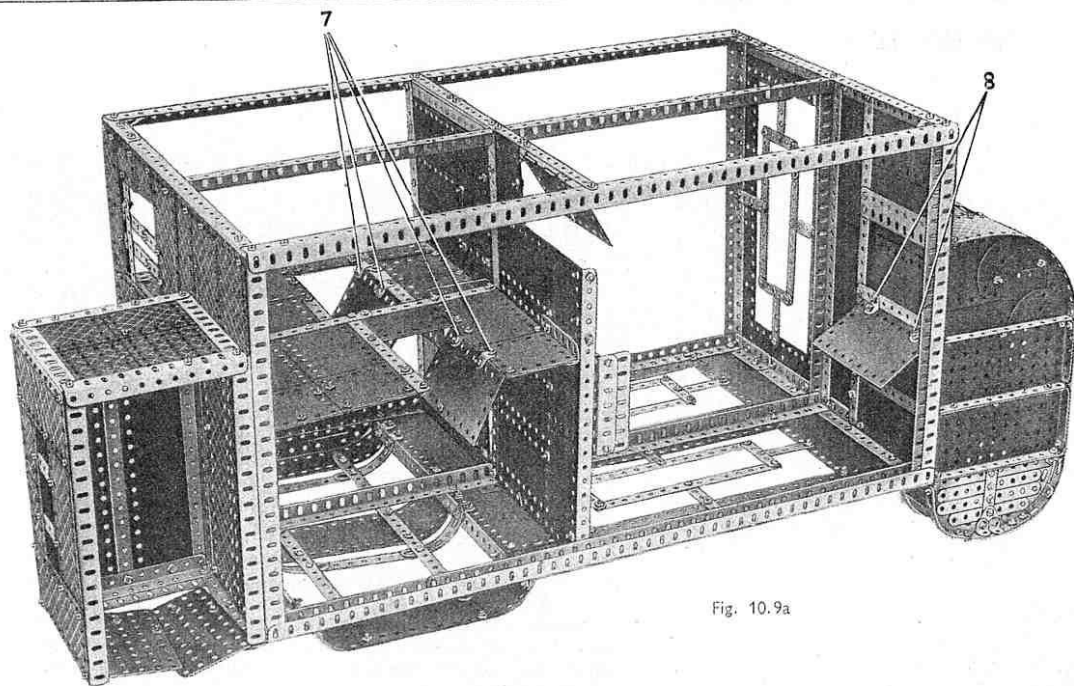


Fig. 10.9a

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The wall at the end of the building nearest the front entrance is somewhat different to that at the other end, and provision is made for a large bedroom window and an entrance from the hall to the living room. This wall comprises two $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, and three $5\frac{1}{2}'' \times 2\frac{1}{2}''$, one $4\frac{1}{2}'' \times 2\frac{1}{2}''$ and four $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates, arranged as shown in the illustration of the complete model. A $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate secured in position by Obtuse Angle Brackets is used for the door, and a frame consisting of two $7\frac{1}{2}''$ Strips joined at their ends by $2\frac{1}{2}''$ Strips is fastened centrally in the window space by four $2\frac{1}{2}''$ Strips.

The interior of the house is divided by a main vertical partition, which can be seen in Fig. 10.9c. The upper half of the partition is formed by four $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, one $4\frac{1}{2}'' \times 2\frac{1}{2}''$ and three $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, and the lower half by four $5\frac{1}{2}'' \times 2\frac{1}{2}''$, two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. The partition is fastened to the front and back walls of the house by Angle Girders of various sizes. Two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ flat plates 1, obtained by removing the centre pin from a Hinged Flat Plate, form doors in the partition, and are fixed in place by Obtuse Angle Brackets.

The garage end of the house is now divided by a further partition as shown in Fig. 10.9b. The upper half of this consists of three $4\frac{1}{2}'' \times 2\frac{1}{2}''$ and four $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, and the lower half of three $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and four $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. Two doors are set in the partition, each being formed by a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate and held in position by two Obtuse Angle Brackets 7. The house is divided into upper and lower rooms by three pieces of cardboard about $\frac{1}{8}''$ thick. It is best to leave the fitting of these until all the interior construction is completed.

The fireplace 10 (Fig. 10.9c), which is fitted in the living room, is shown separately in Fig. 10.9d, and is constructed by joining the lower ends of two $1\frac{1}{2}''$ Angle Girders by a $3\frac{1}{2}''$ Angle Girder. A compound bracket, consisting of two Reversed Angle Brackets bolted end to end, is then fastened by an Angle Bracket to the upper end of each $1\frac{1}{2}''$

Angle Girder. The two compound brackets are joined across the top by a further $1\frac{1}{2}''$ Angle Girder, the vertical flange of which is extended downwards by a $1\frac{1}{2}''$ Flat Girder, secured in position by a $\frac{3}{8}''$ Bolt. A $2\frac{1}{2}''$ Strip is bolted across the lower end of the Flat Girder, the bolt holding also an Obtuse Angle Bracket, to which is fastened a further $1\frac{1}{2}''$ Flat Girder that forms the back of the grate. The bottom of the grate consists of a $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip that is fastened by an Angle Bracket to the centre of the $3\frac{1}{2}''$ Angle Girder. The space left at each side of the grate is filled by a $1\frac{1}{2}''$ Strip, and the lower flange of the $3\frac{1}{2}''$ Angle Girder forming the base of the fireplace is extended forward by a $3\frac{1}{2}''$ Flat Girder. When assembled the complete unit is fastened to the wall of the living room 6 by the $\frac{3}{8}''$ Bolt holding the upper $1\frac{1}{2}''$ Flat Girder.

The garage (see Fig. 10.9a) is built up by joining the two $9\frac{1}{2}''$ Angle Girders at one end by a $5\frac{1}{2}''$ Angle Girder. To the corners of this base four $3\frac{1}{2}''$ Angle Girders are bolted vertically, their upper ends being joined by two $9\frac{1}{2}''$ and two $5\frac{1}{2}''$ Angle Girders. This unit is then bolted to the end of the house, and is roofed with two $9\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates. The rear of the garage is formed by two $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates and two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates arranged as shown in Fig. 10.9b, and the side by one $5\frac{1}{2}'' \times 1\frac{1}{2}''$ and three $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. A space is left in the side wall of the garage for the window, and across it are bolted sash bars consisting of two $2\frac{1}{2}''$ Strips. The doors of the garage are formed by two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plates fastened in position by Hinges.

The entrance and hall are shown in Fig. 10.9e. The base for this unit consists of two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates, bolted together by their longer flanges and extended to the rear by a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ and a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate and two Semi-Circular Plates. The outer wall of the hall is formed by a $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate, which is bolted across the shorter flanges of the two Flanged Plates. A $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate is next bolted vertically to each end of the $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate, overlapping the latter one hole, and the upper ends of the two $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates are joined by a $12\frac{1}{2}''$ Flat Girder and a $12\frac{1}{2}''$ Strip. The wall is then curved to the shape shown in Fig. 10.9c, and the window space is divided by $3''$ and $2\frac{1}{2}''$ Strips. A $5\frac{1}{2}''$ Angle Girder, which can be seen in Fig. 10.9e, connects the $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate to the $12\frac{1}{2}''$ Flat Girder.

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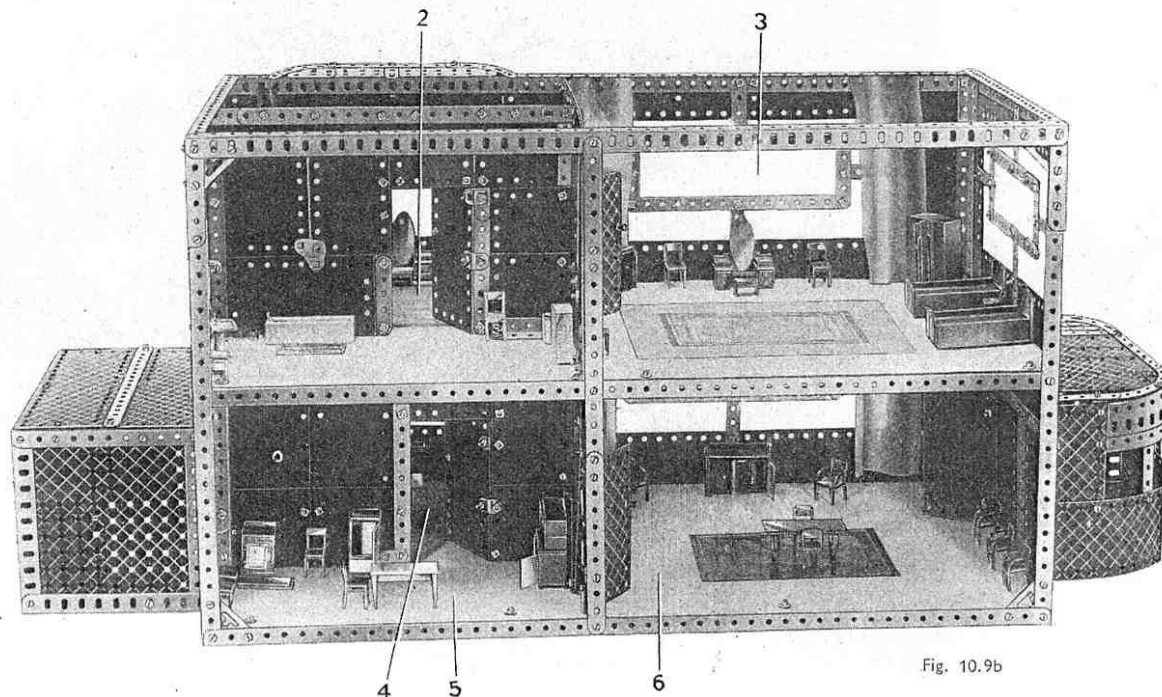


Fig. 10.9b

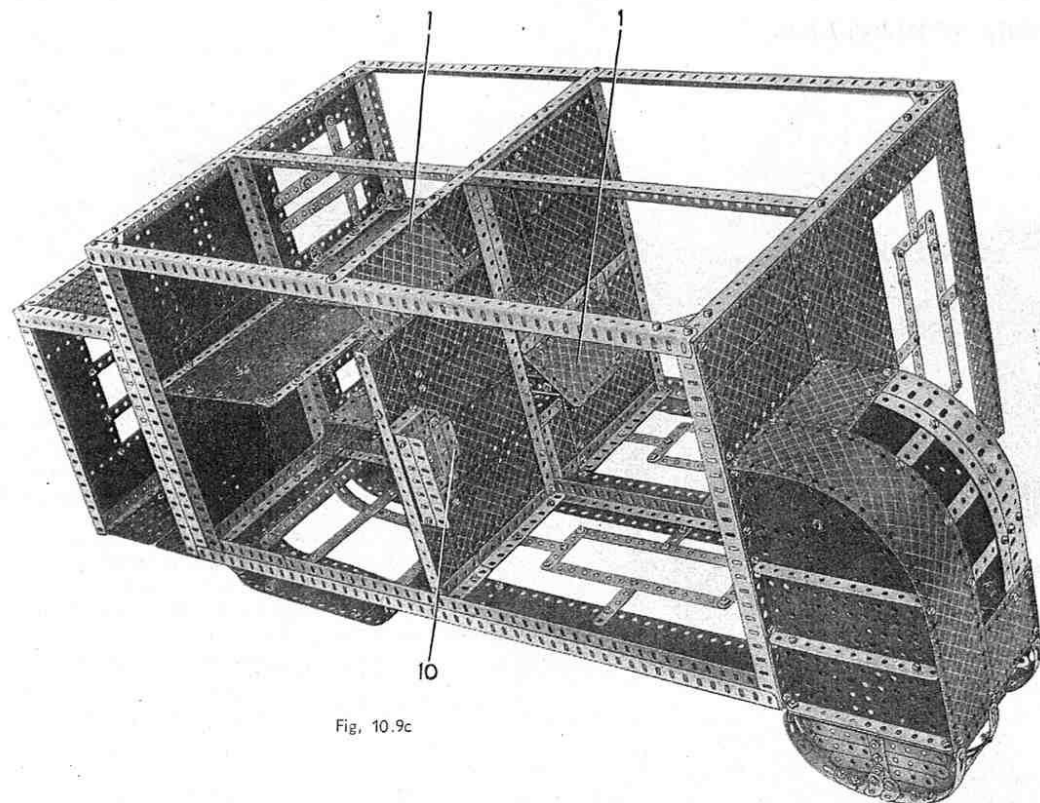


Fig. 10.9c

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A $7\frac{1}{2}$ " Angle Girder is bolted to the upper end of the $5\frac{1}{2}$ " Angle Girder, and between it and a $5\frac{1}{2}$ " compound girder bolted to the upper edge of the $12\frac{1}{2}$ " Flat Girder are fastened four $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates and a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate, which form the roof of the hall. The outer edge of the roof is strengthened by Curved Strips and Strips as shown in the general view.

A $5\frac{1}{2}$ " Angle Girder is bolted to the front of the roof, and the doorway of the hall is formed by joining the ends of this to the forward $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate of the floor by a $5\frac{1}{2}$ " Angle Girder and a $5\frac{1}{2}$ " Flat Girder. Two $1\frac{1}{2}$ " Strips are bolted to both the Flat Girder and Angle Girder so that they protrude inwards, and to the inner ends of the Strips are fastened two $4\frac{1}{2}$ " Angle Girders to form the door posts. The door (Fig. 10.9d) is a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate, edged with six $2\frac{1}{2}$ " Strips. Two Flat Trunnions and a $2\frac{1}{2}$ " Strip also are bolted across the upper part of the Plate, and the knocker is represented by a Coupling secured in position by a Bolt passed through the centre hole of the Plate. The door is secured to the inner door post by two Obtuse Angle Brackets.

The floor of the porch is a $5\frac{1}{2}$ " Angle Girder bolted to the flange of the forward $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plate forming the floor of the hall. A 2" Strip is bolted to the upper flange of the $5\frac{1}{2}$ " Angle Girder so that it protrudes forward, and across it are fastened two $4\frac{1}{2}$ " and a $3\frac{1}{2}$ " Strip. Two $2\frac{1}{2}$ " Curved Strips are fastened around the ends of these latter Strips, and to each of them a 3" Formed Slotted Strip is attached by Angle Brackets as shown. The ends of the two Formed Slotted Strips are joined by a $3\frac{1}{2}$ " Strip. The roof of the porch is constructed similarly to the floor, as can be seen in Fig. 10.9e, and it is fastened to the $5\frac{1}{2}$ " Angle Girder bolted to the front of the roof of the hall.

The forward edge of the porch roof is supported from the floor by two pillars, each of which consists of two $4\frac{1}{2}$ " Angle Girders fastened together by Angle Brackets to form a square section girder. At their lower ends the two girders are fastened in position by Flat Brackets, and their upper ends are connected to the roof by Corner Angle Brackets. The railings at the sides of the porch are 3" Formed Slotted Strips.

When complete, the hall unit is attached to the side of the house by the shorter flanges of the $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates of the floor and by the $7\frac{1}{2}$ " Angle Girder.

The construction of the roof garden is commenced by joining two $12\frac{1}{2}$ " Angle Girders at one end by an $11\frac{1}{2}$ " Strip, comprising a $3\frac{1}{2}$ " and a $9\frac{1}{2}$ " Strip, and at the other end by an $11\frac{1}{2}$ " compound girder built up from a $7\frac{1}{2}$ " and a $4\frac{1}{2}$ " Angle Girder. This frame is then filled by six $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, to form the roof garden. The Strip Plates are braced on their undersides by $12\frac{1}{2}$ " Strips. Two $24\frac{1}{2}$ " compound girders, each comprising an $18\frac{1}{2}$ " and a $12\frac{1}{2}$ " Angle Girder, are now bolted along the longer sides of this frame so that they extend 11in. from it.

The sun parlour opening on to the roof garden is constructed by bolting two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and one $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate to the end of each $24\frac{1}{2}$ " compound girder, as shown in the main illustration. The upper ends of the two larger Flat Plates are joined by two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, a space being left for the window. The roof of the sun parlour consists of three $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates, six $5\frac{1}{2}$ " \times $2\frac{1}{2}$ ", two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " and two $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, which are braced on their undersides by a $9\frac{1}{2}$ " Flat Girder. The end of the building is filled in by two $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate, together with two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged Plates. The door leading to the roof garden is set in a wall formed by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " and two $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates, and consists of a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate that is secured in position by Obtuse Angle Brackets.

Three Cranks and two Double Arm Cranks are bolted at intervals around the sides of the roof garden and in the boss of each of them is locked a 2" Rod. Cord is then fastened between the 2" Rods to represent railings. The flag post is an $11\frac{1}{2}$ " Rod, and is mounted in the boss of a Bush Wheel bolted to the roof. The Cord carrying the flag passes at its upper end around the shank of a $\frac{3}{8}$ " Bolt screwed into a Collar on the flag post, and at its lower end around the shank of a Bolt in the boss of the Bush Wheel.

The completed house should now be mounted on a cardboard or wood baseboard painted to represent a garden, in the manner shown in the general view of the model. Accessories such as Hornby Trees and Hedges and Dinky Toys figures placed in suitable positions will greatly increase the realism of the house. The sundial shown in the general view is built up by fastening a Boiler End, a Sleeve Piece, a $\frac{3}{8}$ " Disc and a Rod and Strip Connector on a $3\frac{1}{2}$ " Screwed Rod, by means of two Nuts. A finishing touch can be added by hanging coloured paper curtains at the windows and arranging Dinky Toys Furniture in the rooms.

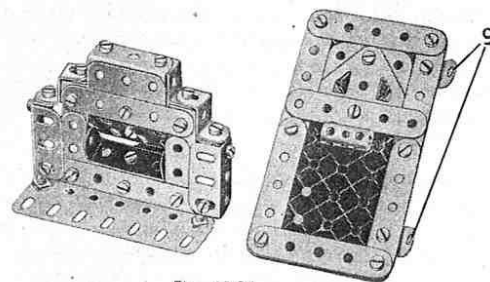


Fig. 10.9d.

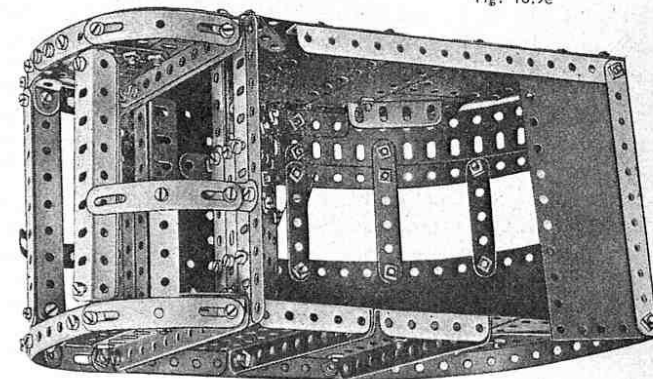
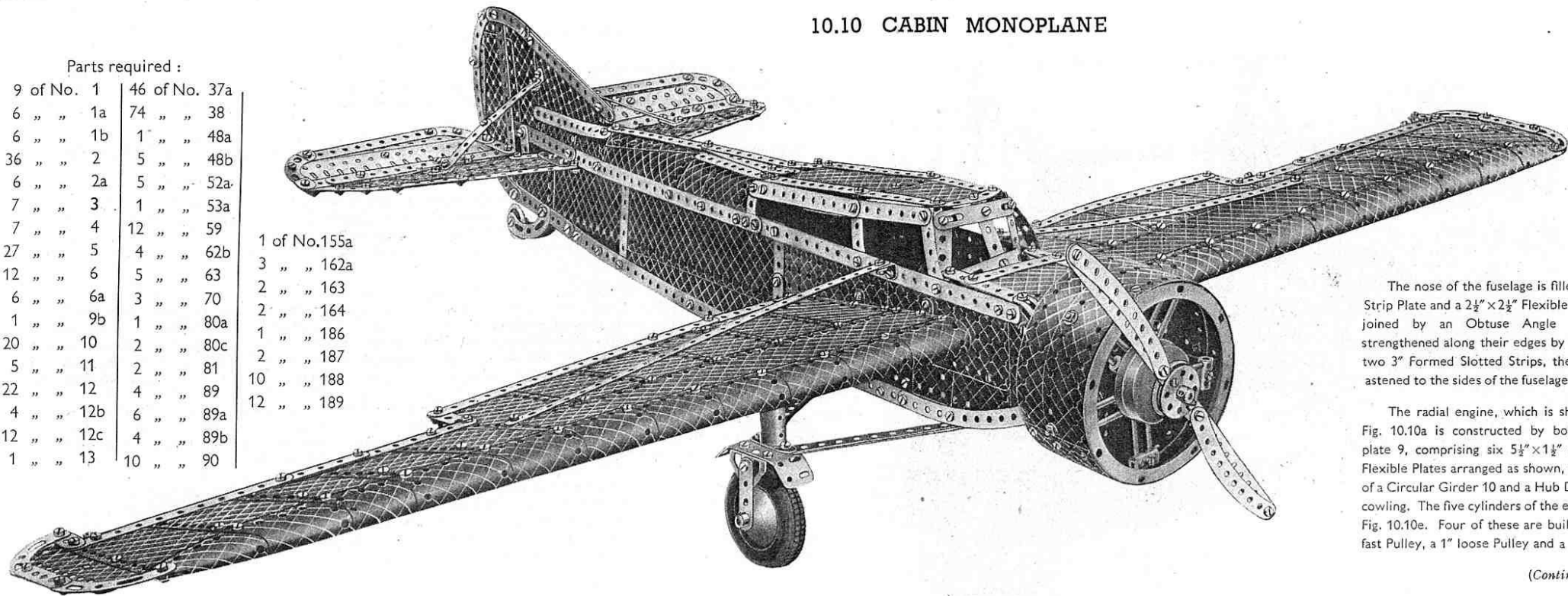


Fig. 10.9e

10.10 CABIN MONOPLANE

Parts required :

9 of No. 1	46 of No. 37a	
6 " " 1a	74 " " 38	
6 " " 1b	1 " " 48a	
36 " " 2	5 " " 48b	
6 " " 2a	5 " " 52a	
7 " " 3	1 " " 53a	
7 " " 4	12 " " 59	
27 " " 5	4 " " 62b	1 of No.155a
12 " " 6	5 " " 63	3 " " 162a
6 " " 6a	3 " " 70	2 " " 163
1 " " 9b	1 " " 80a	2 " " 164
20 " " 10	2 " " 80c	1 " " 186
5 " " 11	2 " " 81	2 " " 187
22 " " 12	4 " " 89	10 " " 188
4 " " 12b	6 " " 89a	12 " " 189
12 " " 12c	4 " " 89b	
1 " " 13	10 " " 90	



The nose of the fuselage is filled in by a $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate and a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate. The two are joined by an Obtuse Angle Bracket and are strengthened along their edges by two $3\frac{1}{2}''$ Strips and two $3''$ Formed Slotted Strips, the whole unit being fastened to the sides of the fuselage by Angle Brackets.

The radial engine, which is shown separately in Fig. 10.10a is constructed by bolting a compound plate 9, comprising six $5\frac{1}{2}'' \times 1\frac{1}{2}''$ and two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates arranged as shown, around the flanges of a Circular Girder 10 and a Hub Disc 11 to form the cowl. The five cylinders of the engine are shown in Fig. 10.10e. Four of these are built by fastening a $1''$ fast Pulley, a $1''$ loose Pulley and a $\frac{3}{4}''$ Flanged Wheel,

(Continued on next page)

The illustration on this page shows a civilian cabin monoplane of the mid-wing type. It has a total length of 3 ft. and a wing span of 4 ft. 6 in. and the propeller is driven by an Electric Motor inside the fuselage.

Each side of the fuselage consists of a $5\frac{1}{2}'' \times 3\frac{1}{2}''$ and a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate, together with two $12\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates and a $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plate. These Plates are bolted together as shown in the main illustration, and are strengthened along their lower edges by a compound $24\frac{1}{2}''$ strip 1, and along their upper edges by a compound 29" strip. The strip 1 comprises a $12\frac{1}{2}''$, a $7\frac{1}{2}''$ and a $5\frac{1}{2}''$ Strip, and it is extended forward by a $5\frac{1}{2}''$ Curved Strip, which is connected by a $2\frac{1}{2}''$ Cranked Curved Strip to the 29" strip. The latter strip is formed by two $12\frac{1}{2}''$ and a $5\frac{1}{2}''$ Strip. The two sides of the fuselage are bolted together at the tail, but are spaced apart at the forward end by a $3\frac{1}{2}''$ Angle Girder. In the centre of the fuselage the two sides are braced by a $2\frac{1}{2}'' \times \frac{1}{2}''$ and a $3\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip as shown in Fig. 10.10c.

Immediately behind the cabin the fuselage is covered in by four $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, curved to shape, and these are extended forward by a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and a $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate overlapped one hole, which form the roof of the cabin. The edges of the two Strip Plates are strengthened by $5\frac{1}{2}''$ Strips and the upper edges of the windows are formed by compound $8\frac{1}{2}''$ strips that are secured in position by Obtuse Angle Brackets. Each of the $8\frac{1}{2}''$ strips is formed by $5\frac{1}{2}''$ and a $3\frac{1}{2}''$ Strips overlapped one hole, and are supported from the sides of the fuselage by a $2\frac{1}{2}''$, a 2" and a $1\frac{1}{2}''$ Strip. The window at the front of the cabin is constructed by fastening a $3''$ Formed Slotted Strip to the forward end of the roof by an Angle Bracket. Two 2" and one $2\frac{1}{2}''$ Strip are bolted to the Formed Slotted Strip, and are joined at their lower end by a further Formed Slotted Strip.

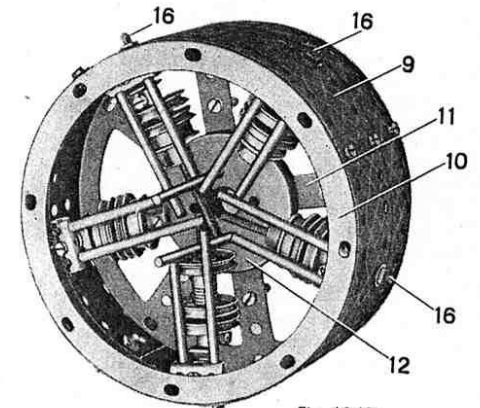


Fig. 10.10a

2 " " 15b	7 " " 90a	12 " " 190
3 " " 16	4 " " 103	16 " " 191
5 " " 16a	2 " " 103a	24 " " 192
7 " " 17	2 " " 103c	3 " " 193
2 " " 20a	2 " " 111	2 " " 194
4 " " 20b	12 " " 111a	6 " " 195
1 " " 21	23 " " 111c	4 " " 196
6 " " 22	1 " " 118	4 " " 197
6 " " 22a	4 " " 126	1 " " 198
2 " " 23a	1 " " 126a	12 " " 199
1 " " 24	4 " " 137	12 " " 200
1 " " 27a	2 " " 142a	4 " " 214
380 " " 37	1 " " 143	4 " " 215
		1 E120 Electric Motor

(Continued from previous page)

to a 2" or a 3" Screwed Rod 15, the two Pulleys being spaced apart by three Washers. The remaining cylinder is similar in construction to the others except that a second 1" Pulley is used instead of the $\frac{3}{4}$ " Flanged Wheel. A Double Bracket 14 is then slipped on the outer end of each Screwed Rod 15, and to it a Coupling 13 is fastened by a $\frac{3}{8}$ " Bolt. A 2" and a $2\frac{1}{2}$ " Rod are locked in the end transverse bores of the Coupling.

The cylinders can now be assembled inside the cowling. This is done by passing the ends of the Screwed Rods through the compound plate joining the Hub Disc and Circular Girder so that the cylinders are equal distances apart, the Screwed Rods being fastened in position by Nuts 16. A Wheel Flange 12 (Fig. 10.10a) is clamped between the inner ends of the cylinders and the centre of the Hub Disc.

The Wheel Flange and Boiler End at the front of the engine, forming the crankcase and reduction gear casing, are clamped by Collars on two 4" Rods 17, the rear ends of which pass through the spokes of the Hub Disc 11. The Rods are held in place by two Collars.

The assembled engine unit is fastened in position by two $\frac{3}{4}$ " Bolts that pass through two of the spokes of the Hub Disc 11, and through a $3\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strip bolted between the sides of the fuselage at the nose of the aeroplane. The Double Angle Strip and Hub Disc are spaced apart by a Collar on each Bolt.

The Electric Motor 18 that drives the propeller is bolted by its flanges inside the fuselage (Fig. 10.10g). The pinion on the driving shaft of the Motor meshes with a 57-teeth Gear on a $3\frac{1}{2}$ " Rod that is journaled in the side plates of the Motor and carries also a $\frac{1}{2}$ " fast Pulley. The $\frac{1}{2}$ " Pulley is connected by a short Driving Band to a $\frac{1}{2}$ " Pulley on the propeller shaft 19 which is formed by an $11\frac{1}{2}$ " Rod and is journaled in a Flat Trunnion bolted to a $3\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strip fastened between the sides of the fuselage. At its forward end, outside the nose of the aeroplane, the $11\frac{1}{2}$ " Rod carries a $1\frac{1}{2}$ " Pulley and the propeller 20. The propeller is constructed by bolting a $12\frac{1}{2}$ " Strip across a Bush Wheel, and twisting its ends slightly to obtain "pitch." A $5\frac{1}{2}$ " Curved Strip also is bolted to each end of the $12\frac{1}{2}$ " Strip to form the curved edge of the blade.

The tailplane and rudder are next added to the fuselage. The rudder is formed by two $5\frac{1}{2}$ " x $3\frac{1}{2}$ ", one $5\frac{1}{2}$ " x $2\frac{1}{2}$ " and one $4\frac{1}{2}$ " x $2\frac{1}{2}$ " Flat Plate, bolted together as shown in the main illustration, the familiar shape being obtained by fastening Curved Strips of various sizes around the edges of the compound plate so formed. The rudder is bolted between the sides of the fuselage at the tail.

Each half of the tailplane consists of a $5\frac{1}{2}$ " x $3\frac{1}{2}$ " Flat Plate, a $5\frac{1}{2}$ " x $2\frac{1}{2}$ " Strip Plate, a $2\frac{1}{2}$ " x $2\frac{1}{2}$ " Flexible Plate and a Semi-Circular Plate, which are arranged as shown in Fig. 10.10b. The edges of the compound plate so formed are strengthened by Strips of various sizes and Curved Strips, and it is fastened to the tail of the fuselage by a $\frac{1}{2}$ " x $\frac{1}{2}$ " and a $1"$ x $1"$ Angle Bracket. Each half of the tailplane is braced to the rudder by a strut, which is formed by a 3" and a $2\frac{1}{2}$ " Strip overlapped one hole and is secured in position by Obtuse Angle Brackets. Each half of the tailplane is fitted with an elevator, which is constructed by bolting together a $5\frac{1}{2}$ " and a $4\frac{1}{2}$ " Flat Girder so that they overlap four holes. A further $5\frac{1}{2}$ " Flat Girder

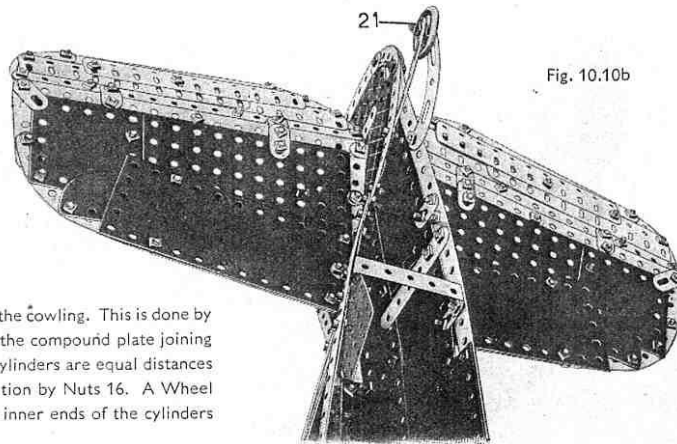


Fig. 10.10b

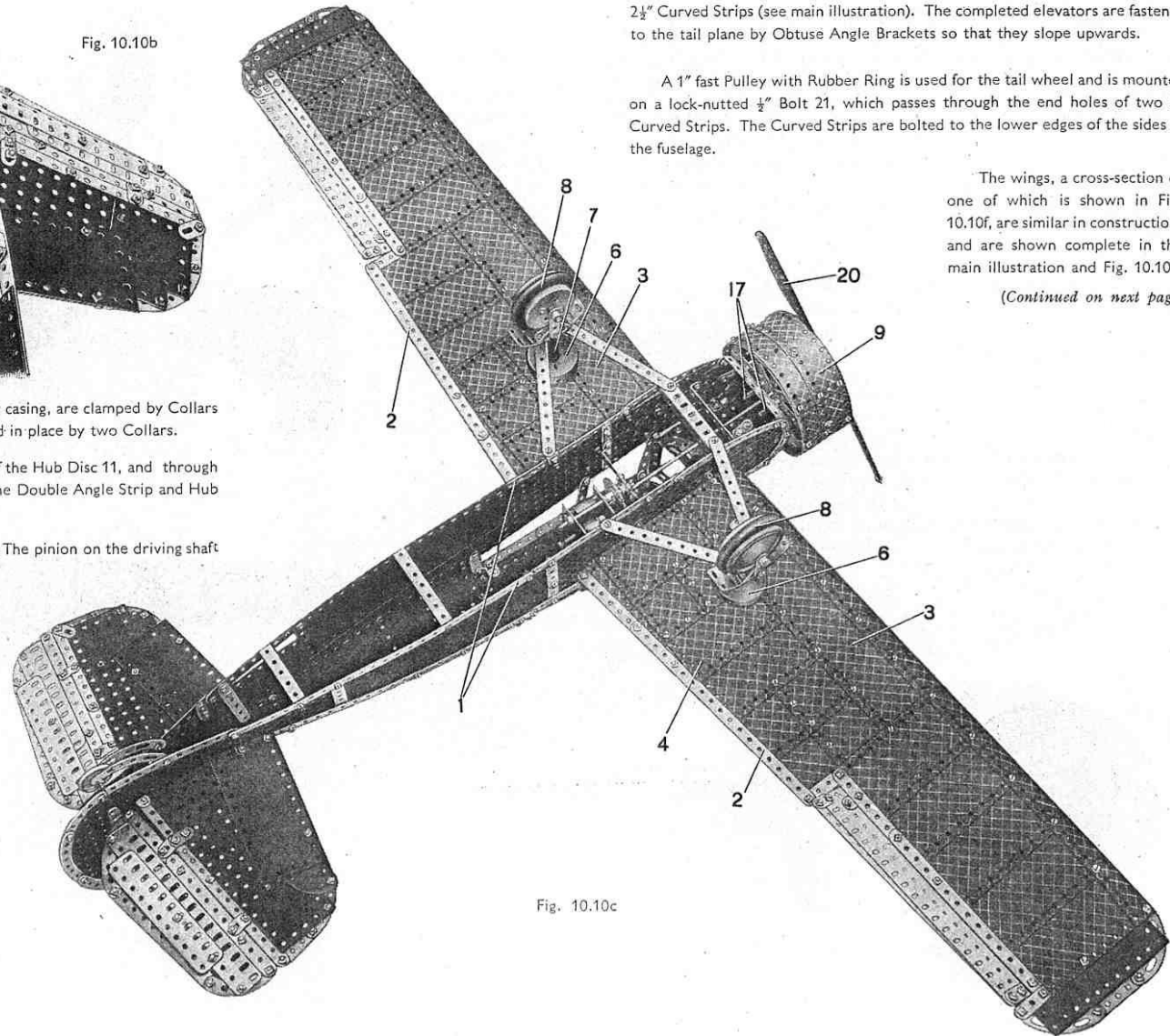


Fig. 10.10c

is then bolted to the centre of the compound flat girder, in the position shown in Fig. 10.10c, and around the edges of this unit are fastened $5\frac{1}{2}$ " Strips and $2\frac{1}{2}$ " Curved Strips (see main illustration). The completed elevators are fastened to the tail plane by Obtuse Angle Brackets so that they slope upwards.

A 1" fast Pulley with Rubber Ring is used for the tail wheel and is mounted on a lock-nutted $\frac{1}{2}$ " Bolt 21, which passes through the end holes of two 3" Curved Strips. The Curved Strips are bolted to the lower edges of the sides of the fuselage.

The wings, a cross-section of one of which is shown in Fig. 10.10f, are similar in construction, and are shown complete in the main illustration and Fig. 10.10c.

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The upper surface of each wing is built by bolting six $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates to a $12\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plate so that they overlap one another one hole along their sides. The portion of the wing so formed is then extended to the tip by five $5\frac{1}{2}" \times 2\frac{1}{2}"$ and one $5\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates. The lower surface of the wing is similar to the upper surface except that a flat plate 4 and several $2\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates are used in place of some of the $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates. The flat plate 4 is obtained by removing the centre pin from a Hinged Flat Plate and using the halves separately.

When complete, the trailing edges of the upper and lower surfaces of the wing are bolted together, and strengthened by means of Strips 2 and by several shorter Strips. The leading edges are joined by 11 U-Section Curved Plates and 1 $\frac{1}{8}"$ radius Curved Plates, which are arranged so that the thickness of the wing tapers towards the tip. The required shape for the curved wing tip is obtained with two 3" Curved Strips and a $2\frac{1}{2}"$ Strip as shown in Fig. 10.10c.

The ailerons are each formed by a $12\frac{1}{2}"$ Flat Girder and a $12\frac{1}{2}"$ Strip. At one end the $12\frac{1}{2}"$ Strip is bolted to the Flat Girder, but at the other end it is spaced from the Girder by a Flat Bracket (Fig. 10.10c). The complete aileron is fastened by Obtuse Angle Brackets in the space left for it in the trailing edge of the wing. The wings are fastened to the sides of the fuselage by Angle Brackets, but before this is done, the legs of the undercarriage should be fixed to them.

An exploded view of one of the wheels is shown in Fig. 10.10d. It consists of a 2" Pulley complete with Rubber Tyre 8, and is locked on a 2" Rod. A Wheel Flange is fastened to one side of the Pulley by two $\frac{3}{8}"$ Bolts, which can be seen in the illustration, and a Road Wheel is pressed up against the other side of the 2" Pulley and fastened in place by locking it on the 2" Rod. The fork for each wheel consists of two 2" Strips that are each bolted to a Trunnion. The flanges of the two Trunnions are joined by a $3\frac{1}{2}"$ Flat Girder, the ends of which are bent downwards as shown in Fig. 10.10d to form mudguards. The lower end holes of the 2" Strips provide bearings for the axle of the wheel.

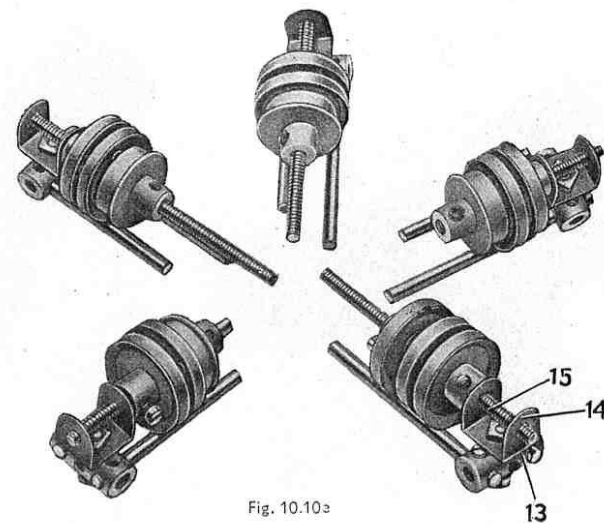


Fig. 10.10c

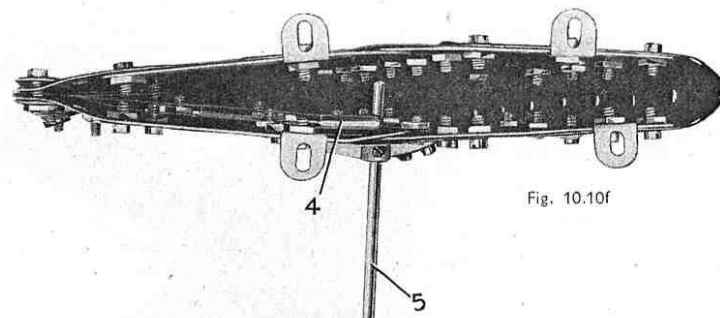


Fig. 10.10f

A Double Arm Crank is bolted to the underside of the wing (Fig. 10.10f) and in its boss is locked a $3\frac{1}{2}"$ Rod 5. The lower end of the Rod is locked in a second Double Arm Crank bolted to the $3\frac{1}{2}"$ Flat Girder of the undercarriage, thus securing the wheel to the wing. Between the two Double Arm Cranks the Rod 5 carries a Boiler End 6 (Fig. 10.10c) and a Chimney Adaptor fitted with a Sleeve Piece 7, and these represent the shock absorbing unit of the undercarriage.

When the legs of the undercarriage have been fixed in position, the wings are fastened to the $5\frac{1}{2}" \times 3\frac{1}{2}"$ and $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plates of the fuselage by Angle Brackets, which are arranged as shown in the sectional view of the wing Fig. 10.10f. The wings are also braced from the sides of the fuselage by struts formed by two $12\frac{1}{2}"$ Strips, which are bolted direct to the upper surfaces of the wings, and attached to the fuselage by Angle Brackets.

Each leg of the undercarriage is also braced from the fuselage by two pairs of $5\frac{1}{2}"$ Strips, which are fastened to the undercarriage by the Bolts holding the Double Arm Cranks (Fig. 10.10d). The forward struts are bolted at their inner ends to a $3\frac{1}{2}"$ Angle Girder fastened across the fuselage (Fig. 10.10g), and the rear struts are secured to the fuselage by $1" \times \frac{1}{2}"$ Angle Brackets.

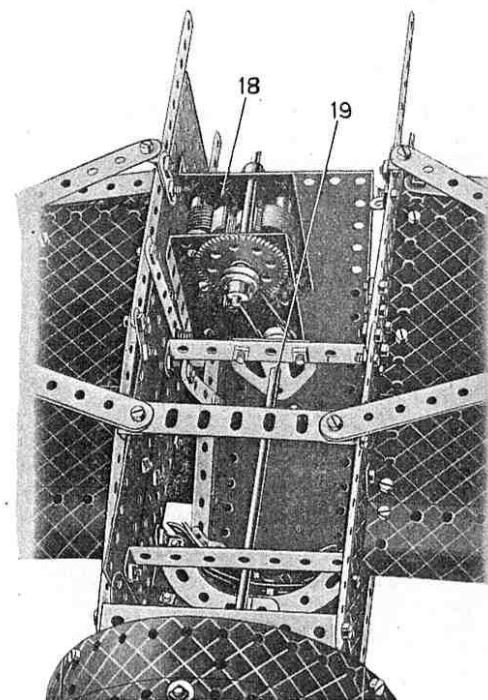


Fig. 10.10g

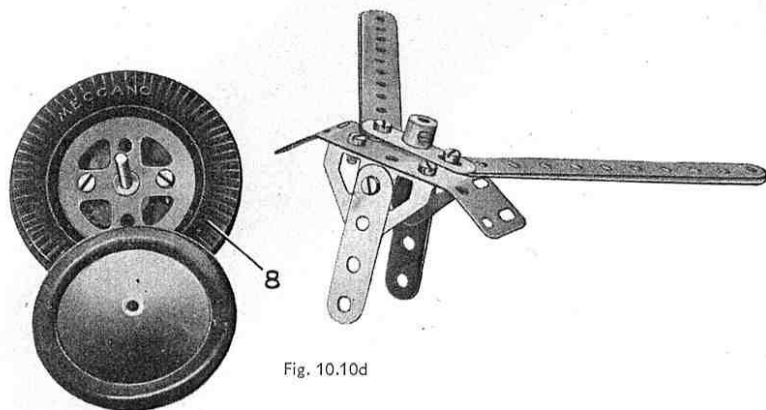
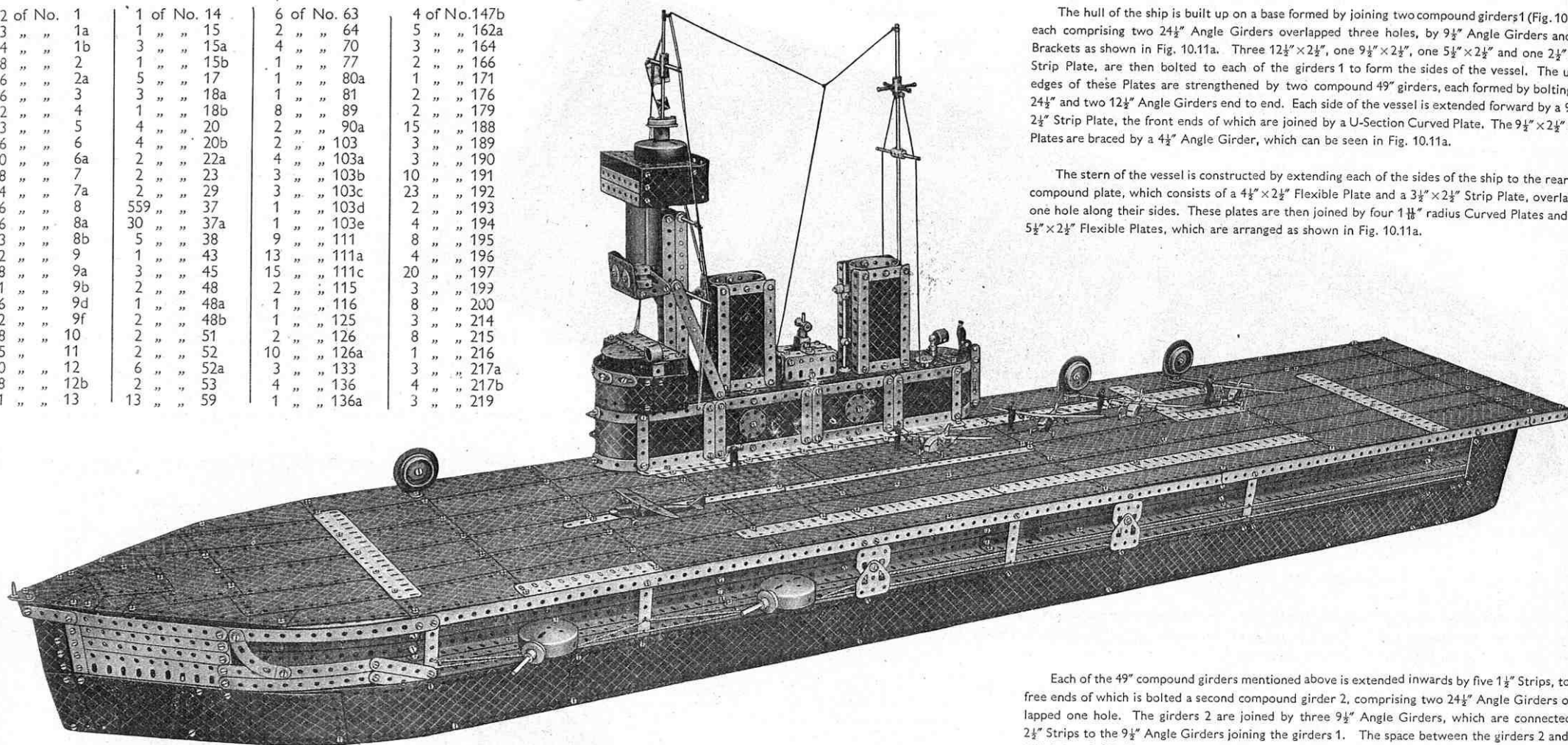


Fig. 10.10d

10.11 AIRCRAFT CARRIER

Parts required

22 of No. 1	1 of No. 14	6 of No. 63	4 of No. 147b
3 " " 1a	1 " " 15	2 " " 64	5 " " 162a
4 " " 1b	3 " " 15a	4 " " 70	3 " " 164
18 " " 2	1 " " 15b	1 " " 77	2 " " 166
6 " " 2a	5 " " 17	1 " " 80a	1 " " 171
16 " " 3	3 " " 18a	1 " " 81	2 " " 176
12 " " 4	1 " " 18b	8 " " 89	2 " " 179
23 " " 5	4 " " 20	2 " " 90a	15 " " 188
6 " " 6	4 " " 20b	2 " " 103	3 " " 189
10 " " 6a	2 " " 22a	4 " " 103a	3 " " 190
8 " " 7	2 " " 23	3 " " 103b	10 " " 191
4 " " 7a	2 " " 29	3 " " 103c	23 " " 192
16 " " 8	559 " " 37	1 " " 103d	2 " " 193
3 " " 8a	30 " " 37a	1 " " 103e	4 " " 194
2 " " 8b	5 " " 38	9 " " 111	8 " " 195
2 " " 9	1 " " 43	13 " " 111a	4 " " 196
8 " " 9a	3 " " 45	15 " " 111c	20 " " 197
1 " " 9b	2 " " 48	2 " " 115	3 " " 199
6 " " 9d	1 " " 48a	1 " " 116	8 " " 200
2 " " 9f	2 " " 48b	1 " " 125	3 " " 214
28 " " 10	2 " " 51	2 " " 126	8 " " 215
5 " " 11	2 " " 52	10 " " 126a	1 " " 216
20 " " 12	6 " " 52a	3 " " 133	3 " " 217a
8 " " 12b	2 " " 53	4 " " 136	4 " " 217b
1 " " 13	13 " " 59	1 " " 136a	3 " " 219



The hull of the ship is built up on a base formed by joining two compound girders 1 (Fig. 10.11a), each comprising two $2\frac{1}{2}$ " Angle Girders overlapped three holes, by $9\frac{1}{2}$ " Angle Girders and Flat Brackets as shown in Fig. 10.11a. Three $12\frac{1}{2}$ " \times $2\frac{1}{2}$ ", one $9\frac{1}{2}$ " \times $2\frac{1}{2}$ ", one $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " and one $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate, are then bolted to each of the girders 1 to form the sides of the vessel. The upper edges of these Plates are strengthened by two compound 49" girders, each formed by bolting one $2\frac{1}{2}$ " and two $12\frac{1}{2}$ " Angle Girders end to end. Each side of the vessel is extended forward by a $9\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate, the front ends of which are joined by a U-Section Curved Plate. The $9\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates are braced by a $4\frac{1}{2}$ " Angle Girder, which can be seen in Fig. 10.11a.

The stern of the vessel is constructed by extending each of the sides of the ship to the rear by a compound plate, which consists of a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate and a $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate, overlapped one hole along their sides. These plates are then joined by four $1\frac{1}{8}$ " radius Curved Plates and four $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, which are arranged as shown in Fig. 10.11a.

Each of the 49" compound girders mentioned above is extended inwards by five $1\frac{1}{2}$ " Strips, to the free ends of which is bolted a second compound girder 2, comprising two $2\frac{1}{2}$ " Angle Girders overlapped one hole. The girders 2 are joined by three $9\frac{1}{2}$ " Angle Girders, which are connected by $2\frac{1}{2}$ " Strips to the $9\frac{1}{2}$ " Angle Girders joining the girders 1. The space between the girders 2 and the 49" girders is filled in on each side of the vessel by four $12\frac{1}{2}$ " Strips bolted end to end, and these form the gun deck. The girders 2 are each extended upwards by four $12\frac{1}{2}$ " Strips attached to the vertical flanges of the girders by Flat Brackets.

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The construction of the gun deck at the bow and stern can be seen in Fig. 10.11a. At the stern each half of the gun deck is extended by three $5\frac{1}{2}$ " Strips, which slope inwards slightly. The wall of the superstructure between the gun deck and the flight deck is also extended by two $5\frac{1}{2}$ " Strips bent to the required shape. At the bow the gun deck is extended on each side by three $5\frac{1}{2}$ " Curved Strips, to the forward ends of which are fastened $2\frac{1}{2}$ " Strips. The side of the flight deck is extended forward by two $7\frac{1}{2}$ " Strips bent to shape.

The flight deck is commenced by bolting six 3" Strips vertically to the 49" compound girders, in the positions shown in the general view. Two compound girders, each consisting of three $18\frac{1}{2}$ " and a $2\frac{1}{2}$ " Angle Girder are then fastened across the upper ends of the 3" Strips to form the edge of the flight deck. The two compound girders are arranged so that they protrude slightly beyond the stern of the ship, and they are joined at intervals by $12\frac{1}{2}$ " Strips and Angle Girders. The stern portion of the deck is filled in by $12-12\frac{1}{2}\times 2\frac{1}{2}$ "

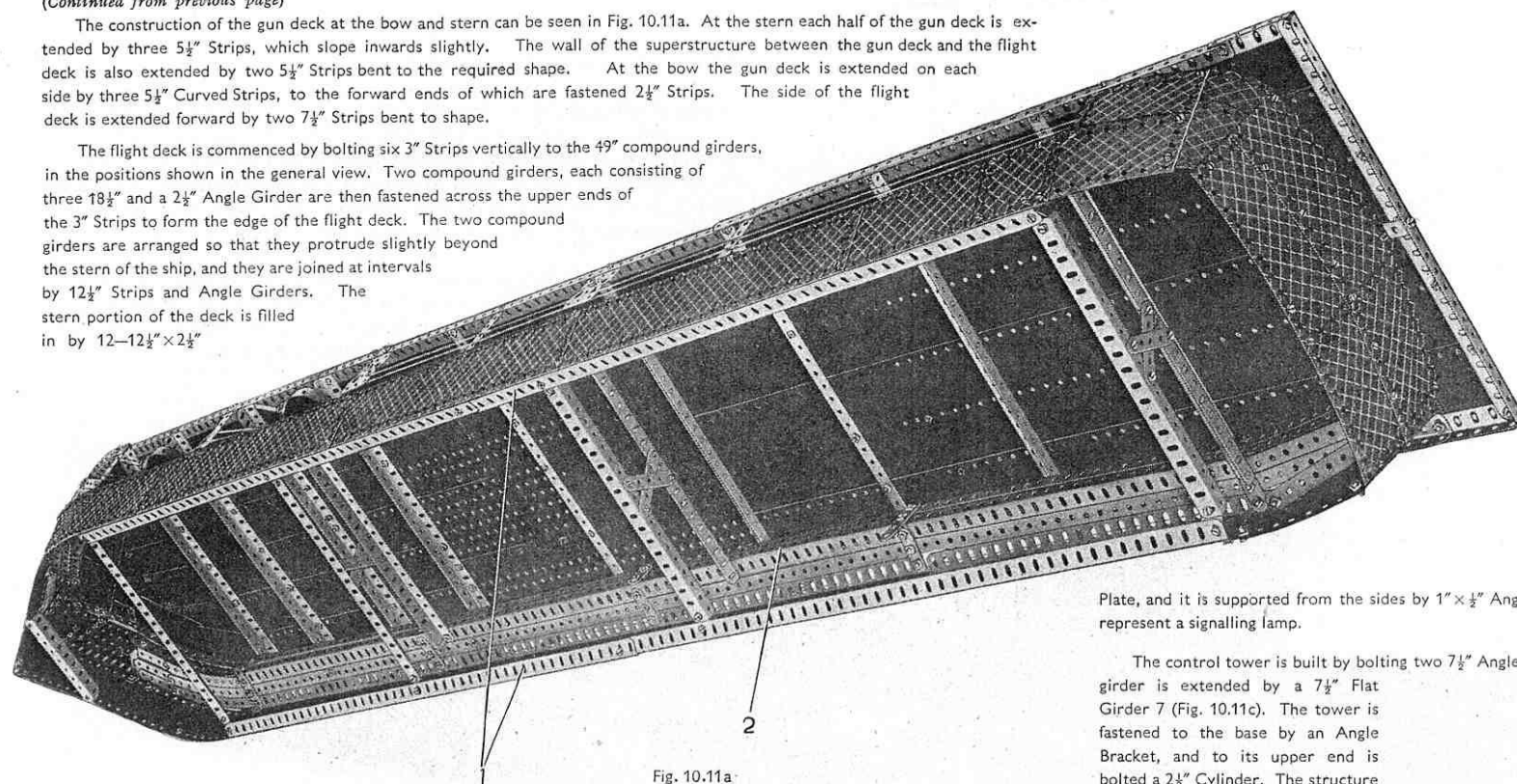


Fig. 10.11a

Strip Plates and six $2\frac{1}{2}\times 2\frac{1}{2}$ " Flexible Plates, and the centre of the deck consists of six $5\frac{1}{2}\times 3\frac{1}{2}$ " and three $5\frac{1}{2}\times 2\frac{1}{2}$ " Flat Plates, together with two $12\frac{1}{2}\times 2\frac{1}{2}$ " and two $3\frac{1}{2}\times 2\frac{1}{2}$ " Strip Plates. Eight $5\frac{1}{2}\times 2\frac{1}{2}$ " Flexible Plates and various smaller Plates are arranged as shown in the main illustration to form the forward part of the deck.

Flat Girders and Strips are bolted to the flight deck, in the positions shown, to indicate the landing area. Two of the three floodlights mounted on the starboard side of the deck each consist of a $\frac{3}{8}$ " Disc, a $1\frac{1}{4}$ " Flanged Wheel and a Wheel Disc, all of which are fastened by a $\frac{1}{2}$ " Bolt to a Threaded Boss. A $\frac{3}{8}$ " Bolt screwed through the transverse tapped hole of the Threaded Boss is lock-nutted in the central hole of a Double Bent Strip bolted to the deck. The third floodlight is formed by a $1\frac{1}{4}$ " Flanged Wheel and a Wheel Disc, which are held on a $\frac{3}{8}$ " Bolt screwed into the boss of a Rod Socket. The Rod Socket is fastened through the central hole of a Double Bent Strip bolted to the deck. A 1" Triangular Plate is bolted to the extreme forward end of the deck (see main illustration) and through its free hole is fastened a Threaded Pin. This represents the steam pipe through which, in an actual vessel, a thin jet of steam issues to indicate to the pilots the direction of the wind.

Two guns are mounted on each side of the vessel and each is constructed by fastening a 2" Rod through one hole in the flange of a Boiler End, which is fastened to the gun deck by a $\frac{3}{8}$ " Bolt.

The deck superstructure 3 (Fig. 10.11c) is first constructed as a separate unit and then bolted to the hull. The base of the superstructure, an underneath view of which is shown in Fig. 10.11d is built up by joining the ends of two compound plates, each comprising three $5\frac{1}{2}\times 2\frac{1}{2}$ " Flexible Plates bolted end to end, by $1\frac{1}{8}$ " radius Curved Plates. The upper and lower edges of the compound plates are strengthened by $12\frac{1}{2}$ " and $3\frac{1}{2}$ " Strips and the Curved Plates by 3" Formed Slotted Strips. The top of this unit is then filled in by two $5\frac{1}{2}\times 2\frac{1}{2}$ " Flanged Plates, one $5\frac{1}{2}\times 2\frac{1}{2}$ " Flat Plate and two Semi-Circular Plates. The bridge 11 (Fig. 10.11b), is constructed by fastening a $5\frac{1}{2}\times 1\frac{1}{2}$ " Flexible Plate to the front of the base and bending it to the same shape as the $1\frac{1}{8}$ " radius Curved Plates. The back of the bridge is also formed by a $5\frac{1}{2}\times 1\frac{1}{2}$ " Flexible Plate fastened in position by an Angle Bracket, and the ends are filled in by two $2\frac{1}{2}\times 1\frac{1}{2}$ " Flexible Plates. The roof of the bridge consists of two $4\frac{1}{2}$ " Flat Girders overlapped along their sides and extended forward by a Semi-Circular Plate, and it is supported from the sides by $1\frac{1}{2}\times \frac{1}{2}$ " Angle Brackets. A Chimney Adaptor is bolted to the inner side of the roof to represent a signalling lamp.

The control tower is built by bolting two $7\frac{1}{2}$ " Angle Girders together (Fig. 10.11b) to form a U-section girder. Each arm of this girder is extended by a $7\frac{1}{2}$ " Flat Girder 7 (Fig. 10.11c). The tower is fastened to the base by an Angle Bracket, and to its upper end is bolted a $2\frac{1}{2}$ " Cylinder. The structure 8 at the top of the control tower, (Continued on next page)

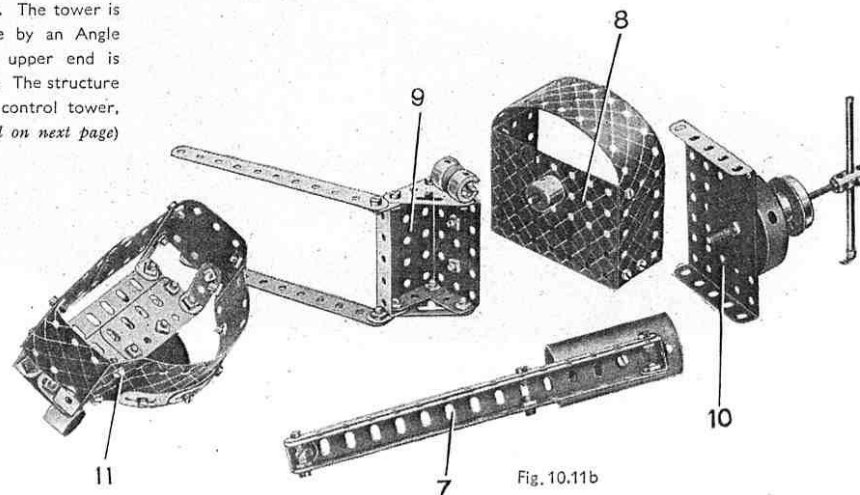


Fig. 10.11b

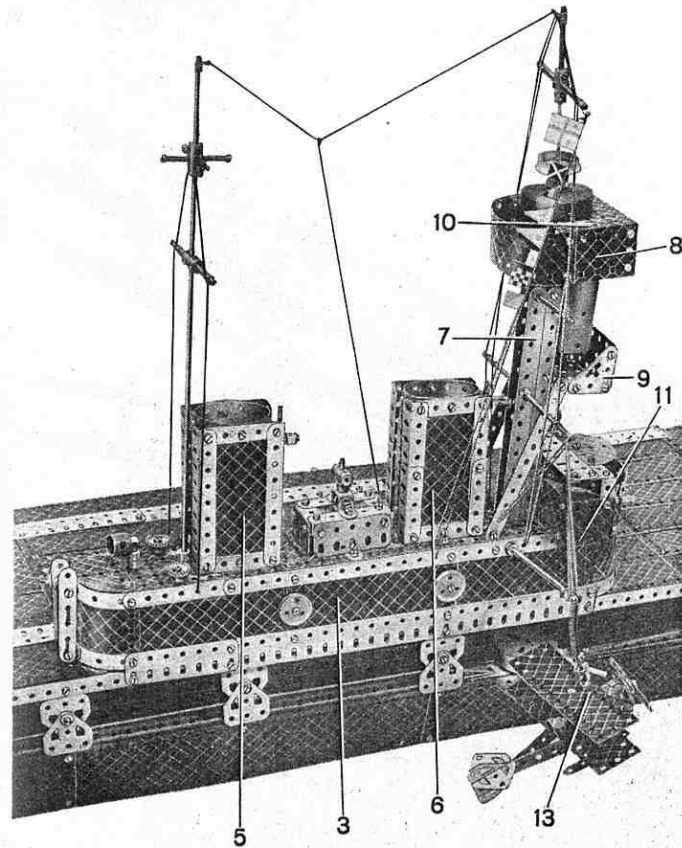


Fig. 10.11c

Angle Strip fastened between the flanges of the lower Flanged Plate. The platform is also supported by two $5\frac{1}{2}$ " Strips. Each funnel 5 and 6 is constructed by bolting the ends of a Boiler together and pressing it into an oval shape. A $4\frac{1}{2}$ " \times $2\frac{3}{8}$ " Flexible Plate, the edges of which are strengthened by Angle Girders and $2\frac{1}{2}$ " Strips (see Fig. 10.11d), is then bolted to each side of the Boiler. The funnels are fastened to the base by Angle Brackets in the positions shown, and to the front of each of them is fitted an exhaust steam pipe. This is a $4\frac{1}{2}$ " Rod that is fixed to the Boiler by two Handrail Supports. The steam pipe on the forward funnel 6 carries a siren 12 represented by two Pivot Bolts screwed into a Coupling locked on the Rod. The steam pipe on the aft funnel 5 is fitted with a $\frac{3}{8}$ " Bolt screwed into a Collar.

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is shown separately in Fig. 10.11b. It consists of two $3\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates, the flanges of which are joined by two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates. The ends of the Flexible Plates are connected by a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate and two $3\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips. The lower Flanged Plate is fastened by a $\frac{3}{4}$ " Bolt to a Double Bracket secured at the top of the control tower, the Bolt carrying a Chimney Adaptor on its shank between the Flanged Plate and the Double Bracket. A $3\frac{1}{2}$ " Screwed Rod is fastened by two Nuts through the central hole of the upper Flanged Plate 10 (Fig. 10.11b) and on it are placed a Boiler End, a Chimney Adaptor and a $1\frac{1}{2}$ " Flanged Wheel. A Coupling is locked on the upper end of the Screwed Rod, a $3\frac{1}{2}$ " Rod being fixed in its central transverse bore, and a 2" Rod in its longitudinal bore.

The signalling platform 9 (Fig. 10.11b), which is fastened to the tower below the $2\frac{1}{2}$ " Cylinder, is constructed by bolting two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged Plates together by their flanges so that they are at right angles to each other. The sides of the platform are two $1\frac{1}{2}$ " Corner Brackets, and the unit is secured to the tower by a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double

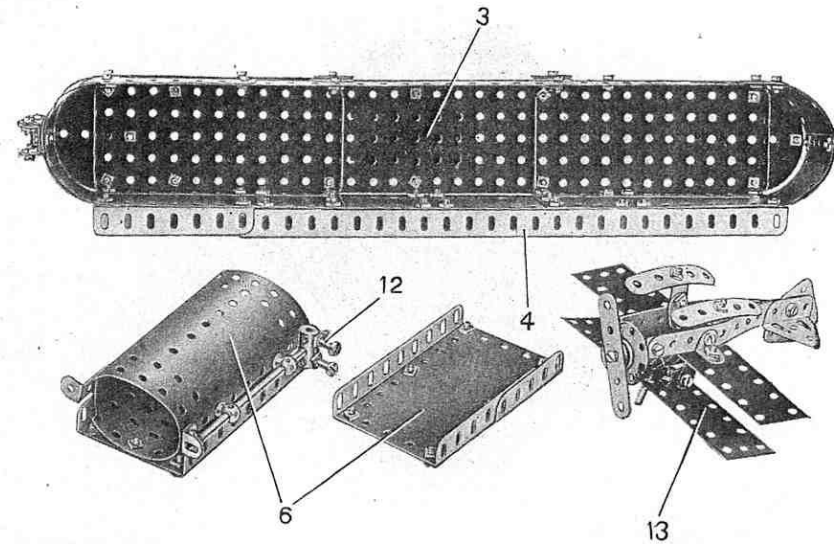


Fig. 10.11d

The wireless cabin is built up by joining the ends of two $2\frac{1}{2}$ " Angle Girders by two $1\frac{1}{2}$ " Angle Girders. The sides of this unit are extended downwards by $2\frac{1}{2}$ " and $1\frac{1}{2}$ " Flat Girders, and the roof is filled in by a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate. The direction finding apparatus consists of a large Fork Piece fitted to the roof of the cabin by two Angle Brackets. A 1" Rod locked in the boss of the Fork Piece carries a Coupling. When complete, the cabin is fastened in position by Angle Brackets.

The seaplane launching gear, which can be seen in Fig. 10.11c, consists of a 4" Rod fastened by two Collars through the side of the superstructure. On the outer end of the Rod is an End Bearing that is connected by a Spring to a second End Bearing fastened to the upper wing of the seaplane.

The fuselage of the seaplane (see Fig. 10.11d) consists of a U-Section Curved Plate, along the longer edges of which are bolted $5\frac{1}{2}$ " Strips. The two $5\frac{1}{2}$ " Strips are joined together at their rear ends, the Bolt holding also two Trunnions and a $1\frac{1}{2}$ " Corner Bracket representing the tail plane and rudder. Each of the lower wings is formed by a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate, which is fastened to the side of the fuselage by an Angle Bracket, and a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate 13 supported by two $1\frac{1}{2}$ " Strips and a Double Bracket is used for each half of the upper wing. The propeller, a $2\frac{1}{2}$ " Strip, is mounted on a $\frac{1}{2}$ " Bolt lock-nutted to an Angle Bracket fastened inside the fuselage, and a $\frac{3}{4}$ " Disc and a $\frac{1}{2}$ " Pulley also are placed on the shank of the Bolt to represent the engine. Two $2\frac{1}{2}$ " Strips curved slightly and secured to the fuselage by Flat Brackets and Angle Brackets, form the floats.

When the superstructure is complete, it is fastened to the flight deck by the compound girder 4 (Fig. 10.11d) and by a compound flat girder that can be seen in Fig. 10.11c.

Really good fun can be obtained by tying a length of cotton to a Bolt lock-nutted to the flight deck and gliding Dinky Toys Aeroplanes down the cotton to the deck by means of the special pin or clip supplied with them.

This Model can be built with MECCANO No. 10 Outfit (or No. 9 and No. 9a Outfits)

Parts required	
24 of No.	2 of No.
1	48
1a	48b
1b	48d
2	52
2a	53
3	53a
4	59
5	63
6	70
6a	89
7	89b
7a	103
8	103a
8a	103b
8b	103d
9	103e
9a	103f
9b	103h
9c	111
9d	111a
9f	111c
10	126
12	126a
12b	136
12c	143
13a	145
14	146a
15	179
15a	186
16	187
16a	188
18a	189
20	190
20b	192
22	193
24	195
26	196
27a	197
30a	198
30c	199
37	217a
37a	227b
38	219
40	1 E20B Elec-
46	tric Motor.
2	

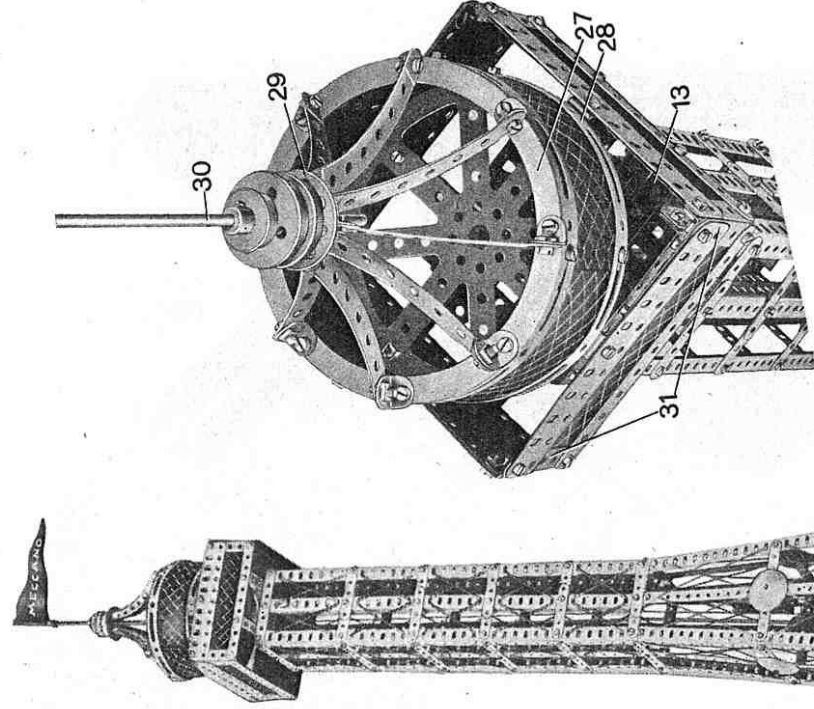


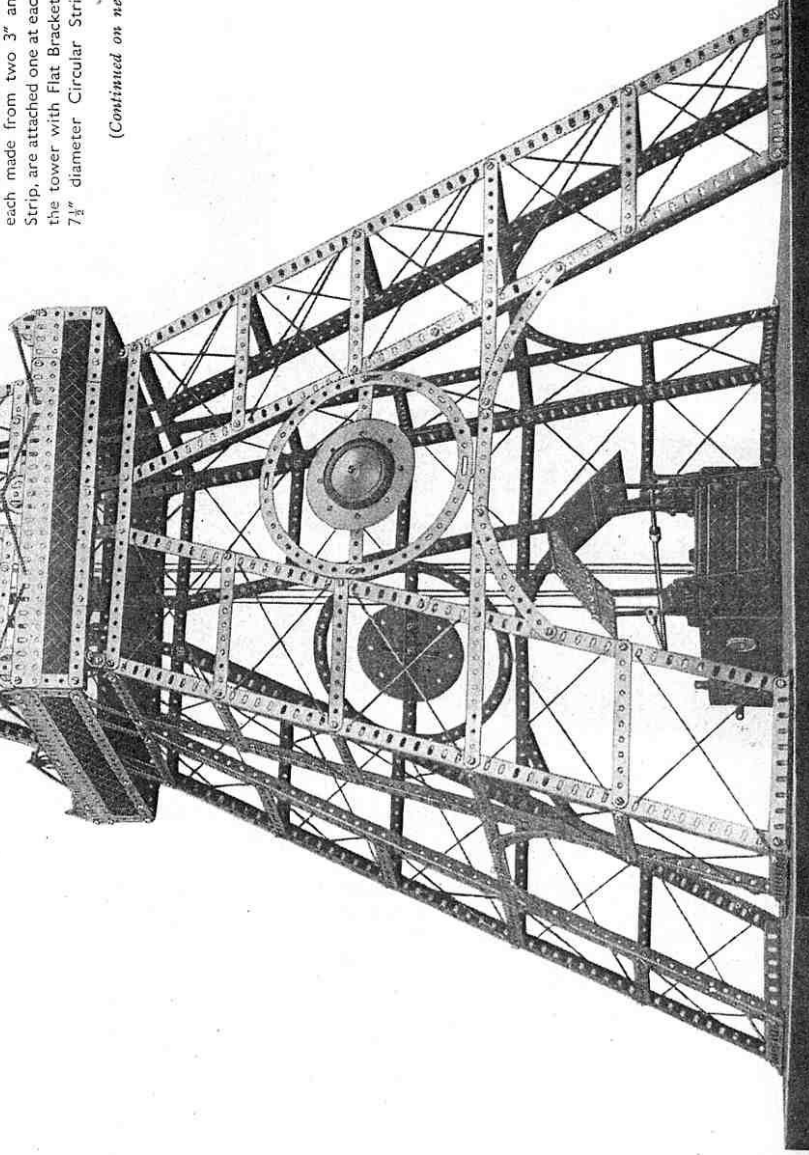
Fig. 10.12a

This model of the famous Eiffel Tower, Paris, is approximately 7 ft. in height, and is equipped with two lifts that ascend and descend alternately, the driving power being provided by an E20B Electric Motor. When completed, the model should be mounted on a baseboard approximately 2 ft. 6 ins. square.

The tower proper rises from a four-legged base, each leg of which is made by a $2\frac{1}{2}$ " Angle Girder 1 joined to two compound girders by a series of $5\frac{1}{2}$ " Strips. Six of the compound girders are made from two $12\frac{1}{2}$ " Angle Girders, and the remaining two each comprise two $9\frac{1}{2}$ " Angle Girders and a $7\frac{1}{2}$ " Angle Girder. At their lower ends the Angle Girders are connected together by $5\frac{1}{2}$ " Angle Girders, and at their upper ends the four legs are joined by $12\frac{1}{2}$ " Strips 2.

In a position 21 holes from their lower ends the legs are spaced apart by compound strips made from $12\frac{1}{2}$ " and $9\frac{1}{2}$ " Strips. The strips are strengthened by $5\frac{1}{2}$ " Curved Strips. Two other compound strips, each made from two 3" and a $2\frac{1}{2}$ " Strip, are attached one at each side of the tower with Flat Brackets, and a $7\frac{1}{2}$ " diameter Circular Strip, a 4"

(Continued on next page)



Circular Plate and a Road Wheel are fastened to each strip, as shown in the general view of the model. To facilitate erection of the tower proper the completed base should now be screwed to the baseboard.

The next stage is to construct the portion of the tower between the galleries, which can be seen in Fig. 10.12c. This is made by extending the 24½" Angle Girders 1 upwards by attaching the 12½" Strip Angle Girders 3 to their ends with 2" Strips. At the sides, 12½" Strips are attached to the tops of the legs and are bolted together at their upper ends. These 12½" Angle Girders and Strips are then joined by a series of 4½" and 5" compound strips made from 2½", 3" and 3½" Strips as shown.

The next section of the tower comprises four 24½" Angle Girders 5 (Fig. 10.12c) which are attached by 2" Strips to the upper end of the section already completed. These Angle Girders are joined at their lower ends by 7½" Strips 4, in the centre holes of which are bolted 25" compound strips made from two 12½" Strips joined end to end by a Flat Bracket. The strips are bolted to the 7½" Strips in the second hole from their lower ends, and are joined by Flat Brackets to the 12½" Strips of the previous section. The 25" compound strips and Angle Girders are joined by a series of 6½", 5½" and 4½" compound strips made from 4½", 3½", 2½" and 1½" Strips. To the upper set of compound strips are bolted Wheel Discs (see general view).

Part of the upper section of the tower is shown in Fig. 10.12b. It comprises four 18½" Angle Girders 9, joined at their upper ends by four 3½" Angle Girders 11. At their lower ends, the Angle Girders are connected by 3½" Strips, and four 3½" compound strips made from 2½" Strips, are bolted to each side of the section. Four Angle Girders 10 are bolted inside the framework, two being 18½" Angle Girders while the remaining two are each made up of a 9½", a 7½", a

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Fig. 10.12c

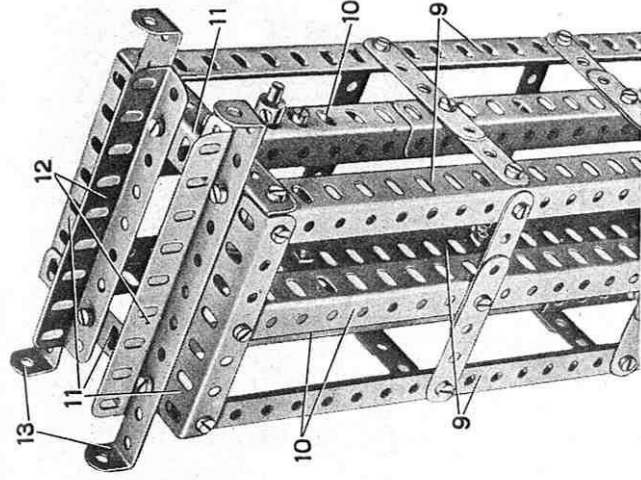
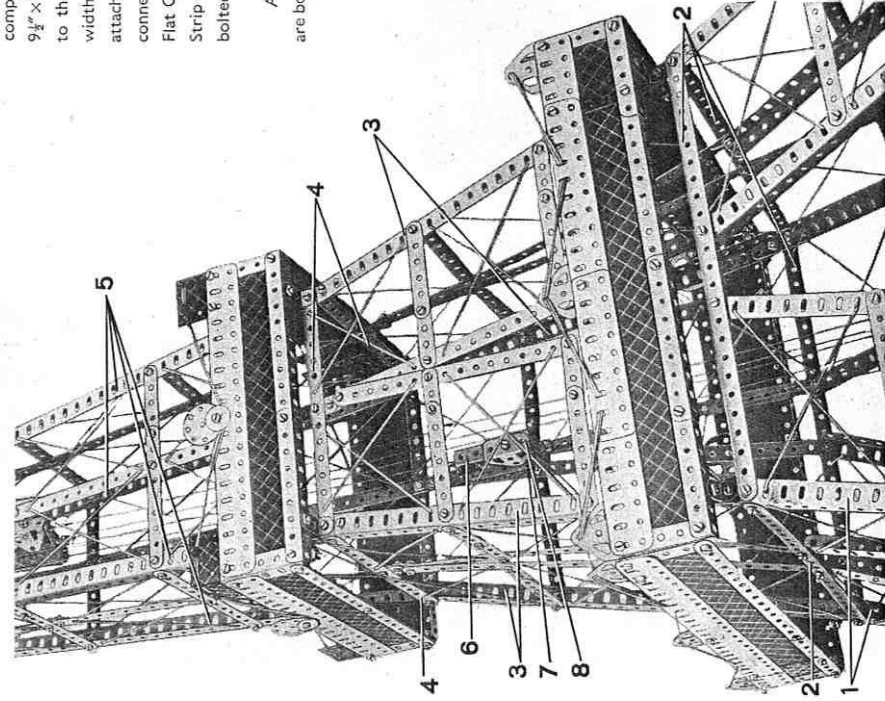


Fig. 10.12b

and a 4½" Angle Girder overlapping each other four and two holes respectively. This section of the tower is attached to the lower part by four 2" Strips, the centre girders being attached to the 12½" Strips of the lower section by Flat Brackets.

The two galleries are shown in detail in Fig. 10.12c and the lower one should be built first. Two of its sides comprise two 14½" compound girders, each of which is made from a 5½", a 4½", a 3½" and a 3" Angle Girder bolted to the lower edges of a compound plate consisting of a 12½" × 2½" and a 2½" × 2½" Strip Plate. Flat Girders of various lengths are bolted to the upper edges of the Strip Plates and three Flat Trunnions are bolted in place as shown. To make the remaining two sides compound plates similar to those used before, but edged with Flat Girders and 14½" compound strips, are attached to the first constructed sides with Angle Brackets. The rectangular gallery so formed is placed over the top of the tower and is fixed in position with four 1" × ¼" Angle Brackets, two of which can be seen in Fig. 10.12c.

The second gallery is of similar construction but the sides are smaller. Two of the sides are made by bolting a compound girder comprising a 5½" and a 4½" Angle Girder, to the lower edge of a 9½" × 2½" Strip Plate, and the corners are 2½" Angle Girders bolted to the ends of the Strip Plate. The Strip Plate is increased in width by bolting to it a 9½" Flat Girder, at each end of which is attached a 2½" × 1½" Flexible Plate as shown. These two sides are connected by two 9½" × 2½" Strip Plates, which are edged with a 9½" Flat Girder and a 9½" compound strip comprising a 7½" and a 5½" Strip overlapped seven holes. At the centre of each Flat Girder is bolted a ¾" and a 1½" Disc as shown.

At the top of the tower (Fig. 10.12b) two 4½" Angle Girders 12 are bolted, and to these the guide cords for the lifts will be attached later. To the two 5½" × ¼" Double Angle Strips 13 the top gallery (Fig. 10.12a) is attached, but in order to facilitate fitting the lifts and operating Cords it is best to construct the gallery as a separate unit and attach it to the tower when the lifts are installed. The sides of the gallery are 5½" × 2½" Strip Plates, each having a 5½" Flat Girder and a 5½" Strip bolted to its upper and lower edges respectively. The 2½" Strips 31 are bolted to each end of the sides, which are connected together at the corners by Angle Brackets. One pair of opposite sides is joined across by a 5½" × ¼" Double Angle Strip, and to the centres of the other opposite sides 2½" × ¼" Double Angle Strips are bolted. These Double Angle Strips support a Hub Disc 28, which is connected to a Circular Girder 27 by a ring of Flexible Plates, the ring comprising three 5½" × 2½" Flexible Plates and one 2½" × 2½" Flexible Plate bolted end to end.

(Continued on next page)

The tower is capped with eight 4" Curved Strips, which are attached to the Circular Girder 27 with Angle Brackets. At their upper ends, four of the Curved Strips are attached by Angle Brackets to a Bush Wheel 29, in the boss of which is an 8" Rod 30 that carries two 1" Flanged Wheels and a $\frac{3}{4}$ " Flanged Wheel.

At its upper end Rod 30 carries a pennant held between two Collars. The pennant can be cut from stiff paper or card and painted in gay colours.

Near the top of the upper section of the tower (Fig. 10.12b), is a $4\frac{1}{2}$ " Rod, which is journaled in bearings provided by $1\frac{1}{4}$ " Strips bolted to the compound girders 10. The Rod carries a 1" fast Pulley and is held in place by Collars.

The lift operating gear at the base of the model is accommodated underneath the lift terminus platform, but the driving Motor is bolted direct to the baseboard as shown. The mechanism is shown in detail in Figs. 10.12d, 10.12e, and 10.12f. The base that supports the lift terminus platform consists of two $5\frac{1}{2}$ " x $2\frac{1}{2}$ " Flanged Plates 14 joined by two $5\frac{1}{2}$ " x $2\frac{1}{2}$ " Flat Plates, and the platform is filled in with a $4\frac{1}{2}$ " x $2\frac{1}{2}$ " Flat Plate and two $5\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plates, the Plates being arranged so that a gap is left to accommodate the hoisting Cords. A $1\frac{1}{2}$ " Flat Girder 26 and two $1\frac{1}{2}$ " Angle Girders are bolted around the edge of the opening as shown. Inside the base is a $5\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strip 15. A $3\frac{1}{2}$ " x $2\frac{1}{2}$ " Flanged Plate is bolted to the platform and to its flanges $2\frac{1}{2}$ " Flat Girders are attached. Four $2\frac{1}{2}$ " Strips are bolted to the Flat Girders, and the roof is attached to their upper ends by Obtuse Angle Brackets. The roof is a Hinged Flat Plate extended at each side by two $2\frac{1}{2}$ " x $2\frac{1}{2}$ " Flexible Plates. The steps are $3\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strips bolted between the two $3\frac{1}{2}$ " Flat Girders 25, and the handrail around the platform consists of three 5" Rods joined at right angles by Couplings, and supported by two $1\frac{1}{2}$ " Rods fixed at their lower ends in Rod Sockets.

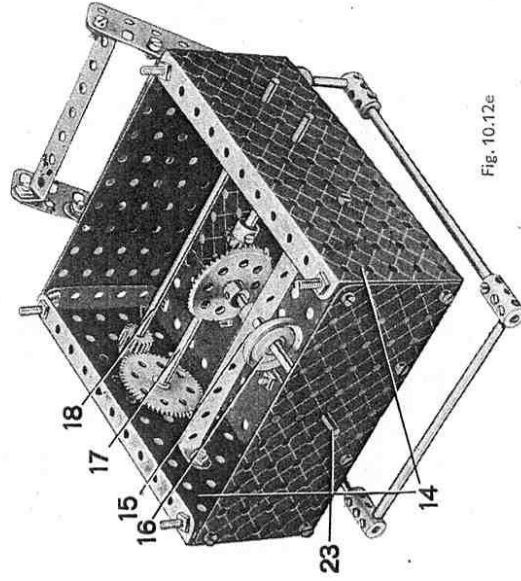


Fig. 10.12e

The shafts inside the base of the terminus can now be fitted as shown in Fig. 10.12e. Rod 18 is driven from the E208 Electric Motor and is $6\frac{1}{2}$ " long. It carries outside the base a 1" Pulley, and inside the base a $\frac{1}{2}$ " Pinion that meshes with a 57-teeth Gear on $6\frac{1}{2}$ " Rod 17, which carries also a $\frac{1}{2}$ " Bevel Gear. A $3\frac{1}{2}$ " Rod 23 is journaled in one of the Flat Plates of the base and also in the $5\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strip. A $1\frac{1}{2}$ " Bevel Gear is arranged to mesh with the $\frac{1}{2}$ " Bevel Gear on Rod 17 and is kept in position by a Collar. The Rod carries also a 1" Pulley, around which the lift operating Cord passes. The complete unit is bolted to the baseboard by four $\frac{1}{2}$ " Bolts, which can be seen projecting from the lower edges of the Flanged Plates 14.

The Electric Motor, which also is bolted to the baseboard, transmits its drive through reduction gearing. A $\frac{1}{2}$ " Pinion on the armature shaft of the Motor meshes with a 57-teeth Gear on a $2\frac{1}{2}$ " Rod 20. The 57-teeth Gear is spaced from the side plates of the Motor in order to bring it into line with the $\frac{1}{2}$ " Pinion, and the Rod on which it is mounted is held in its bearings by a Collar. Rod 20 carries at its other end a $\frac{1}{2}$ " Pinion that meshes with a second 57-teeth Gear on Rod 19. The Gear is spaced from the side plates of the Motor in a similar manner to the first 57-teeth Gear. A 1" Pulley on the other end of Rod 19 is connected by a Driving Band to the 1" Pulley on Rod 18.

The lifts, one of which can be seen in Fig. 10.12c, are identical in construction, and each is made by fastening a $2\frac{1}{2}$ " x 1" Double Angle Strip 6 to a $2\frac{1}{2}$ " x $1\frac{1}{2}$ " Double Angle Strip, with Handrail Supports. A U-Section Curved Plate 7 is bolted to the $2\frac{1}{2}$ " x $1\frac{1}{2}$ " Double Angle Strip, and two Trunnions 8 are bolted to the $2\frac{1}{2}$ " x 1" Double Angle Strip 6. The lifts are suspended in the tower as follows. A Cord is tied to the Handrail Support at the top of one lift and is led over the 1" Pulley at the top of the tower. The length of the Cord should be adjusted so that when one lift is at the top of the tower, the other one is at rest on the terminus platform. Cord 22 (Fig. 10.12f) is tied to the bottom of one lift, then led around the 1" Pulley 16 on the Rod 23 and finally is tied to the Handrail Support at the bottom of the other lift.

The guide Cords for the lifts are fitted as follows. Two lengths of Cord are tied to the $1\frac{1}{2}$ " Flat Girder 26 and are taken up inside the tower and through holes in each lift. They are then passed through holes in the Angle Girders 12 (Fig. 10.12b) and led down through holes in the Double Angle Strips forming the top and bottom of each lift, and finally are tied to the Flat Plate of the terminus platform.

The upper gallery and top of the tower can now be bolted in position by attaching the sides of the gallery to the $5\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strips 13.

To complete the model, Cord is threaded through the Angle Girders and Strips of the tower to represent struts and stays bracing the main girders.

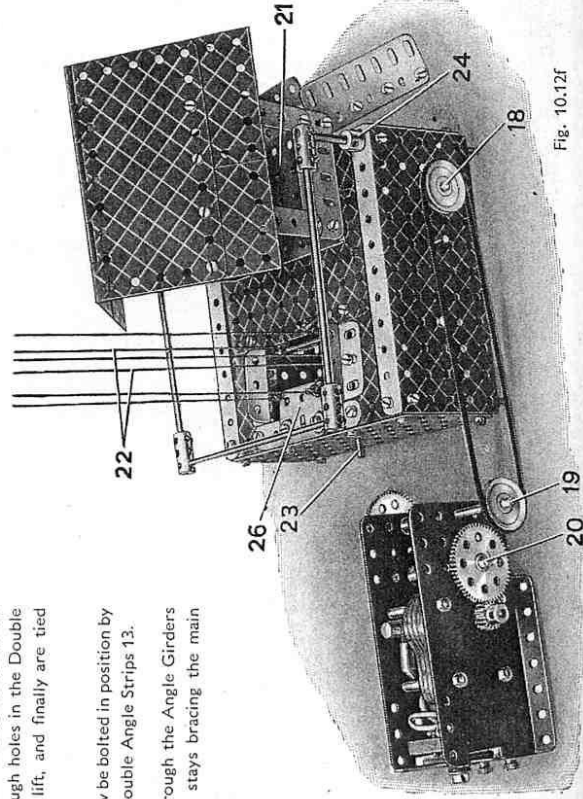
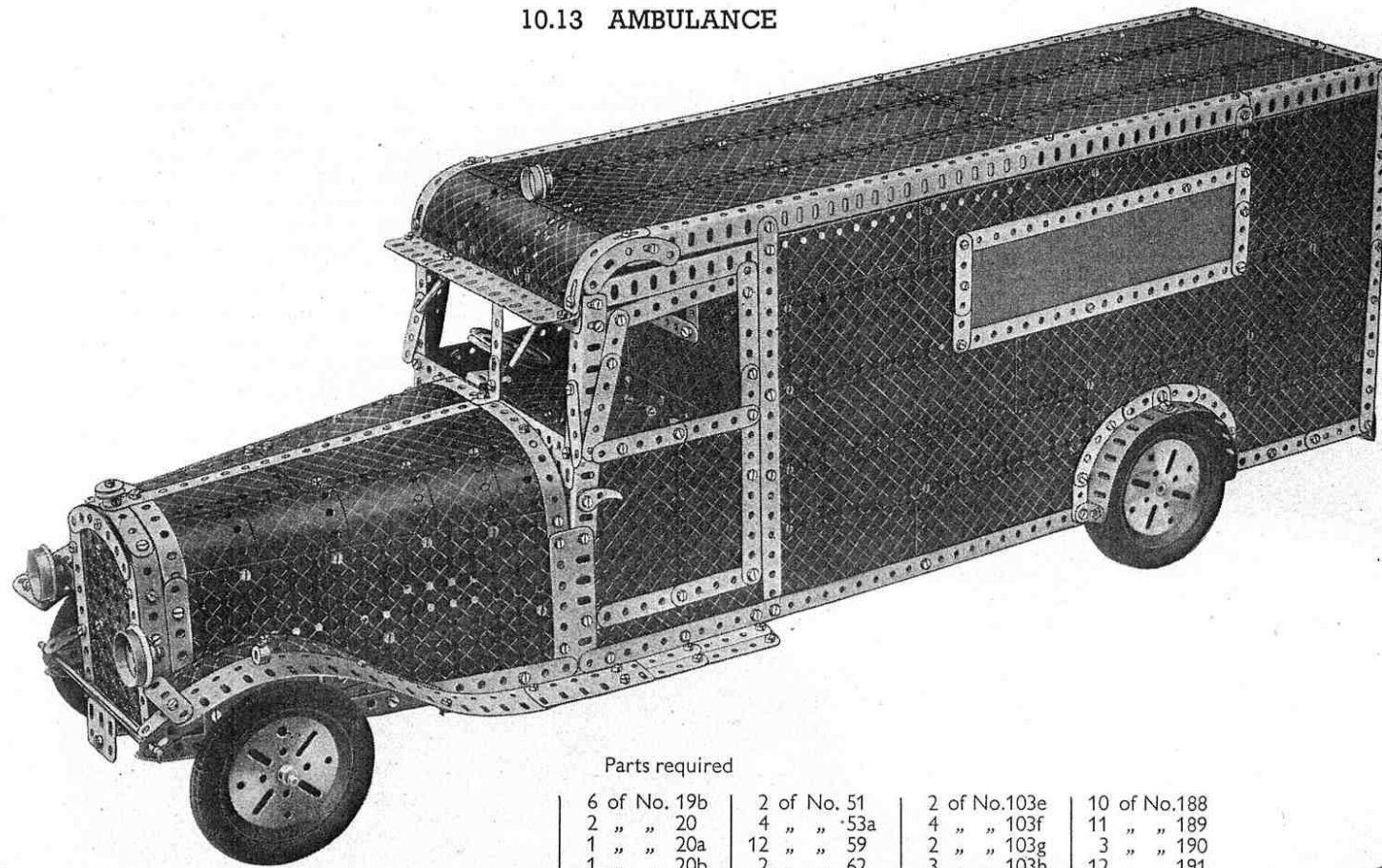


Fig. 10.12f

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10.13 AMBULANCE



The chassis of the ambulance is formed by two channel girders 1 (Fig. 10.13c), which are each built up by joining two $2\frac{1}{2}$ " Angle Girders by two $12\frac{1}{2}$ " Flat Girders. The side members so formed are joined by a $6\frac{1}{2}$ " compound girder 2, and are extended to the rear by two $12\frac{1}{2}$ " Angle Girders, which overlap the girders 1 seven holes. The rear ends of the two $12\frac{1}{2}$ " Angle Girders are joined by a $7\frac{1}{2}$ " angle girder comprising two $4\frac{1}{2}$ " Angle Girders overlapped three holes. The forward ends of the side members are extended by $2\frac{1}{2}$ " large radius Curved Strips as shown in Fig. 10.13a, and in the ends of these is journaled a $6\frac{1}{2}$ " Rod that forms the front bumper bar.

The steering mechanism is built up by bolting two Cranks 4 (Fig. 10.13a) to the ends of the girder 2, and mounting two 2" Rods in their bosses by a Collar and a Coupling, the Rods passing through the end transverse bores of the Couplings. Two $1\frac{1}{2}$ " Rods are locked in the central bores of the Couplings, and these form the stub axles for the front road wheels. Into the outer end tapped hole of each Coupling is screwed a 2" Screwed Rod 5, on the end of which is locked a Collar. Bolts screwed into the tapped holes of the Collars carry loosely the track rod 6, which consists of a $5\frac{1}{2}$ " and a $4\frac{1}{2}$ " Angle Girder overlapped five holes. Two Angle Brackets are bolted to the track rod in the fourth and sixth holes from the right-hand end, and between them engages a $4\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strip 7. A Double Arm Crank 8 is bolted to the Double Angle Strip in the position shown, and in its boss is locked a $2\frac{1}{2}$ " Rod. The Rod is journaled in two Flat Trunnions bolted to the arms of the right-hand channel girder of the chassis, and forms a pivot for the Double Angle Strip 7. A Rack Segment 9 is fastened to the extreme end of the Double Angle Strip and engages with a $\frac{1}{2}$ " x $\frac{3}{8}$ " Pinion 10 on the lower end of the steering column, which is an 8" Rod journaled in a $7\frac{1}{2}$ " Angle Girder bolted across the chassis and also in a $1\frac{1}{2}$ " x 1" Angle Bracket bolted to the dash board.

(Continued on next page)

Parts required

8 of No. 1	6 of No. 7a	3 of No. 12a	6 of No. 19b	2 of No. 51	2 of No. 103e	10 of No. 188
4 " " 1a	8 " " 8	5 " " 12b	2 " " 20	4 " " 53a	4 " " 103f	11 " " 189
5 " " 1b	2 " " 8a	2 " " 12c	1 " " 20a	12 " " 59	2 " " 103g	3 " " 190
33 " " 2	4 " " 8b	2 " " 13a	1 " " 20b	2 " " 62	3 " " 103h	12 " " 191
9 " " 2a	9 " " 9	1 " " 14	1 " " 22	2 " " 62b	3 " " 103k	23 " " 192
18 " " 3	6 " " 9a	1 " " 15	1 " " 23a	5 " " 63	4 " " 111	5 " " 193
12 " " 4	3 " " 9b	1 " " 15b	1 " " 26	4 " " 70	4 " " 111a	2 " " 194
58 " " 5	1 " " 9c	1 " " 16a	1 " " 26a	2 " " 81	11 " " 111c	5 " " 195
10 " " 6	6 " " 9d	1 " " 16b	1 " " 27a	12 " " 90	2 " " 114	2 " " 196
11 " " 6a	16 " " 10	3 " " 17	1 " " 27b	2 " " 90a	1 " " 116a	9 " " 197
6 " " 7	29 " " 12	3 " " 18a	1 " " 27c	1 " " 94	2 " " 124	1 " " 198
			2 " " 30	1 " " 95	1 " " 125	3 " " 199
			2 " " 35	1 " " 96a	2 " " 126a	12 " " 200
			510 " " 37	2 " " 103	1 " " 129	2 " " 212
			21 " " 37a	4 " " 103a	1 " " 136	4 " " 214
			22 " " 38	4 " " 103b	6 " " 142b	2 " " 215
			1 " " 48c	2 " " 103c	1 " " 147c	1 " " 217a
			2 " " 48d	2 " " 103d	1 " " 161	E120 Electric Motor

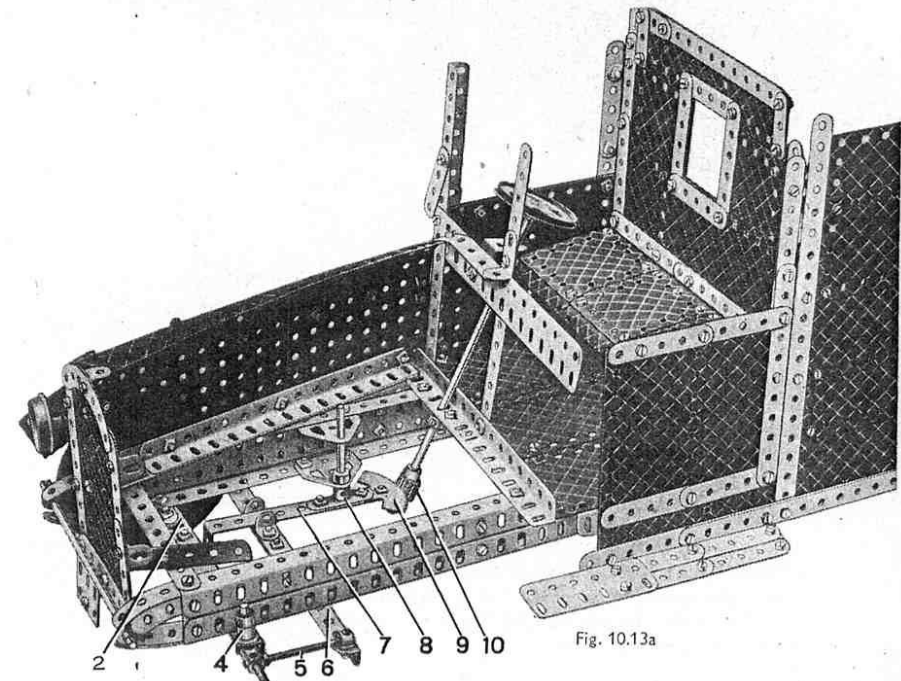


Fig. 10.13a

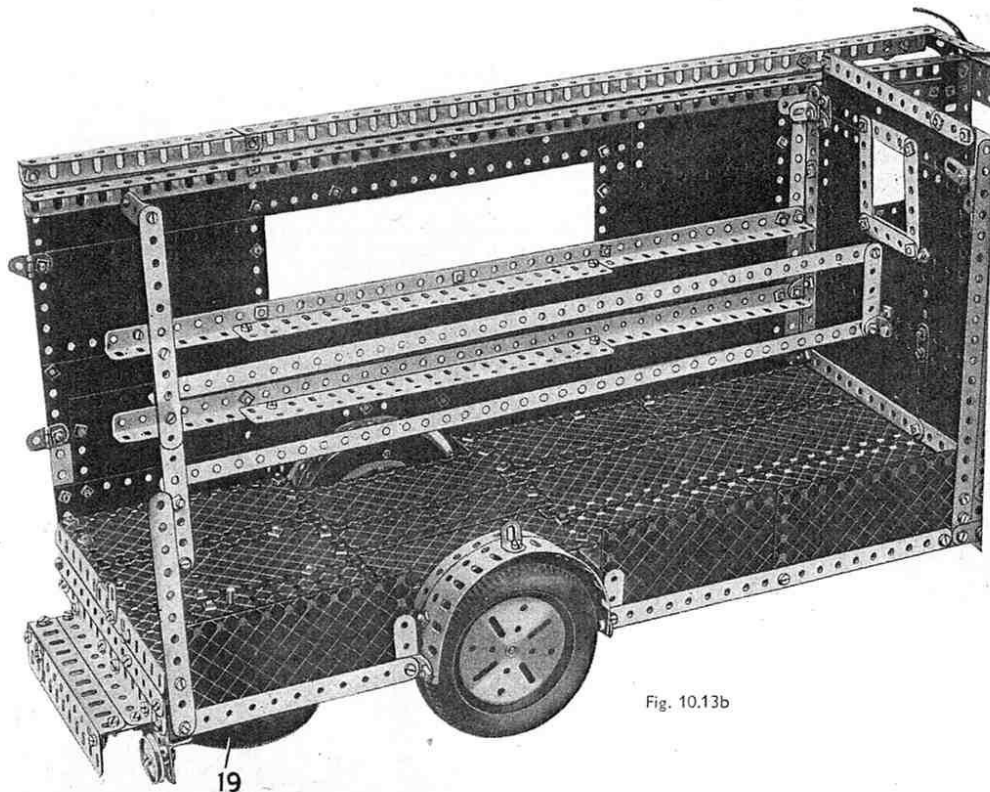


Fig. 10.13b

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The floor of the cab and body is formed by one $12\frac{1}{2}'' \times 2\frac{1}{2}''$, three $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and one $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate, and six $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, which are arranged as shown in Fig. 10.13c and bolted across the chassis. The sides of this compound plate protrude 1" from the side members of the chassis, and are strengthened by $12\frac{1}{2}''$, $5\frac{1}{2}''$ and $4\frac{1}{2}''$ Angle Girders. The Electric Motor 11 (Fig. 10.13d) is bolted to the rear of the compound plate, and the pinion on its armature shaft meshes with a 57-teeth Gear 12. The 57-teeth Gear is fastened on a 5" Rod, which is journaled in the side plates of the Motor and carries also a $\frac{3}{4}''$ Sprocket Wheel that is connected by Sprocket Chain 13 to a 2" Sprocket 14 on a $5\frac{1}{2}''$ compound rod. This rod consists of a $3\frac{1}{2}''$ and a 2" Rod joined by a Coupling, and it revolves in bearings provided by two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plates fastened to the $12\frac{1}{2}''$ Angle Girders of the chassis. The drive is then transmitted by a $\frac{1}{2}''$ Pinion 15 on the $5\frac{1}{2}''$ Rod to a $2\frac{1}{2}''$ Gear 16 on the rear axle, which is an 8" Rod journaled in the two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plates. At each end the 8" Rod carries two 3" Pulleys fitted with Rubber Tyres.

On the end of the 5" Rod journaled in the side plates of the Motor is locked a Collar, into one of the tapped holes of which is screwed a Pivot Bolt 18 that carries on its shank a small Fork Piece 17. A $3\frac{1}{2}''$ Gear 19 (Fig. 10.13c), which is fastened on the end of a 2" Rod 20 fixed in the boss of a Double Arm Crank, is adjusted so that the Fork Piece 17 strikes it as it rotates, thus providing an automatic gong. The Fork Piece is allowed a little end play so that it does not jam against the Gear 19.

The bonnet is constructed by joining two compound girders each formed by a $7\frac{1}{2}''$ and a $2\frac{1}{2}''$ Angle Girder, at one end by a further $7\frac{1}{2}''$ Angle Girder. Two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and one $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate are bolted to each compound girder as shown in the main illustration. The sides are then extended upwards by five $1\frac{1}{8}''$ radius Curved Plates and the top of the bonnet is filled in by two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates and one $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate. The edges of the bonnet are strengthened by compound strips, and it is secured in position to the chassis by means of the girders upon which it is built. The radiator is formed by two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plates overlapped three holes along their sides. The Flat Plates are edged by $4\frac{1}{2}''$ Strips and $2\frac{1}{2}''$ large radius Curved Strips, and the complete radiator is fastened by Angle Brackets to the front of the bonnet. A $1\frac{1}{2}''$ Flat Girder is secured to the lower end of the radiator by a Reversed Angle Bracket to represent the number plate, and the radiator cap consists of a $\frac{1}{2}''$ fast Pulley fastened to the top of the bonnet by a $\frac{1}{2}''$ Bolt. The headlights are mounted on two $1'' \times 1''$ Angle Brackets bolted to the sides of the bonnet.

Each side of the ambulance is first constructed as a separate unit, consisting of Flexible Plates and Strip Plates arranged as shown in Fig. 10.13c, and the general view. The sides are strengthened at each end by two compound 10" strips, and along their upper edges by a $2\frac{1}{2}''$ Angle Girder, and are extended forward by two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates (Fig. 10.13a) that form the door of the cab. Each complete side is then bolted to the Angle Girders fastened along the edges of the floor of the ambulance.

The front of the cab is formed by two $7\frac{1}{2}''$ Angle Girders, which are fastened to the rear of the sides of the bonnet by $3\frac{1}{2}''$ Flat Girders. The two $7\frac{1}{2}''$ Angle Girders are joined at their centres by a $7\frac{1}{2}''$ Flat Girder representing the instrument board, and at their upper ends by a second $7\frac{1}{2}''$ Flat Girder. Two windscreen wipers, each consisting of a $1\frac{1}{2}''$ Rod held in a Rod and Strip Connector, are fastened to the second $7\frac{1}{2}''$ Flat Girder.

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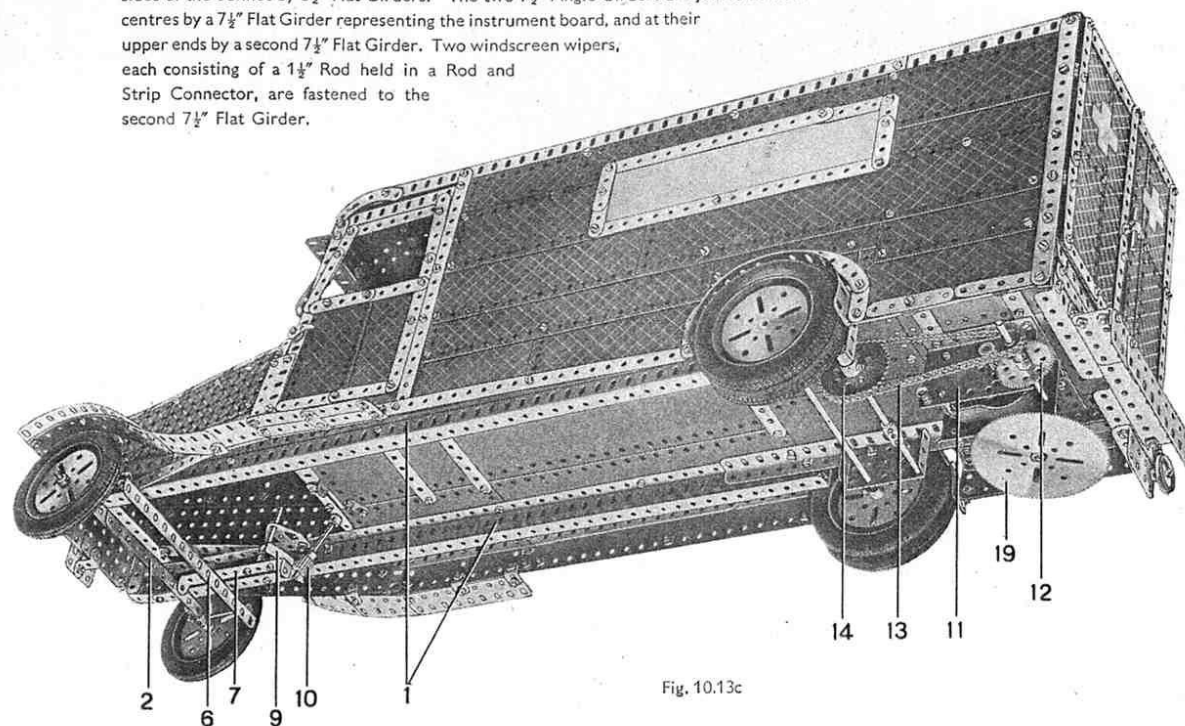


Fig. 10.13c

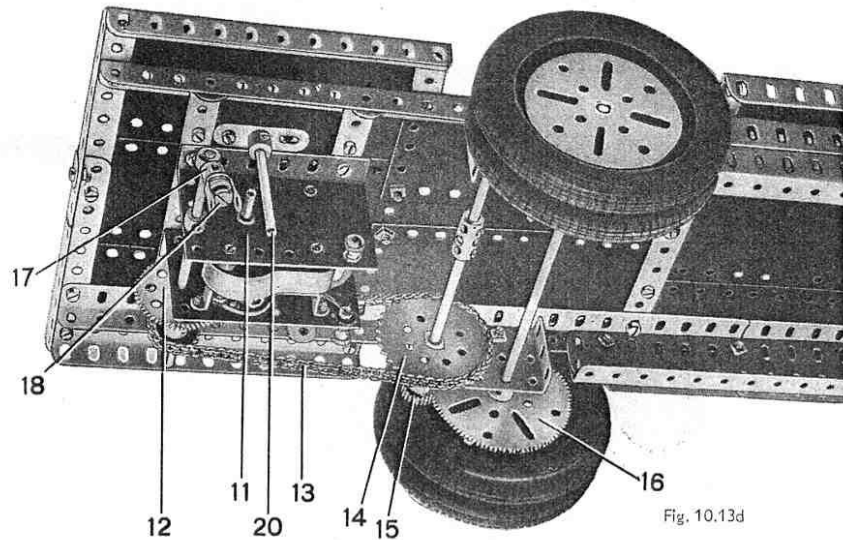


Fig. 10.13d

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The cab is separated from the interior of the ambulance by a partition consisting of two $5\frac{1}{2}'' \times 2\frac{1}{2}''$, one $5\frac{1}{2}'' \times 1\frac{1}{2}''$ and three $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, which are arranged as shown in Fig. 10.13b. A window space is left in the centre of the partition, and it is edged with eight $2\frac{1}{2}''$ Strips, four on each side of the partition. The partition is secured in position by Angle Brackets, and to the lower end of it is fastened the driver's seat, which comprises three $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates and three U-Section Curved Plates. The Plates are strengthened on their undersides by $3\frac{1}{2}''$ Strips. The left-hand door at the back of the ambulance consists of four $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, assembled as shown in Fig. 10.13e and fastened in position by Hinges. The right-hand door is made from three $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates and a Hinged Flat Plate 21, one half of the Hinged Flat Plate being bolted to the side of the ambulance so that it acts as a hinge for the door. The handle 22 is made by lock-nutting a Flat Bracket to the shank of a Handrail Support passed through the left-hand door. A $1\frac{1}{2}''$ Rod is locked in the plain bore of the Handrail Support.

The interior of the ambulance is fitted out as shown in Fig. 10.13b and Fig. 10.13g. The seat along the right-hand side is made by bolting a compound girder consisting of two $12\frac{1}{2}''$ Angle Girders overlapped 13 holes, to the side of the model, and extending its horizontal flange by three $1\frac{1}{2}''$ Flat Girders. A second compound girder, consisting of two $12\frac{1}{2}''$ Angle Girders overlapped 13 holes, is then fastened across the ends of the $1\frac{1}{2}''$ Flat Girders, and the space between the two girders is filled by two $12\frac{1}{2}''$ Strips. The front of the seat consists of a $5\frac{1}{2}''$ and a $2\frac{1}{2}''$ Flat Girder bolted to the vertical flange of the latter compound girder, and joined also by a $12\frac{1}{2}''$ Strip.

The interior of the ambulance is provided with two stretcher slides or supports. Each of these consists of two $18\frac{1}{2}''$ Angle Girders, one of which is fastened to the side of the body, while the other is supported from the floor by a compound $8\frac{1}{2}''$ Strip, and is secured by an Angle Bracket to the partition dividing the driver's cab from the body. The stretcher is formed by two $9\frac{1}{2}''$ Angle Girders joined at each end by a $2\frac{1}{2}''$ Strip. The handles are provided by two $12\frac{1}{2}''$ Strips bolted along the $9\frac{1}{2}''$ Angle Girders, and the centre of the stretcher is filled in by a piece of cardboard or cloth.

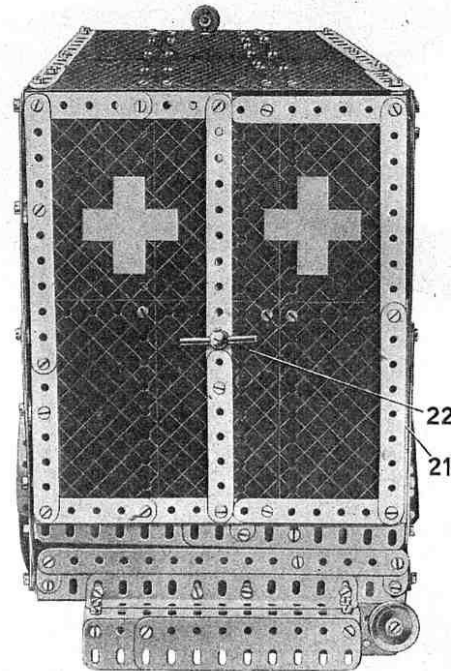


Fig. 10.13e

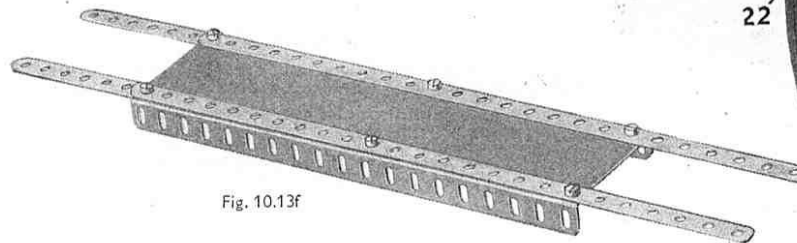


Fig. 10.13f

The roof of the ambulance is constructed by joining two $24\frac{1}{2}''$ Angle Girders at each end by a compound $7\frac{1}{2}''$ strip. Six $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates are then fastened between the Angle Girders, and the roof is extended at the front by three $1\frac{1}{8}''$ radius Curved Plates, the forward edges of which are joined by a compound $7\frac{1}{2}''$ Flat Girder (see general view of the model). The roof is secured to the sides of the ambulance by Flat Brackets and Strips and a lamp formed by a $\frac{3}{4}''$ Flanged Wheel is secured to it at the front.

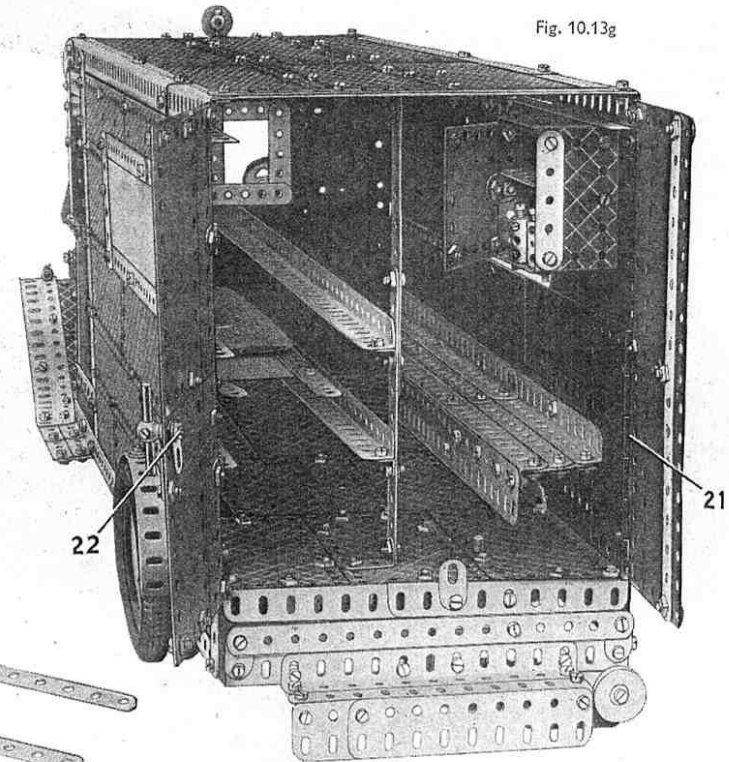


Fig. 10.13g

10.14 BOMBER AND TRANSPORT AEROPLANE

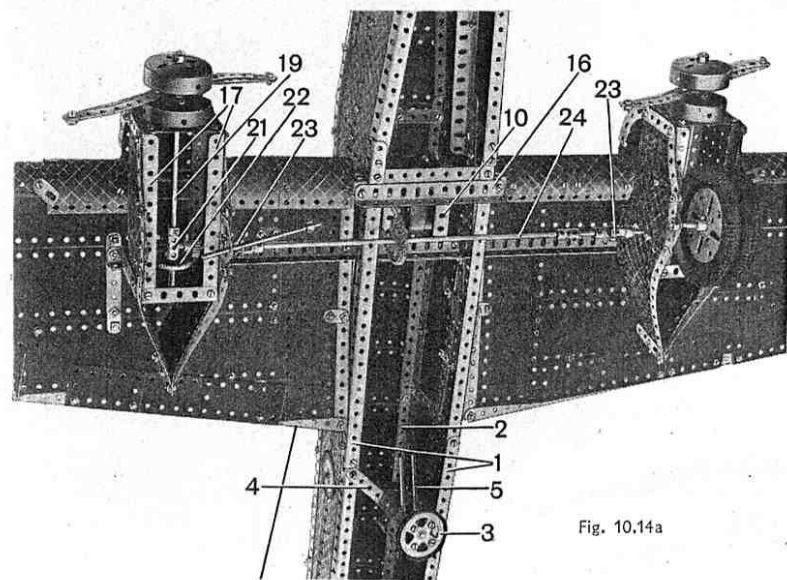
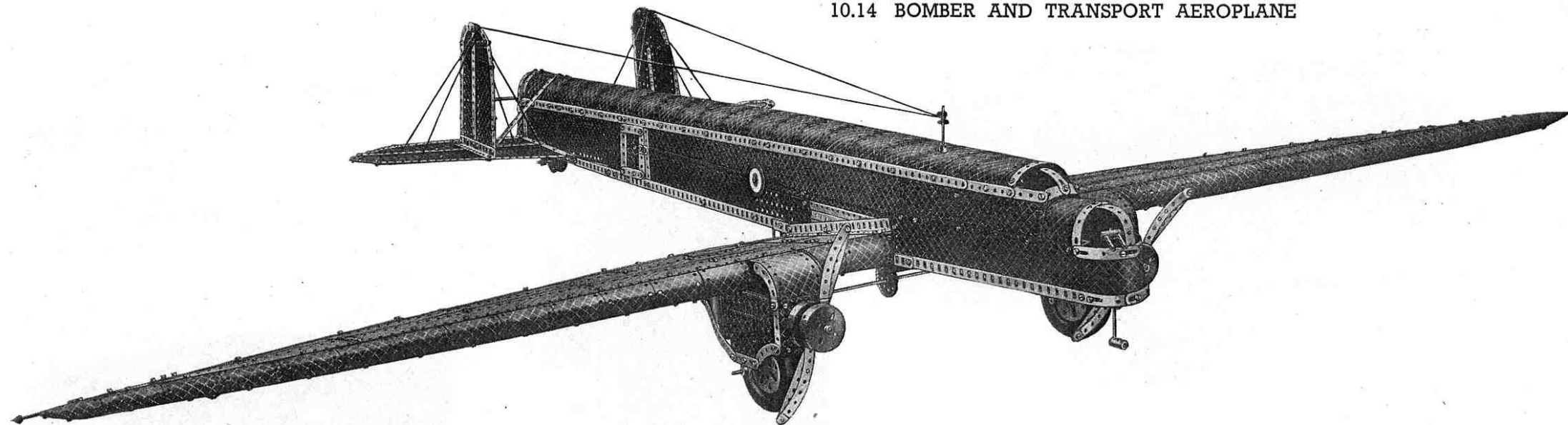


Fig. 10.14a

Parts required											
21 of No. 1	13 of No. 8	3 of No. 17	20 of No. 38	2 of No. 72	4 of No. 176a	4 of No. 194					
6 " " 1a	6 " " 8a	1 " " 18a	1 " " 40	10 " " 89	2 " " 140	6 " " 195					
3 " " 1b	4 " " 8b	4 " " 19b	4 " " 48a	4 " " 89b	4 " " 142b	4 " " 196					
14 " " 2	4 " " 9	1 " " 20a	2 " " 51	8 " " 90	4 " " 155a	20 " " 197					
6 " " 2a	1 " " 9b	2 " " 21	4 " " 52	8 " " 90a	4 " " 162a	12 " " 199					
12 " " 3	20 " " 10	4 " " 22	6 " " 52a	1 " " 94	2 " " 179	12 " " 200					
6 " " 4	1 " " 13	2 " " 24	2 " " 53	1 " " 95a	11 " " 188	4 " " 214					
31 " " 5	2 " " 13a	2 " " 25	4 " " 53a	1 " " 96a	10 " " 189	12 " " 215					
6 " " 6	2 " " 15b	2 " " 28	1 " " 55a	4 " " 111	4 " " 190	1 E120 Elec-					
2 " " 6a	2 " " 16	2 " " 35	14 " " 59	12 " " 111c	10 " " 191	tric Motor.					
8 " " 7	5 " " 16a	600 " " 37	7 " " 63	2 " " 114	24 " " 192						
3 " " 7a	4 " " 16b	16 " " 37a	2 " " 70	2 " " 126	4 " " 193						

The model shown on this page represents a modern high-speed night bombing and troop carrying aeroplane of the cantilever low-wing monoplane type. It has a wing span of approximately 8ft., and an overall length of 5 ft.

Construction of the model is commenced by building the fuselage as shown in Fig. 10.14c. Two compound girders 2, each of which comprises a 24½", a 12½" and a 9½" Angle Girder, are joined at one end by a 2½" Strip, and at the other end by two 2½" Strips overlapped two holes. Each compound girder is then extended downwards by Strip Plates of various sizes as shown in Fig. 10.14c, spaces being left for the two doors 7. Two compound girders 1, each of which is similar in construction to the girders 2, are then bolted along the lower edges of the Strip Plates and joined at their rear ends by a 2½" Strip.

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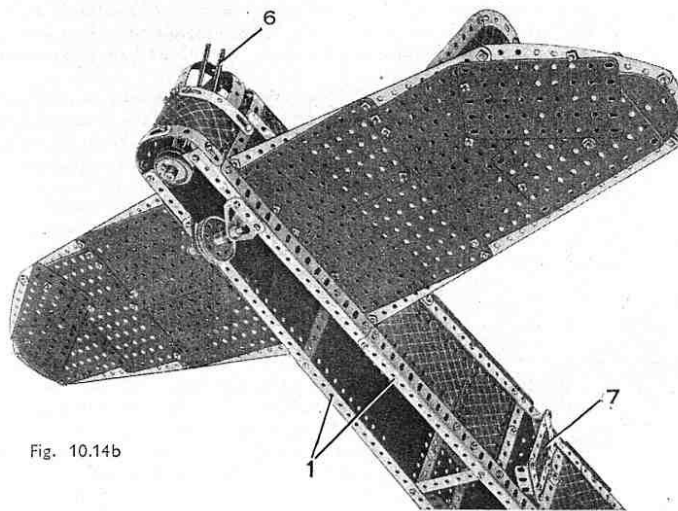


Fig. 10.14b

to shape to form the rear gun turret. Two $5\frac{1}{2}$ " Strips are bolted to the second hole from the upper end of the $4\frac{1}{2}$ " Strip and are curved so that their lower ends protrude into the fuselage.

The nose of the fuselage is built on four $12\frac{1}{2}$ " Angle Girders and two $7\frac{1}{2}$ " Angle Girders, the latter being bolted to the compound girders 2. A $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate is bolted to each side of the nose between the $12\frac{1}{2}$ " Angle Girders, and its upper edge is extended by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. Another $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate is curved into a semi-circle and is bolted across the forward ends of the Strip Plates to form the curved top just forward of the pilot's cockpit. The top of the cockpit is covered in by a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ ", a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ ", a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " and a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate, all of which are held in place by $5\frac{1}{2}$ " Strips. The cockpit window is edged round with a 3" and two $2\frac{1}{2}$ " Strips, the last-mentioned being bolted to a 3" Formed Slotted Strip. The window is divided by a 2" Slotted Strip suitably shaped.

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Each of the two doors 7 set in the sides of the fuselage are formed by bolting two 3" Strips and two 2" Strips around a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged Plate. The Flanged Plates are fastened to the sides of the fuselage by Hinges (Fig. 10.14b.)

The top of the fuselage is next filled in by 17 - $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates, which are bent to shape and bolted between the compound girders 2. The Plates are reinforced by three $12\frac{1}{2}$ " Strips. The sides of the fuselage are joined at the tail by a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " and a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate overlapped two holes. The edges of the latter Flexible Plates are braced by 3" Formed Slotted Strips (see Fig. 10.14e), the upper pair of which are connected to the top of the fuselage by a $4\frac{1}{2}$ " Strip suitably bent

The nose of the machine is completed by bending a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate to shape and bolting it to the $12\frac{1}{2}$ " Angle Girders, the upper and lower edges of the Plate being strengthened with 3" Formed Slotted Strips. The gunner's turret is made by bolting two $3\frac{1}{2}$ " Strips, one 3" Strip, and one 3" Formed Slotted Strip to a $5\frac{1}{2}$ " Strip. The lower end of the $5\frac{1}{2}$ " Strip is clamped inside the fuselage by a Flat Bracket.

The wing of the aeroplane is accommodated in a space left for the purpose in the centre part of the fuselage. At this point a $12\frac{1}{2}$ ", a $5\frac{1}{2}$ " and a $3\frac{1}{2}$ " Strip are bolted to the Plates.

The tail unit is of the monoplane type with two vertical rudders, and is shown in detail in Figs. 10.14b and 10.14e. Each half of the tail plane comprises a frame made by bolting two $12\frac{1}{2}$ " and a $9\frac{1}{2}$ " Strip to a $7\frac{1}{2}$ " Angle Girder 8. The ends of the outer Strips are joined by a $5\frac{1}{2}$ " and a $2\frac{1}{2}$ " Curved Strip, and the frame is then filled in with three $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and two $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plates, the tip being completed with a Semi-Circular Plate.

Each of the vertical rudders comprises a $5\frac{1}{2}$ " Angle Girder 9, to each end of which is bolted a compound strip, that at the rear being made with a $5\frac{1}{2}$ " and a 2" Strip, and the front one with a $5\frac{1}{2}$ " Curved Strip extended by a $2\frac{1}{2}$ " Strip. In a position five holes from the rear end of the $5\frac{1}{2}$ " Angle Girders is bolted a $7\frac{1}{2}$ " Strip that serves to support a $2\frac{1}{2}$ " large radius and a $2\frac{1}{2}$ " small radius Curved Strip. The frame thus formed is filled by a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate, a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " and a $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate, and a Semi-Circular Plate, and in the other frame a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plate is used instead of the $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate. Each rudder is bolted to the tail plane eleven holes from the inner end, and the tail planes are then bolted to the sides of the tail of the fuselage. The struts that brace the tail planes are formed by a $7\frac{1}{2}$ " Strip and a $7\frac{1}{2}$ " compound strip respectively.

The wings are each built up on a cantilever spar made from two compound girders 11 and 12 built as follows. In the right-hand wing (Fig. 10.14f) one compound girder is made by overlapping an $18\frac{1}{2}$ " Angle Girders seven holes with a $24\frac{1}{2}$ " Angle Girder, and the other is a girder of similar length made from a $24\frac{1}{2}$ ", a $12\frac{1}{2}$ " and a $5\frac{1}{2}$ " Angle Girder. The girders are bolted together at one end and to a $1\frac{1}{2}$ " Strip at the other end. To the broad end of the spar is bolted a $9\frac{1}{2}$ " Angle Girder 14. The trailing edge of the wing is a $37\frac{1}{2}$ " compound strip 13, made from three $12\frac{1}{2}$ " and one 3" Strip.

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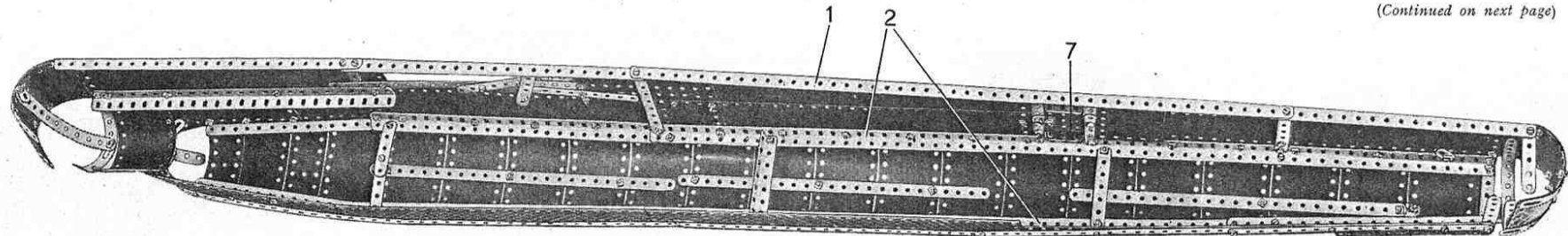


Fig. 10.14c

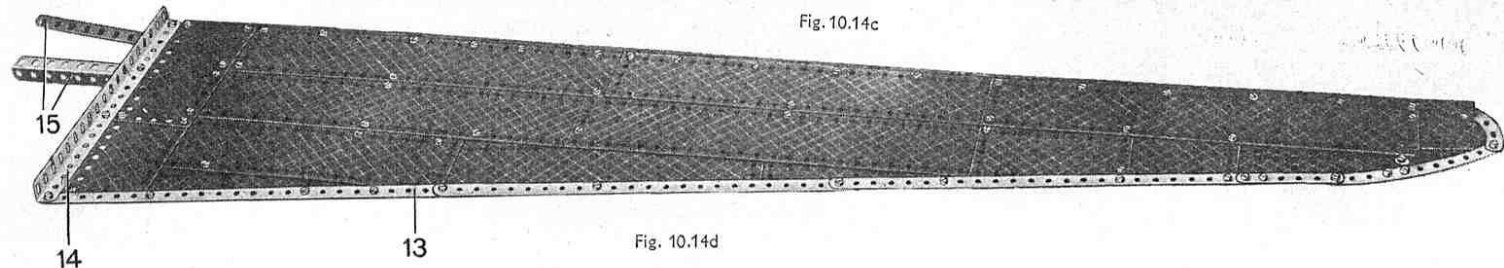


Fig. 10.14d

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The leading edge of the wing is made up, starting from the fuselage end, of three $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates, six $1\frac{1}{8}"$ radius Curved Plates, and six U-Section Curved Plates, a space being left in the leading edge to accommodate the engine nacelle. The remainder of the wing is made up of five $12\frac{1}{2}" \times 2\frac{1}{2}"$, two $9\frac{1}{2}" \times 2\frac{1}{2}"$, one $5\frac{1}{2}" \times 2\frac{1}{2}"$ and one $3\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plate, and one $5\frac{1}{2}" \times 2\frac{1}{2}"$ one $4\frac{1}{2}" \times 2\frac{1}{2}"$, three $5\frac{1}{2}" \times 1\frac{1}{2}"$ and four $2\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates, bolted as shown. The Plates are reinforced on the underside by Strips and Flat Brackets. The wing tip is made with a $5\frac{1}{2}"$ and a $2\frac{1}{2}"$ Curved Strip, and the two $2\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates of the tip are clamped in place by Flat Brackets.

The spar of the left-hand wing is made from two $18\frac{1}{2}"$ Angle Girders, each overlapping a $24\frac{1}{2}"$ Angle Girder by seven holes. The leading and trailing edges of the wing are built up in a similar manner to the right-hand wing. The wing is filled in with the same number of Flexible and Strip Plates as the right-hand wing, but six $2\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates are used.

The wings are joined together by bolting the $12\frac{1}{2}"$ Angle Girders 15 to each wing. The forward Angle Girder is bolted to the main spar, and the rear Angle Girder is bolted in a position six holes from the forward end of Angle Girders 14. They overlap the wing 16 and 17 holes respectively. The Angle Girders 15 are overlapped with the corresponding Angle Girders on the other wing, the Bolts holding also an E120 Electric Motor 10 (Fig. 10.14a).

The wing is now ready to receive the engine nacelles. These are identical in construction, and one is shown in Fig. 10.14a with the landing wheel removed in order to reveal the arrangement of the propeller drive. A box-shaped construction is made by bolting a $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plate to the forward ends of the $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plates 17 and a $3\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate to their rear ends. The upper Bolts holding the $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plate carry also a $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate that serves to streamline the nacelle into the leading edge of the wing. The nacelle is extended to the rear by a $5\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plate and a $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate, one bolted to each side of the nacelle, their other ends being gripped between $2\frac{1}{2}"$ Strips. A Boiler End 18 is bolted by $\frac{3}{4}"$ Bolts to the forward end of the nacelle, care being taken to align the centre hole of the Boiler with that of the Flat Plate, as the holes in these parts provide bearings for the propeller shaft. The pant, or landing wheel casing, is made by extending the nacelle downwards with a $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible and a $2\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plate, one being bolted on each side of the nacelle. Flat Trunnions are bolted to the last-mentioned Plates and the nacelle is edged round with Strips and Curved Strips as shown.

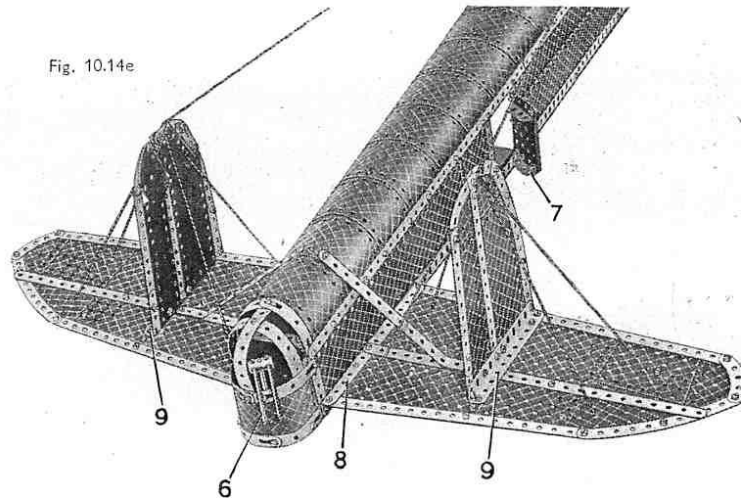


Fig. 10.14e

The propeller shaft 19 is an $8\frac{1}{2}"$ Rod that carries inside the nacelle a Coupling 21, which is free to revolve on the shaft, but is held in place between $1\frac{1}{2}"$ Contrate 22 and a Collar. At its forward end, outside the nacelle, Rod 19 carries five spacing Washers, the propeller and cap, and a Collar. The propeller is a $9\frac{1}{2}"$ Strip bolted across a Bush Wheel 20, its ends being widened with $4"$ Curved Strips to form the blades. The cap is a Boiler End, held against the propeller by the Collar.

A $2"$ Rod carrying Universal Coupling 23 at its outer end is journaled in the centre plain bore of Coupling 21. The Rod carries a $\frac{3}{4}"$ Pinion, that meshes with Contrate 22, and is held in position by a Collar. The axle of the landing wheels is a $4"$ Rod that carries two $3"$ Pulleys fitted with Rubber Tyres.

The complete nacelle is bolted to the wing as follows. The $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate is inserted between the main spar and Strip Plates of the wing and is held by Bolts. The Flanged Plates 17 are bolted to the main spar in the sixth hole from their forward ends, and the $3\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate is bolted to the rear Angle Girder 15.

The wings can now be fitted to the fuselage. The $12\frac{1}{2}"$ members of compound girders 1 are removed and the centre section of the wings is placed in the gap in the fuselage. The $12\frac{1}{2}"$ Angle Girders are then bolted into position again, and Angle Girders 14 are bolted to them in the fourth hole from their rear ends. Angle Girder 16 (Fig. 10.14a) is then bolted across girders 1, and the ends of the main spars of the wings are bolted to it as shown. The forward ends of Angle Girders 14 are bolted to the side of the fuselage.

The drive for the propellers is taken from a $\frac{3}{4}"$ Sprocket on the armature shaft of the Motor 10 to a $1\frac{1}{2}"$ Sprocket on the $13"$ compound rod 24, which is held in Universal Couplings 23.

The accessories can now be added to the fuselage. Underneath the fuselage is a gun turret, which on the actual machine, may be drawn up into the fuselage when not in use. It is shown in Fig. 10.14g, and is made by bolting four $2\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips to a $2"$ Pulley 3. The twin guns 5 are $2\frac{1}{2}"$ Rods gripped in the end transverse bores of a Coupling, which is mounted on a $2"$ Rod held in the boss of the Pulley. The turret is carried on a $5\frac{1}{2}"$ Strip 4 bolted diagonally to compound girders 1.

The guns in the nose and tail turrets are $3"$ Rods held in Couplings mounted on a $3\frac{1}{2}"$ Rod. The Rod is mounted in the fuselage by gripping the $2\frac{1}{2}"$ Strips joining the Angle Girders 1 between $1"$ Pulleys fitted with Rubber Rings. The tail wheel consists of two $1\frac{1}{2}"$ Pulleys mounted on a $2\frac{1}{2}"$ Rod journaled in two Trunnions. Under the nose is the strut carrying the pivot head of the air speed indicator. It is made by fitting a Coupling on the end of a $2\frac{1}{2}"$ Rod, the other end of which is gripped in a Rod Socket.

The wireless mast is a $2\frac{1}{2}"$ Rod held in a Rod Socket, and the aerial is made from Cord and is tied to the top of the Rod and to the tips of the rudders. Cord bracing is used for the Rudders.

The model is shown with identification discs. These can be cut from stiff cardboard and painted in appropriate colours.

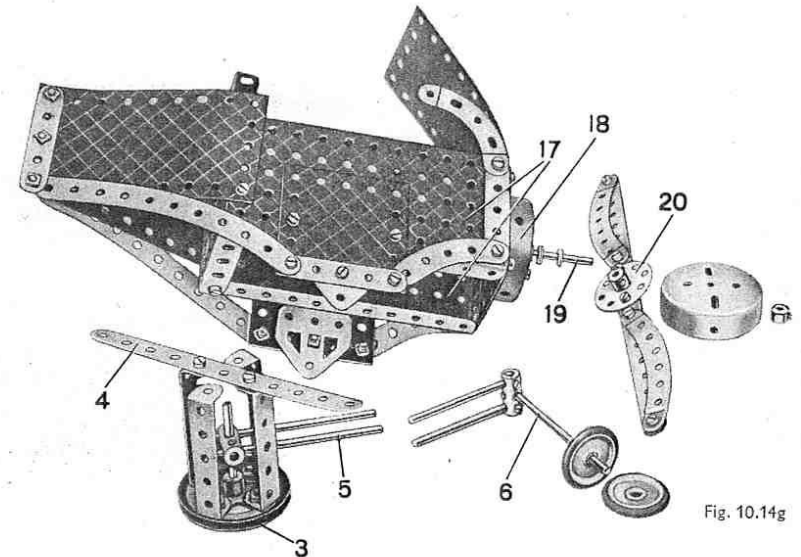
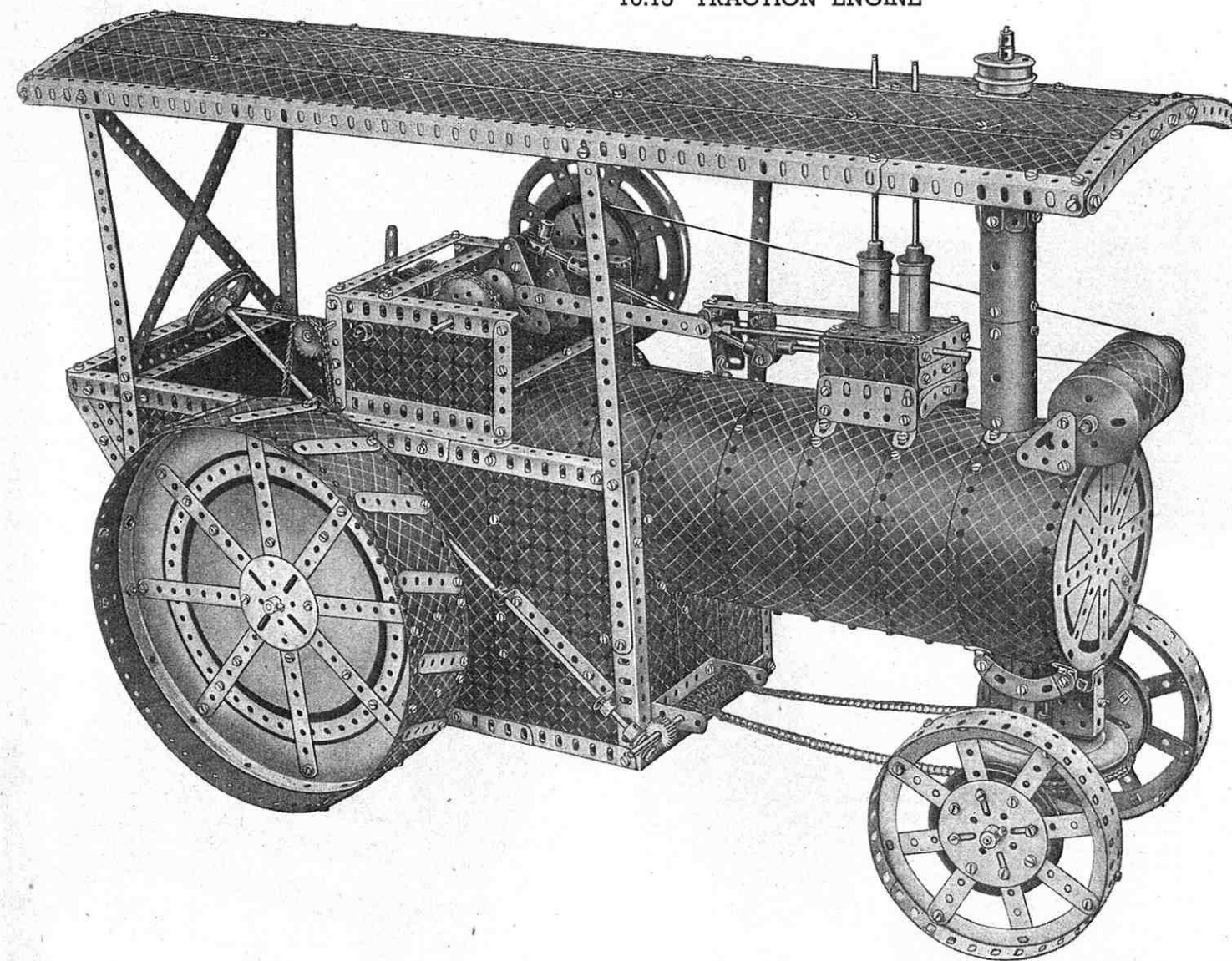


Fig. 10.14g

10.15 TRACTION ENGINE



Parts required

8 of No. 1	2 of No. 15	2 of No. 48d	1 of No. 116
6 " " 1a	2 " " 15a	1 " " 50a	2 " " 118
5 " " 1b	1 " " 15b	2 " " 51	6 " " 126
9 " " 2	3 " " 16	2 " " 52	4 " " 133
5 " " 2a	1 " " 16a	6 " " 52a	2 " " 143
6 " " 3	1 " " 16b	3 " " 53a	2 " " 145
4 " " 4	4 " " 18a	15 " " 59	2 " " 146
64 " " 5	1 " " 18b	2 " " 62	2 " " 146a
2 " " 6a	3 " " 19b	3 " " 62b	2 " " 160
2 " " 7	3 " " 20	4 " " 63	2 " " 162a
7 " " 8	1 " " 20a	4 " " 70	2 " " 163
5 " " 8a	4 " " 20b	1 " " 72	2 " " 164
4 " " 8b	2 " " 22	4 " " 76	2 " " 167b
12 " " 9	1 " " 25	4 " " 89	1 " " 168
7 " " 9a	1 " " 26	2 " " 90	1 " " 170
6 " " 9b	1 " " 27	2 " " 90a	1 " " 179
3 " " 9c	1 " " 27a	2 " " 94	11 " " 189
3 " " 9d	1 " " 28	2 " " 95	5 " " 190
1 " " 9e	2 " " 31	2 " " 95a	1 " " 191
5 " " 10	2 " " 32	2 " " 95b	20 " " 192
4 " " 11	552 " " 37	2 " " 96	3 " " 193
26 " " 12	13 " " 37a	2 " " 103b	4 " " 195
2 " " 12a	17 " " 38	2 " " 103f	4 " " 196
4 " " 12b	1 " " 40	2 " " 103k	13 " " 197
12 " " 12c	3 " " 43	4 " " 109	1 " " 212
2 " " 13	2 " " 47	3 " " 111	2 " " 214
2 " " 13a	1 " " 47a	17 " " 111c	2 " " 216
3 " " 14	1 " " 48b	2 " " 115	E20B Electric Motor

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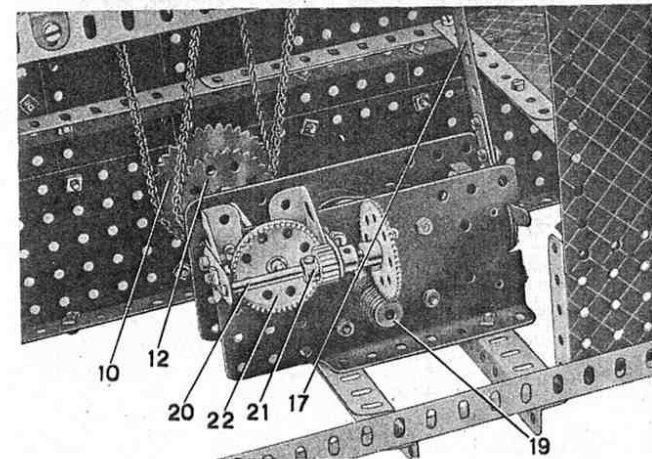


Fig. 10.15a

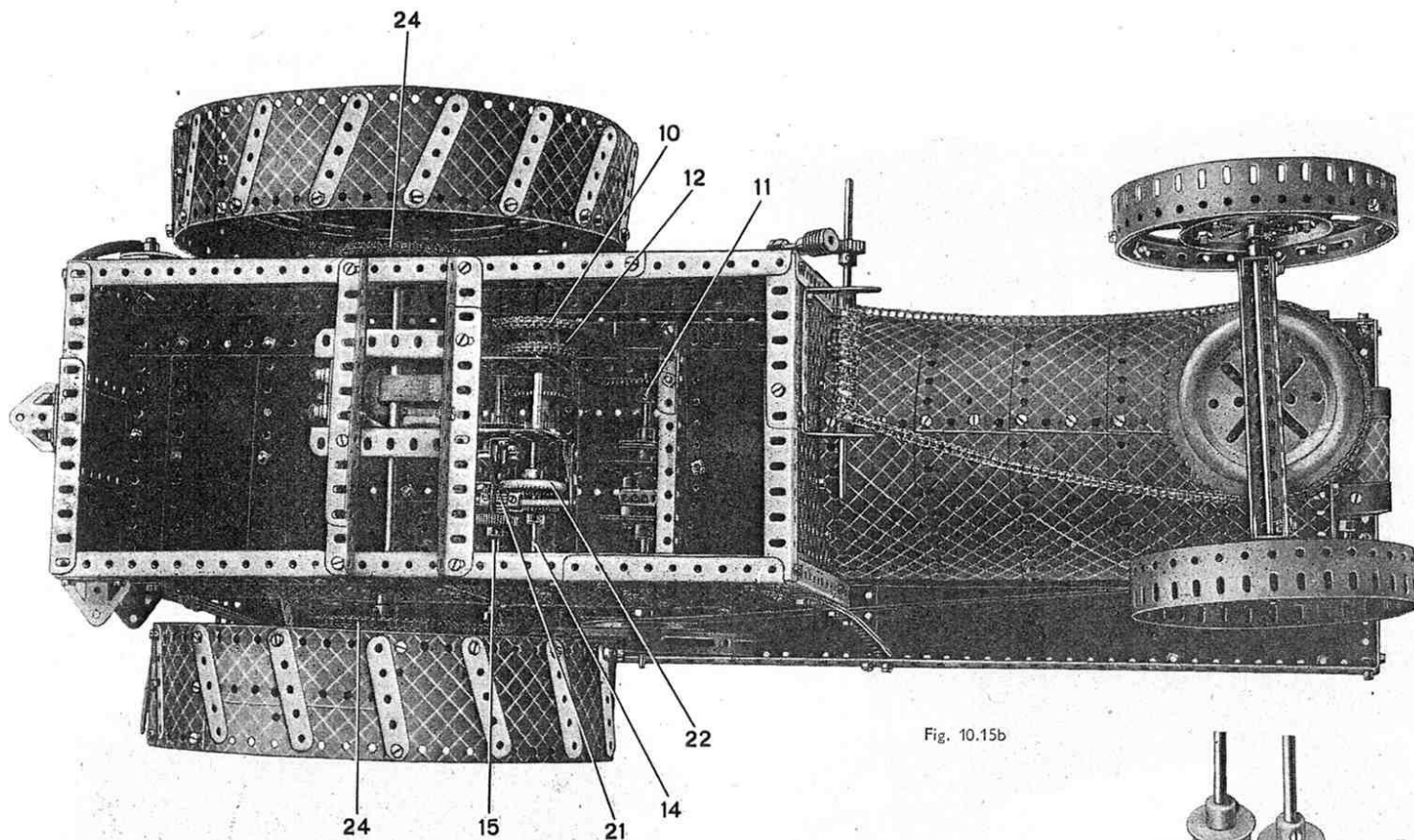


Fig. 10.15b

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This realistic working model of a traction engine incorporates a two-speed drive to the rear wheels and is driven by an E20B Electric Motor, the operation of which is controlled from the cab.

Construction should be commenced with the cab and fire-box, one side of which is built as shown in Fig. 10.15g using two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates and Strip and Flexible Plates of various sizes to fill in the sides. The other side is made by joining two $7\frac{1}{2}''$ Angle Girders with a $15\frac{1}{2}''$ and a $17\frac{1}{2}''$ compound girder, the first of which is made from a $12\frac{1}{2}''$ and a $4\frac{1}{2}''$ Angle Girder, and the other from a $12\frac{1}{2}''$ and a $5\frac{1}{2}''$ Angle Girder. The side is filled in with two $5\frac{1}{2}'' \times 3\frac{1}{2}''$ and three $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plates, two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates and two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. Both sides are reinforced with compound girders, which can be seen in Fig. 10.15a, made from $9\frac{1}{2}''$ Angle Girders.

The sides are joined together at the rear by two $6\frac{1}{2}''$ compound girders, and the back is filled in with one $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, and one $2\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. The construction of the coal bunker will be clear with reference to Fig. 10.15b. The driver's platform is made from two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $5\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates, strengthened with compound strips and bolted between the sides as shown in Fig. 10.15b. The sides are joined together at the front by a girder made from a $4\frac{1}{2}''$ and a $3\frac{1}{2}''$ Angle Girder. The front is filled in with three $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plates and two Semi-Circular Plates, and to them is bolted a $6\frac{1}{2}''$ girder made from a $5\frac{1}{2}''$ and a $2\frac{1}{2}''$ Angle Girder.

The boiler is shown in Fig. 10.15f. It is made from a compound plate measuring $17\frac{1}{2}'' \times 10\frac{1}{2}''$, which is built up with five $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates and five $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates. The plate is curved to form a cylinder and is bolted at one end round the rim of a Hub Disc, to the centre of which is fixed a $4''$ diameter Circular Plate. Two $12\frac{1}{2}''$ Angle Girders are bolted along the interior of the boiler, and are bridged

at the rear end by two compound $6\frac{1}{2}''$ compound girders, to one of which is attached two $1'' \times 1''$ Angle Brackets. The boiler is then extended at the rear by the addition of two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates.

The cradle for the front wheel pivot at the front end of the boiler comprises two Channel Bearings joined by a $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Double Angle Strip, the Channel Bearings being attached to the boiler by Double Brackets. A second $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Double Angle Strip is bolted to two $2\frac{1}{2}''$ small radius Curved Strips, which are attached to the boiler by Oblique Angle Brackets. A Flanged Disc is then bolted to the Double Angle Strips.

The dynamo 1 (Fig. 10.15g) mounted at the front of the boiler is made by joining together two Boiler Ends 2 with a $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate. The dynamo is supported by two $1\frac{1}{2}''$ Corner Brackets and a $5''$ Rod is journaled in the Boiler Ends. The Rod is held in place by two Collars and carries a pulley built up from two $\frac{3}{4}''$ Flanged Wheels. The chimney is made from two $2\frac{1}{2}''$ Cylinders joined to each other by Flat Brackets and extended upwards by eight $2\frac{1}{2}''$ Strips, which are joined all together with Oblique Angle Brackets.

The cylinder block 7 (Fig. 10.15c) is made from two $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flanged Plates, which are joined by $2\frac{1}{2}''$ Angle Girders and widened with $2\frac{1}{2}''$ Flat Girders. The top is a $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate, and the front and rear are made with two $2\frac{1}{2}''$ Strips and a $2\frac{1}{2}''$ Curved Strip. The safety valve 3 is composed of two Sleeve Pieces capped with $\frac{3}{4}''$ Flanged Wheels, in the bosses of which are fastened $4\frac{1}{2}''$ Rods. The crosshead slide is a $4\frac{1}{2}''$ Strip bolted to the cylinder block at one end and supported at its other end by a Coupling attached to a $2''$ Angle Girder (see Fig. 10.16g). The piston rod is a $3''$ Rod held in a Rod Socket, which is screwed into a Coupling. The Coupling carries a $1''$ Rod, on the end of which is an Eye Piece 4. Large Fork Piece 5 is pivoted to the Coupling, and provides the crosshead connection between the piston rod and the connecting rod. The boiler can now be attached to the cab. This is done by bolting the two compound girders (Fig. 10.15f) to the sides of the cab.

The driving mechanism should now be fitted. The E20B Electric Motor (Fig. 10.15a) is bolted to two compound girders fastened to the bottom of the cab, and to its operating switch is bolted a $7\frac{1}{2}''$ Strip 17. A Worm 19 fastened on the armature shaft of the Motor meshes with a 57-teeth Gear carried on a $2\frac{1}{2}''$ Rod 20. This Rod is journaled in two $1\frac{1}{2}''$ Strips bolted to Trunnions, and carries also a $\frac{1}{2}''$ Pinion 21. This Pinion meshes with a $1\frac{1}{2}''$ Contrate 22 fastened on a $3\frac{1}{2}''$ Rod that carries $1\frac{1}{2}''$ Sprocket 12 and a $2''$ Sprocket 10. The Sprocket 12 is connected by Sprocket Chain to the gear-box.

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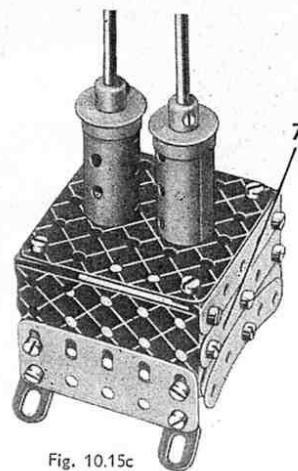


Fig. 10.15c

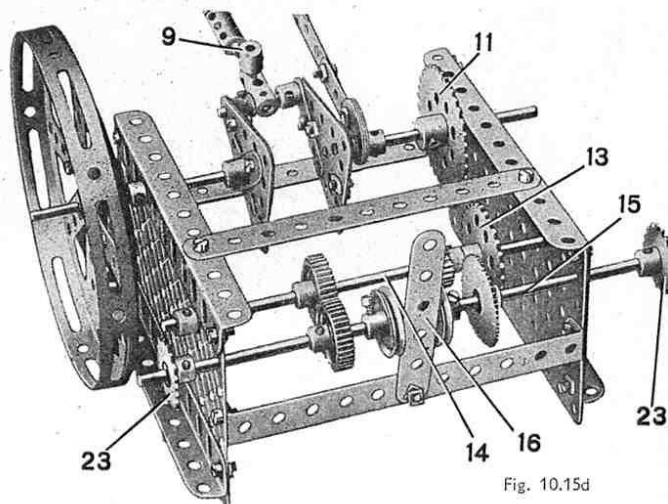


Fig. 10.15d

(Continued from previous page)

The gear-box (Fig. 10.15d) comprises two $5\frac{1}{2} \times 3\frac{1}{2}$ " Flat Plates, attached to the cab by Angle Girders and joined by two $5\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strips and two $5\frac{1}{2}$ " Strips. Sprocket Wheel 10 is connected to 2" Sprocket 11 on the engine crankshaft. The crankshaft comprises a $3\frac{1}{2}$ " and a 3" Rod, the $3\frac{1}{2}$ " member carrying Sprocket 11 and an Eccentric, and the 3" member the flywheel. The flywheel is a Hub Disc on each side of which is bolted a 3" Pulley and a 4" Circular Plate respectively. The webs of the crankshaft are each made by bolting two $2\frac{1}{2}$ " Triangular Plates face to face, the Bolts holding also a Double Arm Crank and a Crank. The 3" and $3\frac{1}{2}$ " Rods are held in the bosses of the Double Arm Cranks, and the Cranks are joined by a $1\frac{1}{2}$ " Rod that forms the crank-pin. A Coupling fitted with Rod Socket 9 to represent an oil cup, carries the connecting rod 8, which comprises a $1\frac{1}{2}$ " and a 5" Rod joined by a Coupling.

The valve gear is driven by the Eccentric on the crankshaft, the arm of the Eccentric being lengthened by a $5\frac{1}{2}$ " Strip. The valve rod is a 5" Rod pivotally attached to the $5\frac{1}{2}$ " Strip with a Rod and Strip Connector.

Sprocket Wheel 12 is connected to $1\frac{1}{2}$ " Sprocket 13 fastened on a $6\frac{1}{2}$ " Rod 14, which carries also a $\frac{3}{4}$ " Pinion and a 1" Gear. Rod 15 is 8" long and is free to slide in its bearings. On it are fastened two 1" Pulleys, a 1" Gear, a 50-teeth Gear and two 1" Sprockets 23.

Either first or second gear can be brought into operation by moving the lever 16. This is a 3" Strip lock-nutted to the gear-box and it fits between the 1" Pulleys on Rod 15. When the lever is moved from side to side either the two 1" Gears or the $\frac{3}{4}$ " Pinion and the 50-teeth Gear are brought into mesh. The Sprocket Wheels 23 transmit the drive by Sprocket Chain to the rear wheels.

The rear wheels, one of which is shown apart in Fig. 10.15g, are identical in construction and are built as follows. The rim comprises two $9\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates, four $5\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plates and two $1\frac{1}{2}$ " radius Curved Plates, all of which are bolted around a Ring Frame. The spokes are three $9\frac{1}{2}$ " Strips and one compound $9\frac{1}{2}$ " strip made from two $5\frac{1}{2}$ " Strips. To these are bolted a $7\frac{1}{2}$ " diameter Circular Strip and a 6" Circular Plate. At the centre of the wheel is a Face Plate, and a 3" Sprocket 24 is attached to the 6" Circular Plate by a $2\frac{1}{2} \times 1$ " Double Angle Strip and $1 \times \frac{1}{2}$ " Angle Brackets. Strakes formed by 16- $2\frac{1}{2}$ " Strips are bolted

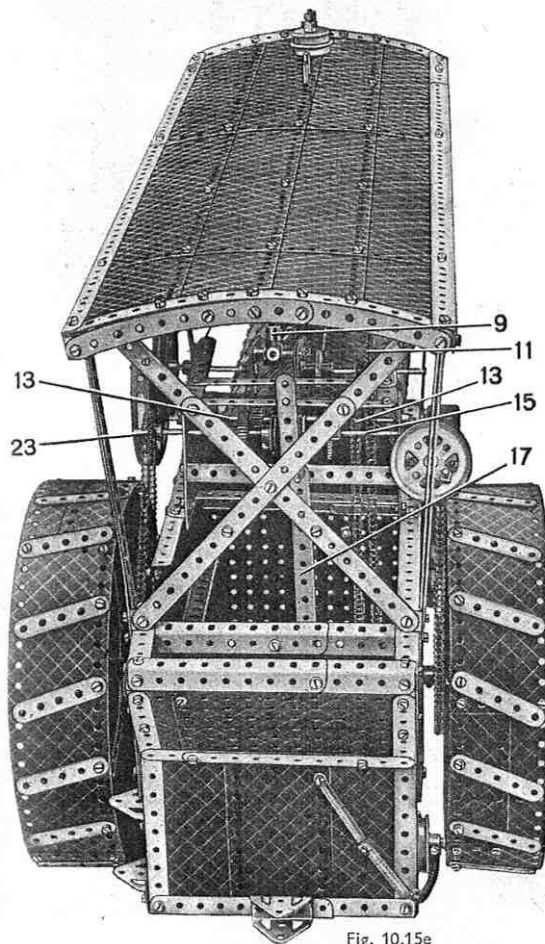


Fig. 10.15e

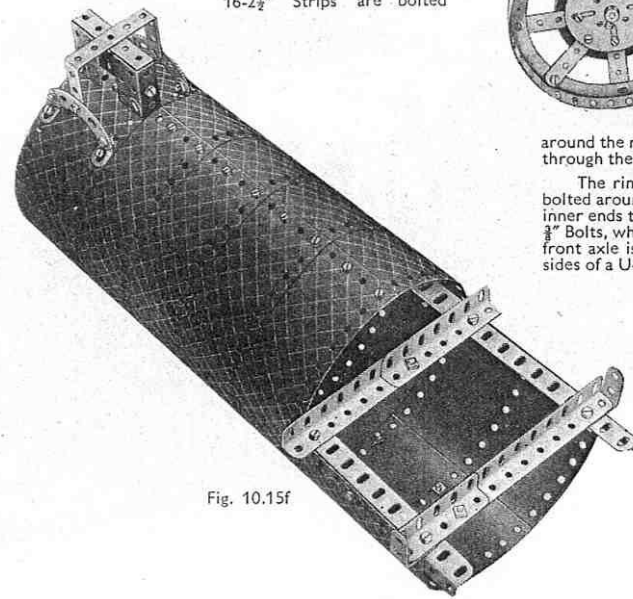


Fig. 10.15f

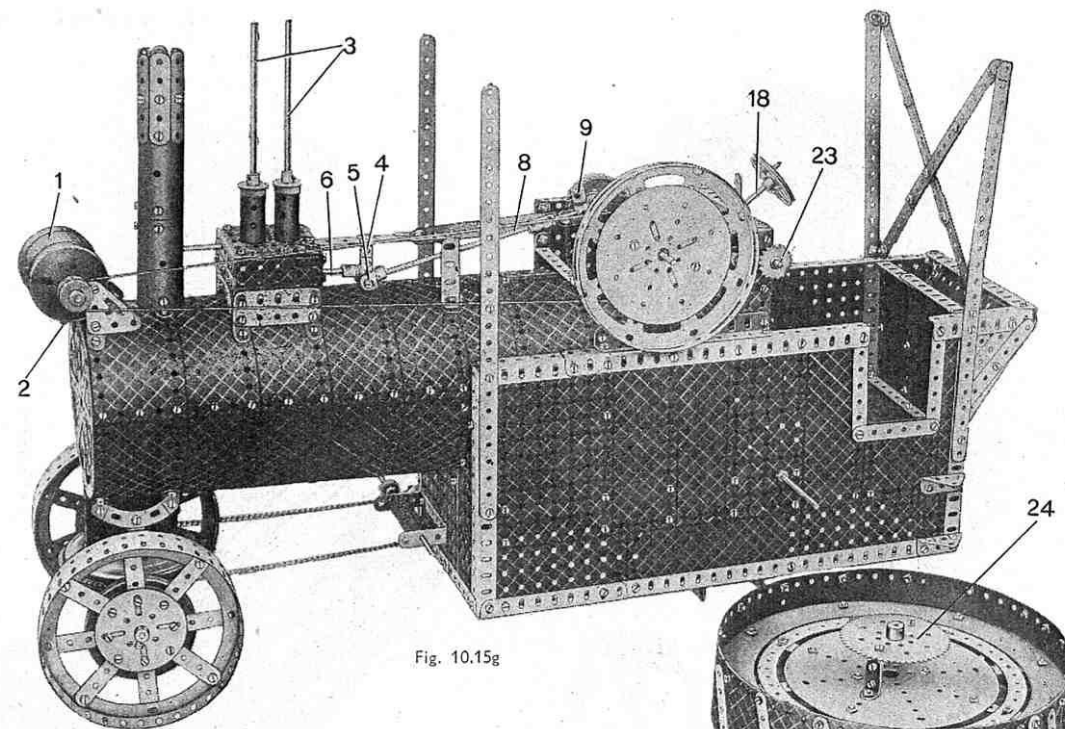


Fig. 10.15g

around the rim of the wheel. The wheels are mounted on an 8" Rod passed through the sides of the cab as shown in Fig. 10.15h.

The rim of each of the front wheels is a $7\frac{1}{2}$ " and a $12\frac{1}{2}$ " Flat Girder bolted around a Circular Girder. The spokes are $2\frac{1}{2}$ " Strips bolted at their inner ends to a Face Plate. The Face Plate is attached to a 3" Pulley by two $\frac{3}{4}$ " Bolts, which serve also to hold two of the Strips to the Face Plate. The front axle is an 8" Rod and is journaled in Double Brackets that join the sides of a U-section girder made from two $5\frac{1}{2}$ " Angle Girders.

A Toothed Disc and a Bush Wheel are bolted to the U-section girder and a 1" Rod is locked in the boss of the Bush Wheel. A Ball Casing is fitted in the Toothed Disc and the front wheel assembly can now be pivoted to the cradle provided for it underneath the front of the boiler.

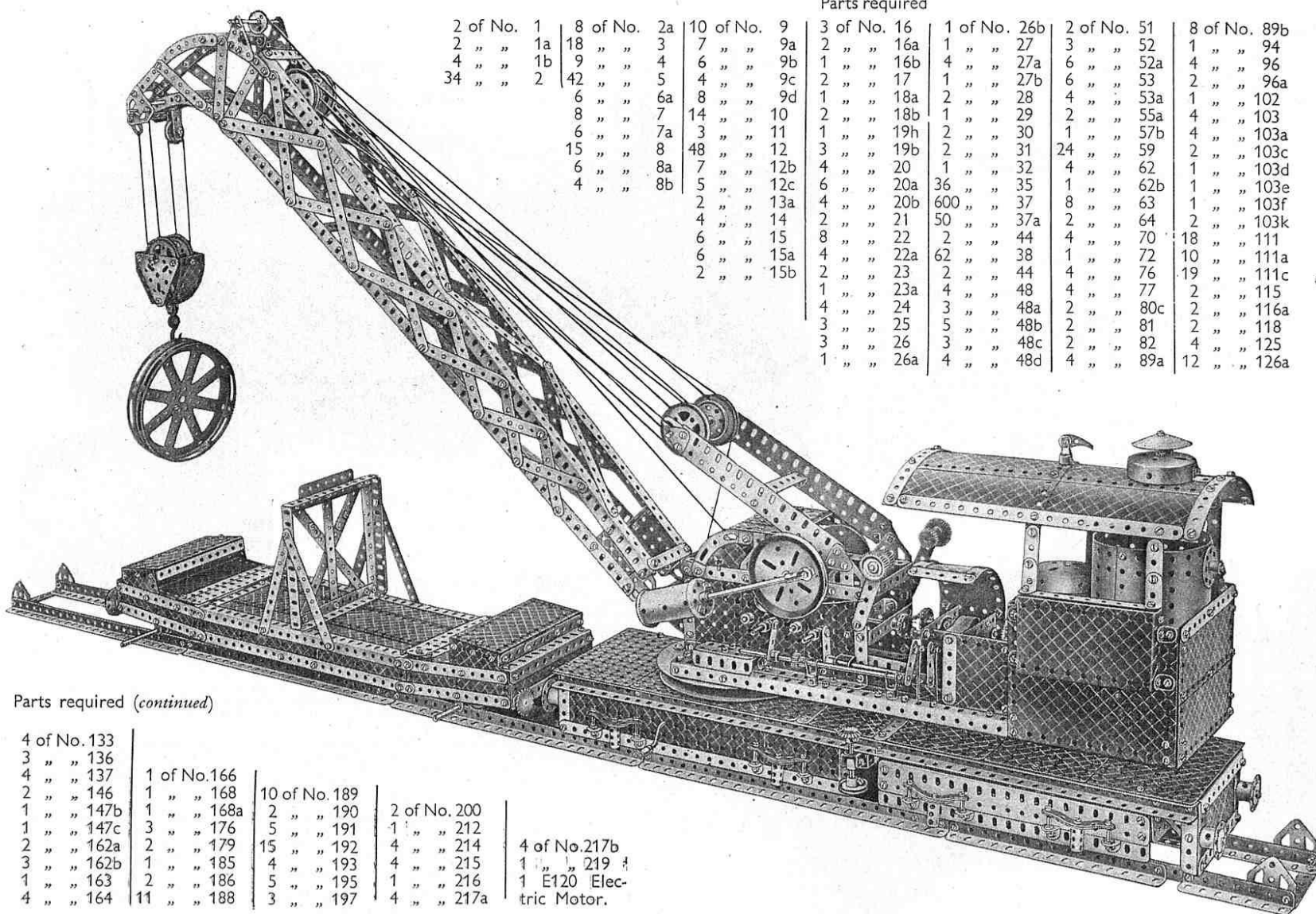
The model is steered by turning a 2" Pulley fastened on rod 18, which is made from an $11\frac{1}{2}$ " and a $3\frac{1}{2}$ " Rod. The rod is fitted with a Worm that meshes with a $\frac{3}{4}$ " Pinion fastened on a $6\frac{1}{2}$ " Rod journaled in a $3 \times 1\frac{1}{2}$ " Double Angle Strip bolted in the position shown in Fig. 10.15b. On the $6\frac{1}{2}$ " Rod are fixed three Couplings and a Collar. A length of Sprocket Chain is wound around the Couplings and then passed around the Toothed Disc of the front wheel assembly, the two ends of the Chain then being joined together.

The canopy is made from eight $12\frac{1}{2} \times 2\frac{1}{2}$ " Strip Plates and four $5\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plates, which are bolted together as shown in Fig. 10.15e, and is reinforced along the long sides by $24\frac{1}{2}$ " and $12\frac{1}{2}$ " Angle Girders. The front and rear edges are strengthened with $5\frac{1}{2}$ " Strips and $5\frac{1}{2}$ " Curved Strips. The top of the chimney is made by fastening a $1\frac{1}{2}$ " Rod fitted with two $1\frac{1}{2}$ " Flanged Wheels in the boss of a Double Arm Crank.

The roof is supported by four $12\frac{1}{2}$ " Strips each of which is duplicated for strength.

It should be noted that to complete the model as described approximately 20' of Sprocket Chain is required in addition to that contained in the Outfit, but one of the Sprocket Chain drives to the rear wheels may be omitted if desired.

10.16 RAILWAY SERVICE CRANE



Parts required															
2 of No.	1	8 of No.	2a	10 of No.	9	3 of No.	16	1 of No.	26b	2 of No.	51	8 of No.	89b		
2 "	1a	18 "	3	7 "	9a	2 "	16a	1 "	27	3 "	52	1 "	94		
4 "	1b	9 "	4	6 "	9b	1 "	16b	4 "	27a	6 "	52a	4 "	96		
34 "	2	42 "	5	4 "	9c	2 "	17	1 "	27b	6 "	53	2 "	96a		
		6 "	6a	8 "	9d	1 "	18a	2 "	28	4 "	53a	1 "	102		
		8 "	7	14 "	10	2 "	18b	1 "	29	2 "	55a	4 "	103		
		6 "	7a	3 "	11	1 "	19h	2 "	30	1 "	57b	4 "	103a		
		15 "	8	48 "	12	3 "	19b	2 "	31	24 "	59	2 "	103c		
		6 "	8a	7 "	12b	4 "	20	1 "	32	4 "	62	1 "	103d		
		4 "	8b	5 "	12c	6 "	20a	36 "	35	1 "	62b	63 "	103e		
				2 "	13a	4 "	20b	600 "	37	8 "	63	1 "	103f		
				4 "	14	2 "	21	50 "	37a	2 "	64	2 "	103k		
				6 "	15	8 "	22	2 "	44	4 "	70	18 "	111		
				6 "	15a	4 "	22a	62 "	38	1 "	72	10 "	111a		
				2 "	15b	2 "	23	2 "	44	4 "	76	19 "	111c		
						1 "	23a	4 "	48	4 "	77	2 "	115		
						4 "	24	3 "	48a	2 "	80c	2 "	116a		
						3 "	25	5 "	48b	2 "	81	2 "	118		
						3 "	26	3 "	48c	2 "	82	4 "	125		
						1 "	26a	4 "	48d	4 "	89a	12 "	126a		

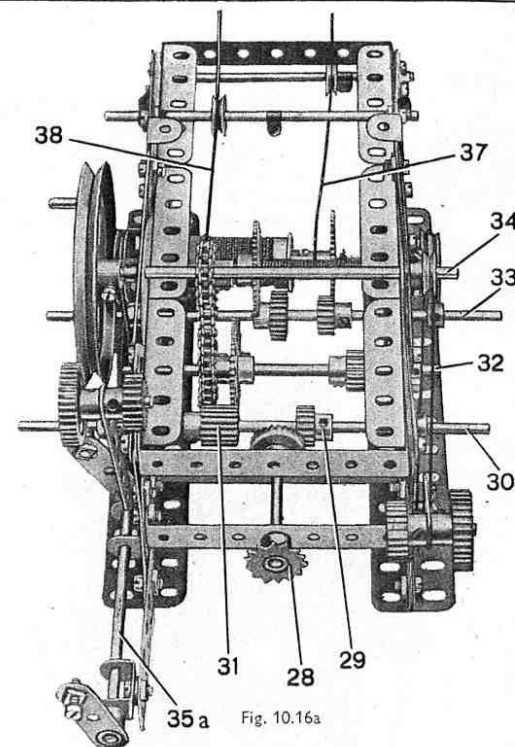


Fig. 10.16a

The illustration to the left shows a realistic model of a railway service crane. Luffing of the jib and hoisting and lowering of the load are controlled from the cab by means of hand levers. The model is powered by an E120 Electric Motor, and is capable of lifting considerable loads.

The crane truck is shown in Figs. 10.16b and 10.16e. It comprises two U-Section girders, each made from $24\frac{1}{2}$ " Angle Girders, joined by six $5\frac{1}{2}$ " \times $3\frac{1}{2}$ " and one $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flat Plate, and two $5\frac{1}{2}$ " Strips. At one end of the truck is bolted a $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate strengthened with $4\frac{1}{2}$ " \times $2\frac{1}{2}$ " Angle Girders, and two $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates similarly strengthened are bolted to the other end.

(Continued on next page)

Parts required (continued)

4 of No. 133															
3 "	136														
4 "	137	1 of No. 166													
2 "	146	1 "	168	10 of No. 189		2 of No. 200									
1 "	147b	1 "	168a	2 "	190	1 "	212	4 of No. 217b							
1 "	147c	3 "	176	5 "	191	1 "	214	1 "	219						
2 "	162a	2 "	179	15 "	192	4 "	215	1 "	216						
3 "	162b	1 "	185	4 "	193	4 "	215	1 "	216						
1 "	163	2 "	186	5 "	195	1 "	216	1 E120 Elec-							
4 "	164	11 "	188	3 "	197	4 "	217a	tric Motor.							

(Continued from previous page)

The sides of the truck at the right-hand end (Fig. 10.19b) are extended downwards by compound plates 2. Each of these plates comprises two $4\frac{1}{2}" \times 2\frac{1}{2}"$ and one $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plate strengthened at the lower edge with a $12\frac{1}{2}"$ Strip, the sides being joined together at their inner ends by a $4\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strip. The right-hand $5\frac{1}{2}" \times 3\frac{1}{2}"$ Flat Plates are reinforced by a $12\frac{1}{2}"$ Angle Girder 3, and a Double Arm Crank is bolted to the Plates to form a bearing for Rod 7. A 6" diameter Circular Plate is bolted on top of the truck, the Bolts carrying five Washers on their shanks for spacing purposes. A Flanged Disc 6 carrying Ball Casing 5 is bolted to Circular Plate 4 and forms the swivelling unit between the superstructure and the truck. The $3\frac{1}{2}"$ Rod 7 passes through the centre of Circular Plate 4 and through the boss of the Double Arm Crank, and is retained in position by a Spring Clip and a Collar. A $3\frac{1}{2}"$ Gear Wheel is fastened on the end of Rod 7 and meshes with a Worm fixed on a large Crank Handle journaled as shown in Fig. 10.16e.

The dummy springs are each made from two $2\frac{1}{2}"$ and one $1\frac{1}{2}"$ Strip bent to the required shape and held together by a $\frac{3}{8}"$ Bolt that passes through the centre holes of the Strips into the longitudinal bore of a Coupling which forms the axle box. Each spring is carried on two $\frac{3}{8}"$ Bolts that are lock-nutted to Angle Brackets bolted to the chassis. The axles are 5" Rods fitted with $1\frac{1}{2}"$ Flanged Wheels, and pass through the sides of the truck into the transverse bores of the Couplings.

At the centre of the truck outrigger jacks 8 are fitted. The outriggers slide underneath the crane truck and can be drawn outward. The object of the outriggers is to provide additional support to the crane when lifting heavy loads and to reduce the strain on the chassis. They each comprise a U-section girder 9 made from two 3" Angle Girders joined at one end by a Handrail Support. The Handrail Support is free to slide on a 5" Rod that is held to the chassis at one end by a Rod Socket. The other end of the girder is guided by a Reversed Angle Bracket. The jack proper is a 2" Screwed Rod screwed through a Threaded Boss, which is held in place in the chassis by two Bolts. The Screwed Rod carries a $\frac{3}{8}"$ Bevel Gear and a 1" fast Pulley as shown.

A 3" Pulley is bolted to the chassis below 3" Pulley 11, the Bolts carrying Collars on their shanks for spacing purposes. This Pulley provides a swivel bearing between the chassis and the bogie. The bogie (see Figs. 10.16e and 10.16h) is built by joining two $9\frac{1}{2}"$ Angle Girders at each end by a $4\frac{1}{2}"$ Angle Girder, and near the centre by two $4\frac{1}{2}"$ Strips. To these Strips is bolted 3" Pulley 11, the Bolt, carrying Washers for spacing purposes. The side members of the bogie are widened by the compound flat girders 10, each made by overlapping two $9\frac{1}{2}"$ Flat Girders along their sides. A $4\frac{1}{2}"$ Flat Girder is bolted to the $4\frac{1}{2}"$ Angle Girders at the ends of the bogie.

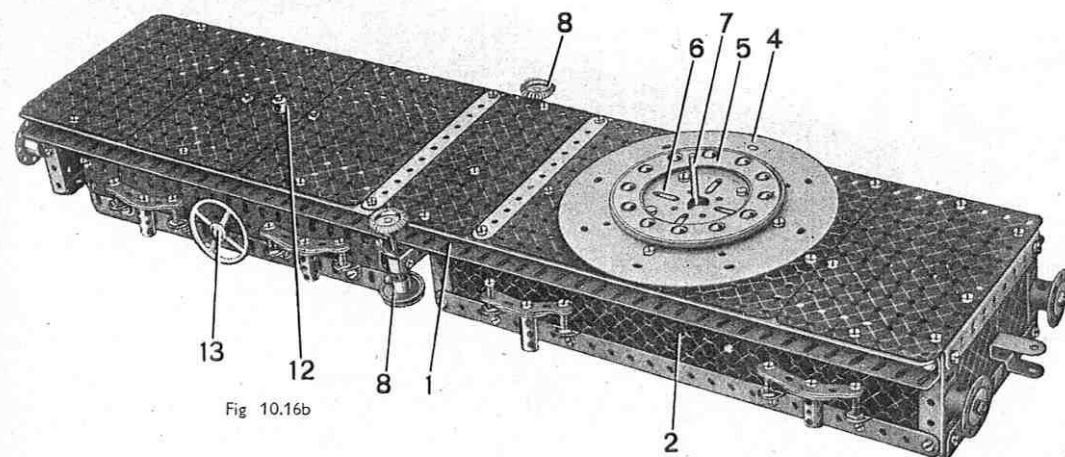


Fig. 10.16b

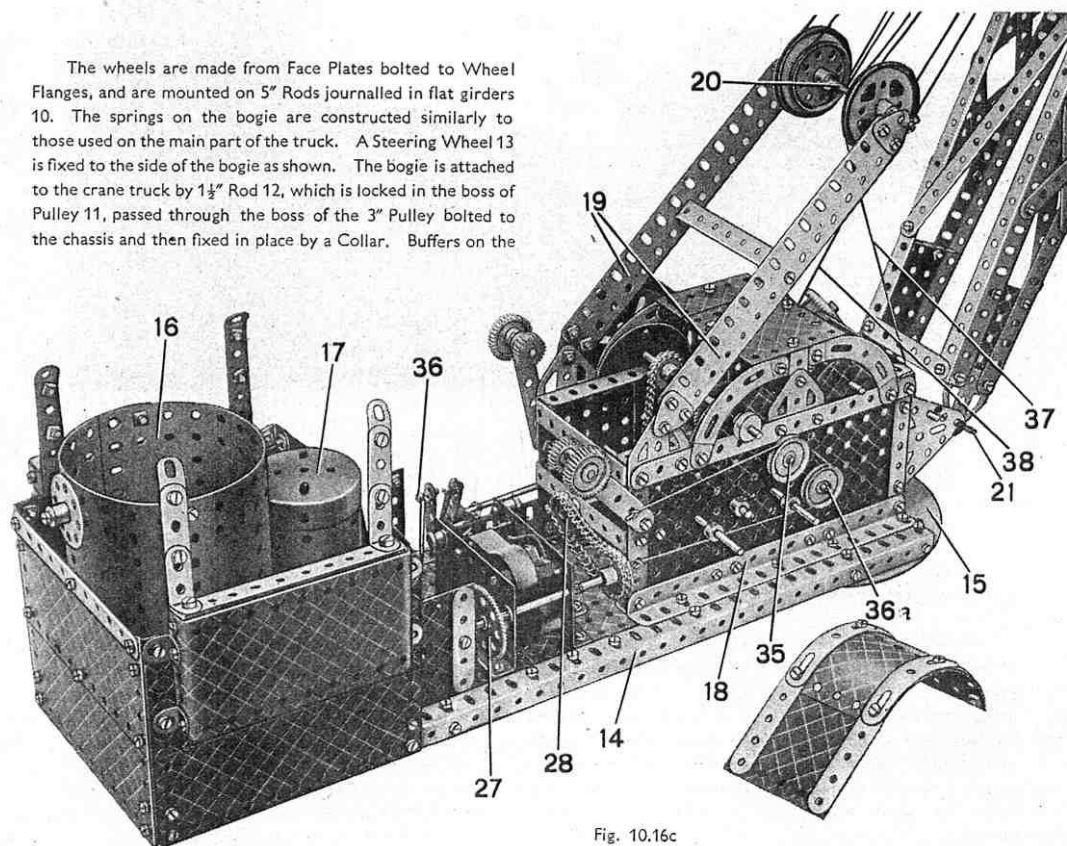


Fig. 10.16c

truck are formed by Chimney Adaptors, $1\frac{1}{2}"$ Discs and $\frac{3}{4}"$ Discs mounted on $\frac{3}{8}"$ Bolts, and 1" Screwed Rods. A Cranked Bent Strip provides a coupling attachment.

The base of the swivelling superstructure which carries the dummy engine, gear-box, jib and boiler plant is a platform made by joining two $18\frac{1}{2}"$ Angle Girders 14 (Fig. 10.16d) with three $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plates as shown. The 6" Circular Plate 15 is attached to the platform by bolting three $2\frac{1}{2}"$ Angle Girders in the positions shown by the Bolt heads. Two of the Angle Girders are then bolted to Angle Girders 14 and the third is bolted to a $4\frac{1}{2}"$ Angle Girder, which can be seen in Fig. 10.16a. The Circular Plate 15 is fitted with a roller consisting of a Collar carried on a $\frac{3}{8}"$ Bolt that is lock-nutted to an Angle Bracket. Starting from the right-hand end the floor of the platform is completed with two $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates, two $2\frac{1}{2}" \times 1\frac{1}{2}"$ Flexible Plates and a $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plate, three $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates and a $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flat Plate.

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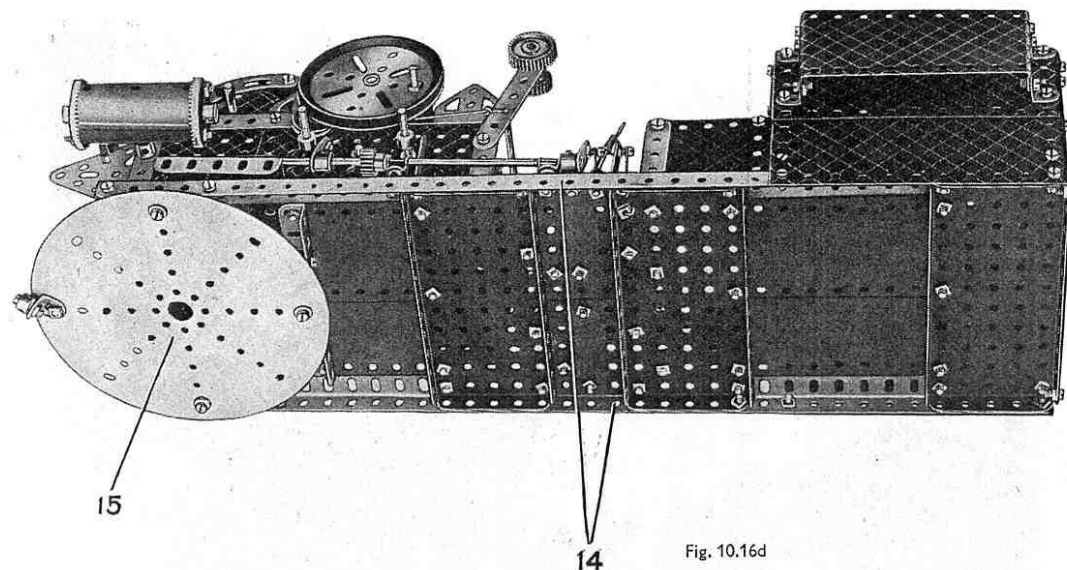


Fig. 10.16d

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The sides and back of the cab are each built up from two $5\frac{1}{2} \times 2\frac{1}{2}$ Flexible Plates, the compound plates so formed being strengthened at each shorter edge by a $3\frac{1}{2}$ Angle Girder and at the upper edge by a $5\frac{1}{2}$ Strip. The upper front corners of the sides are joined by Angle Brackets and $5\frac{1}{2}$ Strip. The boiler 16 is made by opening out two Boilers and overlapping their vertical edges two holes. The boiler is bolted to the rear wall of the cab. The Boiler 17 is fitted with a Boiler End and is bolted to the $5\frac{1}{2}$ Strip joining the sides of the cab, and forms the water supply tank. The coal bunkers are $5\frac{1}{2} \times 2\frac{1}{2}$ Flexible Plates bent round at each end and bolted to a $4\frac{1}{2} \times \frac{1}{2}$ Double Angle Strip, and the complete units are bolted to the sides of the cab. The roof supports are $2\frac{1}{2}$ Strips attached by $1 \times \frac{1}{2}$ Angle Brackets to the tops of the coal bunkers. The roof itself is a compound plate made from six $5\frac{1}{2} \times 2\frac{1}{2}$ Flexible Plates edged with two $9\frac{1}{2}$, two $4\frac{1}{2}$, and two $2\frac{1}{2}$ Strips. The plate is curved to the correct shape and is attached to the roof supports by Obtuse Angle Brackets. The chimney is a Boiler End fitted with a Wheel Disc, and the safety valve is an End Bearing carrying a Pawl.

The gear-box is shown in detail in Fig. 10.16a, and also in Fig. 10.16c. Two $7\frac{1}{2}$ Angle Girders 18 are bolted to the platform, and to each of these are bolted three $3\frac{1}{2} \times 2\frac{1}{2}$ Flanged Plates. The Plates are edged with two $3\frac{1}{2}$ and one $7\frac{1}{2}$ Strip and are extended upward at each side by two Semi-Circular Plates, two Flat Trunnions, and two 3 Curved Strips bolted in position as shown. The $7\frac{1}{2}$ Flat Girders 19 are fitted at each end with 1 Triangular Plates, and are joined by a $3\frac{1}{2} \times \frac{1}{2}$ Double Angle Strip. At their lower ends the Flat Girders 19 are lock-nutted to the rear Flat Trunnions of the gear-box, and at their upper ends they carry a $4\frac{1}{2}$ Rod 20. This Rod is fitted with two $1\frac{1}{2}$ Pulleys, two 2 Pulleys and a Flat Bracket, the $1\frac{1}{2}$ and 2 Pulleys being spaced apart by three Washers. The Pulleys are free on Rod 20 and are held in place by Spring Clips. At the front of the gear-box two $2\frac{1}{2}$ Triangular Plates are bolted, and they provide bearings for a $4\frac{1}{2}$ Rod and 5 Rod 21. The $4\frac{1}{2}$ Rod carries a $\frac{1}{2}$ loose Pulley that serves as a guide for the luffing Cord, and Rod 21 provides a pivot for the jib.

The shafts and gearing are arranged as follows. An E120 Electric Motor is bolted to the platform and the pinion on its armature shaft meshes with a 57-teeth Gear 27 fastened on a $3\frac{1}{2}$ Rod and spaced from the Motor side plates by a Washer and Spring Clip.

Two $3\frac{1}{2} \times \frac{1}{2}$ Double Angle Strips are bolted inside the gear-box and in their centre holes is journalled a $2\frac{1}{2}$ Rod fitted with a $\frac{3}{4}$ Sprocket 28 and a $\frac{3}{4}$ Contrate. Sprocket 28 is connected by Chain to a 1 Sprocket on the $3\frac{1}{2}$ Rod journalled in the Motor side plates. A $6\frac{1}{2}$ Rod 30 carries a $\frac{1}{2}$ Pinion 29 and a $\frac{1}{2} \times \frac{1}{2}$ Pinion 31, and is arranged so that a $\frac{1}{2}$ lateral movement of the Rod brings either of the Pinions into mesh with the $\frac{3}{4}$ Contrate already mentioned. The Rod is prevented from sliding too far by Collars, and the arrangement is such that the drive can be reversed or the gear trains disengaged by the movement of a lever. This lever is a Crank fitted on the rear end of 4 Rod 35a (Fig. 10.16a) that is journalled in two Double Brackets, one of which is bolted direct to the gear-box and the other to a 3 Flat Girder. The front end of Rod 35a carries a second Crank, at the end of which is lock-nutted a Bolt. This Bolt engages between two Collars on Rod 30, and the lever is tensioned by a Driving Band as shown in the general view of the complete model, so that it remains in any position in which it is set.

The gear train is continued as follows. Pinion 31 is in constant mesh in all positions of the lever with a 57-teeth Gear fastened on a $4\frac{1}{2}$ Rod 32. This Rod carries also a $\frac{1}{2} \times \frac{3}{4}$ Pinion and a 1 Sprocket, in the positions shown. From the 1 Sprocket the drive is taken to a $\frac{3}{4}$ Sprocket on the 5 Rod 34 that forms the crankshaft of the engine. This Rod is held in place by a $\frac{1}{2}$ Pulley and a Cord Anchoring Spring, and carries a 3 Pulley fitted with a Threaded Pin. This Pulley forms the engine flywheel.

From the $\frac{1}{2} \times \frac{3}{4}$ Pinion on Rod 32 the drive is taken to a 57-teeth Gear on $6\frac{1}{2}$ Rod 33. This Rod is free to move laterally $\frac{1}{2}$ and on it are fastened one $\frac{1}{2}$ and one $\frac{3}{4}$ Pinion. The Rod is operated by a lever 36, by the movement of which the drive can be transmitted either to the hoisting barrel or to the luffing barrel. The lever is a Crank tensioned with a Driving Band and fastened on the end of a $6\frac{1}{2}$ Rod, bearings for which are supplied by two small Fork Pieces. On the other end of the Rod is a second Crank, to the end of the arm of which is lock-nutted a Bolt that engages between two Collars on Rod 33.

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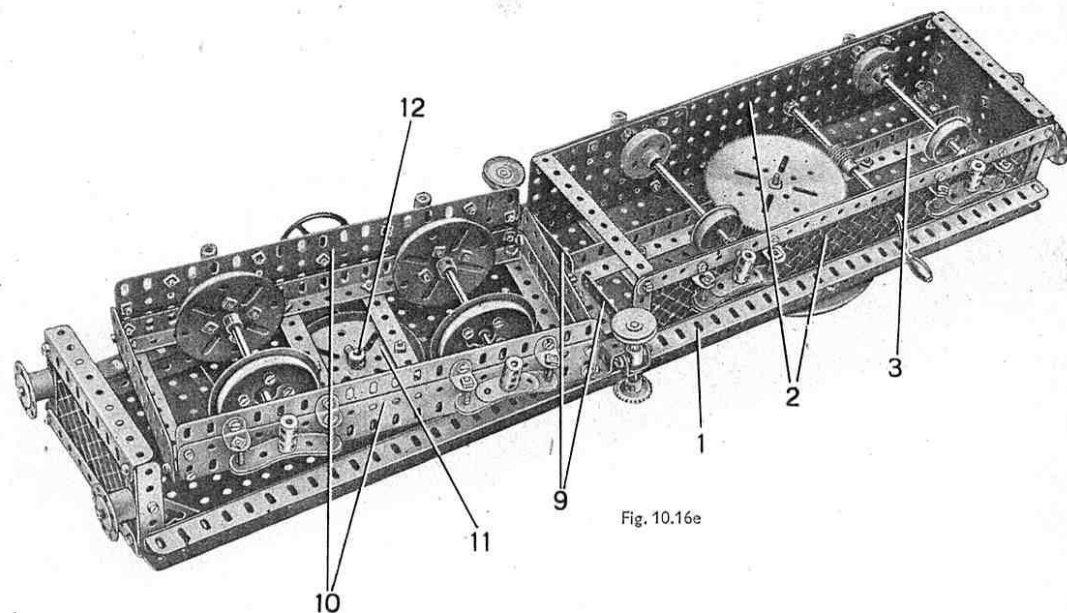


Fig. 10.16e

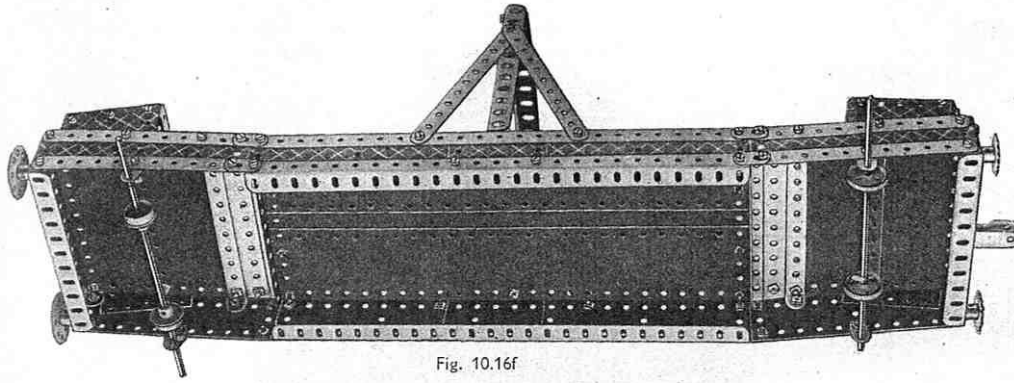


Fig. 10.16f

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The drive to the hoisting barrel is taken from the $\frac{1}{2}$ " Pinion on Rod 33 to a 57-teeth Gear on $4\frac{1}{2}$ " Rod 36a (Fig. 10.16c). The hoisting barrel is a Sleeve Piece over the ends of which are pressed $\frac{3}{4}$ " Flanged Wheels. The luffing barrel 35 also is a $4\frac{1}{2}$ " Rod held in place by two 1" Pulleys, the drive being taken from the $\frac{3}{4}$ " Pinion on Rod 33 to a 50-teeth Gear fastened on Rod 35. A guide Pulley for the hoisting Cord is carried on a $4\frac{1}{2}$ " Rod journaled in the front Semi-Circular Plates.

The hoisting and luffing barrels are controlled by band brakes, the construction and arrangement of which can be clearly seen in the illustrations.

The cylinder of the engine is a $2\frac{1}{2}$ " Cylinder fitted with $1\frac{1}{2}$ " Conrate Wheels and is pivotally mounted on a $\frac{3}{8}$ " Bolt by screwing a Threaded Boss on the Bolt's shank and lock-nutting it to the side of the gear-box. The piston rod is $6\frac{1}{2}$ " Rod and is pivotally attached by a Rod and Strip Connector to a Threaded Pin on the 3" Pulley forming the flywheel.

The main members of the jib are two $26\frac{1}{2}$ " and two $26\frac{1}{2}$ " compound girders, each made by overlapping an $18\frac{1}{2}$ " Angle Girder with a $9\frac{1}{2}$ " Angle Girder. The sides of the jib each consist of a $26\frac{1}{2}$ " and a $26\frac{1}{2}$ " compound girder joined at their upper ends by a $3\frac{1}{2}$ " Strip, and at their lower ends by a $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flanged Plate and a Flat Trunnion (Fig. 10.16c). The frame so formed is cross-braced with Strips of various sizes bolted as shown, and the curved upper end of the jib is formed by four 4" Curved Strips and a 3" Strip. The Curved Strips are joined at the jib head by a Flat Trunnion, to which is bolted a Flat Bracket. The two sides of the jib are then joined together with Strips of various sizes as shown in the illustrations. Rods 22 and 23 in the jib head are 4" and $3\frac{1}{2}$ " in length respectively and Rods 24 and 25 are each $2\frac{1}{2}$ " in length. They are fitted with Pulleys in the manner shown. The jib is pivotally attached to the swivelling superstructure by Rod 21, which is passed through the $2\frac{1}{2}$ " Triangular Plates of the gear-box and the Flat Trunnions at the lower end of the jib.

The pulley block is made from two $2\frac{1}{2}$ " Triangular Plates joined by two $1\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips and two Reversed Angle Brackets, the last-mentioned carrying a large Loaded Hook. The 2" Rod 26 carries two 2" Pulleys spaced apart by Spring Clips.

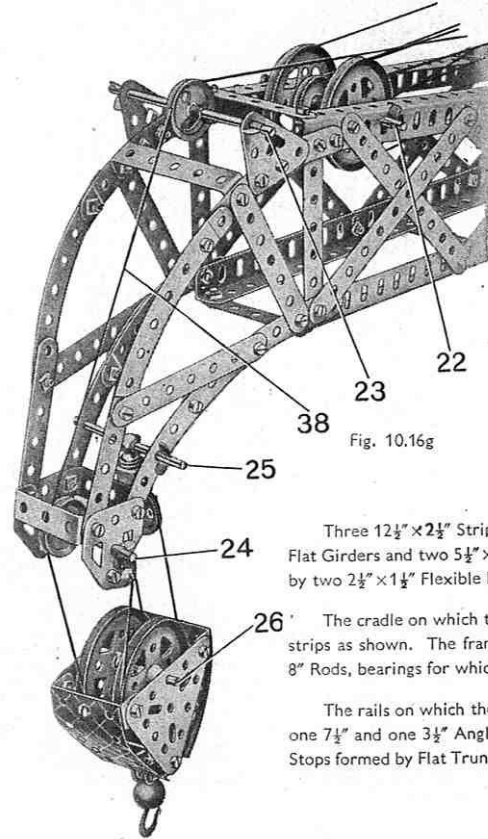


Fig. 10.16g

The superstructure is mounted on the truck by passing Rod 7 (Fig. 10.16b) through the Circular Plate 15 (Fig. 10.16d) and securing it in the boss of a Bush Wheel bolted to the superstructure.

The luffing Cord 37 is tied to a Cord Anchoring Spring on the luffing barrel, and then is led around its guide Pulley. Then it is led around the 2" and $1\frac{1}{2}$ " Pulleys on Rods 20 and 22, and finally is tied to the Flat Bracket on Rod 20. Cord 38 is the hoisting Cord and is tied at one end to the hoisting barrel. It is then led around its guide Pulley in the gear-box and those at the jib-head. Finally it is led around the Pulleys on Rods 24, 25 and 26, and tied to the Flat Bracket at the jib head.

When the crane is not in use the jib rests on the match truck, an underneath view of which is shown in Fig. 10.16f. The side members of the truck are each made from $12\frac{1}{2}$ " Angle Girders, which are joined by $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " and $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, and are extended at each end by $5\frac{1}{2}$ " Strips. The side members are joined together by six $5\frac{1}{2}$ " Angle Girders, a $5\frac{1}{2}$ " Strip and two $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips. The top of the truck is then completed in the manner shown in the general view of the model.

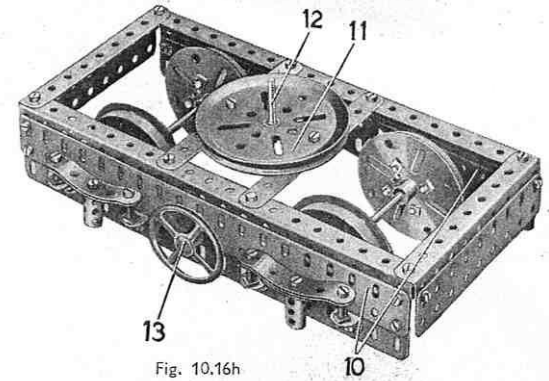


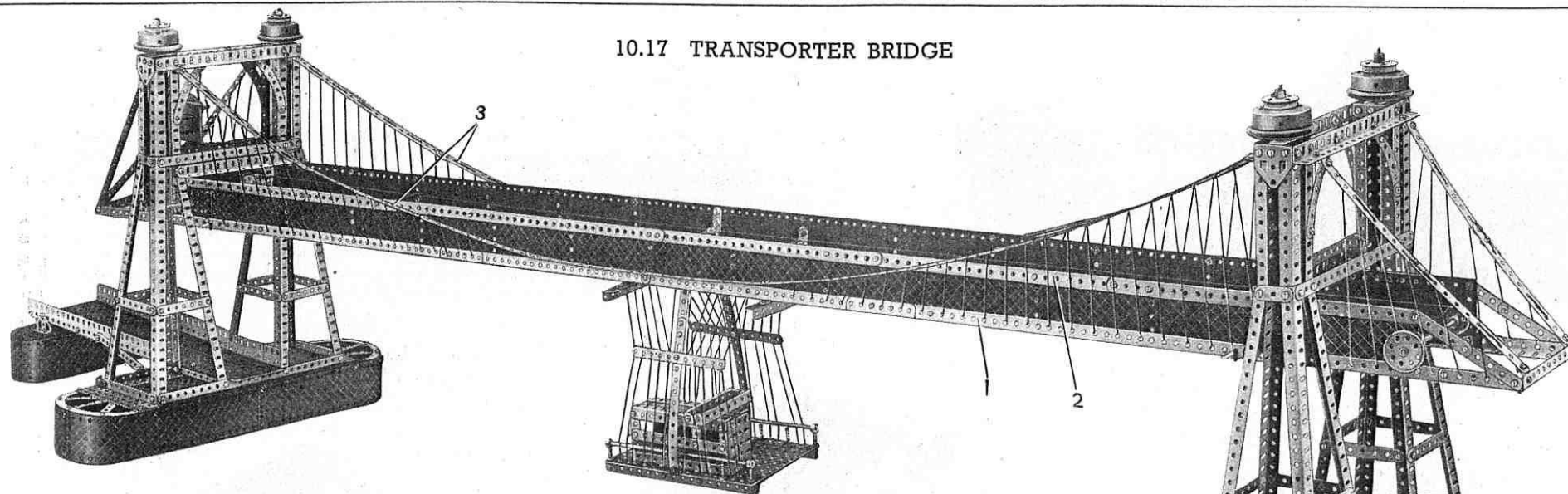
Fig. 10.16h

Three $12\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates are used to fill in the centre part of the truck, and they are extended at each end by two $5\frac{1}{2}$ " Flat Girders and two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. The raised ends of the truck are each made with a $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plate supported by two $2\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates.

The cradle on which the jib rests is made by building up a frame from $5\frac{1}{2}$ " Angle Girders and cross-bracing it with compound strips as shown. The frame is mounted on the match truck and is additionally strengthened by four $5\frac{1}{2}$ " Strips. The axles are 8" Rods, bearings for which are provided by Flat Brackets, and the wheels are 1" loose Pulleys and $\frac{3}{4}$ " Flanged Wheels.

The rails on which the model rests are each made by joining two $24\frac{1}{2}$ " and one $12\frac{1}{2}$ " Angle Girder end to end with four $12\frac{1}{2}$ " one $7\frac{1}{2}$ " and one $3\frac{1}{2}$ " Angle Girder. The two rails are bridged at each end by a 3" Strip, and at the centre by a 3" Flat Girder. Stops formed by Flat Trunnions are placed at each end of the rails to prevent the model from running off the track.

10.17 TRANSPORTER BRIDGE



Parts required

23 of No. 1	16 of No. 5	12 of No. 9	47 of No. 12	1 of No. 16a	6 of No. 35	2 of No. 53a	2 of No. 103c	4 of No. 147b
5 " " 1a	11 " " 6	8 " " 9a	6 " " 12a	1 " " 16b	596 " " 37	2 " " 55a	2 " " 103d	4 " " 162a
4 " " 1b	12 " " 6a	6 " " 9b	6 " " 12b	4 " " 20	35 " " 37a	13 " " 59	2 " " 103e	1 " " 170
28 " " 2	6 " " 7	4 " " 9c	12 " " 12c	4 " " 20b	37 " " 38	2 " " 62	3 " " 103f	1 " " 179
8 " " 2a	16 " " 8	5 " " 9d	2 " " 13a	2 " " 21	4 " " 40	4 " " 70	10 " " 111	4 " " 187
9 " " 3	4 " " 8a	2 " " 9e	4 " " 14	1 " " 22	1 " " 43	2 " " 80c	4 " " 111a	3 " " 189
6 " " 4	4 " " 8b	2 " " 9f	1 " " 15	4 " " 24	4 " " 48	2 " " 81	13 " " 111c	24 " " 192
		6 " " 11	3 " " 16	1 " " 26	4 " " 48a	8 " " 89b	1 " " 114	4 " " 195
				1 " " 26b	6 " " 48b	1 " " 94	1 " " 115	2 " " 196
				2 " " 27a	4 " " 48c	1 " " 95b	2 " " 118	20 " " 197
				1 " " 29	4 " " 48d	1 " " 96a	7 " " 126	4 " " 214
				1 " " 31	2 " " 52	4 " " 103	2 " " 126a	2 " " 217a
				2 " " 32	6 " " 52a	4 " " 103b	2 " " 143	E120 Electric Motor

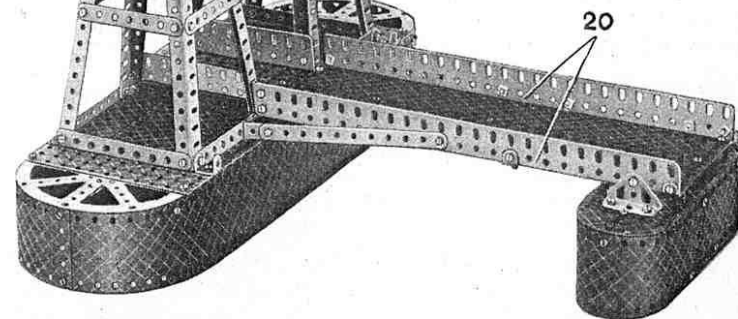
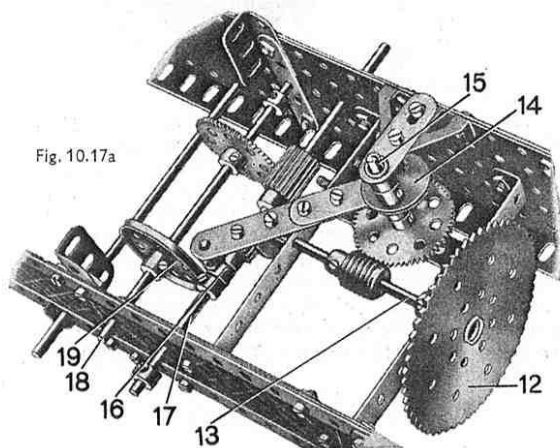


Fig. 10.17a



The illustration on this page shows a working model of a transporter bridge, similar in general appearance to the famous bridge that spans the River Mersey at Runcorn. The model is fitted with an automatic reversing movement, by means of which the car is caused to travel from one end of the bridge to the other, pause for a few seconds, and then reverse, entirely without attention.

The model is commenced by building the piers on which the shore towers are mounted. The top of the right-hand pier comprises two Hub Discs 21 (Fig. 10.17d) joined together by three $12\frac{1}{2} \times 2\frac{1}{2}$ Strip Plates and two $5\frac{1}{2} \times 3\frac{1}{2}$ Flat Plates. The sides of the pier are made with four $12\frac{1}{2} \times 2\frac{1}{2}$ Strip Plates, which are bolted to the Hub Disc and braced at the centre by two $5\frac{1}{2} \times \frac{1}{2}$ Double Angle Strips 22. In the left-hand pier, Circular Girders, spoked with 3" Strips, are used in place of the Hub Discs, and to them are bolted $5\frac{1}{2} \times 2\frac{1}{2}$ Flat Plates that form part of the top. The sides comprise two $12\frac{1}{2} \times 2\frac{1}{2}$ and two $9\frac{1}{2} \times 2\frac{1}{2}$ Strip Plates, and two $5\frac{1}{2} \times 2\frac{1}{2}$ Flexible Plates.

The towers, one of which is shown in detail in Fig. 10.17b, are identical in construction, and each comprises four $12\frac{1}{2}$ Angle Girders 6. Pairs of Angle Girders are joined by $4\frac{1}{2}$ Strips at their lower ends and by $1\frac{1}{2}$ Strips at their upper ends, and the four Girders 6 are connected by four $3\frac{1}{2}$ Strips bolted in the ninth holes from their lower ends. The tops of the towers are $5\frac{1}{2}$ Angle Girders, pairs of which are joined by Flat Trunnions. Two towers are joined together by $12\frac{1}{2}$ Strips at the base, by $9\frac{1}{2}$ Strips at 7, and by $9\frac{1}{2}$ Angle Girders 8 at the top. Each tower is capped by a Road Wheel, a Boiler End, and a $1\frac{1}{2}$ Flanged Wheel, all of which are mounted on a Screwed Rod that is lock-nutted to a $1\frac{1}{2} \times \frac{1}{2}$ Double Angle Strip. The towers are attached to the pier by two Angle Brackets and two Double Brackets. The roadway between the towers is a $5\frac{1}{2} \times 3\frac{1}{2}$ Flat Plate, which is attached by Angle Brackets to the $12\frac{1}{2}$ Strips joining the towers.

Each of the approach roadways consist of two $12\frac{1}{2} \times 2\frac{1}{2}$ Strip Plates railed with $12\frac{1}{2}$ Flat Girders 20. Each roadway is supported at its shore end by a small pier built up on a $5\frac{1}{2} \times 2\frac{1}{2}$ Flanged Plate 23. The sides of this are $12\frac{1}{2} \times 2\frac{1}{2}$ Strip Plates curved to shape and braced with $2\frac{1}{2} \times \frac{1}{2}$ Double Angle Strips, the open portion at the top of the pier being filled with Semi-Circular Plates. The pier is attached to the roadway by Trunnions.

(Continued on next page)

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The span along which the carriage travels to and fro, comprises two $78\frac{1}{2}$ " compound girders 1, each made from three $2\frac{1}{2}$ " Angle Girders and two 3" Angle Girders. The $2\frac{1}{2}$ " Angle Girders are joined end to end by a $3\frac{1}{2}$ " and a 3" Angle Girder so that a long rail is obtained. Along these girders are bolted Flexible and Strip Plates of various sizes, but at the left-hand end (see Fig. 10.17b), a $5\frac{1}{2}$ " x $2\frac{1}{2}$ " Flat Plate and a $5\frac{1}{2}$ " x $2\frac{1}{2}$ " compound flat plate are used. The upper edges of the Flexible and Strip Plates are strengthened with compound strips 2 made from six $12\frac{1}{2}$ " Strips, the ends of the Strips being joined to the girders 1 by $4\frac{1}{2}$ " compound strips. The ends of girders 1 are joined by $4\frac{1}{2}$ " Angle Girders, and the sides of the span are connected at intervals by two $4\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strips and $4\frac{1}{2}$ " compound strips attached by Angle Brackets and $1\frac{1}{2}$ " x 1" Angle Brackets.

Fig. 10.17b

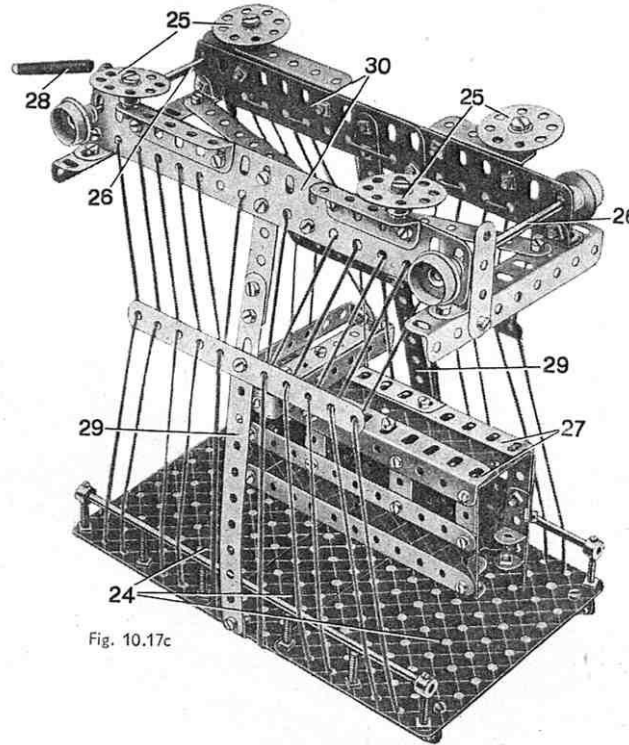
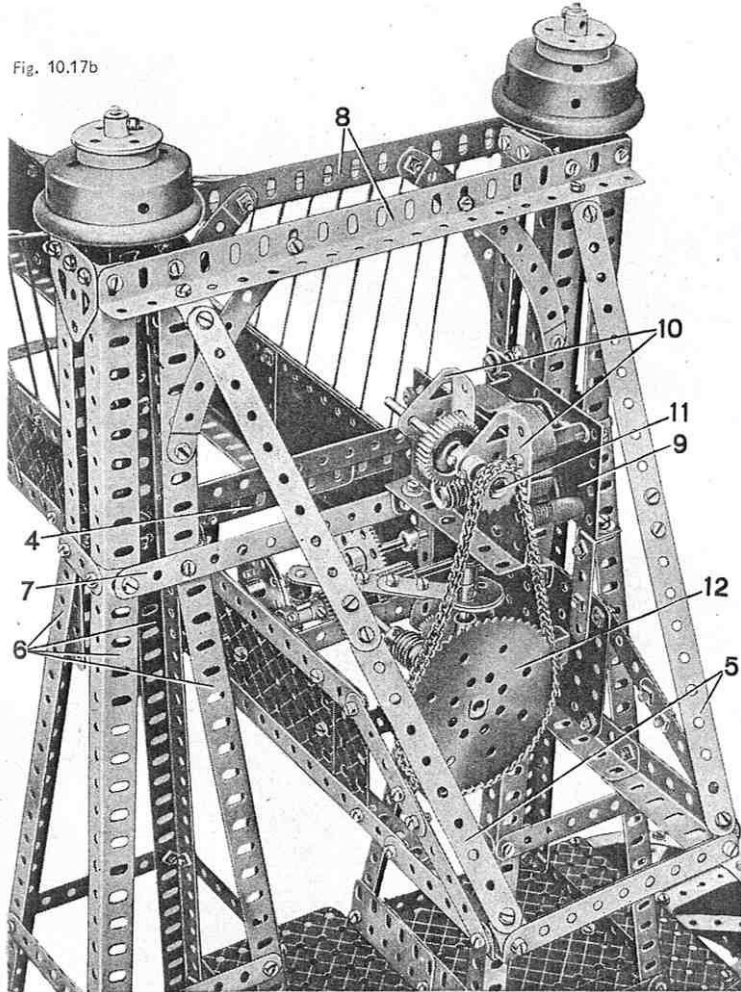


Fig. 10.17c

The span can now be mounted in the towers. The compound girders 4 (Fig. 10.17b) made by overlapping two $4\frac{1}{2}$ " Angle Girders by three holes, are spaced away from the towers by six Washers. The span is attached to girders 4 at one end by $1\frac{1}{2}$ " Angle Girders, and at the other end by $2\frac{1}{2}$ " Angle Girders. The strips 5, which are made from $5\frac{1}{2}$ " Strips overlapped two holes, are attached by Obtuse Angle Brackets to the outer Angle Girder 8 and to the end of the span. One of the suspension cables 3 is made from four $12\frac{1}{2}$ " Strips and two $7\frac{1}{2}$ " Strips, and the other cable consists of three $12\frac{1}{2}$ ", one $9\frac{1}{2}$ ", two $7\frac{1}{2}$ " and one $3\frac{1}{2}$ " Strip. The strips are attached by Obtuse Angle Brackets to the towers, and by Angle Brackets to the centre of the span.

The mechanism for hauling the car to and fro along the span is housed in the left-hand tower and is shown in Figs. 10.17a and 10.17b. An E120 Electric Motor 9 is mounted on a $2\frac{1}{2}$ " Angle Girder bolted to Strip 7 and is supported by an Angle Bracket attached to a 2" Strip bolted to one side of the span. The Trunnions 10, bolted to the side plates of the Motor, provide bearings for a 3" Rod 11. On this Rod are fastened a 1" Gear and a $\frac{3}{4}$ " Sprocket, the 1" Gear being arranged to mesh with a Worm on the armature shaft of the Motor. The $\frac{3}{4}$ " Sprocket is connected by Chain to a 3" Sprocket 12 on a $3\frac{1}{2}$ " Rod 13 (Fig. 10.17a). This Rod carries a Worm and a $\frac{3}{4}$ " Contrate. A $\frac{1}{2}$ " Pinion and a $\frac{1}{2}$ " x $\frac{3}{4}$ " Pinion fastened on Rod 17 can be brought alternately into mesh with the $\frac{3}{4}$ " Contrate by moving the Rod to and fro. The Pinions are fastened on the Rod so that about $\frac{3}{4}$ " lateral movement is needed to

bring each into mesh with the Contrate. Collar 16, which carries a Threaded Pin, is free to revolve on Rod 17 but it is held in position between two other Collars. The $\frac{1}{2}$ " x $\frac{3}{4}$ " Pinion on Rod 17 is in constant mesh with a 57-teeth Gear on Rod 18, which bears also a $1\frac{1}{2}$ " Pulley 19. This is the driving Pulley for the carriage.

The reversing mechanism, which comprises Rod 17 and the two Pinions, is actuated by an Eccentric 14, to the arm of which a Crank is fastened by a $2\frac{1}{2}$ " Strip. The boss of the Crank is fitted over the Threaded Pin and the Eccentric is fastened on 3" Rod 15. Bearings for Rod 15 are provided by the boss of a Crank and by the centre hole of a $2\frac{1}{2}$ " Strip, the latter being attached by Angle Brackets between the $4\frac{1}{2}$ " x $\frac{1}{2}$ " Double Angle Strips of the gear-box. Rod 15 carries also a 57-teeth Gear that meshes with the Worm on Rod 13. When Rod 13 is rotated by the Electric Motor, the Eccentric 14 moves the shaft 17 to and fro so that each of its Pinions engages in turn the $\frac{3}{4}$ " Contrate.

Two 6 $\frac{1}{2}$ " Rods that act as guides for the car operating Cord are journaled near the ends of girders 1 (see general view of the model), and a second 6 $\frac{1}{2}$ " Rod carrying a 1" Pulley and a $1\frac{1}{2}$ " Pulley is journaled in Plates at the right-hand end of the span.

The car is shown in detail in Fig. 10.17c. The platform 24 consists of two $5\frac{1}{2}$ " x $3\frac{1}{2}$ " and one $5\frac{1}{2}$ " x $2\frac{1}{2}$ " Flat Plate. The side rails are 8" Rods supported as shown. The roof of the toll-box is made from two $5\frac{1}{2}$ " compound girders 27 joined by a $5\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plate. The overhead trolley, from which the car is suspended, comprises two Flat Girders 30 joined by $4\frac{1}{2}$ " Angle Girders. The latter are cross-braced by 8 $\frac{1}{2}$ " compound strips made from 5 $\frac{1}{2}$ " Strips. The trolley runs on $\frac{3}{4}$ " Flanged Wheels fastened on 3 $\frac{1}{2}$ " Rods 26. The Bush Wheels 25 are carried on Pivot Bolts lock-nutted to 2 $\frac{1}{2}$ " and 2" Angle Girders as shown. The car is suspended from the trolley by strips 29, each of which is made from a $5\frac{1}{2}$ " and a 3" Strip, and a 2" Slotted Strip.

The operating Cord is tied to the front of the car and is led around 1 $\frac{1}{2}$ " Pulley 19. Then it is led around the 1" Pulley at the other end of the span and is tied to a Spring 28 bolted to the rear of the car. The Spring is used to maintain tension on the operating cord.

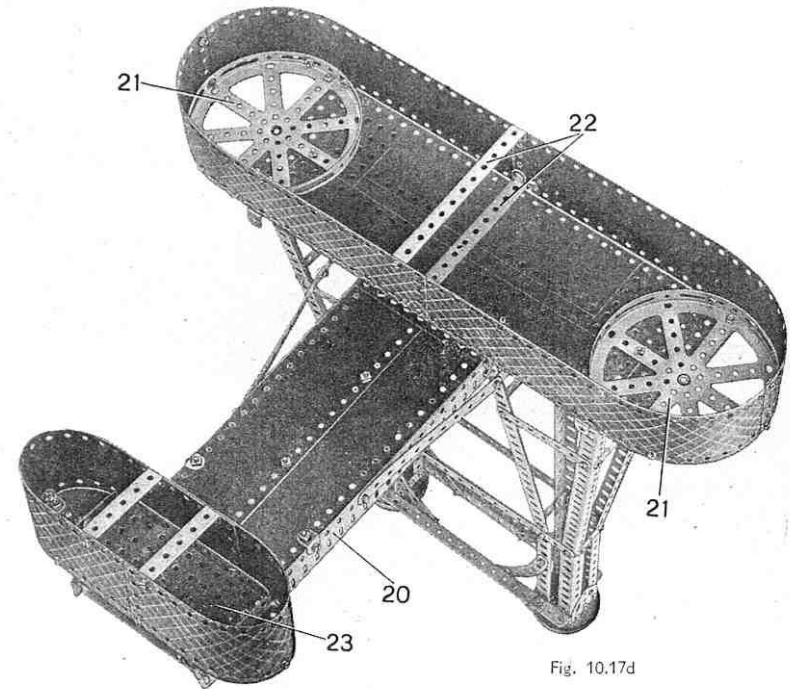


Fig. 10.17d

10.18 CARGO LINER

Parts required

21 of No. 1	2 of No. 14	40 of No. 38
6 " " 1a	4 " " 15	6 " " 40
3 " " 1b	4 " " 15a	2 " " 43
29 " " 2	6 " " 16	3 " " 45
7 " " 2a	3 " " 16a	4 " " 46
7 " " 3	2 " " 16b	1 " " 47
10 " " 4	1 " " 17	2 " " 47a
35 " " 5	3 " " 18b	4 " " 48
5 " " 6	1 " " 20	11 " " 48a
10 " " 6a	4 " " 20b	2 " " 48b
8 " " 7	4 " " 22	3 " " 48c
6 " " 7a	4 " " 23	4 " " 48d
14 " " 8	1 " " 23a	
6 " " 8a	4 " " 24	
4 " " 8b	4 " " 26	
11 " " 9	1 " " 27	
7 " " 9a	2 " " 29	
2 " " 9b	1 " " 30	
2 " " 9d	1 " " 31	
2 " " 9e	23 " " 35	
2 " " 9f	600 " " 37	
16 " " 10	50 " " 37a	
8 " " 11		
50 " " 12		
5 " " 12a		
6 " " 12b		
12 " " 12c		
1 " " 13		

Parts required (continued)			
1 of No. 51	23 of No. 59	2 of No. 76	1 of No. 95a
4 " " 52	3 " " 62b	1 " " 80a	3 " " 103
6 " " 52a	8 " " 63	2 " " 80c	4 " " 103a
6 " " 53	2 " " 64	4 " " 89	1 " " 103b
4 " " 53a	4 " " 70	4 " " 89b	1 " " 103c
2 " " 57c	1 " " 72	1 " " 94	1 " " 103f
			2 " " 103k
			17 " " 111
			15 of No. 111a
			23 " " 111c
			4 " " 115
			2 " " 116a
			5 " " 125
			6 " " 126
			2 " " 126a
			2 " " 136
			1 " " 136a
			1 " " 147b
			7 of No. 155a
			1 " " 160
			2 " " 162
			1 " " 162a
			2 " " 163
			4 " " 164
			2 " " 165
			1 " " 166
			4 " " 176
			2 " " 179
			12 " " 188
			12 " " 189
			12 of No. 190
			16 " " 191
			24 " " 192
			4 " " 193
			4 " " 194
			6 " " 195
			4 " " 196
			20 " " 197
			2 " " 199
			12 " " 200
			2 " " 212
			2 " " 214
			3 " " 217a
			3 " " 217b

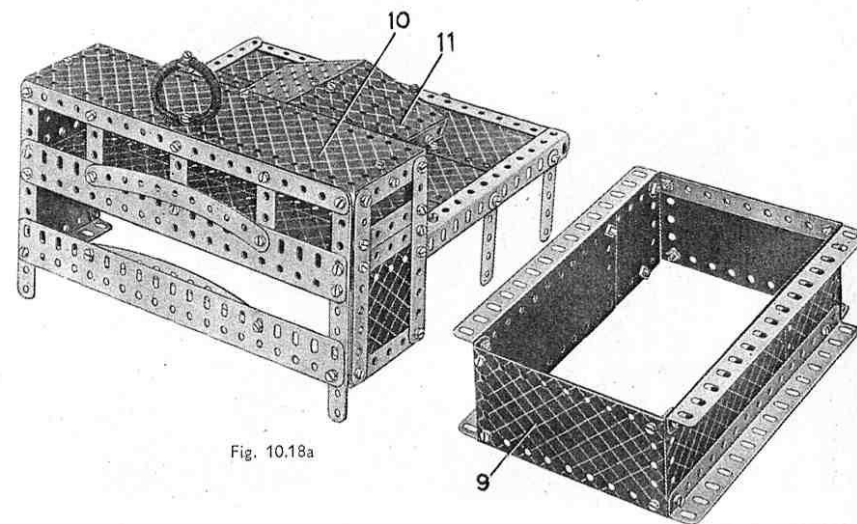
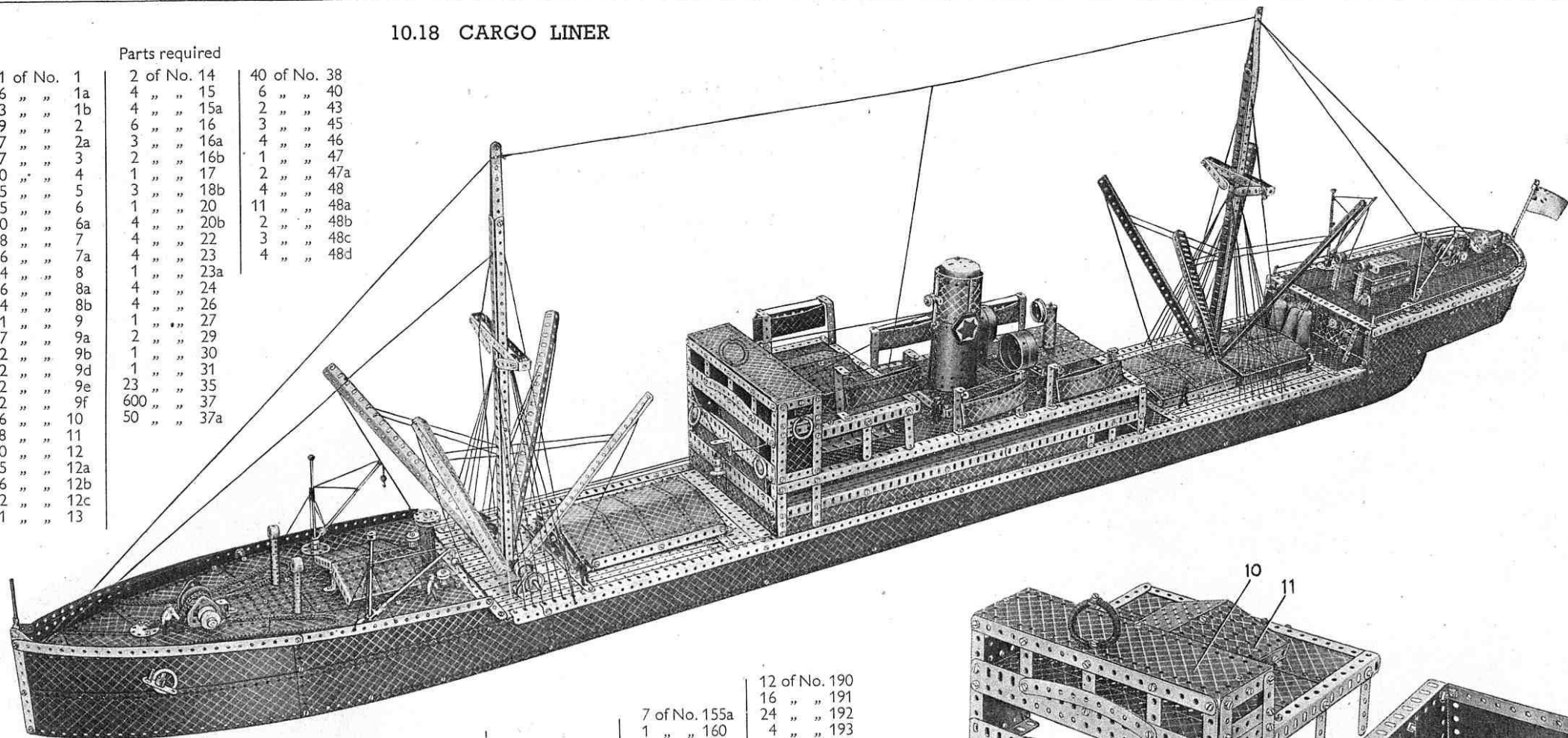


Fig. 10.18a

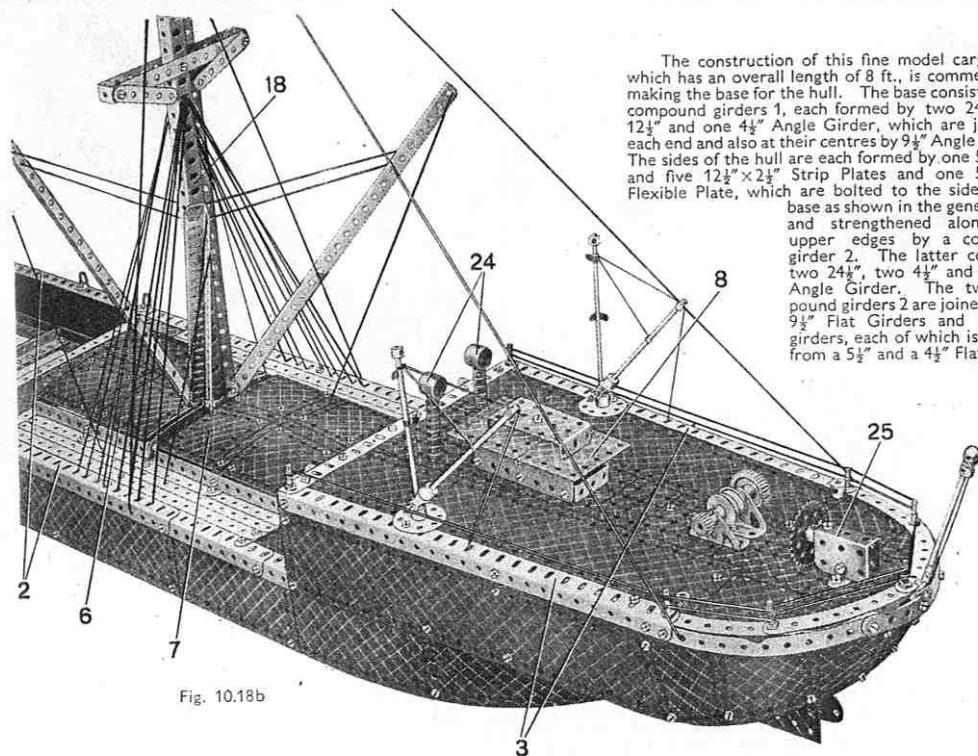


Fig. 10.18b

The sides of the hull are extended at the bow by two $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, the forward ends of which are joined by a $5\frac{1}{2}''$ Angle Girder. A further two $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates are bolted to the upper end of the $5\frac{1}{2}''$ Angle Girder also, and each is extended to the rear by a $9\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plate to form the sides of the raised foredeck. At the stern a compound plate, consisting of two $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates fastened end to end, is secured to each side of the hull. The rear ends of the two Plates are bolted together.

The sides of the raised stern deck are formed by two $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, which are bolted to the ends of the compound girders 2. The rear ends of the two Strip Plates are joined by seven $1\frac{1}{2}''$ radius Curved Plates, which are arranged as shown in Fig. 10.18b so that they shelve underneath the deck. Two $12\frac{1}{2}''$ Angle Girders 3 are fastened by Flat Brackets to the upper edges of the $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, and are joined at their forward ends by a $9\frac{1}{2}''$ compound girder that is made from two $5\frac{1}{2}''$ Angle Girders overlapped three holes. The deck between the two Angle Girders 3 is formed by two $12\frac{1}{2}'' \times 2\frac{1}{2}''$ Strip Plates, two $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, one $5\frac{1}{2}'' \times 3\frac{1}{2}''$, three $5\frac{1}{2}'' \times 2\frac{1}{2}''$, two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ and one $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate, together with two Semi-Circular Plates and a $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plate. These Plates are arranged as shown in Figs. 10.18b, and the rounded end of the deck is obtained with four $4''$ Curved Strips.

The deck is fitted with a small cabin 8, which is built up by fastening two $3\frac{1}{2}''$ Flat Girders in the positions shown in Fig. 10.18b by a $1\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip. The auxiliary steering gear 25 is a Channel Bearing secured to the deck by a Double Bent Strip. An Angle Bracket is bolted to the top of the Channel Bearing and to it is fastened a $\frac{1}{2}''$ Bolt that has a $1\frac{1}{2}''$ Sprocket Wheel on its shank. Also on this deck is a small winch, which consists of a $2''$ Rod journaled in two Trunnions bolted to the deck. Between the Trunnions the Rod carries two $\frac{3}{4}''$ Flanged Wheels, and at its ends a $1''$ Gear and a $\frac{1}{2}''$ Pinion are fixed.

The deck between the cabin superstructure and the aft deck is constructed by bolting two $9\frac{1}{2}''$ compound strips, each formed by three $3\frac{1}{2}''$ Strips bolted end to end, between the girders 2, the compound strips being $12\frac{1}{2}''$ ins. apart. The deck is filled in by bolting $12\frac{1}{2}''$ Strips between the $9\frac{1}{2}''$ compound strips, and on it are mounted two hatches 6 and 7. Each of these is built by joining the ends of two $5\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strips by four $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Curved Strips. The top of the hatch is filled by four $2\frac{1}{2}'' \times 2\frac{1}{2}''$ and five $2\frac{1}{2}'' \times 1\frac{1}{2}''$ Flexible Plates, which are bolted together as shown in Fig. 10.18b, and fastened to the sides by two Reversed Angle Brackets. The last-mentioned serve also to attach the hatch to the deck.

The forward well deck (see Fig. 10.18d) is built up by bolting three $9\frac{1}{2}''$ Strips between the Angle Girders 2 and then filling the space between them by $12\frac{1}{2}''$, $5\frac{1}{2}''$ and $2\frac{1}{2}''$ Strips. The hatch 5 is formed by joining the ends of two $5\frac{1}{2}''$ Angle Girders with $7\frac{1}{2}''$ Strips, the $7\frac{1}{2}''$ Strips being extended by $1'' \times \frac{1}{2}''$ Angle Brackets. The hatch is fastened to the deck by bolting through the $5\frac{1}{2}''$ Angle Girders, and the top of it is covered by four $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates overlapped along their sides and secured in position by Obtuse Angle Brackets. The two winches on this deck each consist of a $2\frac{1}{2}''$ Rod journaled in the holes of two Trunnions and carrying two $1''$ Pulleys and a $\frac{1}{2}''$ Pinion.

The next section of the model to be added is the raised forepeak. This is formed by six $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and two $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates, three $5\frac{1}{2}'' \times 3\frac{1}{2}''$ and one $5\frac{1}{2}'' \times 2\frac{1}{2}''$ Flat Plate, and one $2\frac{1}{2}''$ Triangular Plate. These Plates are arranged so that they fit between the sides of the bow (see Fig. 10.18d and Fig. 10.18e) and are fastened in position by Angle Brackets. The two ventilators 21 are each constructed by fastening three Couplings on a $3\frac{1}{2}''$ Rod. The Rod is then passed through the deck and held by two Spring Clips, and a further Spring Clip secures a Chimney Adaptor on the upper end of the Rod.

The ventilator 22 is made with a U-Section Curved Plate, which is formed into a cylindrical shape and then clamped on a $3\frac{1}{2}''$ Rod passed through the deck.

Above the Curved Plate the Rod carries two $1\frac{1}{2}''$ Discs spaced apart by a $\frac{1}{2}''$ loose Pulley. The Rod is held below the deck by a Spring Clip, and a Collar is placed on the Rod between the Curved Plate and the loose Pulleys. Two $3\frac{1}{2}'' \times 2\frac{1}{2}''$ Flanged Plates are used for the hatch 4, the complete unit being attached to the deck by two $1'' \times \frac{1}{2}''$ Angle Brackets.

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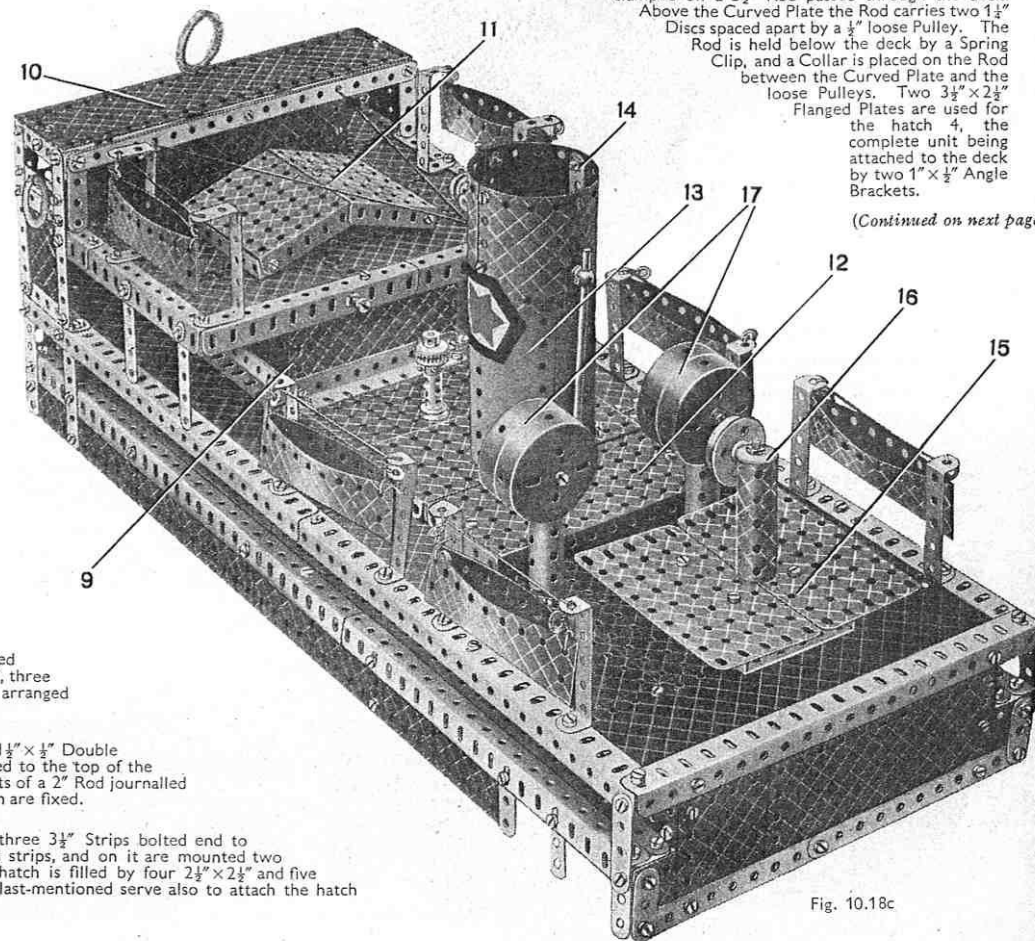


Fig. 10.18c

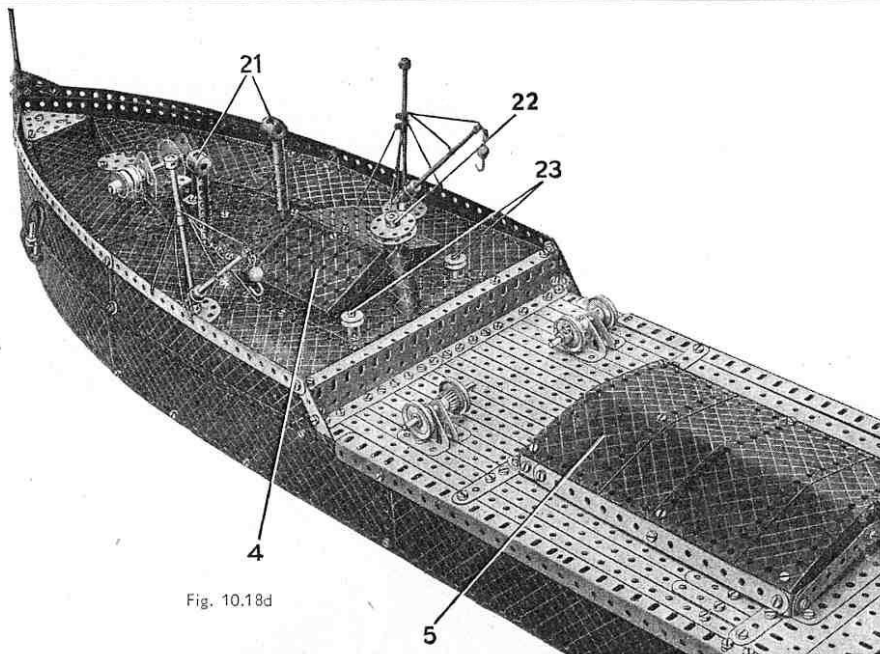


Fig. 10.18d

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The two derricks on the forepeak are each built up by bolting a Bush Wheel to the deck and locking in its boss a 5" Rod. A 4½" Rod is then secured by a Swivel Bearing to the lower end of the 5" Rod to form the boom, and is supported by Cord tied near the top of the 5" Rod. A small Load Hook is attached by Cord to a Cord Anchoring Spring on the outer end of the 4½" Rod.

Each of the masts 18 is constructed by joining two 18½" Angle Girders by Angle Brackets so as to form a square-section girder. The Angle Girders are extended upwards by two 5½" Strips, the upper ends of which are bolted together. The crosstree consists of two 5½" Strips bolted across the mast 13 holes from its upper end. The ends of the 5½" Strips are joined by two Double Brackets, the Bolts holding also four 2½" Strips, which are sloped slightly downward as shown. The mast is fastened to the deck by a Double Bent Strip, which can be seen in Fig. 10.18g, and to its lower end four 12½" Angle Girders are fastened by Obtuse Angle Brackets. These Angle Girders form the derricks and their upper ends are supported from the mast by Cord.

The bridge and superstructure unit shown in Fig. 10.18c is constructed by joining the ends of two $23\frac{1}{2}"$ compound girders, each comprising two $12\frac{1}{2}"$ Angle Girders overlapped three holes, by two $9\frac{1}{2}"$ Angle Girders. The space between the girders is filled by two $12\frac{1}{2}" \times 2\frac{1}{2}"$, one $9\frac{1}{2}" \times 2\frac{1}{2}"$, two $5\frac{1}{2}" \times 2\frac{1}{2}"$ and two $3\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates, a $5\frac{1}{2}" \times 3\frac{1}{2}"$ Flat Plate and a $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate. Two $2"$ Strips are then bolted to the ends of each $23\frac{1}{2}"$ girder so that they project vertically downwards, and between the lower ends of the Strips is fastened a second $23\frac{1}{2}"$ girder formed by an $18\frac{1}{2}"$ and a $9\frac{1}{2}"$ Angle Girder. The vertical flanges of the latter pair of compound

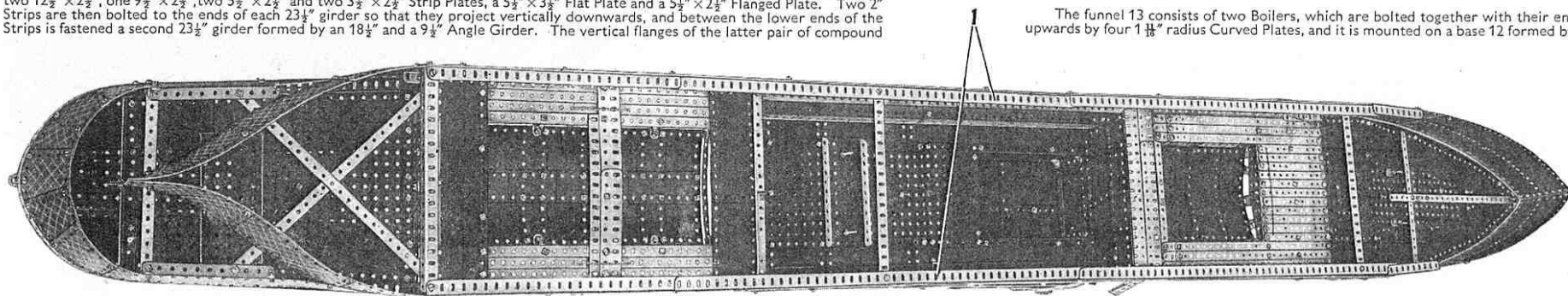


Fig. 10.18e

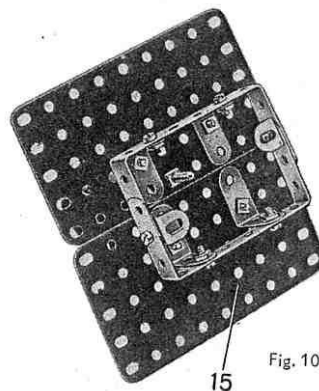


Fig. 10.18f

girders are extended inwards by $12\frac{1}{2}$ " Strips, which are fastened in position by Flat Brackets and form the floor of the cabin deck. The vertical flanges of the lower pair of $23\frac{1}{2}$ " girders are each extended downwards by four $5\frac{1}{2}$ " \times $1\frac{1}{2}$ " Flexible Plates, as shown in Fig. 10.18c.

The cabin 9 (Fig. 10.18a) is built up by joining the ends of two compound plates consisting of one $5\frac{1}{2}'' \times 2\frac{1}{2}''$ and one $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plate, by $4\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates and Angle Brackets. The upper and lower edges of the compound plates are strengthened by $7\frac{1}{2}''$ Angle Girders, which are used also to fasten the cabin in position on the upper deck.

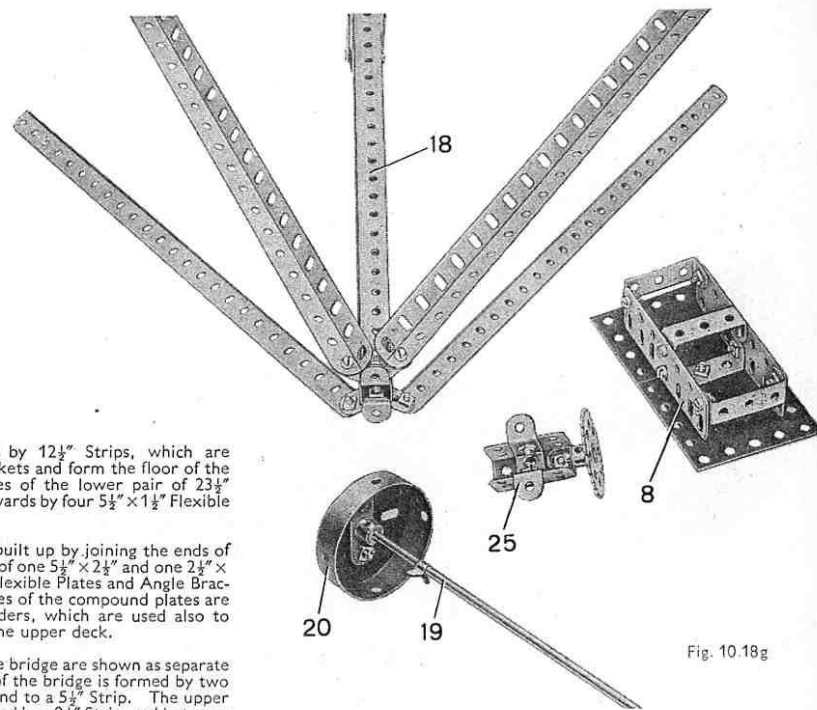


Fig. 10.18g

The roof of the cabin and the bridge are shown as separate units in Fig. 10.18a. The front of the bridge is formed by two 9½" Flat Girders bolted at each end to a 5½" Strip. The upper ends of the 5½" Strips are also joined by a 9½" Strip, and between this and the upper 9½" Flat Girder are fastened three 2½" Strips as shown in the illustration. Each end of the bridge consists of two 4½" Strips, the lower ends of which are joined by a 2½" Angle Girder and the upper ends by a 2½" x ½" Double Angle Strip. A 2½" x 2½" Flexible Plate and two 2½" Strips are bolted between the ends by two Angle Brackets. The roof of the cabin is built by fastening two 6½" compound girders to the ends of the bridge, five holes from their upper end, the girders projecting towards the stern. The free ends of the two compound girders are joined by a 9½" Angle Girder, and the space between them is filled by eight 5½" x 2½" Flexible Plates. Two 3½" x 2½" Flanged Plates 11, joined by an Obtuse Angle Bracket, are fastened to the roof of the cabin by Angle Brackets and 3½" x ½" Double Angle Strips. The complete unit is then bolted to the flanges of the upper Angle Girders of the cabin.

The funnel 13 consists of two Boilers, which are bolted together with their ends overlapped five holes and extended upwards by four $1\frac{1}{4}$ " radius Curved Plates, and it is mounted on a base 12 formed by two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flanged Plates fastened together by their longer flanges. The Flanged Plates are secured to the upper deck by four $\frac{3}{8}$ " Bolts.

The ventilator 16 is constructed by bending a U-Section Curved Plate so that its ends overlap and securing a 1 1/4" Flanged Wheel to it by a 3/8" Bolt, which is passed through one of the upper holes of the Plate. The ventilator is clamped by a 3/4" Disc and a 3/4" Screwed Rod to a compound plate 15 formed by two 4 1/2" x 2 1/2" Flat Plates. The plate 15 is fastened to the deck by two Angle Brackets, which can be seen in Fig. 10.18f.

No. 10.19 GIANT BLOCK-SETTING CRANE

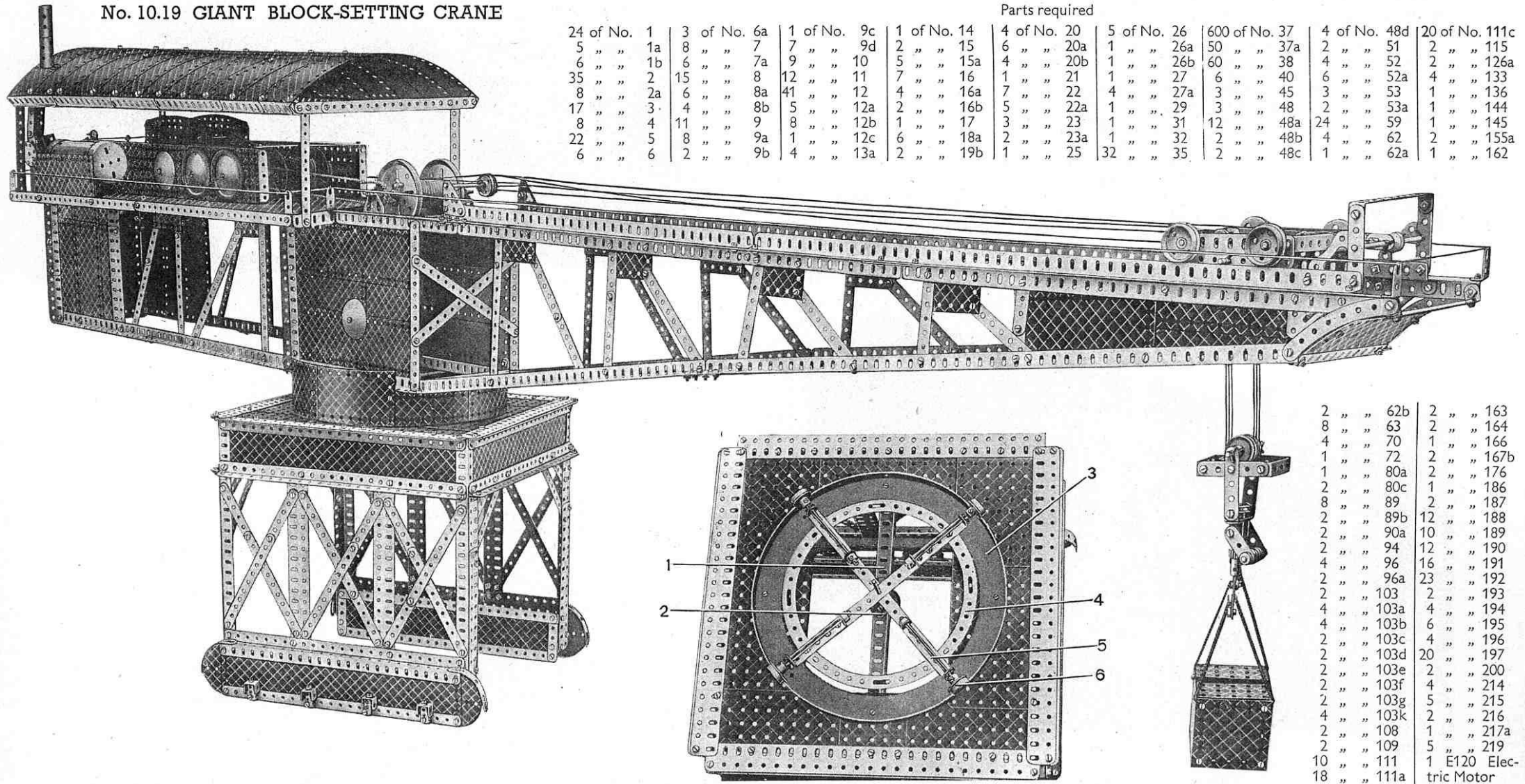


Fig. 10.19a

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The model illustrated on the previous page represents a giant block-setting crane of the type used in harbour construction. The movements of the crane are operated by an E120 Electric Motor housed in the control cabin, and hoisting, and traversing of the hoisting trolley, are controlled by two levers that operate through a gear-box. Construction should be commenced with the base of the model, and this part is shown clearly in the illustrations. The Flat Plates of the platform that support the boom are strengthened by three $12\frac{1}{2}$ " Angle Girders, the Angle Girder 1 being fitted with a Double Arm Crank 2 at its centre.

The base is completed by bolting a Ring Frame 3 to the Flat Plates (Fig. 10.19a). A roller bearing is made by bolting four $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips 5 to a $7\frac{1}{2}$ " diameter Circular Strip 4, diametrically opposite Double Angle Strips being joined by a $5\frac{1}{2}$ " Strip. The $3\frac{1}{2}$ " Rods journalled in the Double Angle Strips are fitted with $\frac{3}{8}$ " Flanged Wheels 6, the Rods being held in place by Collars.

The boom should next be constructed. This is shown complete in the main illustration and in detail in Figs. 10.19c, 10.19d and 10.19e. It is best to commence with the box-shaped portion that carries the roller race on which the boom rotates. This is made by joining the $9\frac{1}{2}$ " Angle Girders 9 and the $24\frac{1}{2}$ " Angle Girders 10 together with $7\frac{1}{2}$ " Angle Girders, and then filling in each rectangle so formed with two $9\frac{1}{2}$ " \times $2\frac{1}{2}$ " Strip Plates and two $5\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plates. The sides are joined together at the base by $5\frac{1}{2}$ " Angle Girders and $1"$ \times $1"$ Angle Brackets, and at the upper edge by $5\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strips. A Strip 7 fitted with a Double Arm Crank at its centre is bolted across the Girders 9 (Fig. 10.19c). Ring Frame 8 is then bolted in position, two Washers being used on the shanks of the front and rear Bolts for spacing purposes.

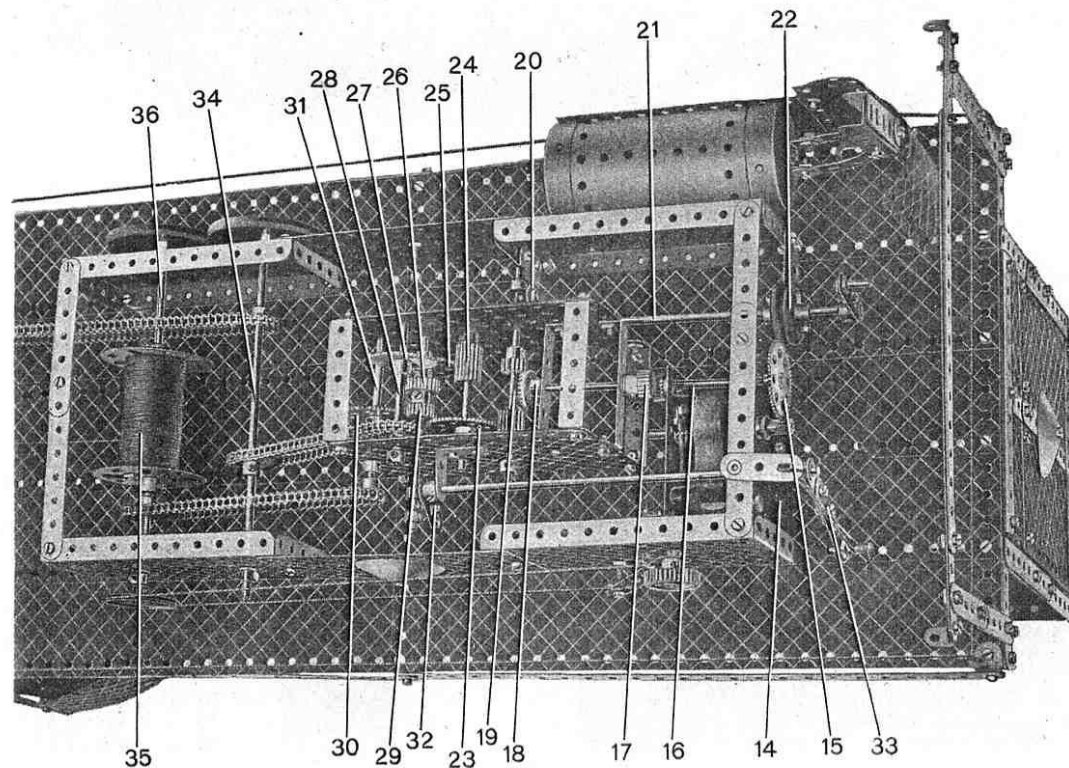


Fig. 10.19b

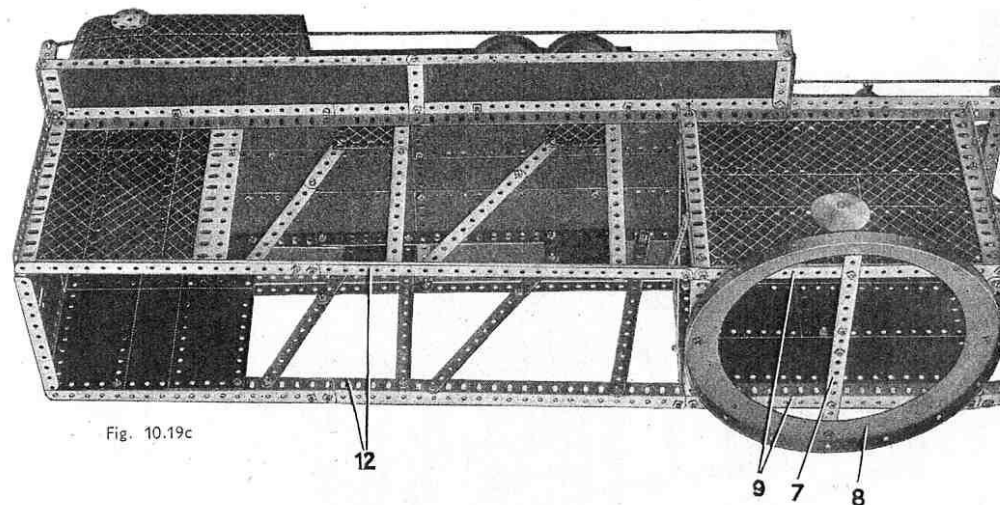


Fig. 10.19c

The Angle Girders 10 are each extended to the boom head with a $24\frac{1}{2}$ " and an $18\frac{1}{2}$ " Angle Girder joined end to end with $2\frac{1}{2}$ " Strips, and the Girders 9 are extended by compound girders 11, each of which is made with an $18\frac{1}{2}$ " and a $24\frac{1}{2}$ " Angle Girder joined by a $2"$ Strip. These girders are joined as shown in Fig. 10.19e.

The rear part of the boom, which carries the control cabin, is shown in Fig. 10.19c. The compound girders 12, each comprising a $9\frac{1}{2}$ " and a $12\frac{1}{2}$ " Angle Girder overlapped two holes, are attached to the Girders 9 by Flat Brackets. The upper compound girders each comprise $24\frac{1}{2}$ " Angle Girders 10 extended to the rear with a $9\frac{1}{2}$ " Angle Girder.

The upper and lower compound girders are joined at the rear by $7"$ compound girders made from $4\frac{1}{2}"$ Angle Girders. The girders 12 are joined by a $5\frac{1}{2}"$ Angle Girder and Angle Brackets, and the upper compound girders are joined by a $5\frac{1}{2}"$ \times $\frac{1}{2}"$ Double Angle Strip, to which is bolted a $5\frac{1}{2}"$ Angle Girder.

The rails 13, on which the hoisting trolley runs, each comprise a $24\frac{1}{2}"$ and an $18\frac{1}{2}"$ Angle Girder attached to the boom by Angle Brackets.

The control platform is made up of 10 - $12\frac{1}{2}"$ \times $2\frac{1}{2}"$ Strip Plates, bolted to the boom as shown in the illustration and supported with $2\frac{1}{2}"$ Angle Girders and $2\frac{1}{2}"$ \times $\frac{1}{2}"$ Double Angle Strips. On the control platform are bolted four $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flanged Plates in the positions shown, pairs of these being joined by $5\frac{1}{2}"$ \times $2\frac{1}{2}"$ Flat Plates (Fig. 10.19b). The sides of the gear-box are two $5\frac{1}{2}"$ \times $3\frac{1}{2}"$ Flat Plates joined together with six $2\frac{1}{2}"$ \times $\frac{1}{2}"$ Double Angle Strips, and they are bolted to the control platform in the positions shown. The steam boiler is a Boiler with Ends fastened to the control platform by two Double Bent Strips, and the chimney from the fire-box is made from two $2\frac{1}{2}"$ Angle Girders, two $2\frac{1}{2}"$ Cranked Curved Strips and a $3"$ Formed Slotted Strip, the unit being attached to the rear end of the boiler by a Double Bracket. The roof of the control platform should not be added until the gearing has been assembled and adjusted.

The mechanism is commenced by assembling the winding drum 36a that operates the hoist trolley. The drum consists of a $2\frac{1}{2}"$ Cylinder and two $3"$ Pulleys that form its ends. These are assembled by passing a $3\frac{1}{2}"$ Screwed Rod and a $3\frac{1}{2}"$ Rod through diametrically opposite holes in the Pulleys. The Screwed Rod is held in place by Nuts, and the Rod by Spring Clips. The complete drum is mounted on a $6\frac{1}{2}"$ Rod journalled in two Flat Trunnions bolted to Girders 10. The Rod carries also a $1"$ Sprocket 35a.

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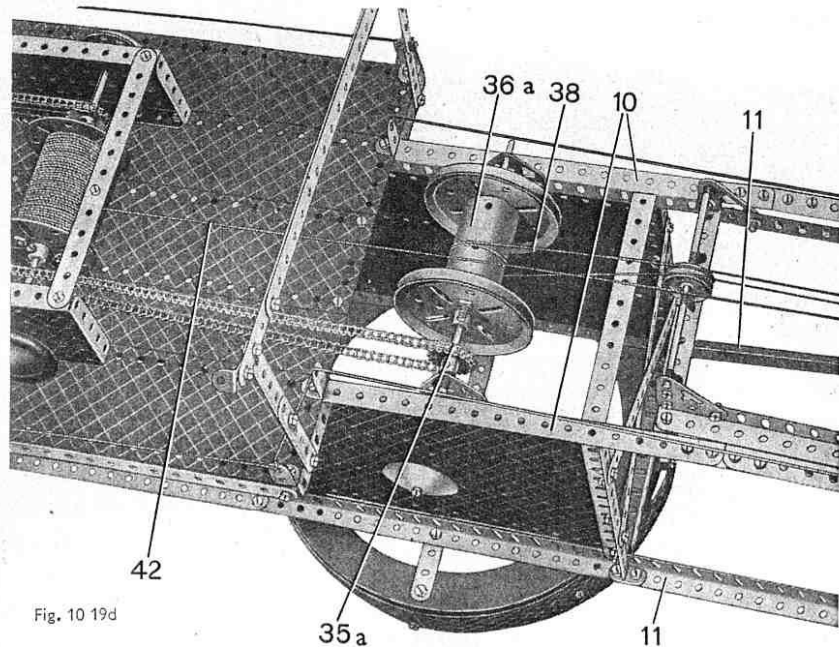


Fig. 10.19d

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An 8" Rod 36 journalled in two $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plates carries a drum consisting of a $2\frac{1}{2}"$ Cylinder 35 held between two Face Plates by 3" Screwed Rods.

The gear-box is arranged as follows. An E120 Electric Motor 14 is bolted to the control platform, and the pinion on its armature shaft meshes with a 57-teeth Gear 15 on a $2\frac{1}{2}"$ Rod 16. A $\frac{1}{2}"$ Pinion 17 on a $2\frac{1}{2}"$ Rod meshes with another $\frac{1}{2}"$ Pinion fastened on the end of Rod 16. A $4\frac{1}{2}"$ Rod 19 carries a $\frac{1}{2}"$ and a $\frac{1}{2}" \times \frac{1}{2}"$ Pinion, each of which can be brought into mesh with a $\frac{3}{4}"$ Contrate 18 by sliding the shaft to and fro. This forms the reversing movement. A $\frac{3}{8}"$ Bolt 20 lock-nutted to a Crank fastened on 8" Rod 21, engages between two Collars on Rod 19. The two 1" Pulleys 22 fitted with Rubber Rings retain the Rod in any set position.

The $\frac{1}{2}" \times \frac{1}{2}"$ Pinion on Rod 19 is in constant mesh with a 57-teeth Gear 23 fastened on a 3" Rod. A $\frac{1}{2}" \times \frac{3}{4}"$ Pinion 24 also fastened on this Rod meshes with a 57-teeth Gear 25 on a $4\frac{1}{2}"$ Rod. This Rod carries also a $\frac{3}{4}"$ Pinion 26 and a $\frac{1}{2}"$ Pinion 29, and can be moved from side to side so that each Pinion can be moved into mesh with 50-teeth Gear 27 or 57-teeth Gear 30 respectively. The 50-teeth Gear 27 is carried on a 3" Rod 28, and a $\frac{3}{4}"$ Sprocket on this Rod is connected by Chain to an 8" Rod 34. A 1" Sprocket on this

Rod is connected by Chain to 1" Sprocket 35a. The 57-teeth Gear 30 is fastened on a $3\frac{1}{2}"$ Rod 31, on the end of which is a $\frac{3}{4}"$ Sprocket connected by Chain to a 1" Sprocket on Rod 36. A $\frac{3}{8}"$ Bolt 32 lock-nutted to a Crank fastened on an 8" Rod, engages between Collars on the Rod carrying Pinions 26 and 29. The 8" Rod is journalled at its rear end in a Handrail Support. A Crank 33 at the end of this Rod is fitted with a 2" Strip and a Threaded Pin. A Driving Band, looped around the Threaded Pin, is fastened to a Threaded Crank, and serves to keep Crank 33 in any position in which it is placed.

The travelling hoisting trolley is shown in Fig. 10.19a. It is made from two $5\frac{1}{2}"$ Angle Girders and two $5\frac{1}{2}"$ Flat Girders joined by two $3\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strips. The $4\frac{1}{2}"$ Rods forming the wheel axles carry $\frac{1}{2}"$ loose Pulleys, and a third $4\frac{1}{2}"$ Rod 43 carries four 1" loose Pulleys.

Details of the hoisting gear can be seen in Fig. 10.9e and in the main illustration. The block to be lifted is attached to a beam, which is made from $5\frac{1}{2}"$ Curved Strips and can be rotated by a Worm meshing with a $\frac{1}{2}"$ Pinion arranged as shown.

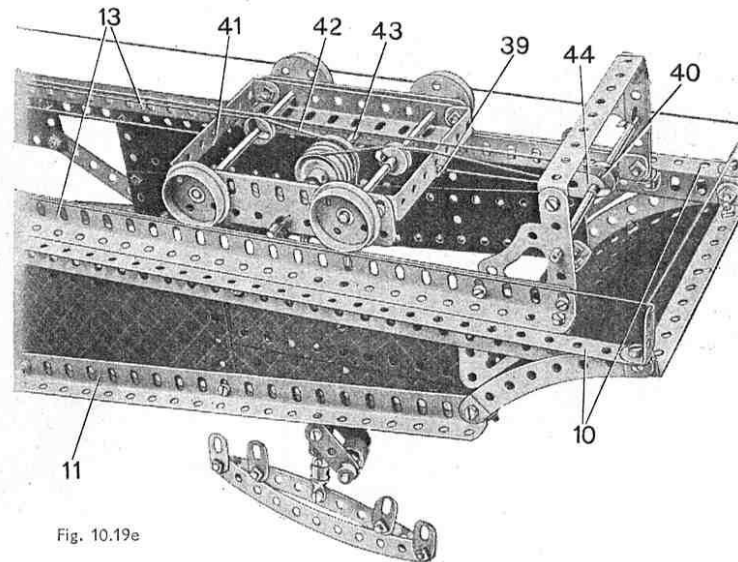


Fig. 10.19e

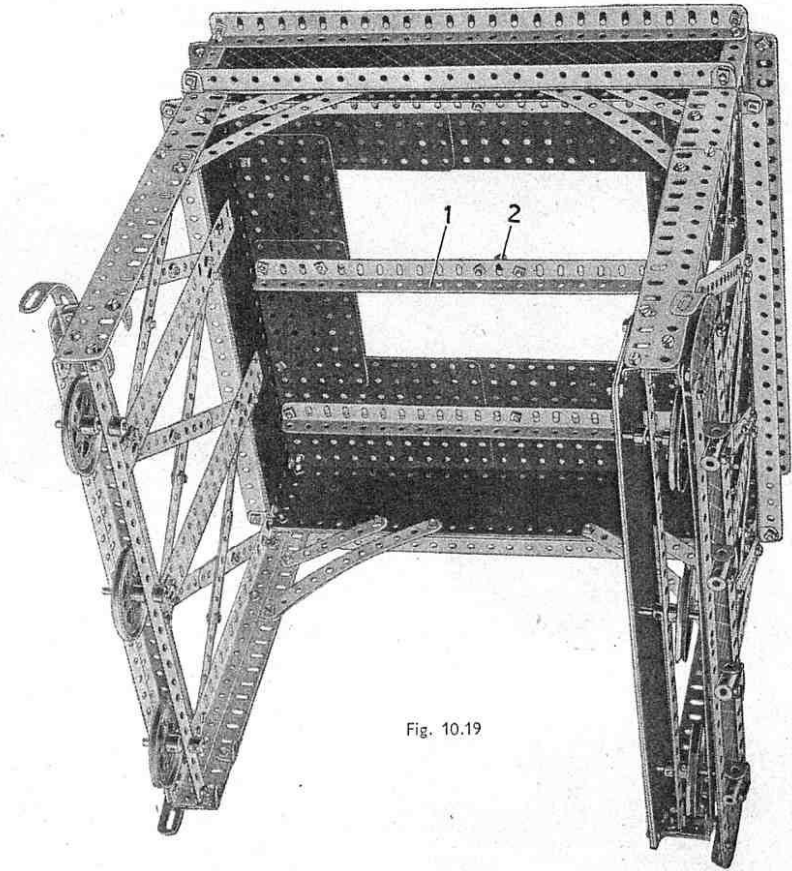


Fig. 10.19

Cord 38 controls the hoisting trolley. It is tied to the rear of the trolley at 41, then wound around drum 36a and is passed forward along the jib and around $\frac{1}{2}"$ loose Pulley 40. Finally it is tied to the front of the hoisting trolley at 39.

Cord 42 controls the raising and lowering of the load. It is wound around drum 35 and then led along the jib and passed around the 1" Pulleys in the hoisting trolley and the pulley block. It is then tied to a Flat Bracket 44 at the front of the jib.

The roof of the control platform can now be fitted. It consists of two compound girders joined at each end by $12\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates. At each side of the roof $10\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible and Strip Plates and $10\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates are bolted, and they are joined by two $5\frac{1}{2}" \times 2\frac{1}{2}"$ and two $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates, four $1\frac{1}{16}"$ radius Curved Plates and four $3\frac{1}{2}" \times 2\frac{1}{2}"$ Strip Plates.

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12½" Angle Girders as shown. The side members are connected at the rear end with a 5½" Angle Girder and a 5½" Flat Girder, and at the front end with two 5½" Angle Girders. The chassis is additionally strengthened by cross bracing the side members with two 12½" Strips and the 5½" Angle Girders that carry the Flat Girders 45. The 7½" Flat Girder 46 is then bolted in place, and two 5½" Angle Girders, which can be seen in Fig. 10.20b, one supporting the rear end of the Electric Motor, also are bolted to the chassis.

The next step is to fit the steering mechanism to the front of the chassis. This can be seen in Figs. 10.20b and 10.20d. At each side of the chassis a 1½" Angle Girder is bolted, and a 1½" x ½" Double Angle Strip that forms bearings in which the king pin 36 pivots, is next added (Fig. 10.20g). The king pin is in two parts, one part being a 1" Rod and the other a ¾" Rod gripped in the longitudinal bore of a Coupling. Through the centre transverse bore of the Coupling is pushed a 1½" Rod 37, on which is mounted a 3" Pulley that forms one of the front wheels. Cranks 35 are fastened on the ends of the 1" Rods of the king pin and their arms are lengthened by 2½" Strips, which are joined at their other ends by lock-nutted Bolts to the tie-rod 34. The tie-rod is made from a 5½" and a 2½" Strip overlapped three holes, and to it the radius rod 33, which is a 2" Slotted Strip, is attached by a Pivot Bolt. The steering column is a 6½" Rod 31 that carries at its lower end a Bush Wheel 32 (Fig. 10.20d). The Bush Wheel is fitted with two Bolts spaced one hole apart, and the slot in the Slotted Strip is fitted over Rod 31 so that the end of the Strip engages between the two Bolts. The Slotted Strip is held against the face of the Bush Wheel by a Spring Clip. The steering column is held in place by two ½" Pinions and is journaled in a 1½" Strip bolted to the chassis (see fig. 10.20b).

The rear wheels are mounted in the bogie shown in Fig. 10.20e. The side members are compound girders, one made from two 4½" Angle Girders and the other from a 5½" and a 4½" Angle Girder. The girders are connected with 6½" compound girders made from 2½" Angle Girders overlapped one hole, the latter compound girders being strengthened with compound strips made from 5½" Strips. Two 7½" Strips joined by four 3½" x ½" Double Angle Strips are attached to the 6½" compound girders, two of the Double Angle Strips being arranged to form bearings for the cardan shaft 21. The front wheels of the bogie are mounted on 3½" Rods that are held in place in their bearings by Collars. The rear axle of the bogie comprises a 5" Rod 22 and a 4½" Rod 23 joined by a Universal Coupling 24. Rod 23 carries a 1½" Bevel Gear that meshes with a ¾" Bevel Gear on 8" Rod 21, which is held in position by a Collar and ½" fast Pulley 25. The complete bogie is pivoted to the chassis by passing two 2½" Rods through holes in the Double Brackets 44 (Fig. 10.20d) and through the side members of the bogie, the Rods being held in place by Spring Clips.

The driving unit and gear-box should next be fitted in the chassis. The E120 Electric Motor 26 is bolted to the chassis as shown in Fig. 10.20b and a 2½" x 1½" Double Angle Strip is bolted to one of its side-plates. A Worm on the armature shaft of the Motor engages with a 1" Gear on the 3½" Rod 27 journaled in the Double Angle Strip. A ½" Sprocket on Rod 27 is connected by Chain to a 1" Sprocket mounted on a 4" Rod 28. The Rod is journaled in the 5½" Angle Girders of the chassis in the fourth holes from the rear side (Fig. 10.20b), and on it is fastened a ½" x ½" Pinion. This Pinion meshes with a 57-teeth Gear fixed on a 5" Rod 29 that also is journaled in the chassis. This Rod carries part of the clutch mechanism (Fig. 10.20b). A Wheel Flange is bolted to a Bush Wheel that is fastened on Rod 29, which carries also a 1½" Flanged Wheel 17 that forms the driving member of the clutch.

The gear-box and the driven member of the clutch are shown in Figs. 10.20m and 10.20k. The sides of the gear-box are 3" x 1½" Double Angle Strips, to each end of which are bolted 1½" Flat Girders that provide bearings for the layshaft. The gear-changing mechanism is carried in two 1" Corner Brackets, the Bolts holding one of the Corner Brackets carrying also a 1" x 1" Angle Bracket. The Bolts of the other Corner Bracket each carry two spacing Washers on their shanks. A Coupling is fixed by a Bolt to the side of the gear-box, and in its centre plain transverse bore is fastened a 1½" Rod 14 (Fig. 10.20f) on which is mounted loosely a ½" Pinion. The Pinion is retained in position by a Spring Clip. The driving shaft 10 is a 3" Rod that carries a Compression Spring 15, an Aeroplane Collar fitted with a Bolt and two Washers outside the gear-box, and a Collar, a ¾" Pinion and a ½" Pinion inside the gear-box arranged as shown. The driven shaft 18 also is a 3" Rod, and it carries a ½" Pinion, a ¾" Pinion and a Collar. Bearings for this Rod are provided by the 1" x 1" Angle Brackets and the rear end of the gear-box, and the ½" Pinion fastened on Rod 18 is arranged so that the end of Rod 10 projects about ¼" into its bore.

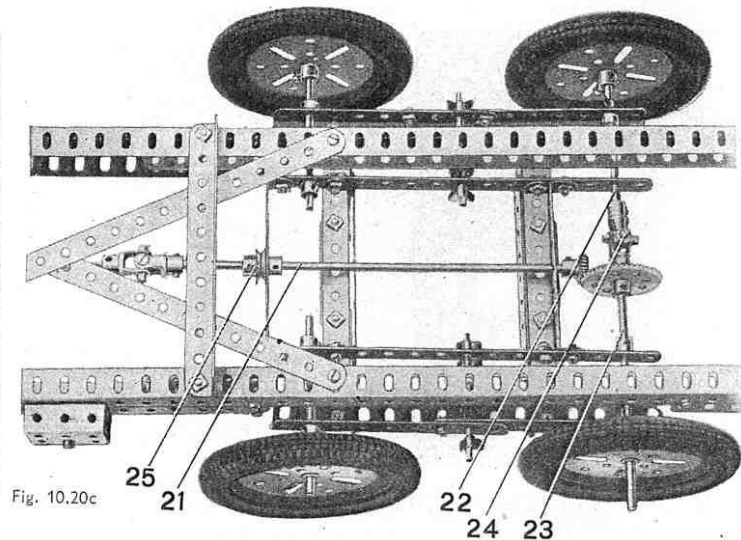


Fig. 10.20c

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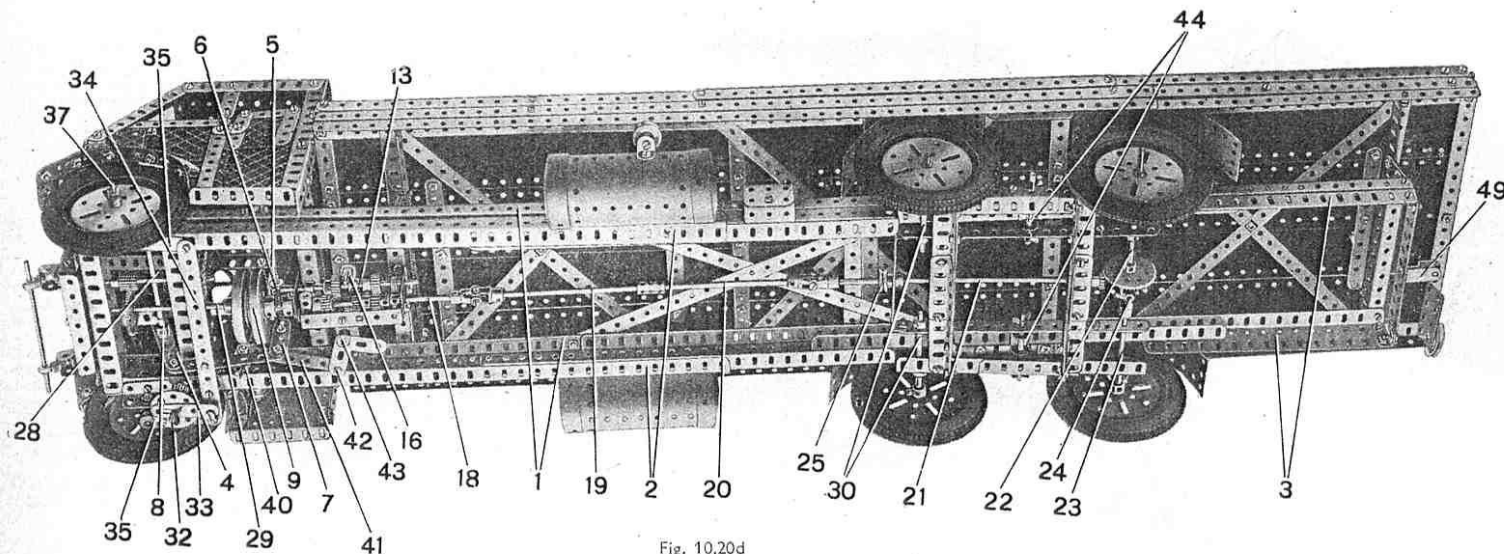


Fig. 10.20d

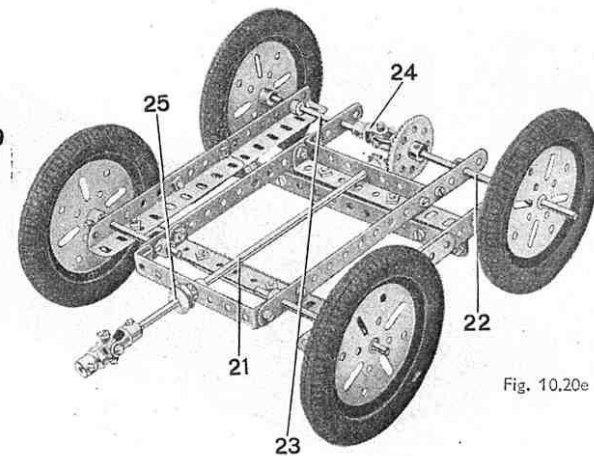


Fig. 10.20e

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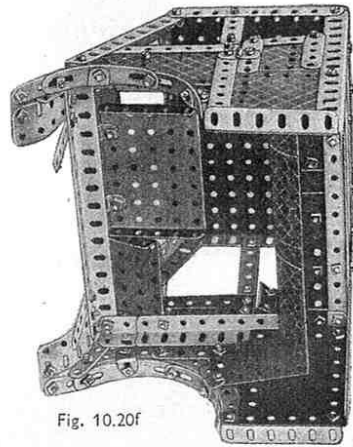


Fig. 10.20f

The layshaft 13 (Fig. 10.20k) is a 4" Rod, and on it are fastened a Collar, a $\frac{3}{4}$ " Pinion, a second Collar and a $\frac{1}{2}$ " Pinion, arranged as shown in Fig. 10.20k. The Rod carries also three spacing Washers. The special short Grub Screws supplied with the Outfit should be used in the Pinions. The selector is a Threaded Pin 16 fastened to the arm of a Crank 12, and it fits between the $\frac{3}{4}$ " Pinion and one of the Collars as shown in Fig. 10.20b. The Crank is fastened on a 2" Rod 43 (Fig. 10.20d) on the end of which is a Double Arm Crank. The driven member of the clutch is a 1" Pulley fitted with Rubber Ring, and the Wheel Flange 9 is gripped between the Pulley and a Socket Coupling 12a. The 1" Pulley normally is kept in frictional contact with Flanged Wheel 17 by the Compression Spring 15 (10.20k), the Bolt in the Aeroplane Collar engaging in the slot of the Socket Coupling. The gear-box is then bolted to the chassis as shown in Fig. 10.20b.

The gear-changing lever 38 (Fig. 10.20b) is a 5" Rod held by Spring Clips in a Double Bracket 40, which is lock-nutted to a $3\frac{1}{2}$ " Strip 41. Rod 38 is fixed in a Coupling 39 fastened on a $1\frac{1}{2}$ " Rod, which passes through the side member of the chassis, through an end plain transverse bore of a second Coupling bolted to the chassis, and is held in place by a $\frac{1}{2}$ " fast Pulley. The $3\frac{1}{2}$ " Strip 41 is fitted with an Angle Bracket at its other end, the Angle Bracket being lock-nutted at 42 (Fig. 10.20d) to the Boss Bell Crank fastened on Rod 43. The arrangement of the gears in the gear-box is as follows. Reverse drive is transmitted through the $\frac{3}{4}$ " Pinion on Rod 10 to the $\frac{3}{4}$ " Pinion on the layshaft through the $\frac{1}{2}$ " Pinion on Rod 14. The drive is then transmitted from the $\frac{1}{2}$ " Pinion on the layshaft to the $\frac{3}{4}$ " Pinion on the driven shaft. When first or bottom gear is engaged the drive is transmitted through a 1.7:1 reduction gear, which is obtained by meshing the $\frac{3}{4}$ " and $\frac{1}{2}$ " Pinions on the layshaft with the $\frac{1}{2}$ " and $\frac{3}{4}$ " Pinions on the driving and driven shafts, respectively. Second or top gear is a straight through drive obtained by meshing the $\frac{1}{2}$ " Pinion on the layshaft with the $\frac{1}{2}$ " Pinions on the driving and driven shafts.

The clutch is operated by a foot pedal made from a $3\frac{1}{2}$ " Strip 4 bolted across a Double Arm Crank 8 (Fig. 10.20d). The Double Arm Crank is fastened on a $6\frac{1}{2}$ " Rod journalled in the sides of the chassis, and to the lower end of Strip 4 is lock-nutted a $3\frac{1}{2}$ " Strip. The other end of the Strip is lock-nutted to Crank 7 that is fastened on a $6\frac{1}{2}$ " Rod 5 and is fitted with a Coupling, in the end tapped holes of which are lock-nutted two 1" Screwed Rods 6 that engage in the narrow part of the Socket Coupling 12a.

The shaft 19 is a compound rod made from a $4\frac{1}{2}$ " and a 5" Rod joined by a Coupling, and is connected to Rod 18 and Rod 21 by Universal Couplings. As only two Universal Couplings are supplied with the Outfit, it is necessary to build one up from a small Fork Piece and a Swivel Bearing.

The chassis is completed by bolting two Boilers with Ends to the side members to represent fuel tanks, and two Channel Bearings to form a tool box. The Cranked Bent Strip 49 forms the attachment for connecting the trailer to the lorry.

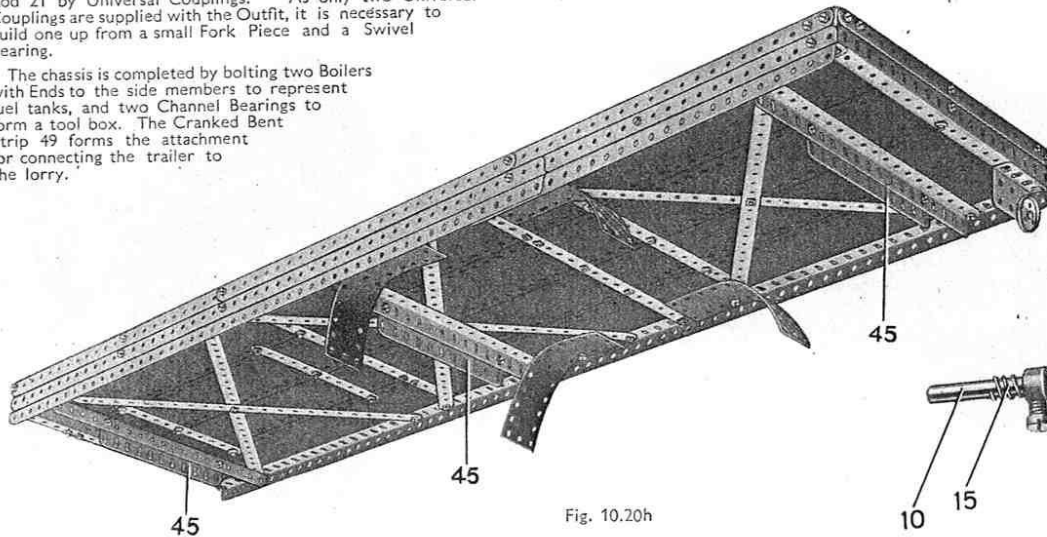


Fig. 10.20h

The driving cab should next be built and this part is shown in Figs. 10.20a, 10.20f and also in the general view of the model. Construction should be commenced with a framework consisting of two $6\frac{1}{2}$ " compound girders, each one made from $5\frac{1}{2}$ " and $2\frac{1}{2}$ " Angle Girders and connected by a $7\frac{1}{2}$ " Angle Girder and a 7" compound strip

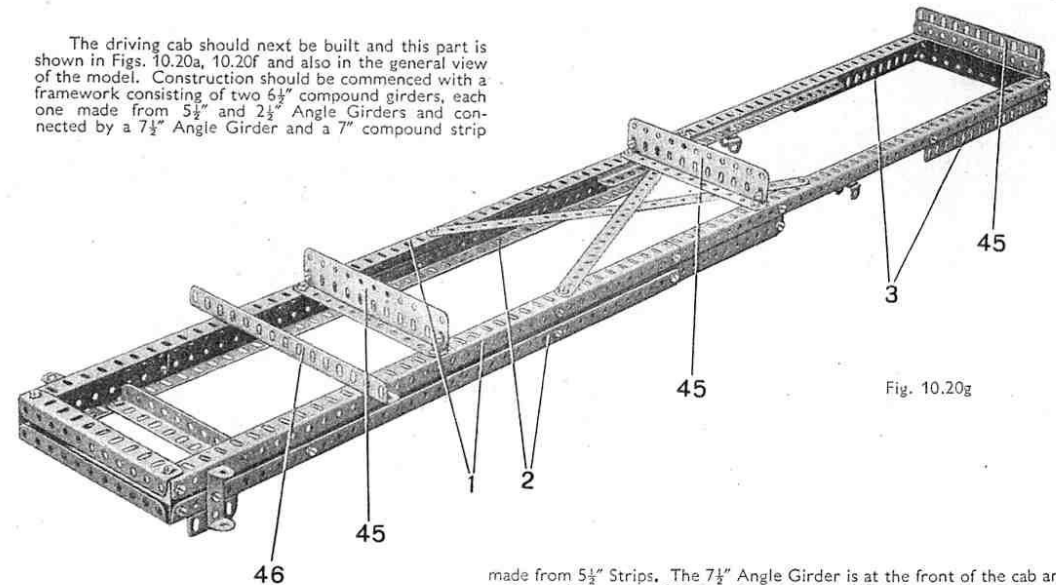


Fig. 10.20g

made from $5\frac{1}{2}$ " Strips. The $7\frac{1}{2}$ " Angle Girder is at the front of the cab and to it are bolted two $2\frac{1}{2}$ " Flat Girders, two $2\frac{1}{2}$ " Strips and the radiator. The latter is made from three $4\frac{1}{2}$ " Strips bolted between a $3\frac{1}{2}$ " Angle Girder and a $3\frac{1}{2}$ " compound girder. The frame so formed is filled in with two $2\frac{1}{2}$ " x $2\frac{1}{2}$ " Flat Plates, and the complete unit is fastened to the $7\frac{1}{2}$ " Angle Girder by Angle Brackets attached to $3\frac{1}{2}$ " Angle Girders bolted to the sides of the radiator.

The windscreen is made by joining two $4\frac{1}{2}$ " Angle Girders with a $7\frac{1}{2}$ " Flat Girder and a $6\frac{1}{2}$ " compound strip. A second $6\frac{1}{2}$ " compound strip is connected to the Flat Girder by two $5\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plates and also to the upper $6\frac{1}{2}$ " Strip by a 3" Strip. The frame so formed is attached to the $7\frac{1}{2}$ " Angle Girder by Angle Brackets, and is sloped backwards as shown. The two sides of the cab are identical and the various illustrations show clearly the details of their construction. Each door of the cab consists of two $2\frac{1}{2}$ " x $1\frac{1}{2}$ " Flexible Plates overlapped two holes and edged round with Strips as shown. The doors are hinged to the side of the cab with Hinges.

The back of the cab comprises three $2\frac{1}{2}$ " x $2\frac{1}{2}$ " and two $5\frac{1}{2}$ " x $2\frac{1}{2}$ " Flexible Plates, arranged so that a space is left for windows. The Flexible Plate forming the division between the windows is strengthened with $2\frac{1}{2}$ " Strips, and a $6\frac{1}{2}$ " compound strip that is bolted to one of the $7\frac{1}{2}$ " Angle Girders of the sides of the cab is clamped by a Nut and Washer to the other $7\frac{1}{2}$ " Angle Girder. The upper Flexible Plates of the back are bolted to this strip. The driver's seat consists of four U-Section Curved Plates, and the dash-board is made up of a $3\frac{1}{2}$ " x $2\frac{1}{2}$ " and a $2\frac{1}{2}$ " x $1\frac{1}{2}$ " Flanged Plate. A 2" Strip is bolted to one of the right-hand girders of the cab and forms the upper bearing for the steering column. The roof of the cab comprises three $4\frac{1}{2}$ " x $2\frac{1}{2}$ " Flat Plates edged round with Angle Girders and a $6\frac{1}{2}$ " compound strip. The windscreen wiper 47 and the driving mirror 48 are then added.

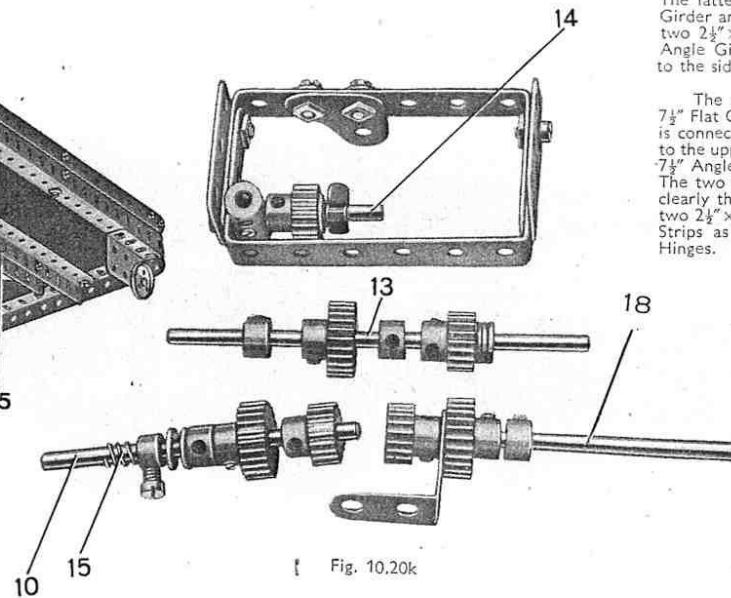


Fig. 10.20k

(Continued on next page)

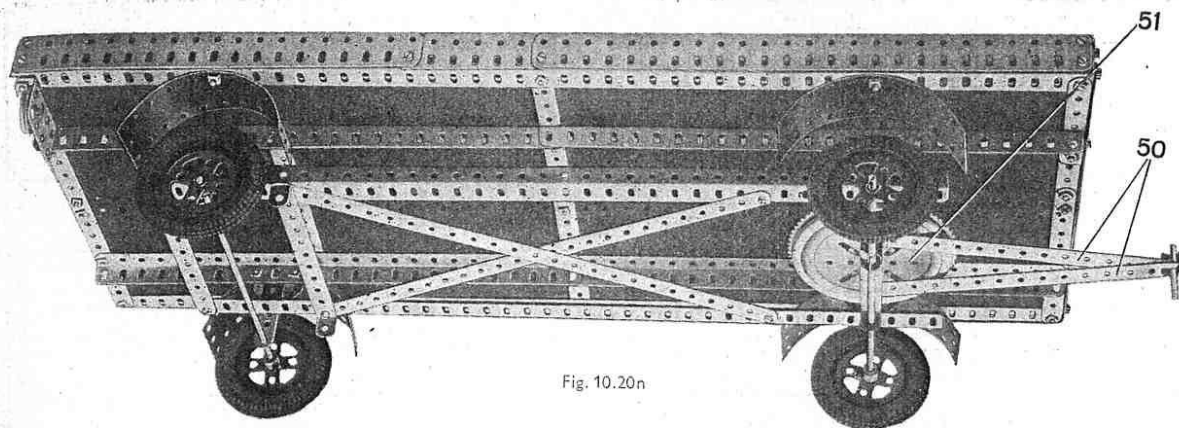


Fig. 10.20n

(Continued from previous page)

The platform body can be seen in detail in Fig. 10.20h and also in the general view of the model. Each side of the base comprises two 34" compound girders, which are bolted flange to flange and are each made from a 24½" and a 12½" Angle Girder overlapped six holes. These are connected at each end by a 9½" Angle Girder and by three other 9½" Angle Girders to which the Flat Girders 45 are bolted. The 34" girders are also connected by two 9½" Strips and are cross-braced with 12½" Strips as shown. The floor is filled by 12-12½" x 2½" Strip Plates, and the sides are extended upward by Strips. The mudguards are 5½" x 1½" Flexible Plates bolted in the positions shown. The body is attached to the chassis by bolting Flat Girders 45 to the Angle Girders of the chassis. This completes the construction of the lorry.

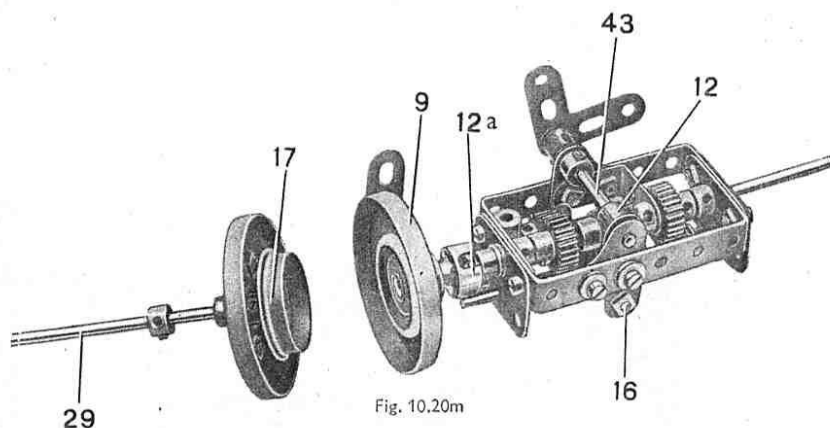


Fig. 10.20m

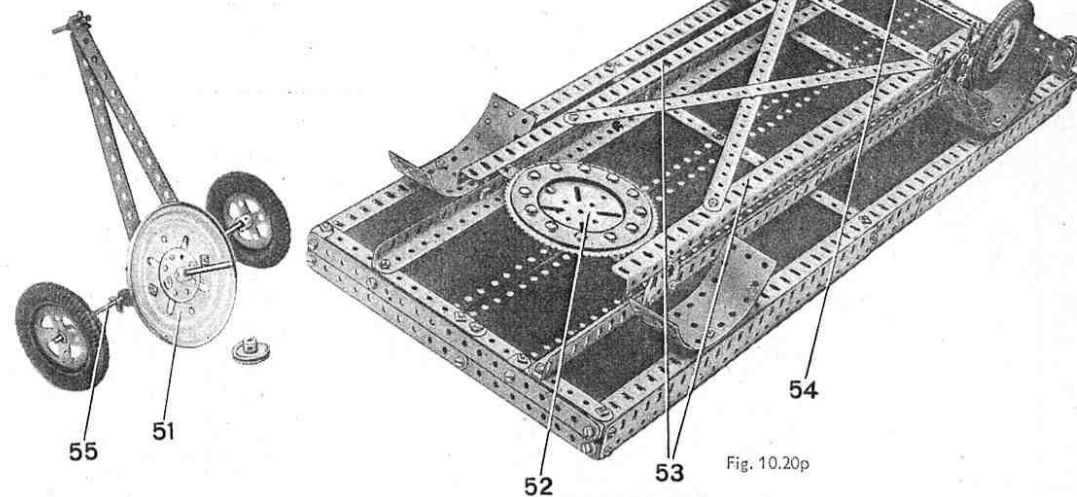


Fig. 10.20p

The trailer is shown in Figs. 10.20n and 10.20p. The chassis is made up of two 18½" Angle Girders 53 joined at their rear ends by a 5½" Strip and a 5½" x ½" Double Angle Strip. At their front ends they are joined also by a 5½" x ½" Double Angle Strip, to which is bolted the Toothed Disc 52, the Bolts being ½" long and each carrying three Washers on its shank for spacing purposes. The 18½" Angle Girders are cross-braced with 12½" Strips. Four Flat Trunnions are bolted to the Angle Girders, the Bolts of the rear Flat Trunnions holding also 2½" Strips that provide bearings for the rear axle of the trailer. Two compound girders, each made by bolting two 12½" Angle Girders end to end, are bolted to the Flat Trunnions, and on these the body of the trailer is built up. The side members of the trailer are 24½" Angle Girders connected at their rear ends by a 9½" Angle Girder and at their front ends by a 9½" compound strip. The platform consists of eight 12½" x 2½" Strip Plates, which are supported at the centre of the trailer by a 9½" Strip and strengthened with 5½" Strips. The sides of the platform are Flat Girders, and each end consists of Strips. The platform can now be bolted to the chassis ready to receive the mudguards, which consist of 5½" x 1½" Flexible Plates. The rear wheel axle 54 is an 8" Rod that is held in its bearings by Spring Clips, and carries at each end a 2" Pulley fitted with a Rubber Tyre.

The front wheel assembly consists of a Flanged Disc 51, to the centre of which is bolted a Bush Wheel. A 2½" x 1" Double Angle Strip and two 7½" Strips 50 are bolted to the other side of the Flanged Disc, the Double Angle Strip forming bearings for the front wheel axle 55, which is an 8" Rod. A 2" Rod is held in the boss of the Bush Wheel and a Ball Casing is placed in the Toothed Disc. The 2" Rod is passed through the Toothed Disc and is held in place by a 1" Pulley.

The trailer is fitted with a rearlight and number plate unit, which is made by bolting a 1" loose Pulley to a Girder Bracket.

The trailer is attached to the lorry by passing the 1½" Rod held by Spring Clips in the end holes of the Strips 50, through the holes in the Cranked Bent Strip 49, and fixing it in place by Spring Clips.

[illegible]


No.	Description	0	1	1a	2	2a	3	3a	4	4a	5	5a	6	6a	7	7a	8	8a	9	9a	10
95	Sprocket Wheels, 2"																				2
95a	" 3"																				2
95b	" 4"																				2
96	" 5"																				2
96a	" 6"																				2
100	Braced Girders, 5 1/2"																				2
102	Single Bent Strips																				2
103	Flat Girders, 5 1/2"																				2
103a	" 6 1/2"																				2
103b	" 8"																				2
103c	" 12 1/2"																				2
103d	" 3 1/2"																				2
103e	" 3 1/2"																				2
103f	" 2 1/2"																				2
103g	" 2 1/2"																				2
103h	" 7 1/2"																				2
103k	" 7 1/2"																				2
108	Architraves																				2
109	Face Plates, 2 1/2" diam.																				2
110	Rack Strips, 3 1/2"																				2
111	Bolts, 3/8"																				2
111a	" 3/8"																				2
111b	" 3/8"																				2
111c	" 3/8"																				2
114	Hinges																				2
115	Threaded Pins																				2
116	Fork Pieces, Large																				2
116a	" Small																				2
117	Steel Balls, 5/8" diam.																				2
118	Hub Discs, 5 1/2" diam.																				2
120b	Compression Springs																				2
124	Reversed Angle Brackets, 1 1/2"																				2
125	" 1 1/2"																				2
126	Trunnions																				2
126a	" 1 1/2"																				2
128	Flat Trunnions																				2
129	Boss Bell Cranks																				2
130	Rack Segments, 3" diam.																				2
132	Triple Throw Eccentrics																				2
133	Flywheels, 2 1/2" diam.																				2
133a	Corner Brackets, 1 1/2" diam.																				2
134	Crank Shafts, 1" stroke																				2
136	Handrail Supports																				2
136a	Couplings																				2
137	Wheel Flanges																				2
140	Universal Couplings																				2
142a	Motor Tyres, 2"																				2
142b	" 3"																				2
143	Circular Girders, 5 1/2" diam.																				2
144	Dog Clutches																				2
145	Circular Strips, 7 1/2" diam.																				2
146	" 6" diam.																				2
146a	" 4" diam.																				2
147a	Pawls																				2
147b	Pivot Bolt with 2 Nuts																				2
147c	Pawls with Boss																				2
154a	Corner Angle Brackets, 1 1/2" R.H.																				2
154b	" L.H.																				2
155a	Rubber Rings, for 1" pulley																				2
157	Fans, 2" diam.																				2
160	Channel Bearings, 1 1/2" x 1 1/2" x 1/2"																				2
161	Girder Brackets, 2" x 1" x 1/2"																				2
162	Boiler with ends, complete																				2
162a	Boiler ends																				2
162b	Boilers without ends																				2
163	Sleeve Pieces																				2
164	Chimney Adaptors																				2
165	Swivel Bearings																				2
166	End Bearings																				2
167b	Ring Frames for Rollers																				2
168	Ball Bearings, 4" diam.																				2
169	Digger Buckets																				2
170	Eccentrics, 1/2" throw																				2
171	Socket Couplings																				2
175	Flexible Coupling Units																				2
176	Anchoring Springs for Cord																				2
179	Rod Socket																				2
185	Steering Wheel, 1 1/2" diam.																				2
186	Driving Bands, 6"																				2
186a	" 10"																				2
186b	" 10"																				2
186c	" 15"																				2
186d	" 20"																				2
187	Road Wheels, 2 1/2" x 1 1/2"																				2
188	Flexible Plates, 5 1/2" x 1 1/2"																				2
189	" 4 1/2" x 1 1/2"																				2
190	" 4 1/2" x 1 1/2"																				2
191	" 5 1/2" x 1 1/2"																				2
192	" 5 1/2" x 1 1/2"																				2
193	" 5 1/2" x 1 1/2"																				2
194	" 5 1/2" x 1 1/2"																				2
195	" 5 1/2" x 1 1/2"																				2
196	" 5 1/2" x 1 1/2"																				2
197	" 12 1/2" x 1 1/2" x 2 1/2"																				2
198	Hinged Flat Plates, 4 1/2" x 2 1/2"																				2
199	Curved Plates, 1/2" Section, 1 1/2" x 2 1/2" radius																				2
200	Curved Plates, 2 1/2" x 2 1/2" x 1 1/2" radius																				2
201	Rod and Strip Connectors																				2
213	Rod Connectors																				2
214	Semi-circular Plates, 2 1/2"																				2
215	Formed Slotted Strips, 3"																				2
216	Cylinders, 1 1/2"																				2
217a	Discs, 1 1/2"																				2
217b	" 1 1/2"																				2
219	Wheel Discs																				2
A1083	Drifts																				2
	Clockwork Motor No. 1																				2
	Electric Motor No. E120 20-volts																				2

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3

Perforated Strips

No.		No.	
1.	12 $\frac{1}{2}$ "	3.	3 $\frac{1}{2}$ "
1a.	9 $\frac{1}{2}$ "	4.	3"
1b.	7 $\frac{1}{2}$ "	5.	2 $\frac{1}{2}$ "
2.	5 $\frac{1}{2}$ "	6.	2"
2a.	4 $\frac{1}{2}$ "	6a.	1 $\frac{1}{2}$ "

9 ^a Angle Girders			
7.	24 $\frac{1}{2}$ "	9a.	4 $\frac{1}{2}$ "
7a.	18 $\frac{1}{2}$ "	9b.	3 $\frac{1}{2}$ "
8.	12 $\frac{1}{2}$ "	9c.	3"
8a.	9 $\frac{1}{2}$ "	9d.	2 $\frac{1}{2}$ "
8b.	7 $\frac{1}{2}$ "	9e.	2"
9.	5 $\frac{1}{2}$ "	9f.	1 $\frac{1}{2}$ "

		
10	11	12
10.	Flat Brackets	
11.	Double Brackets	
12.	Angle Brackets, $\frac{1}{2}'' \times \frac{1}{2}''$	
12a.	"	" $1'' \times \frac{1}{2}''$
12b.	"	" $1'' \times \frac{1}{2}''$
12c.	Obtuse Angle Brackets, $\frac{1}{2}'' \times \frac{1}{2}''$	

 Axle Rods			
13.	11 $\frac{1}{2}$ "	16.	3 $\frac{1}{2}$ "
13a.	8 $\frac{1}{2}$ "	16a.	2 $\frac{1}{2}$ "
14.	6 $\frac{1}{2}$ "	16b.	3"
15.	5 $\frac{1}{2}$ "	17.	2"
15a.	4 $\frac{1}{2}$ "	18a.	1 $\frac{1}{2}$ "
15b.	4"	18b.	1"

19h	
19g	Crank Handles $3\frac{1}{2}$ " with Erinoid grip
19h	" " 5"
19s	" " $3\frac{1}{2}$ " without "

19a. Wheels, 3" diam., with set-screws
 20. Flanged Wheels, 1" diam.
 20b. " " " " "

Technical drawings of five pulley wheels, labeled 19c, 23A, 22, 22A, and 20A. Each drawing shows a top-down view of the pulley. Pulley 19c is a large wheel with eight spokes and a central hub. Pulley 23A is a small wheel with a central hub and a single V-groove. Pulley 22 is a small wheel with a central hub and a single V-groove. Pulley 22A is a small wheel with a central hub and a single V-groove. Pulley 20A is a large wheel with four spokes and a central hub.

24. Bush Wheels

No.

26^a

Pinion Wheels; $\frac{1}{2}$ " diam., $\frac{1}{2}$ " face

25.	"	"	"	"	"
-----	---	---	---	---	---

25a.	"	"	"	"	"
------	---	---	---	---	---

25b.	"	"	"	"	"
------	---	---	---	---	---

26.	"	"	"	"	"
-----	---	---	---	---	---

26a.	"	"	"	"	"
------	---	---	---	---	---



26b.	"	"	"	"	"
------	---	---	---	---	---


Gear Wheels
teeth to gear with pinion

27.	50																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				</
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28	29
28. Contrate Wheels, 1 $\frac{1}{2}$ " diam.	
29.	" " " " " "

			
30 ^a & 30 ^b		30	
30.	Bevel Gears, 7 ¹ / ₂ "	26	teeth
30a.	" " 4 ¹ / ₂ "	16	" "

	
31	32
31.	Gear Wheels, 1", 38 teeth
32.	Worms

	
34.	Spanners
34b.	Box Spanners

35

35.	Spring Clips	box of 20
35s.		box of 60
36.	Screwdrivers	
36a.	" " Extra Long	
36b.	" " Special	
37.	Nuts and Bolts, $\frac{3}{4}$ "	box of 12
37af.	Nuts	box of 50
37bf.	Bolts, $\frac{3}{4}$ "	box of 50
37f.	Nuts and Bolts, $\frac{3}{4}$ "	" of 144
37g.	" " " "	box of 20
38.	Washers	box of 20
38s.	" " " "	box of 60
40.	Hanks of Cord	

41. Propeller Blades

— 43 —

No.
43. Springs

44

46

45

44. Cranked Bent Strips

45. Double

46. " "

47. " "

47a. " "

48. " "

48a. " "

48b. " "

48c. " "

48d. " "

Angle Strips,

$2\frac{1}{2}" \times 1"$

$2\frac{1}{2}" \times 1\frac{1}{2}"$

$3" \times 1\frac{1}{2}"$

$1\frac{1}{2}" \times \frac{1}{2}"$

$2\frac{1}{2}" \times \frac{1}{2}"$

$3\frac{1}{2}" \times \frac{1}{2}"$

$4\frac{1}{2}" \times \frac{1}{2}"$

$5\frac{1}{2}" \times \frac{1}{2}"$

50a Eye Pieces, with boss

52

53



51. Flanged Plates, $2\frac{1}{2}'' \times 1\frac{1}{2}''$.

52. "Plates", $5\frac{1}{2}'' \times 2\frac{1}{2}''$.




52a. Flat Plates, $5\frac{1}{2}'' \times 3\frac{1}{2}''$.

53. Flanged Plates, $3\frac{1}{2}'' \times 2\frac{1}{2}''$.

53a. Flat Plates, $4\frac{1}{2}'' \times 2\frac{1}{2}''$.

		
54a. Flanged Sector Plates, 4½" long		
		


55.	Perforated Strips, slotted,	5½" long
55a.	" "	2" long











57 ^a	57 ^a	57
-----------------	-----------------	----

57.	Hooks	
57a.	"	Scientific
57b.	"	Loaded, Large
57c.	"	Loaded, Small

	
58	58 ^b
58. Spring Cord, 40" Length	
58a. Coupling Screws for Spring Cord	
58b. Hooks for Spring Cord	

	
59.	Collars with grub-screws




			
No. 62.	Cranks	No. 62 ^a .	
62a.	Threaded Cranks		
62b.	Double Arm Cranks		
			
No. 63.	Couplings	No. 63 ^a .	
63a.	Octagonal Couplings		
63b.	Strip Couplings		
63c.	Threaded Couplings		
			
No. 63 ^b .		No. 63 ^c .	

	
64	65
64. Threaded Bosses	
65. Centre Forks	

66 & 67

66. Weights, 50 grammes
 67. " " " " " 25
 68. Woodscrews, $\frac{1}{2}$ "
 69. Set Screws

69a. Grub Screws, $\frac{5}{16}$ "
 69b. " " " " " $\frac{3}{8}$ "
 69c. " " " " " $\frac{1}{2}$ "

		
76	72	77
70. Flat Plates, 5 $\frac{1}{2}$ " x 2 $\frac{1}{2}$ "		
72. " " 2 $\frac{1}{2}$ " x 2 $\frac{1}{2}$ "		
73. " " 3" x 1 $\frac{1}{2}$ "		
76. Triangular Plates, 2 $\frac{1}{2}$ "		
77. " " 1"		

80 ^A			
Screwed Rods			
78.	11 $\frac{1}{2}$ "	80b.	4 $\frac{1}{2}$ "
79.	8"	80c.	3 $\frac{1}{2}$ "
79a.	6"	81.	2"
80.	5"	82.	1"

80a.

3 $\frac{1}{2}$ "

|

A diagram of a curved strip, likely a piece of wood or metal, with four circular holes spaced evenly along its length. The strip is slightly curved upwards. Below the diagram is the number 90.

90

89. 5 $\frac{1}{2}$ " Curved Strips, 10" radius

89a. 3" " " cranked, 1 $\frac{1}{2}$ " radius

4" to circle

89b. 4" Curved Strips cranked, 4 $\frac{1}{2}$ "

radius, 8 to circle

90. 2 $\frac{1}{2}$ " Curved Strips, 2 $\frac{3}{8}$ " radius

90a. 2 $\frac{1}{2}$ " " " " cranked,

1 $\frac{1}{2}$ " radius, 4 to circle

Fig. 10. Sprocket chain.

Fig. 11. Sprocket wheel.

Fig. 12. Sprocket wheel.

Fig. 13. Sprocket wheel.

Fig. 14. Sprocket wheel.

Fig. 15. Sprocket wheel.

Fig. 16. Sprocket wheel.

Fig. 17. Sprocket wheel.

Fig. 18. Sprocket wheel.

Fig. 19. Sprocket wheel.

Fig. 20. Sprocket wheel.

Fig. 21. Sprocket wheel.

Fig. 22. Sprocket wheel.

Fig. 23. Sprocket chain.

Fig. 24. Sprocket wheel.

Fig. 25. Sprocket wheel.

Fig. 26. Sprocket wheel.

Fig. 27. Sprocket wheel.

Fig. 28. Sprocket wheel.

Fig. 29. Sprocket wheel.

Fig. 30. Sprocket wheel.

Fig. 31. Sprocket wheel.

Fig. 32. Sprocket wheel.

Fig. 33. Sprocket wheel.

Fig. 34. Sprocket wheel.

Fig. 35. Sprocket wheel.

Fig. 36. Sprocket chain.

Fig. 37. Sprocket wheel.

Fig. 38. Sprocket wheel.

Fig. 39. Sprocket wheel.

Fig. 40. Sprocket wheel.

Fig. 41. Sprocket wheel.

Fig. 42. Sprocket wheel.

Fig. 43. Sprocket wheel.

Fig. 44. Sprocket wheel.

Fig. 45. Sprocket wheel.

Fig. 46. Sprocket wheel.

Fig. 47. Sprocket wheel.

Fig. 48. Sprocket wheel.

Fig. 49. Sprocket chain.

Fig. 50. Sprocket wheel.

Fig. 51. Sprocket wheel.

Fig. 52. Sprocket wheel.

Fig. 53. Sprocket wheel.

Fig. 54. Sprocket wheel.

Fig. 55. Sprocket wheel.

Fig. 56. Sprocket wheel.


Fig. 57. Sprocket wheel.



Fig. 58. Sprocket wheel.


Fig. 59. Sprocket wheel.

Fig. 60. Sprocket wheel.

Fig. 61. Sprocket wheel.


			
No.	99		No.
97.	3 $\frac{1}{2}$ " long	99a.	9 $\frac{1}{2}$ " long
97a.	3"	99b.	7 $\frac{1}{2}$ " "
98.	2 $\frac{1}{2}$ " "	100.	5 $\frac{1}{2}$ " "
99.	12 $\frac{1}{2}$ " "	100a.	4 $\frac{1}{2}$ " "

	
101	102
101. Heads, for looms	
102. Single Bent Strips	





103D
Flat Girders

103.	5 $\frac{1}{2}$ " long	103e.	3" long
103a.	9 $\frac{1}{2}$ " "	103f.	2 $\frac{1}{2}$ " "
103b.	12 $\frac{1}{2}$ " "	103g.	2" "
103c.	4 $\frac{1}{2}$ " "	103h.	1 $\frac{1}{2}$ " "
103d.	3 $\frac{1}{2}$ " "	103k.	7 $\frac{1}{2}$ " "

	
104	
104.	Shuttles, for looms
105.	Reed Hooks, for looms

106. Wood Rollers		
106a. Sand Rollers		
107. Tables for designing machines		

108		
		
109		
		

108. Architraves

109. Face Plates, $2\frac{1}{2}$ " diam.

110

110. Rack Strips, $3\frac{1}{2}$ " long

110a. " " " " "

111. Bolts, $1\frac{1}{2}$ "

111a. " " " " "

111c. " " " " "

113

113. Girder Frames.

114

114. Hinges

115

115. Threaded Pins

116. Fork Pieces, Large

116a. " " " " " Small

117. Steel Balls, $\frac{3}{8}$ " diam.

116

118.	Hub Discs, 5½" diam.	
------	-------------------------	---

- No. 120. Buffers
120a. Spring Buffers
120b. Compression Springs
121. Train Couplings
122. Miniature Loaded Sacks
123. Cone Pulleys
124. Reversed Angle Brackets, 1"
125. " " "
126. Trunnions
126a. Flat Trunnions
127. Simple Bell Cranks
128. Boss Bell Cranks
129. Rack Segments, 3" diam.
130. Eccentrics, Triple Throw
131. Dredger Buckets
132. Flywheels, 2½" diam.
133. Corner Brackets, 1½"
133a. " " "
134. Crank Shafts, 1" stroke
135. Theodolite Protractors
136. Handrail Supports
136a. Handrail Couplings
137. Wheel Flanges

- No. 138. Ships' Funnels
138a-z. " " Raked
139. Flanged Brackets (right)
139a. " " (left)
140. Universal Couplings
141. Wire Lines (for clock weights)
142. Rubber Rings, 3" rim
142a. Motor Tyres (to fit 2" diam. rims)
142b. " " " 3"
142c. " " " 1"
142d. " " " ½"
143. Circular Girders, 5½" diam.
144. Dog Clutches
145. Circular Strips, 7½" diam. overall
146. " Plates, 6"
146a. " " 4"
147. Pawls, with Pivot Bolt and Nuts
147a. Pawls
147b. Pivot Bolts with 2 nuts
147c. Pawls without boss
148. Ratchet Wheels
149. Collecting Shoes
150. Crane Grabs

- No. 151. Pulley Blocks, Single Sheave
152. " " Two " "
153. " " Three " "
154. Corner Angle Brackets, ½"
(right-hand)
154b. Corner Angle Brackets, ½"
(left-hand)
155. Rubber Rings (for 1" Pulleys) Black
155a. " " " White
156. Pointers (with boss), 2½" overall
157. Fans, 2" diam.
158a. Signal Arms, Home
158b. " " Distant
160. Channel Bearings, 1½" x 1" x ½"
161. Girder Brackets, 2" x 1" x ½"
162. Boilers, complete, with ends
162a. " " Ends
162b. " " without ends
163. Sleeve Pieces
164. Chimney Adaptors
165. Swivel Bearings
166. End "
167. Geared Roller Bearings
167a. Roller Races, geared, 192 teeth
167b. Ring Frames for Rollers
167c. Pinions for Roller Bearings (16 teeth)

- No. 168. Ball Bearings, 4" diam.
168a. " Races, flanged discs
168b. " " toothed
168c. " Casings, complete with balls
169. Digger Buckets
170. Eccentrics, 1" throw
171. Socket Couplings
172. Pendulum Connections
173. Rail Adaptors
174. Grease Cups
175. Flexible Coupling Units
176. Anchoring Springs for Cord
177. Shafting Standards, Large
178. " " Small
179. Rod Sockets
180. Toothed Gear Rings, 3½" diam.
181. Bobbins
182. Insulating Bushes
182a. Insulating Washers
183. Lamp Holders
184a. 2½-volt Lamps
184b. 3½ " " "
184c. 6-volt Lamps
184d. 10 " " "
184e. 20 " " "

- No. 185. Steering Wheels, 3" im.
186. Driving Bands, 3" n. (Light)
186a. " " 6" " "
186b. " " 10" " "
186c. " " 10" " (Heavy)
186d. " " 15" " "
186e. " " 20" " "
187. Road Wheels
192. Flexible Plates, 2½" x 1½"
188. 2½" x 1½"
189. 5½" x 1½"
190. 2½" x 2½"
191. 4½" x 2½"
192. 5½" x 2½"
197. Strip Plates, 2½" x 2½"
193. 2½" x 2½"
194. 3½" x 2½"
195. 5½" x 2½"
196. 9½" x 2½"
197. 12½" x 2½"
198. Hinged Flat Plates, 4½" x 2½"
199. Curved Plates, U-Section 2½" x 2½" x ½"
200. " " 2½" x 2½", 1½" radius
- 207A. Lamps with Flex (3½ volts)
202. Angle Brackets (for Headlamps)
203. Headlamps
203a. Headlamp Rims
203b. " Bodies
204. " Nuts
205. " Glasses
206. Lampshades
207. Lamp Bases
207a. Lamp with Standard and Flex
208. Battery Tags and Studs
208a. Washers for Battery Studs
210. Nuts for Battery Studs
- 211a. Helical Gear 1½" Can only be used together
211b. " " 1½"
212. Rod and Strip Connectors
213. Rod Connectors
214. Semi-Circular Plates 2½"
215. Formed Slotted Strips 3"
216. Cylinders, 2½"
- 217A. Discs, 1½"
217a. Wheel Discs
217B. Discs 2"

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