MECCANO

REGD. TRADE MARK

INSTRUCTIONS FOR ACCESSORY OUTFIT No. | A

COPYRIGHT BY MECCANO LTD LIVERPOOL



MODEL-BUILDING WITH MECCANO

SOME USEFUL HINTS

It will be noticed that with each model in this Book of Instructions is given a list of the parts required to build it. For the first few models it is a good plan to lay out on the table all the parts required for the one it is proposed to build, and put the remainder of the Outfit to one side. To help you pick out the correct parts for your model a complete list of Meccano parts is given at the back of this Book, and all the principal parts are illustrated. In the list the parts are all numbered, and in most cases, their measurements are given. There is no need, however, to measure the parts to find out which is which, as the size is easily found from the number of holes. All Meccano holes are spaced $\frac{1}{2}$ " apart, so that by counting two holes to the inch the size of a part can be found at once. For instance, Part No. 2 is listed as a $5\frac{1}{2}$ " Perforated Strip, so you look in your Outfit for a Strip with eleven holes. Similarly, No. 189 is a $5\frac{1}{2}$ " × $1\frac{1}{2}$ " Flexible Plate, so you look for a Flexible Plate eleven holes in length and three holes in width.

Beginners sometimes wonder which section of a model should be built first. There cannot be any definite rule for this, as it depends on the design of the model. In stationary models the base usually should be built first. In most of the small models a $5\frac{1}{2}''\times2\frac{1}{2}''$ Flanged Plate forms an important part of the structure, and often the best plan is to start building by bolting parts to this Plate. For other models a good general rule is that the sections that form supports for a number of other parts should be built first.

THE IMPORTANCE OF LOCK-NUTTING

In some models it is necessary to join certain parts together so that, although they cannot come apart, they are free to pivot or move in relation to one another. To do this the parts are bolted together as usual but the nut is not screwed up tightly, so that the parts are not gripped. Then, to prevent the nut from unscrewing, a second nut is screwed up tightly against it, the first nut being held with a spanner. This method of using a second nut is known as **Lock-nutting**.

A Rod is usually mounted in a support or bearing, such as a hole in a strip, so that it is free to revolve. The Rod is then said to be *Journalled* in the Strip.

DRIVING YOUR MODELS

Models can be driven by means of either clockwork or electric motors. Ask your dealer for details of these Meccano Motors. Small and light models can be driven direct from the driving pulley of the motor or through a belt running over two pulleys of the

same size giving what is known as a 1:1 (one-to-one) ratio. A better plan, however, is to take the drive from a small pulley on the motor shaft to a larger pulley on the driving shaft of the model. In most cases a 1" Pulley on the motor shaft and a 3" Pulley on the model shaft will be found satisfactory. This provides a reduction ratio of approximately 3:1.

Rubber bands are very convenient for driving belts. Sometimes, however, a rubber band of the right length is not available, and then Meccano Cord or thin string is used. To tie the Cord to form an endless belt you should use the familiar reef knot.

With the larger Outfits, belt drive can be replaced with advantage by gearing. To operate a slow-moving model demanding great power, such as a traction engine, gears that will provide a considerable reduction must be used. For example, a Worm meshed with a $\frac{1}{2}$ " Pinion will give a 19:1 reduction; a Worm meshed with a 57-tooth Gear will give a 57:1 reduction.

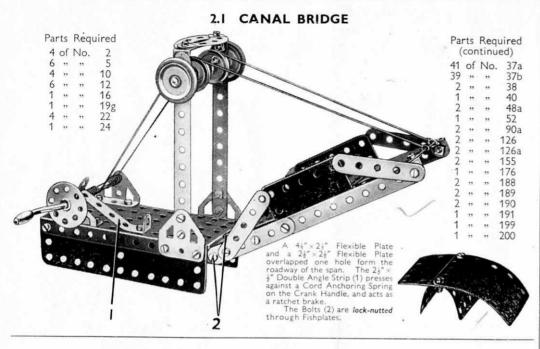
If the Motor is to operate successfully, however, you must make sure that there is no excessive friction in the mechanism of the model. This can be caused by shaft bearings being slightly out of line, or by a belt or Cord drive being too tight. Before condemning your motor, therefore, first make sure that every revolving shaft moves quite freely in its bearings, and that the bearings are in line with one another. The bearings can be brought into line by pushing through them a Drift (Part No. 36c) or a Rod, before the bolts holding the various parts are tightened up. Then apply a little light machine oil to every bearing or pivot on which moving parts are mounted.

Triangular Flexible Plates and Flexible Plates can be used for forming curved surfaces in models, but they should not be bent at a too sharp angle. With careful handling these Plates can be bent to the required curve and after use straightened again.

All Outfits from No. 2 upward include the Cord Anchoring Spring, Part No. 176. This part provides a neat and positive method of fastening a length of Cord to a Rod. The Spring is pushed on to a Rod or Crank Handle by turning it in such a way that its coils tend to unwind.

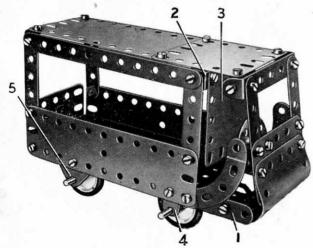
MECCANO SERVICE

If ever you are in any difficulty with your models, or if you want advice on anything connected with this great hobby, write to us. We shall be delighted to help you in any way possible. Addresss your letters to *Information Service*, Meccano Ltd, Binns Road, Liverpool 13.



2.3 MILK DELIVERY WAGON

4	of	No.	2			Part	ts	Requ	ired) ,	of	No	188
6	,,	- 23	5	1 4 of No	. 22	4	of	No.	38	1	1	of	No.	111c					189
2	"	"	10	1 " "	24	2	**	**	48a	1	000		**		1 6				190
		"	12	37 " "	37a	1	,,	**	52		2	,,	**	126a	1 3	31 -		"	
2	"	"	16	37 " "	37b	2	,,	,,	90a	1	4	,,	,,	155	1 1		,,	,,	199



The floor of the wagon is a $5\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flanged Plate placed with its flanges downward, and to each side a $5\frac{1}{2}$ " Strip (1) is bolted, the Strips extending three holes beyond the Plate. The curved front consists of a 'U'-section Curved Plate opened out slightly, and a $2\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plate. The Curved Plate is connected to Angle Brackets bolted to the Strips (1).

The roof is attached to the side frames of the body and to the windscreen pillars by Angle Brackets, and the self-eff frames are connected together by a $2_2''' \times \frac{1}{2}''$ Double Angle Strip (2). A $2_2''' \times 2_2'''$ Flexible Plate (3) is bolted to this Double Angle Strip.

The front wheels are fixed on a $3\frac{1}{2}$ " Rod supported in a Fishplate (4) on each side of the model. The rear axle also is a $3\frac{1}{2}$ " Rod and it is supported in the Flat Trunnions (5).

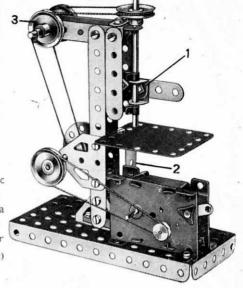
2.2 DRILLING MACHINE

The horizontal $2\frac{1}{2}$ " Strips at the top of the drill are joined together, and also to the vertical $2\frac{1}{2}$ " Strips, by means of Angle Brackets. The lower bearings (1) are two Angle Brackets bolted to a $2\frac{1}{2}$ " Strip, and the Rod forming the drill is journalled in these, and in a Fishplate at its upper end. A $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plate is supported by a Double Angle Strip (2), and represents the table.

The drive is taken from the Motor to the 1" Pulley on the lower shaft. A second driving belt passes round the ½" fixed Pulley supplied with the Motor, which is also fixed on the lower shaft, round the two Pulleys at (3), and finally round the 1" Pulley fastened on the vertical drill shaft.

Parts Required

2	of	No.	2	1 1	of	No.	24	1 of No. 111c
5	,,	,,	5	4	,,	,,	35	2 " " 126
1	"	,,	10	24	,,	,,	37a	2 " " 126a
5	,,	,,	12	22	,,	,,	37ь	1 " " 190
1	,,	,,	16	1	"	"	40	1 Magic Motor
2	,,	"	17	1	,,	**	48	(not included in Outfit)
4	,,	,,	22	1	"	,,	52	outpe)



2.4 MECHANICAL HACKSAW

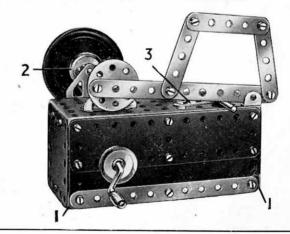
The base consists of Flexible Plates bolted to a Flanged Plate. One side is formed by a $4\frac{1}{2}'' \times 2\frac{1}{2}'''$ and a $2\frac{1}{2}''' \times 1\frac{1}{2}'''$ Flexible Plate, and the other by two $5\frac{1}{2}''' \times 1\frac{1}{2}'''$ Plates. A $2\frac{1}{2}''' \times 2\frac{1}{2}'''$ Flexible Plate is bolted to each end. The base is strengthened at each end by Double Angle Strips (1) and a $5\frac{1}{2}'''$ Strip on each side.

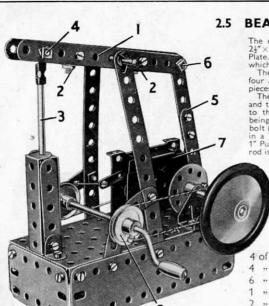
The saw is actuated by a crank formed from a Bush Wheel fixed to a 3½" Rod. The Rod rotates in a Trunnion and a Flat Trunnion. The Trunnion is raised from the Flanged Plate by two Washers. The Rod carries a 1" Pulley (2) and a Road Wheel. The Pulley (2) is connected by a belt of Cord to a similar Pulley fixed on the Crank Handle.

The material to be sawn is clamped to the base by means of two 2½" Strips, one of which is shown at (3).

Parts Required

					1,100,12		
3	of	No.	2	2	of	No.	48a
6	31	,,	5	1	,,	"	52
2	**	,,	12	4	,,	,,	111c
2	"	,,	16	1	,,	,,	126
1	,,	,,	19g	1	,,	,,	126a
3	,,	"	22	1	,,	,,	187
1	"	,,	24	1	,,	,,	188
38	,,	,,	37a	2	"	,,	189
30	"	,,	37b	2	"	**	190
4	"	,,	38	1	,,	,,	191
1	,,	"	40				
			~				





2.5 BEAM ENGINE

The engine bed or base consists of two 5½"×1½" and two 2½"×1½" Flexible Plates bolted to the sides of a Flanged Plate. Two 5½" Strips form the supports for the beam (1), which pivots on a 2" Rod held in position by Spring Clips.

The beam is made from two 5½" Strips held together by four Angle Brackets bolted in pairs to form two 'U'-shaped pieces. The positions of the pieces are marked (2).

The cylinder consists of two 2½"×½" Double Angle Strips and two 2½" Strips. The piston rod (3) is a 3½" Röd attached to the base by a Rod and Strip Conserver the Balt (4).

to the beam by a Rod and Strip Connector, the Bolt (4) being lock-nutted. The connecting rod (5) is pivoted on a bolt lock-nutted to a Bush Wheel held on a 2" Rod journalled in a Trunnion and a Flat Trunnion. This Rod also carries a 1" Pulley and a Road Wheel. At its upper end the connecting rod is attached to the beam by the lock-nutted Bolt (6).

The Magic Motor (7) is bolted to the base by its

flanges, and its pulley is connected by a Driving Band to a 1" Pulley on the Crank Handle. A further 1" Pulley (8) on the Crank Handle is connected by a belt of Cord to the Pulley on the 2" Rod.

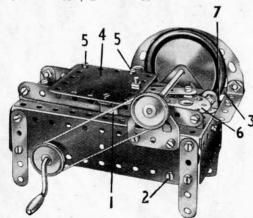
Parts Required

4	of	No.	2	1 3	of	No.	35	2 of No. 111c
4	,,	**	5	35	"	"	37a	2 " " 126
6	,,	,,	12	30	,,	,,	37b	1 " " 187
1	12	**	16	3	,,	"	38	2 " " 188
2	**	**	17	. 1	"	**	40	2 " " 189
1	,,	**	19g	2	,,	"	48a	1 " " 212
2	,:	,,	22	1	,,	**	52	1 Magic Motor
1	.,,	,,	24	2	27	"	90a	(not included in Outfit)

2.7 BACON SLICER

Parts Required

3	of	No.	2	1	1	of	No.	17	40	of	No.	37a	12	of	No.	48a	11	of	No.	125	12	of	No.	188	
6	**	,,	5	1	1	,,	,,	19g	36	"	***	37b	1	,,	**	52	2	"	11	126a	2	,,	,,	189	
1	,,	"	10		4	,,	**	22	3	22	"	38	2	"	**	90a	1	"	"	126a 187	2	,,	"	190	
8	,,	,,	12		1	"	19	24	1	22	"	40													
4			16		2			25																	



The base of the model consists of a Flanged Plate fitted with four $2\frac{1}{2}$ " Strips for legs. Two $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ " and two $2\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plates are bolted to the flanges of the

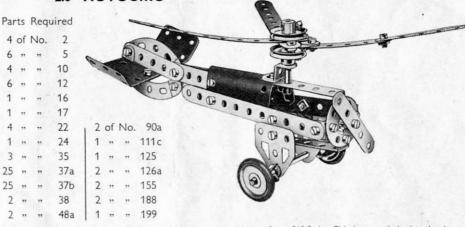
The guides for the sliding carriage (4) are formed by two 51" Strips attached to the Flanged Plate by Angle Brackets. The carriage consists of a 2½" × 2½" Flexible Plate (4) and is guided along the Strips by the Reversed

Angle Bracket (1) and is guided along the Strips by the Reversed Angle Bracket (1) and two Angle Brackets on the opposite side. The Angle Brackets are held in place by Bolts (5). The cutting blade is represented by a Road Wheel fixed on a 3½" Rod journalled in two Flat Trunnions. A Pulley on this Rod is connected by a belt of Cord to a second Pulley on the Crank Hand'e.

The carriage is moved backwards and forwards by a crank consisting of a Bush Wheel (6) fixed on a 2" Rod. This Rod is journalled in the Flanged Plate and in the centre This Rod is journalied in the Flanged Plate and in the centre hole of a Double Angle Strip fixed across the interior of the base by the Bolt (2) and another in a similar position on the opposite side. A 1" Pulley on the 2" Rod is connected by a crossed belt of Cord to a further 1" Pulley secured to the Crank Handle between the 5½" × 1½" Flexible Plates.

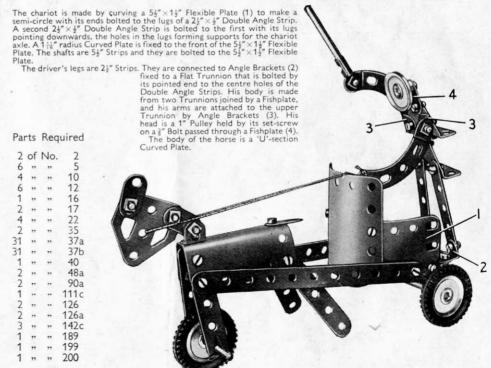
A guard for the rotating blade is provided by two Curved Strips attached to a 5½" Strip (3). This Strip is fastened at one end to the Flanged Plate by a 2½" Strip and a Fishplate (7), and at its other end it is attached to a $2\frac{1}{2}$ " \times $2\frac{1}{2}$ " Flexible Plate boited horizontally to the Flanged Plate.

2.6 AUTOGIRO

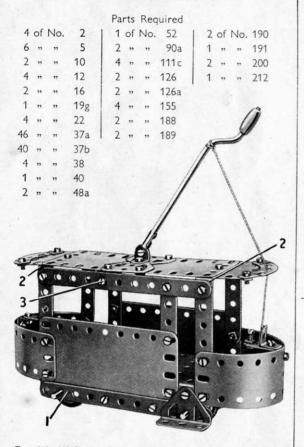


The rotor is made by passing a Rod through the next to end holes of two 5½" Strips. Fishplates are bolted to the short ends of the Strips and the third blade of the rotor is fixed to them as shown

2.8 CHARIOT AND DRIVER



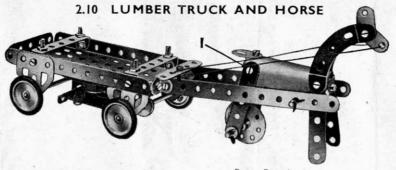
2.9 TRAMCAR



Two $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plates are curved and bolted across the ends of a Flanged Plate to form the driving compartments at each end, and a $4\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plate is used for one side of the model. This also is bolted to the Flanged Plate. The other side consists of two $1\frac{11}{12}$ " radius Curved Plates, flattened and bolted in position. Both sides are strengthened by a $5\frac{1}{2}$ " Strip, one of which is seen at (1).

The roof is supported on each side by three $2\frac{1}{2}$ " Strips, connected at their upper ends by a $5\frac{1}{2}$ " Strip. The roof is in halves, each half consisting of a $2\frac{1}{2}$ " $\times 1\frac{1}{2}$ " and a $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Flexible Plate. The halves are joined at the centre by two Flat Trunnions, and the roof is secured to the Double Angle Strips (2) and Angle Brackets held by a Bolt (3) on each side. A Crank Handle is used to represent the trolley pole and it is held in a Rod and Strip Connector bolted to an Angle Bracket fixed to the Flat Trunnions.

The wheels are 1" Pulleys fixed on $3\frac{1}{2}$ " Rods that run in holes in the sides of the model.

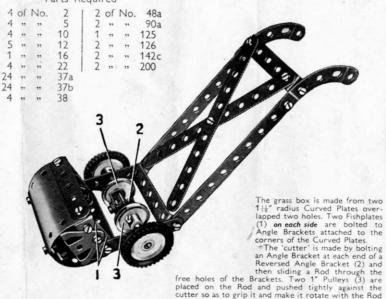


A Magic Motor is mounted beneath the cart, and the Driving Band is taken from the pulley on the Motor to a $\frac{1}{2}$ " fixed Pulley (supplied with the Motor) fastened on the $3\frac{1}{4}$ " Rod that forms the front axle.

The forelegs of the horse are held together by means of two Angle Brackets bolted in the positions shown. This construction is duplicated at (1) for the hind legs. The forelegs of the horse are held clear of the ground by the reins.

2.11 LAWN MOWER

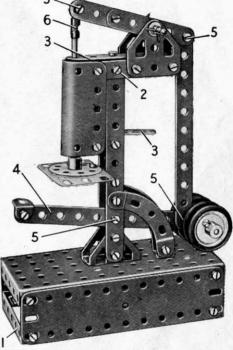
Parts Required



as the wheels revolve.

2.12 PUNCHING MACHINE

111c



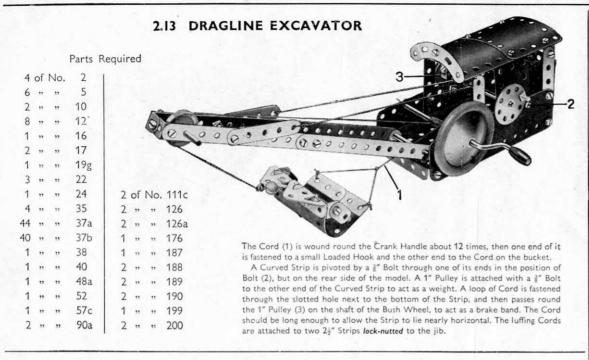
The base consists of a Flanged Plate, which is edged with two $5\frac{1}{2}^{\prime\prime} \times 1\frac{1}{2}^{\prime\prime}$ and one $2\frac{1}{2}^{\prime\prime} \times 1\frac{1}{2}^{\prime\prime}$ Flexible Plates. The $5\frac{1}{2}^{\prime\prime} \times 1\frac{1}{2}^{\prime\prime}$ Plates are braced together by the Double Angle Strips (1) at each end.

An upright column is formed from two 5½" Strips fastened to two Trunnions attached to the base. They are joined at their upper ends by two Angle Brackets fixed together to form a "U-shaped piece. A "U-section Curved Plate is attached to the column at the top by a 2½" Strip (2) and at its lower end by two Fishplates. The punch rod passes through holes in 2½" guide Strips (3). One of these is bolted to the U-shaped piece at the top of the column, and the other is fixed to an Angle Bracket bolted to the column.

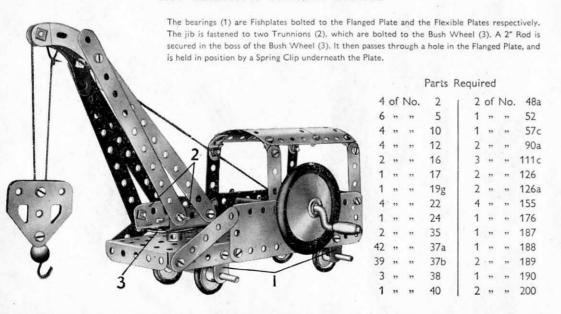
Strips (2), one at each side of the machine, provide supports for two Plat Trunnions that carry a pivoted strip. The strip is formed from two 2½" Strips overlapped three holes, and it is pivoted on a 2" Rod held in the Flat Trunnions. One end of this built-up strip is connected by a Rod and Strip Connector (6) to a 3½" Rod representing the punching tool, and its rear end is connected to the foot-operated lever (4) by a 5½" Strip. The lever is weighted by four 1" Pulleys fixed on a 2" Rod.

The Bolts (5) seen at different points of the model are each locktted.

The punching table is a Bush Wheel bolted to a $2\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plate attached to the column by a Fishplate and Angle Bracket.



2.14 RAILWAY SERVICE CRANE



Each side of the model consists of a $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plate edged by $5\frac{1}{2}$ " Strips (1). The sides are connected at the top by two $2\frac{1}{2}$ " $\times \frac{1}{2}$ " Double Angle Strips (2), and a $2\frac{1}{2}$ " Strip (3) is attached to one of them by Fishplates. A 21" × 11" Flexible Plate and a 21" × 211

Flexible Plate bolted together are connected to the sides by Angle Brackets, to form the lower part of the front of the casing. A $2\frac{1}{3}$ " Flexible Plate (4) is used to fill in the upper section of the front, and it is connected to one of the Double Angle Strips (2) by an Angle Bracket. The casing is attached to the Flanged Plate forming the base by two Angle Brackets and a Trunnion (5).
The pointer consists of a 21" Strip

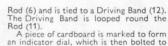
bolted to a Flat Trunnion, and it is gripped between two 1" Pulleys fitted with Rubber Rings. These Pulleys are fixed on a Rod (6) supported in the 24" Strips 3½" Rod (6) (7) and (8).

A Rod and Strip Connector is attached to a 2" Rod (9), which is passed through Strip (3) and ½" Reversed Angle Bracket. The Rod and Strip Connector is attached by a lock-nutted bolt to a connecting by a lock-nutted boil to a connecting bar (10), made from two 2;" Strips over-lapped two holes. The lower end of the connecting bar is lock-nutted to a Bush Wheel, which is loose on a 3½" Rod (11).

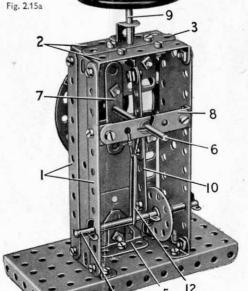
A length of Cord from the connecting

bar is passed several times round the





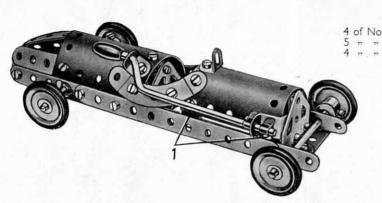
the front of the model.



Danta Danvined

			P	arts R	equi	rec	1		
	4	of	No.	2	1	of	No.	52	
	6	**	,,	5	2	,,	,,	90a	
	2	"	,,	10	1	"	,,	111c	
	7	,,	,,	12	1	"	,,	125	
	2	"	"	16	1	"	,,	126	
,	1	23	"	17	1	"	,,	126a	
	2	,,	"	22	2	**	,,	155	
	1	,,	"	24	1	,,	"	186	
	4	,,	,,	35	1	,,,	,,	187	
	36	,,	,,	37a	1	,,	. ,,	188	
	33	"	,,	37b	2	,,	,,	189	
	2	,,	"	38	2	,,	"	190	
	1	,,	,,	40	1	"	,,	212	
	2	,,	"	48a					

2.16 RACING CAR



	Pa	rts	Requ	uired					
1	8	of	No.	12	1 1	of	No.	48a	
	2	"	**	16	2	,,	**	90a	
	1	,,	"	.19g	1	"	**	125	
	4	55	**	22	1	"	"	126	
	4	22	**	35	1	"	,,	126a	
	31	**	**	37a	4	,,	**	155	
	30	,,	"	37b	1	"	"	199	
	2	**	,,	38	1	**	,,	200	

The Strips forming the side members of the chassis are fixed at the rear to a 'U'-shaped bracket made from two Angle Brackets bolted together. The tapered tail is formed by three 2½" Strips slightly curved.

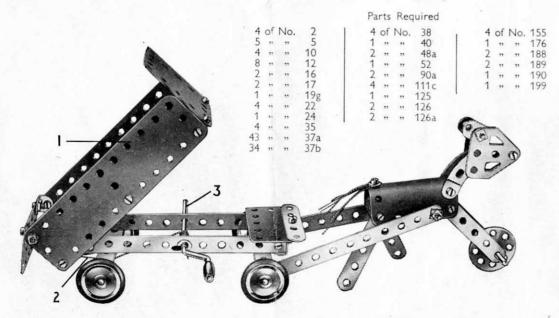
The radiator and the bonnet are fastened to the chassis by Fishplates (1) at each side of the model.

2.17 HORSE AND TIPPING CART

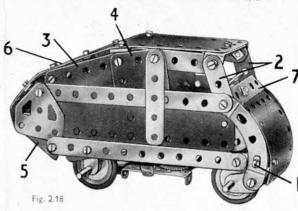
The chassis of the cart is made from two 5\frac{1}{2}" Strips attached at each end to a Trunnion by means of Angle Brackets. The rear axle revolves in a Double Angle Strip bolted to the rear Trunnion, and the front axle in a similar Double Angle Strip lock-nutted to the other Trunnion so that it is free to pivot.

The tipping body (1) is made by bolting $5\frac{1}{2}$ " $\times 1\frac{1}{2}$ " Flexible Plates to the sides of a Flanged Plate. The body pivots about a 2" Rod, which passes through two Angle Brackets secured to the Flanged Plate and also through two Fishplates bolted to the chassis. A length of Cord (2) tied to the rear of the Flanged Plate is fastened to a Cord Anchoring Spring on the Crank Handle (3).

The body of the horse is formed by a 'U'-section Curved Plate. Four 2\frac{1}{2}" Strips represent the legs, the front pair supporting a Bush Wheel on a 2" Rod.



2.18 ELECTRIC DELIVERY VAN



The Curved Strips and the $1\frac{1}{18}$ " radius Curved Plate forming the front of the model are bolted to a Flanged Plate by means of Bolts (1) at each side of the model. The upper ends of the Curved Strips support a $5\frac{1}{2}$ " Strip, a $5\frac{1}{8}$ " $\times 1\frac{1}{2}$ " Flexible Plate, and a $2\frac{1}{8}$ " Strip (2). The Strips (2) are connected by a Double Angle Strip, to which is bolted a $4\frac{1}{2}$ " $\times 2\frac{1}{8}$ " Flexible Plate forming part of the roof.

Part of each side of the model is filled in by a $2\frac{1}{2}'' \times 2\frac{1}{2}'''$ Flexible Plate (3) and a $2\frac{1}{2}'' \times 1\frac{1}{2}'''$ Flexible Plate (4). The tail is formed by a 'U'-section Curved Plate attached to Trunnions (5), and this is joined to the roof by a $1\frac{1}{16}''$ radius Curved Plate (6).

The rear axle is a 3½" Rod mounted in two Fishplates, A ½" Pulley on this Rod is connected by a Driving Band to a Magic Motor bolted underneath the Flanged Plate. The front axle is mounted in two Fishplates bolted to the Curved Strips.

The steering wheel is represented by a Bush Wheel, which is fastened to an Angle Bracket by a 2" Bolt, the Angle Bracket being secured to the Double Angle Strip (7).

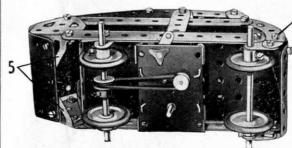
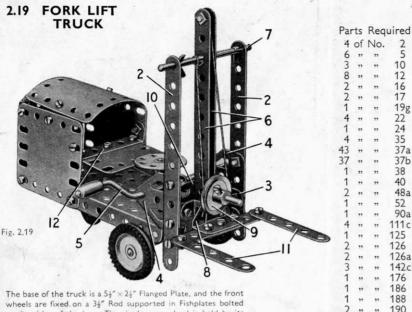


Fig. 2.18a

4 of No. 2 4 " " 10 5 " " 12 38 " " 37a 37 " " 37b 2 " " 38 52 2 " " 90a 1 " " 111c 2 " " 126 " " 126a 4 " " 155 2 " " 188 ,, 189 2 " " 190 ,, 191 1 " " 199 2 " " 200 1 Magic Motor (not included in

Parts Required



The base of the truck is a $5\frac{1}{2}'' \times 2\frac{1}{2}'''$ Flanged Plate, and the front wheels are fixed on a $3\frac{1}{2}'''$ Rod supported in Fishplates bolted to the sides of the base. The single rear wheel is held by its set-screw on a $\frac{3}{4}'''$ Bolt passed through a Trunnion (1). The Trunnion is connected to the base by a *lock-nutted* $\frac{3}{4}'''$ Bolt, so that it can be turned to steer the model.

Two $5\frac{1}{2}$ " Strips (2) are attached to Angle Brackets fixed to the front flange of the Flanged Plate, and they are connected together by a $2\frac{1}{2}$ " \times $\frac{1}{2}$ " Double Angle Strip (3). The Bolts holding the Double Angle Strip serve also to fix the lower corner of a Flat Trunnion (4) to each of the Strips (2), and a Crank Handle (5) is supported in the Flat Trunnions.

Two $5\frac{1}{2}$ " Strips (6) are attached to Double Angle Strip (3) by Angle Brackets, and they are supported at their upper ends by a $3\frac{1}{2}$ " Rod (7) held by Spring Clips in the top holes of Strips (2).

Two 2½" Strips overlapped three holes are bolted to a Trunnion (8), and a 2" Rod fitted with a 1" Pulley (9) is passed through the Trunnion and between the Strips (6). The Rod is held in place in the Strips by a Fishplate (10) and a Spring Clip. The lifting forks are 2½" Strips (11) and they are bolted to the ends of the Strips fixed to Trunnion (8).

A length of Cord tied to the Crank Handle is passed over Rod (7) and round Pulley (9), and is tied finally to Rod (7).

The sides of the truck body consist of $2\frac{1}{2}'' \times 2\frac{1}{2}''$ Flexible Plates connected by a $2\frac{1}{2}'' \times \frac{1}{2}''$ Double Angle Strip (12). The back is a straightened $1+\frac{1}{2}''$ radius Curved Plate and it is connected to the sides by Angle Brackets. The top also is a $1+\frac{1}{2}''$ radius Curved Plate and the Angle Brackets used to fix it to the sides are opened out slightly to allow for the bend in the Plate.

The steering wheel is a Bush Wheel fixed on a 2" Rod passed through the Flanged Plate and through a Reversed Angle Bracket held by a Bolt (13). A brake on the Crank Handle is provided by a $2\frac{1}{2}$ " Driving Band looped round the Crank Handle and the Reversed Angle Bracket.

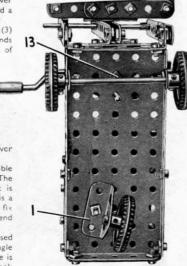
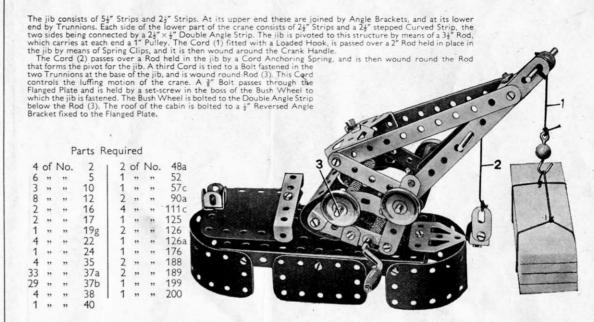


Fig. 2.19a

2.20 FLOATING CRANE



2.21 GAS ENGINE

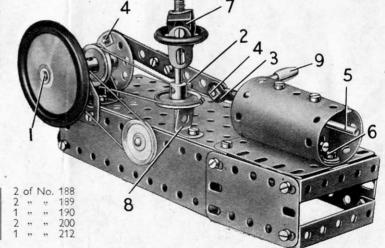
The bearings for the Rod representing the crankshaft (1) are a Flat Trunnion and a Trunnion. The crankshaft carries a Road Wheel and a 1" Pulley at one end, a second 1" Pulley between the bearings, and a Bush Wheel at its other end.

The connecting rod (2) is made from two 2½" Strips overlapped two holes, and it is fastened to the Bush Wheel and to a Rod and Strip Connector (3) by lock-nutted Bolts (4). The Rod (5) is held in the Rod and Strip Connector. An Angle Bracket (6), carrying a Fishplate, is bolted inside the cylinder, and a similar arrangement is fitted at the other end. These form supports for the Rod (5).

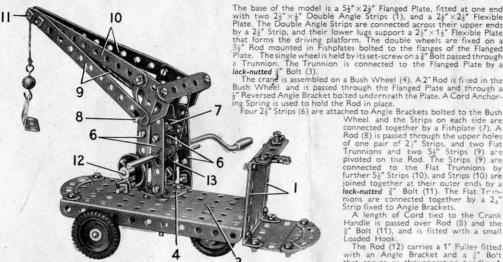
The model is operated by the Crank Handle (9), which carries also a 1" Pulley connected to one of the 1" Pulleys on the crankshaft by a belt of Cord. A second Cord drives the governor (7), which is mounted on a 3½" Rod journalled in the 5½" × 2½" Fianged Plate and a Reversed Angle Bracket (3). The governor arms are each made from an Angle Bracket and a Fishplate. The arms are passed over the 3½" Rod and are clamped between a Spring Clip and a Cord Anchoring Spring.

Parts Required

3	of	No.	5	4	of	No.	38
4	,,	,,	10	1	,,	,,	40
7	,,	**	12	2	,,	"	48a
2	,,	,,	16	1	"	. 22	52
1	"	"	17	1	,,	"	111c
1	"	"	19g	1	,,	22	125
4	"	"	22	- 1	22	,,	126
1	,,	,,	24	1	,,	,,	126a
2	* "	"	35	1	,,	"	155
35	"	,,	37a	1	,,	"	176
31	"	"	37b	1	,,	"	187



2.22 CRANE TRUCK



4	of	No.	2			Par	rts Req	uired			
6	,,	"	5	1 4	of	No.	35	1 4	of	No.	111c
4	,,	**	10	40	11	"	37a		,,	**	125
8	,,	**	12	34	**	**	37b	2	,,	**	126
2	"	"	16	1	**	**	40	2	**	"	126a
2	"	"	17	2	,,,	22	48a	3	"	"	142c
1	"	,,	19g	1	22	**	52	1	"	,,	176
4	"	**	22	1	"	**	57c	1	,,	"	188
1	**	**	24	2	22	,,	90a	1	,,	. ,,	190

The base of the model is a $5\frac{1}{2}''\times2\frac{1}{2}'''$ Flanged Plate, fitted at one end with two $2\frac{1}{3}''\times\frac{1}{2}'''$ Double Angle Strips (1), and a $2\frac{1}{3}''\times2\frac{1}{3}'''$ Flexible Plate. The Double Angle Strips are connected across their upper ends by a 2½ Strip, and their lower lugs support a 2½ ×1½" Flexible Plate that forms the driving platform. The double wheels are fixed on a 3½" Rod mounted in Fishplates bolted to the flanges of the Flanged Plate. The single wheel is held by its set-screw on a ?" Bolt passed through

a Trunnion. The Trunnion is connected to the Flanged Plate by a lock-nutted 3" Bolt (3).

The crane is assembled on a Bush Wheel (4). A 2" Rod is fixed in the Bush Wheel and is passed through the Flanged Plate and through a 3" Reversed Angle Bracket bolted underneath the Plate. A Cord Anchor-

Wheel, and the Strips on each side are connected together by a Fishplate (7). A Rod (8) is passed through the upper holes of one pair of 2½" Strips, and two Flat Trunnions and two 5½" Strips (9) are pivoted on the Rod. The Strips (9) are connected to the Flat Trunnions by further 5½" Strips (10), and Strips (10) are joined together at their outer ends by a lock-nutted #" Bolt (11). The Flat Trin-

A length of Cord tied to the Crank Handle is passed over Rod (8) and the Bolt (11), and is fitted with a small oaded Hook

nions are connected together by a 2, Strip fixed to Angle Brackets.

The Rod (12) carries a 1" Pulley fitted with an Angle Bracket and a 1" Bolt that serves as the operating handle. A Bolt fitted with a nut is passed through the slotted hole of the Angle Bracket and is screwed into a hole in the boss of the Pulley. The nut is then tightened to fix the Angle Bracket firmly in place.

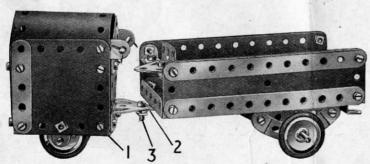
A length of Cord tied to Rod (12) is passed under the Crank Handle and is fixed to the rear of the jib. A brake on Rod (12) is made by bolting an Angle Bracket (13) to one of the 2½" Strips (6). A Spring Clip on Rod (12) is positioned so that its lugs rest against the top face of the Angle Bracket.

2.23 PETROL-ENGINED STATION TRACTOR

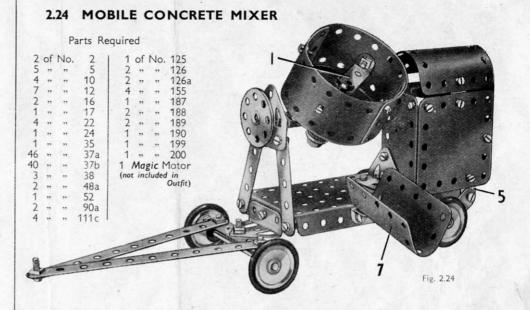
Each side of the tractor unit consists of a $2\frac{1}{2}$ " Flexible Plate bolted to a Double Angle Strip (1). A $4\frac{1}{2}$ " Flexible Plate is curved and attached to each side to form the top. The front and rear of the unit are each filled by a $2\frac{1}{2}$ " Flexible Plate and a Flat Trunnion. The front axle is mounted in two Fishplates.

The load carrier is made by bolting $5\frac{1}{4}$ " × $1\frac{1}{4}$ " Flexible Plates to the sides of a Flanged Plate. The rear axle is carried in two Curved Strips, which are attached to $2\frac{1}{4}$ " Strips and secured to the Flanged Plate by Angle Brackets.

The tractor unit and the load carrier are connected by a Trunnion bolted to the tractor and a 24" Strip (2) secured to the base of the load carrier. The 1" Bolt (3) is passed through holes in these parts and is fitted with lock-nuts.



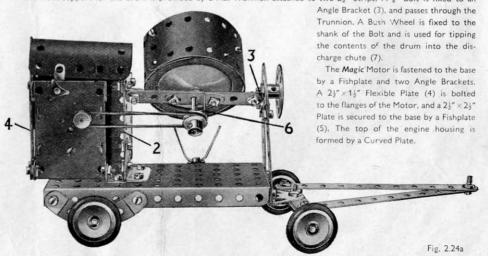
Par 4	ts	Req No.	uired 2 5
6		**	5
4	"	" " " " "	10
8	**	,,	12
1	**	**	16
8 1 2	**	"	17
4	**	,,	22
2	"	,,	35
44	11	"	37a
40	22	35	37b
40 4 2 1 2 3 1 2 2	"	"	35 37a 37b 38 48a
2	**	**	48a
1	22	"	52
2	-17		90a
3	**	**	111c
1	,,	"	125
2	"	" " "	126
2	27	**	126a
4	**	**	155
2	,,	"	188
2	"	**	189
2	**	**	190
1	**	"	191



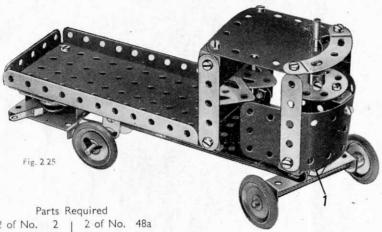
The model is built up on a Flanged Plate. The front axle is mounted in a Double Angle Strip lock-nutted to a Trunnion bolted to the Plate. The rear axle runs in two Curved Strips.

The rotating drum is made by bending two 5½" × 1½" Flexible Plates around a Road Wheel and a Double Angle Strip (1). The Road Wheel is fixed on a 2" Rod mounted in the centre hole of a built-up strip and a Reversed Angle Bracket (6). The built-up strip consists of two 25" Strips overlapped three holes, and an Angle Bracket is bolted to each end. One Angle Bracket is lock-nutted to the top hole of a 2½" Strip (2) and a 2½" × 1½" Flexible Plate forming part of the engine housing. The Strip (2) is attached to the base by a Trunnion.

The front support for the drum is provided by a Flat Trunnion attached to two 2½" Strips. A 3" Bolt is fixed to an



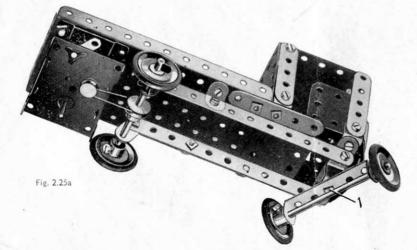
2.25 STEAM WAGON



2 of No. 2 1 " " 125 2 " " 126 4 " " 155 1 " " 188 1 " " 189 1 " " 190 1 " " 200 37b 1 Magic Motor (not included in 38

The front axle is carried in a 24"x4" Double Angle Strip that is pivoted to a Reversed Angle Bracket fastened to a 24" Strip below the cab by the locknutted Bolt (1). The Bolt is fastened sufficiently to hold the two front wheels in position when running along. The rear axle is a 3½" Rod and it carries a 1" fixed Pulley supplied with the Magic

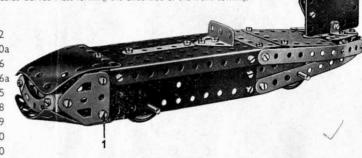
The rear right-hand 1" Pulley is loose on the Rod, and is retained in place on the axle by Spring Clips.



2.26 SPEED CAR

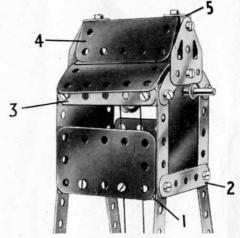
Flexible Plates, forms the top of the car. The rear part of each side is formed by two 54" Strips and a 24" Strip, the former being connected together at the tail by Angle Brackets. Bolts (1) on each side hold a 2½" × ½" Double Angle Strip that carries the 114 radius Curved Plate forming the underside of the front cowling. Parts Required

				1 41 13	ricquii	-	u			
	4	of	No.	2	1	1	of	No.	52	
	6	27	27	5		2	,,	,,	90a	
	2	"	,,	10		1	,,	**	126	
			,,	12		2	"	,,	126a	
	2		**	16		4	,,	,,	155	
	4	"		22		2	,,		188	
	39	,,	12	37a		4	"	"	1,20	
	38	,,	,,	37b		2	"	"	189	
	4	"	,,	38		2	"	"	190	
	2	,,	,,	48a		2	"	,,	200	
-		_	_				_		_	



2 of No. 190

1 " " 199



2.27 WINDMILL

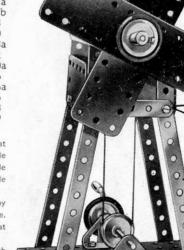


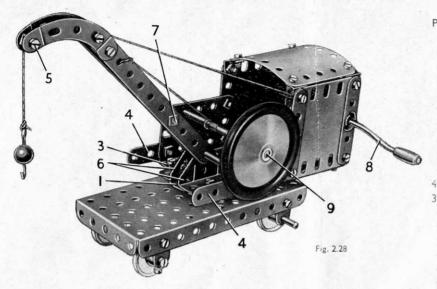
Fig. 2.27

Four 51" Strips boited to the Flanged Plate forming the base are connected at their upper ends by Double Angle Strips (1) and 21 Strips (2). A 21 X 11 Flexible Plate is bolted at each side, and the front and rear walls consist of 23" × 25" Flexible Plates. These Plates are connected together by 23" Strips (3) attached by Angle Brackets.

The mill roof is formed by two 111 radius Curved Plates, and is attached by two Angle Brackets to a Curved Strip bolted to each 25" x 25" Flexible Plate. The 'U'-section Curved Plate (4) is secured by Angle Brackets (5) to two Flat Trunnions bolted to the Curved Strips.

The sails are 5\(\frac{1}{2}\)" Flexible Plates clamped between a 1" Pulley, fitted with a Rubber Ring, and a Bush Wheel. These parts are pushed tightly up against the Plates so as to grip them securely. The Pulley and Bush Wheel are fixed on a 34" Rod journalled in the 24" x 24" Flexible Plates. A 1" Pulley on this Rod is connected by a belt of Cord to a similar Pulley on the Crank Handle.

2.28 TRAVELLING BREAKDOWN CRANE



The truck on which the crane is mounted is a $5\frac{1}{2}$ " Flanged Plate, and two of the wheels are fixed on a $3\frac{1}{2}$ " Rod supported in Fishplates bolted to the flanges. The other wheels are held by their set-screws on $\frac{3}{6}$ " Bolts passed through Fishplates also bolted to the flanges of the Flanged Plate.

The cab pivots on a Bush Wheel (1), which has a Rod in its boss. The Rod is passed through the Flanged Plate and through a $\frac{1}{2}$ " Reversed Angle Bracket (2) bolted underneath the Plate. A Spring Clip is used to hold the Rod in position.

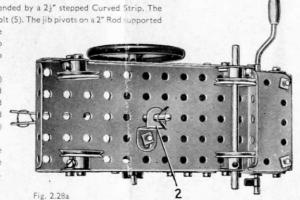
A $2\frac{1}{2}'' \times \frac{1}{2}'''$ Double Angle Strip (3) and a $4\frac{1}{2}'' \times 2\frac{1}{2}'''$ Flexible Plate are bolted to the face of Bush Wheel (1). The Flexible Plate forms the base of the cab, and each of the cab sides is assembled on a $5\frac{1}{2}'''$ Strip (4) fixed to one of the lugs of the Double Angle Strip. The sides are built from $2\frac{1}{2}''' \times 1\frac{1}{2}'''$ and $2\frac{1}{2}''' \times 2\frac{1}{2}'''$ Flexible Plates, and a second Double Angle Strip is bolted between the rear ends of Strips (4). The $2\frac{1}{2}'' \times 2\frac{1}{2}'''$ Flexible Plates are strengthened by $2\frac{1}{2}''''$ Strips, and the roof, a $1\frac{1}{16}''''$ radius Curved Plate, is attached to Angle Brackets. The Angle Brackets are opened out slightly to allow for the bend of the Curved Plate.

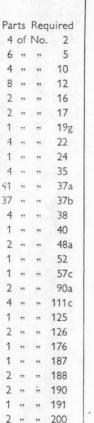
The jib is made from two 5½" Strips, each extended by a 2½" stepped Curved Strip. The Curved Strips are connected by a *lock-nutted* ½" Bolt (5). The jib pivots on a 2" Rod supported

in Trunnions (6). These Trunnions are held in place by the same bolts that fix the Double Angle Strip (3) to the Bush Wheel. The 5½" Strips of the jib are joined together at the centre by a bolt (7).

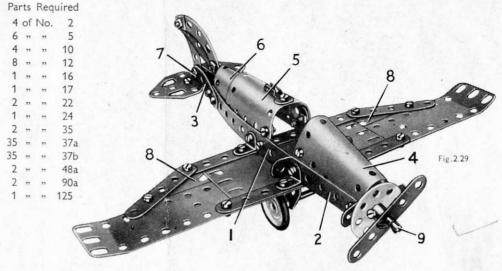
A length of Cord tied to the Crank Handle (8) is passed over Bolt (5) and is tied to a small Loaded Hook. A second Cord is fastened to a Cord Anchoring Spring on a $3\frac{1}{2}$ " Rod (9), and is tied to the jib as shown. The Crank Handle and Rod (9) are held in place by Spring Clips.

The back of the cab is a 1½" radius Curved Plate flattened out, and it is attached to the Double Angle Strip fixed between the ends of Strips (4).

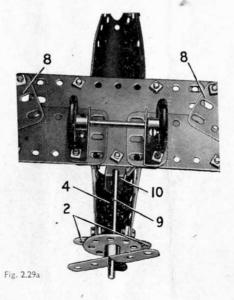




2.29 AEROPLANE



				1	OI	NO.	187	
2	of	No.	126	1	**	,,	191	
2	,,	,,	126a	1	,,	"	199	
2	"	,,	155	2	,,	,,	200	
2	22	"	188	1	**	***	212	



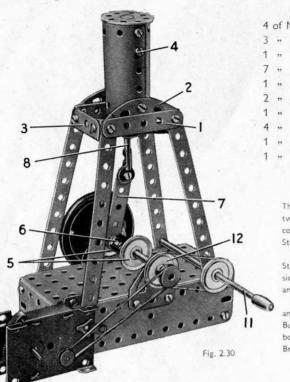
Each side of the fuselage is assembled on a $5\frac{1}{2}$ " Strip (1), extended towards the nose by a $2\frac{1}{2}$ " $\times\frac{1}{2}$ " Double Angle Strip (2), and at the tail by a $2\frac{1}{2}$ " Strip (3). Strip (3) overlaps Strip (1) by two holes. The Druble Angle Strips (2) are each fitted with an Angle Bracket, and a "U'-section Curved Plate (4) is held by the same bolts. The rear end of the Curved Plate is connected to the Double Angle Strips (2) by Fishplates. A $1\frac{1}{12}$ " radius Curved Plate (5) is attached to Fishplates bolted to the Strips (1), and a "U'-section Curved Plate (6) is fixed direct to these Strips.

The Strips (3) are joined together at the tail by a $\frac{\pi}{4}$ " Bolt (7), which holds also a Curved Strip and an Angle Bracket on each side. The Angle Brackets support Flat Trunnions, and a Curved Strip and a $2\frac{\pi}{4}$ " Strip are bolted to the Curved Strip to complete the tailplane.

The centre section of the wings is a $4\frac{1}{2}'' \times 2\frac{1}{2}'''$ Flexible Plate edged by $5\frac{1}{2}'''$ Strips, and extended outward on each side by a $5\frac{1}{2}''' \times 1\frac{1}{2}'''$ Flexible Plate and a $2\frac{1}{2}''' \times 1\frac{1}{2}'''$ Flexible Plate (8). The wings are bolted to Angle Brackets fixed to each side of the fuselage.

A $3\frac{1}{2}$ " Rod (9) is passed through the Angle Brackets bolted to the Double Angle Strips (2), and through a $\frac{1}{2}$ " Reversed Angle Bracket (10). A Bush Wheel is fixed on the Rod, and a $2\frac{1}{2}$ " Strip is freely mounted between the Bush Wheel and a Spring Clip. The wheels are fixed on a 2" Rod supported in Trunnions bolted underneath the wings

2.30 VERTICAL STEAM ENGINE



				Par	ts	Req	uired					
4	of	No.	2	43	of	No.	37a	1 3	2 0	of	No	. 126a
3	,,	,,	5	38	22	"	37b	1		,,	"	186
1	,,	"	10	4	"	,,	38		1	**	"	187
7	,,	"	12	1	,,	,,	40	1	2	,,	,,	188
1	"	, 23	16	1	,,	,,	48a	1	2	,,	,,	189
2	"	,,	17	1	,,	,,	52	1	2	72	"	200
1	,,	,,	19g	2	,,	,,	90a	1	1	,,	,,	212
4	"	**	22	. 4	,,	,,	111c	1	M	ag	gic	Motor
1	**	23	24	1	,,	,,	125	(n	ot	in	clude	
1	,,	,,	35	2	,,	,,	126					Ou:fit)

The engine bed or base is a 54" x 24" Flanged Plate, edged by two 54"×14" and two 24"×14" Flexible Plates. The lower corners of the Plates are connected to 2\frac{1}{2}" \times \frac{1}{2}" Double Angle Strips.

The columns supporting the cylinder consist of four 54" Strips bolted to the base. The upper ends of the Strips on each side are connected by a 21" Strip (1) and a Curved Strip (2), and two Trunnions (3) are attached to them by Angle Brackets.

The cylinder is a 4½" × 2½" Flexible Plate rolled into a circle, and it is bolted to the Curved Strips (2). It is capped by a Bush Wheel, which is connected by a Bolt, screwed into its boss, to a #" Reversed Angle Bracket. The Reversed Angle Bracket is attached to the cylinder by a Bolt (4).

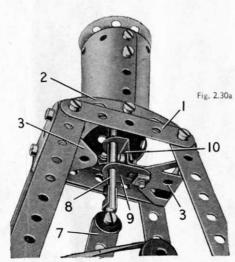
The crankshaft is assembled from two 2" Rods, each fitted at its inner end with a 1" Pulley (5). An Angle Bracket is fixed to the boss of each Pulley by a Bolt fitted with a nut. The Bolt is passed through the slotted hole of the Angle Bracket and is screwed into one of the threaded holes in the boss of the Pulley. The nut is then tightened to fix the Angle Bracket in place.

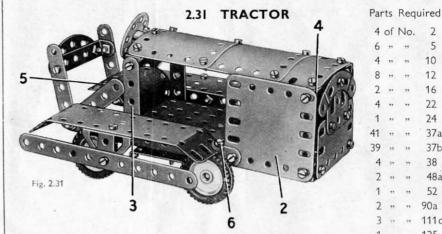
Each 2" Rod is supported in a Flat Trunnion, and the Angle Brackets on the Pulleys are connected by a #" Bolt (6). The Bolt is passed through one Angle Bracket and is held firmly by a nut. A 21 Strip (7) is slipped over the Bolt, which is then gripped tightly in the second Angle Bracket by two nuts, leaving Strip (7) freely pivoted.

The upper end of Strip (7) is lock-nutted to a Rod and Strip Connector on a 34" Rod (3). Rod (8) is passed through a Fishplate (9), and through a built-up reversed angle bracket (10) made from two Angle Brackets bolted together.

A 1" Pulley on the Crank Handle (11) drives a 1" Pulley (12) on the crankshaft through a Cord Belt.

The model can be fitted with a Magic Motor bolted direct to one of the lower corners of the base, and attached to the Flanged Plate by an Angle Bracket. The Motor pulley is connected to a 1 Pulley on the crankshaft by a Driving Band. This #" Pulley is supplied with the Magic Motor.





The chassis of the model is made by bolting a 54" Strip (1) to each side of a 51 x 21 Flanged Plate. The Strips overhang the Flanged Plate towards the rear by four holes. The wheels are fixed on 35" Rods supported in Fishplates as shown in Fig. 2.31a, and the rear axle is fitted with a 1/2" Pulley that is connected by a Driving Band to the pulley of a Magic Motor. The Motor is bolted between the flanges of the Flanged Plate.

The bonnet on each side consists of a 21 x 21 Flexible Plate (2) and a 21 a Strip (3). The top of the bonnet is made from two 114" radius Curved Plates and a 24" × 14" Flexible Plate bolted together. It is attached to the Strips (3) and one of the Flexible Plates (2) by Angle Brackets, and it is connected to the upper lug of a 23" x 1" Double Angle Strip (4) bolted inside the front edge of the other Flexible Plate (2).

The steering wheel is a Bush Wheel and it is fixed on a ?" Bolt passed through an Angle Bracket fixed to the top of the bonnet. The radiator is assembled as shown and is bolted to the front flange of the Flanged Plate.

The driver's seat is a 'U'section Curved Plate (5) opened out slightly. It is fixed to the rear flange of the Flanged Plate. The back of the seat is made by bolting a 24" Strip to the end hole of each of the Strips (1). The 21" Strips are connected together by a 2," x ½" Double Angle Strip fitted with a Curved Strip.

The track cover on each side is made from a 5½"×1½" Flexible Plate bent as shown and attached to the chassis by Angle Brackets. Two Washers are fitted on the Bolts (6) so that their shanks do not rub against the front wheels of the tractor. The track guards consist of 54" Strips fixed to Trunnions bolted to the 5½"×1½" Flexible Plates.

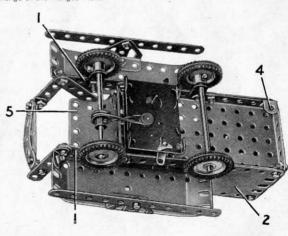


Fig. 2.31a

4 of No. 2

2 " " 90a 3 " " 111c

1 " " 125

2 126

1 " " 126a

4 . . 142c

2 " " 189

2 " " 190

1 " " 199

2 " " 200

1 Magic Motor

(not included in

188

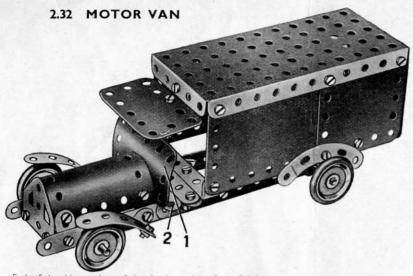
Outfit)

1 : "

5

12

24 41 " " 37a



Each of the side members of the chassis consists of two 5½" Strips overlapped, and they are joined across at the centre by two 2½" Strips, one of which is shown at (2), and a 2½" × ½" Double Angle Strip. The 21/2" Strip (2) and the Double Angle Strip are bolted to a Flat Trunnion, and between them is a second 2½" Strip, which is fastened at each end to the chassis by Angle Brackets.

The Plate (1) is fastened to an Angle Bracket that is bolted to Strip (2). The side of the van seen in the illustration is made from a 4½" × 2½" Flexible Plate and a 2½" × 2½" Flexible Plate overlapped three holes. The other side consists of two 5½" × 1½" Flexible Plates bolted together along their longer edges. The body is fixed to the chassis by a Double Angle Strip and an Angle Bracket.

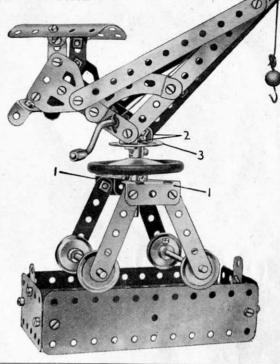
Pai	rts	Req	uired
4	of	No.	2
4	,,	**	5
4	,,	,,	10
8	,,	"	12
2	"	,,	16
4	51	- 55	22
4	-31	19	35
40	91	11	37a
40	**	11	37b
4	**	,,	38
2	,,	**	48a
1	,,	"	52
2	,,	,,	90a
1	"	"	126
2	,,	**	126a
4	,,	,,	155
2	,,	"	188
2	**	,,	189
2	27	32	190
1	11	19	191
1	,,	,,	199

2.33 TRAVELLING CRANE

4	of	No.	2	1	1	of	No.	40
6	,,	,,	5		2	"	,,	48a
4	"	,,	10		1	,,	,,	52
6	,,		12		1	22	77,	57c
2	,,	- 17	16		2	22	32	90a
2	,,	"	17		2	,,	12	111c
1	,,	22	19g		2	**	**	126
4	"	32	22		2	22	25	126a
1	,,	,,	24		1	,,	33	176
4	,,	-,	35	A.	1	,,	**	187
40	**	19	37a		2	"	,,	188
38	22	15	37b		2	"	,,	189
3	93		38		1	,,	"	200

Parts Required

A 2" Rod is secured in the boss of the Bush Wheel (3). It then passes through the Road Wheel and through the centre of a 25" x 5" Double Angle Strip bolted between the two Trunnions (1), A Washer and a Cord Anchoring Spring are pushed on to the Rod to hold it in position. The crane jib is attached to the Bush Wheel by the Angle Brackets (2),



Parts Required 3 of No. 2 of No. 48a 2 of No. 126a 37a 2 " " 111c 37b 125 ., 189 38 126

2.34 LIFTING TRUCK

The truck chassis is made by attaching a 5½" Strip (1) on each side to the lugs of 2½" ×½" Double Angle Strips (2) and (3). A Fishplate (4) is freely pivoted on each of the Bolts fixing the Strips (1) in place. The Bolt is passed through the round hole of the Fishplate and is fitted with a nut, but the nut is not tightened against the Fishplate. The Bolt is then passed through the Double Angle Strip and the Strip (1) and a second nut is screwed tightly against the Strip. A 52" Strip (5) is lock-nutted to the Fishplates on each side, and a Flat Trunnion (6) is attached to Angle Brackets bolted to these Strips.

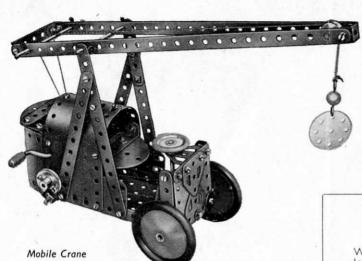
The single wheel at the front is fixed on a 2" Rod supported in two Trunnions bolted together. The Trunnions are pivoted by a lock-nutted &" Bolt (7) to an Angle Bracket bolted to a Flat Trunnion. The Flat Trunnion is fixed to Double Angle Strip (3).

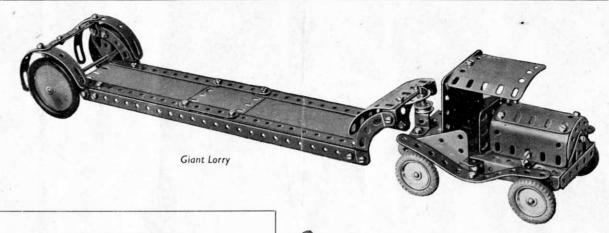
The lifting mechanism is operated by pushing down a handle (8), made from a 2½" Strip and two 2½" Stepped Curved Strips arranged as shown, and it is lock-nutted to one of the Trunnions. A length of Cord tied to the handle is passed through the Flat Trunnion fixed to Double Angle Strip (3) and is tied to a 2" Rod (9). Rod (9) is held in Strips (5) by Spring Clips, and a 23" Driving Band is looped between this Rod and a 35" Rod (10).

The release lever for the lifting mechanism is a 2½" Strip (11). A ½" Reversed Angle Bracket (12) is bolted tightly to the Strip by a nut on a [" Bolt, which is then passed through Double Angle Strip (3) and is fitted with lock-nuts. When the Strips (5) are in the raised position the Reversed Angle Bracket engages behind an Angle Bracket fixed to the Flat Trunnion (6) by the Bolt (13).

The load platform is assembled from Flexible Plates as shown, and the angles of the legs are adjusted so that the truck can pass freely under the platform when the Strips (5) are in the lowered position.

The model is operated as follows. The truck is pushed under the load platform with the handle (8) in the raised position The handle is then pushed down to raise the Strips (5), so that the platform is lifted clear of the ground. The lever (11) is then moved until the Reversed Angle Bracket (12) engages behind the Angle Bracket held by Bolt (13), and locks Strips (5) in the raised position. The truck and platform can then be hauled away as a unit. To lower the platform, the lever (11) is operated to release the Reversed Angle Bracket from the Angle Bracket, and the tension of the Driving Band then pulls Strips (5) to the lowered position.



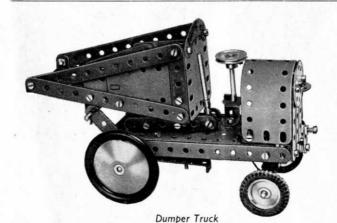


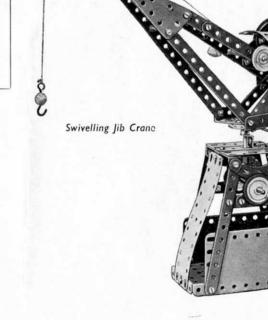
HOW TO CONTINUE

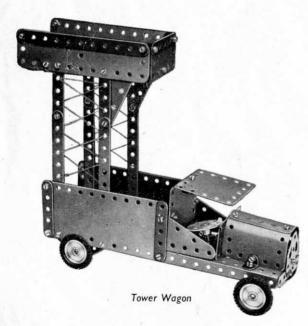
When you have built all the models shown in this Book of Instructions, you will be keen to build others bigger and more elaborate. Your next step is to purchase a Meccano No. 2a Accessory Outfit containing all the parts required to convert your No. 2 into a No. 3 Outfit. You will then be able to build the full range of No. 3 Outfit models, a selection of which is illustrated on this page.

If you prefer to do so, you can build up and develop your Outfit quite easily by adding various parts to it from time to time. The variety of models you can make with Meccano is almost unlimited, and the more Meccano parts you have the bigger and better your models will be.

BUILD BIGGER AND BETTER MODELS







(0000000) 0000000 PERFORATED STRIPS No. 1. 1a. 1b. 2. 2a. 6a. 14" 5. 24" ANGLE GIRDERS 7a. 8. 8a. 9d. 2½" 9e. 2" 9f. 1½"



1217



9

9a.



10. Fishplate 11. Double Bracket ANGLE BRACKETS

12. ‡"ׇ" 12a. 1"×1" 12b. 1"×½" 12c. Obtuse, ½"×½"



AXLE RODS

13. 114"	1 15a. 44"	1 16b. 3"
13a. 8"	15b. 4"	17. 2"
14. 64"	16. 34"	18a. 14"
15. 54	16a. 24"	18b. 1#
19g. Crank Hand	dle, 34" shaft, with g	
19h. Crank Hand	le, 5" shaft, with g	rip
	le, 34" shaft, withou	







19a. Spoked Wheel, 3" diam. 20. Flanged Wheel, 1\frac{1}{2}" diam. 20b. Flanged Wheel, \frac{3}{4}" diam.







170. 3 diam., with boss and screw 19c. 6 diam., with boss and screw 20a. 2 diam., with boss and screw 21. 14 diam., with boss and screw 22. 1 diam., with boss and screw diam., with boss and screw





PULLEYS

22a. 1" diam., without boss 23. ½" diam., without boss 23a. ½" diam., with boss and screw

MECCANO PARTS







24. Bush Wheel, 1\(\frac{1}{3}\)" diam., eight-hole
24a. Wheel Disc, 1\(\frac{1}{3}\)" diam., without bush, eight-hole
24b. Bush Wheel, 1\(\frac{1}{3}\)" diam., six-hole
24c. Wheel Disc, 1\(\frac{1}{3}\)" diam., without bush, six-hole

PINIONS

25.	3" diam., 4"	face, 25 teeth
25a.	1" diam., 1"	face. 25 teeth
25b.	3" diam., 3"	face. 25 teeth
26.	1" diam., 1"	face, 19 teeth
26a.	1" diam., 1"	face, 19 teeth
26b.	1" diam., 1"	face, 19 teeth
26c. 7	7" diam., 1"	face, 15 teeth







GEAR WHEELS

27. 27a. 27b. 27c. 27d.	14" 34" 24"	diam., diam., diam., diam.,	57 133 95	teeth
2/d.	1.2	diam.,	60	teeth





CONTRATE WHEELS

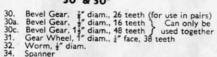
28. 1½" diam., 50 teeth













Screwdriver (longer)

Spanner

38. Washer 38d. Washer, 3







Drift (for levering bolt holes into line)
Nut and Bolt, 3









41. Propeller Blade | 43. Tension Spring, 2" long







Bent Strip, stepped Double Bent Strip

DOUBLE ANGLE STRIPS

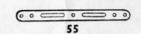
	100			
46. 47. 47a.	$\begin{array}{c} 2\frac{1}{2}''\times 1'' \\ 2\frac{1}{2}''\times 1\frac{1}{2}'' \\ 3''\times 1\frac{1}{2}'' \end{array}$	1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	48c. 4½"× 48d. 5½"×





50. 51. 52. 52a. 50. Slide riece 51. Flanged Plate, 2½1×1±" 52. Flanged Plate, 5½"×2½" 52a. Flat Plate, 5½"×3½" 53. Flanged Plate, 3½"×2½" 53a. Flat Plate, 4½"×2½"





Flanged Sector Plate, 4½" long Perforated Strip, slotted, 5½" long Perforated Strip, slotted, 2" long 54. 55. 55a.







57b. Hook, Loaded, Large Hook, Loaded, Small Spring Cord, 40" length 58a. Coupling Screw for Spring Cord 58b. Hook for Spring Cord 59. Collar, with screw







Windmill Sail Crank

62a. Threaded Crank 62b. Double Arm Crank







Coupling 63b. Strip Coupling 63c. Threaded Coupling 63d. Short Coupling





Threaded Boss Centre Fork Set Screw, &

69a. Grub Screw, 4 "69b. Grub Screw, 4 " 69c. Grub Screw, 7



111 79. 79a.





Flat Plate, 5½" Flat Plate, 2½" Flat Plate, 3" 70. 72. 73.

Triangular Plate, 24" Triangular Plate, 1"



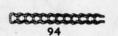


SCREWED RODS

And the same of the same	
80. 5"	1 80c.
80a. 34"	81.
80a. 3½" 80b. 4½"	82.

CURVED STRIPS

89. 5½" (10" radius) 89a. Stepped, 3" (1½" radius) 89b. Stepped, 4" (4½" radius) 90. 2½" (2½" radius) 90a. Stepped, 2½" (1½" radius)





94. Sprocket Chain, 40" length

SPROCKET WHEELS

		diam., diam.,		
--	--	------------------	--	--



BRACED GIRDERS

97. 3½" long 97a. 3" long 98. 2½" long	99. 12½" long 99a. 9½" long 99b. 7½" long	100. 100a.	5½" long 4½" long





11" long

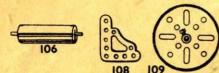
101. Heald for Loom | 102. Single Bent Strip



FLAT GIRDERS

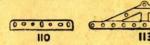
103. 103a.	5½" long 9½" long	1	103d, 3½" long 103e, 3" long	103h.
103b.	12½" long	1	103e. 3" long 103f. 2½" long	103k.
103c.	4½" long		103g. 2" long	

MECCANO PARTS-



Wood Roller (complete with Rod and two Collars) Corner Gusset

Face Plate, 25" diam.



110. Rack Strip, 34" long | 110a. Rack Strip, 64" long

ROLTS

111. 2" 111a. 3"

1 111c. 1"

113. Girder Frame







Threaded Pin

Fork Piece, large 116a. Fork Piece, small



118. Hub Disc, 53" diam.





Compression Spring, 1/2" long Loaded Sack





Cone Pulley, 1‡", 1" and ‡" diam. Reversed Angle Bracket, 1" Reversed Angle Bracket, 1"







Flat Trunnion Bell Crank, with Boss





Eccentric, Triple Throw, 4", 8" and 1 Eccentric, Single Throw, 4"







Corner Bracket, 14" Crank Shaft, 1" stroke





Handrail Support | 136a. Handrail Coupling





137. Wheel Flange

1 138. Ship's Funnel, Raked





Flanged Bracket (right) Flanged Bracket (left) 139a. Universal Coupling



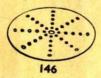




Motor Tyre (to fit 2" diam. rim) Motor Tyre (to fit 3" diam. rim) Motor Tyre (to fit 1" diam. rim) 142d. Motor Tyre (to fit 1) diam. rim) Circular Girder, 5\ diam.







145. Circular Strip, 7½" diam. overall 146. Circular Plate, 6" diam. overall 146a. Circular Plate, 4" diam. overall







Pawl, with Pivot Bolt and Nuts 147a. Pawl Pivot Bolt, with two Nuts

147b. 147c.

Pawl, without boss 148. Ratchet Wheel

151. Single Pulley Block Triple Pulley Block

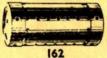
154a. Corner Angle Bracket, ‡" (right-hand) 154b. Corner Angle Bracket, ‡" (left-hand) 155. Rubber Ring (for 1" Pulley)







Fan, 2" diam. Channel Bearing, 1½"×1"×½"
Girder Bracket, 2"×1"×½"

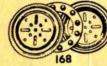




Boiler, complete, $5'' \log \times 2 + g'''$ diam. Boiler Ends, 2 + g'' diam. $\times \frac{3}{6}'''$ Sleeve Piece, $1 + g'' \log \times \frac{1+g''}{6}$ diam. $\times \frac{1}{2}'''$ high Chimney Adaptor, $\frac{3}{6}''$ diam. $\times \frac{1}{2}''$ high 162a.







Swivel Bearing

End Bearing 166.

end bearing 9½" diam. Ball Thrust Bearing, 4" diam. Ball Thrust Race, flanged disc, 3½" diam. Ball Thrust Race, toothed disc, 4" diam.

168c. Ball Cage, 3% diam., complete with balls 168d. Ball, % diam.







Socket Coupling Adaptor for Screwed Rod Flexible Coupling Unit Anchoring Spring for Cord





Rod Socket Gear Ring, 34" diam. (133 ext. teeth, 95 int.)





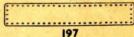
Steering Wheel, 13" diam.

DRIVING BANDS

186c. 10" (heavy) 186d. 15" (heavy) 186e. 20" (heavy) 186a. 10" (light) 186b.

187. Road Wheel, 24" diam. 187a. Conical Disc, 12" diam.





FLEXIBLE PLATES

STRIP PLATES

1 197. 124"×24"







Hinged Flat Plate, $4\frac{1}{2}$ " $\times 2\frac{1}{2}$ " Curved Plate, 'U'-section, $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ " $\times \frac{2}{3}$ " radius Curved Plate, $2\frac{1}{2}$ " $\times 2\frac{1}{2}$ " $\times 1\frac{1}{2}$ " radius



2114 & 2119





211a. Helical Gear, ‡" Can only be used 211b. Helical Gear, 1‡" together 212. Rod and Strip Connector

Rod and Strip Connector, right-angle

Rod Connector Three-way Rod Coupling
Three-way Rod Coupling with Pummel







Semi-circular Plate, 21" Formed Slotted Strip. 3" Cylinder, 24" long, 14" diam.

TRIANGULAR FLEXIBLE PLATES

2½"×1½" | 223. 2½"×2½" | 225. 3½"×2" 2½"×2" | 224. 3½"×1½" | 226. 3½"×2½"