

Price 1½d.

THE Meccano Loom

Model 724

THE main framework of the loom is made up as shown in Fig. A, both sides of the framework being similar in construction.

When the framework is built, proceed to insert the driving mechanism, Fig. B.

The main operating handle 1 on the rod 2 drives a $\frac{3}{4}$ " pinion 3 meshing with a 50-toothed gear wheel 4 on the spindle of which is a $\frac{3}{4}$ " pinion 5 meshing with 50-toothed gear wheels 6 and 7 driving them in opposite directions.

Picking Motion. On the rod 8 of the gear wheel 7 are fixed 2 $1\frac{1}{2}$ " bush or pulley wheels 9 connected by 3 double angle brackets 10 forming a cam, Fig. G, upon which 2 $5\frac{1}{2}$ " strips 11, placed together, pivoted at 12 side, and are held in contact by the springs 13. The cams at each side of the loom are disposed oppositely, that is to say, the 3 double brackets 10 on one cam are on the top when the corresponding 3 double brackets on the other side are beneath. To the outer end of the strip 11 is bolted a $12\frac{1}{2}$ " angle girder 14 the top of which is connected to a crank 15 formed of two cranks butted together with a 2" strip between, secured on the rod 16. At the far end of this rod is another crank 17, to the outer end of which is connected a spring 18 which normally tends to hold the crank 15 down, and return it after it has been moved up by the cam. To the outer end of the rod 16, by means of 2 couplings 19, is attached the picking stick 20 formed by a $9\frac{1}{2}$ " rod, the lower end of which is connected to a cord 21 passing round 2 $1\frac{1}{2}$ " pulleys 22. This cord is connected to a double bent strip 23 which engages a shuttle and flicks it across the slay 24. As the cams 10 are oppositely disposed, the picking sticks at each side of the machine work in unison and throw the shuttle to and fro.

Heald Motion. This is brought out in Fig. C. On the far end of the rod 8 is a crank 25 (two cranks butted together), the outer end of which is connected to $9\frac{1}{2}$ " and $5\frac{1}{2}$ " angle girders, overlapped at holes, forming a connection 26, the top of which is coupled to an extended crank 27 fixed to a rod 28. The element 27 is made up of a $2\frac{1}{2}$ " strip the end hole being on the rod 28, and with 2 cranks reversed and bolted through the strip. On the other end of the rod 28 are secured 2 bush wheels 29, which are fastened together by $\frac{3}{4}$ " bolts. A $2\frac{1}{2}$ " strip 30 and 3" strip 31 are bolted to the bush wheels and hooks are connected to the outer ends of these two strips. The chains 32 and 33 are passed over 1" sprocket wheels 34 on the rod 35 and are connected to the heald frames 36. The detail showing the construction of these heald frames is given in Fig. D. The lower ends of the heald frames as shown in Fig. B are connected to $3\frac{1}{2}$ " strips 37 coupled to $5\frac{1}{2}$ " strips 38 controlled by the springs 39 which tend always to draw the heald frames down.

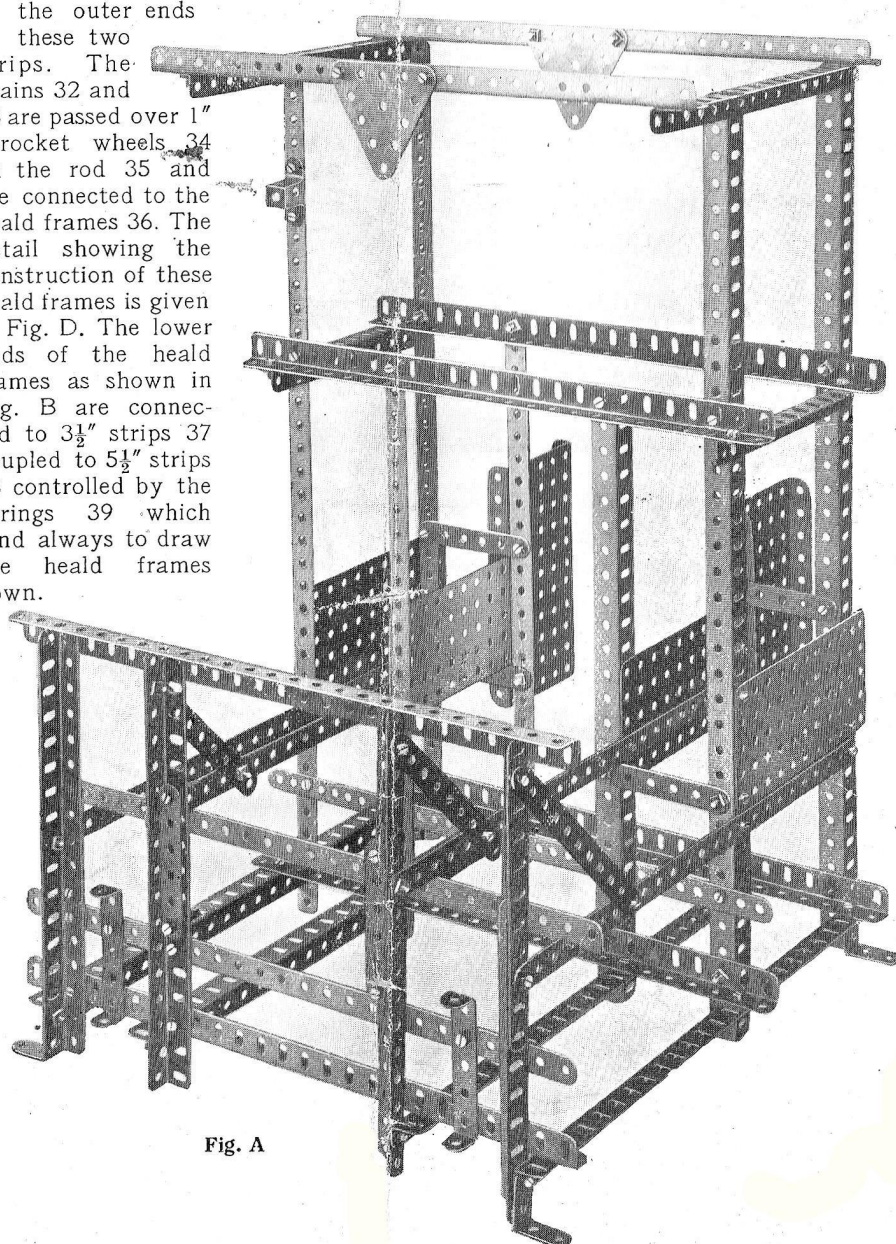
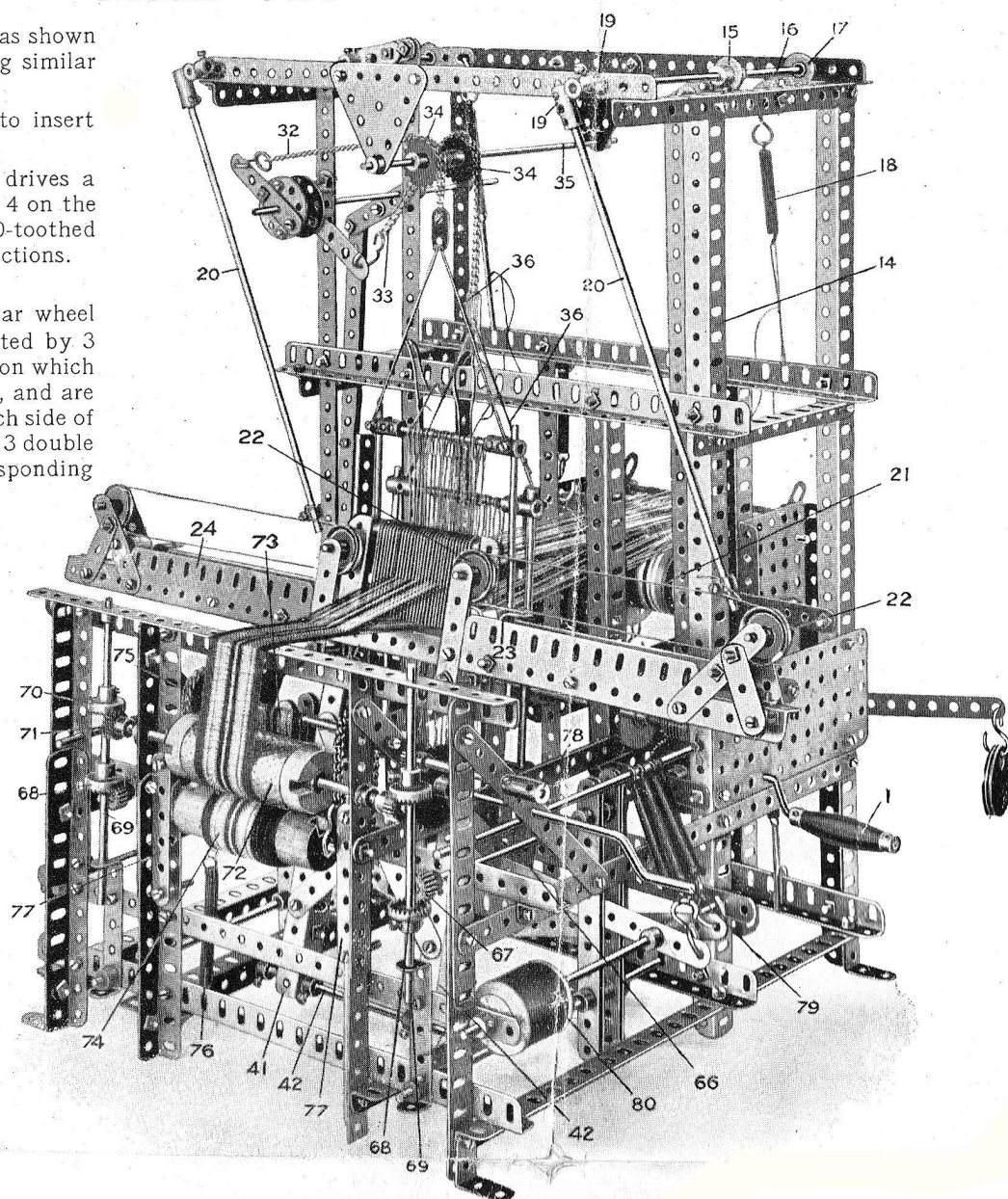


Fig. A



Slay. The construction of the slay 40A is shown in Fig. E the reed consisting of a number of $2\frac{1}{2}$ " strips (spaced with washers) 40, mounted on upper and lower rods and carried on the angle girders 41 pivoted on the rod 42. The slay is rocked to and fro from a rod 43, Fig. B, which is driven from the gear wheel 6, a $\frac{3}{4}$ " pinion 44 on the rod 43 meshing with the gear wheel 6. On both ends of the rod 43 are fixed cranks 45 which are connected to the cranked bent strips 46, Fig. F, on the slay by means of $4\frac{1}{2}$ " strips 47. In Fig. B the rear strip is shown hanging down disconnected. The sides of the slay consist of $5\frac{1}{2}$ " flat girders 48, and the pulley wheels 49 round which the picking cords run are carried as shown in illustration, Fig. E.

Warp Thread Tension Mechanism. In order to compensate for the slacking of the warp threads which develops when the shed is formed by the motion of the healds, the warps are passed from the beam 50, Fig. F, under the rod 51 and over another rod 52 and thence through the eyes of the healds to the reed. The rod 52 is given a continuous rearward tensional movement as follows: it is carried on cranks 53 fixed on the lower rod 51; another crank 54 to which is connected a $2\frac{1}{2}$ " strip 55, the end hole being threaded on the rod 51, is connected by its outer hole to a hook coupled to a spring 56. The spring 56 therefore pulls the upper rod outward, and

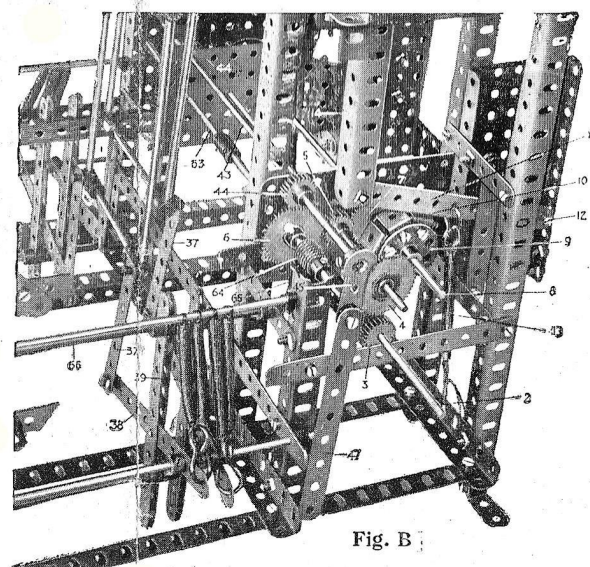
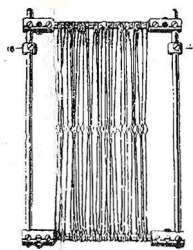
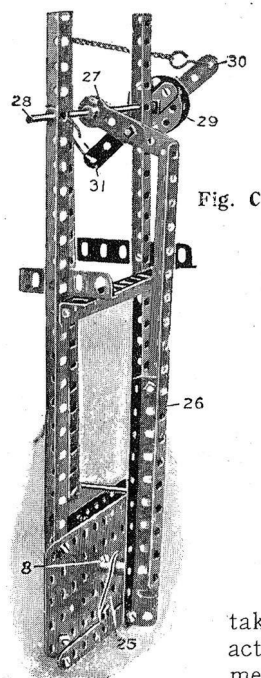


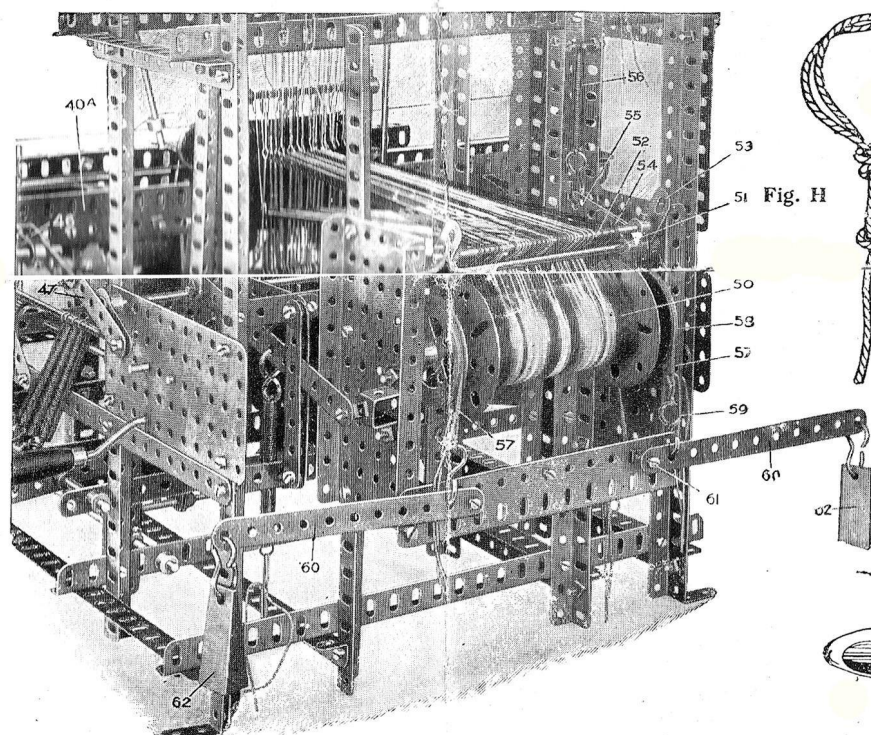
Fig. B

The Meccano Loom



takes up the slacking formed by the shedding action of the healds. The beam 50 is braked by means of cords 57 passing over 2" pulleys 58 and secured to the frame of the loom, the other ends being connected to hooks 59, engaging a hole in the strip, 60 pivoted at 61, weights 62 on the outer ends of the strip 60 putting the required frictional resistance on the beam 50.

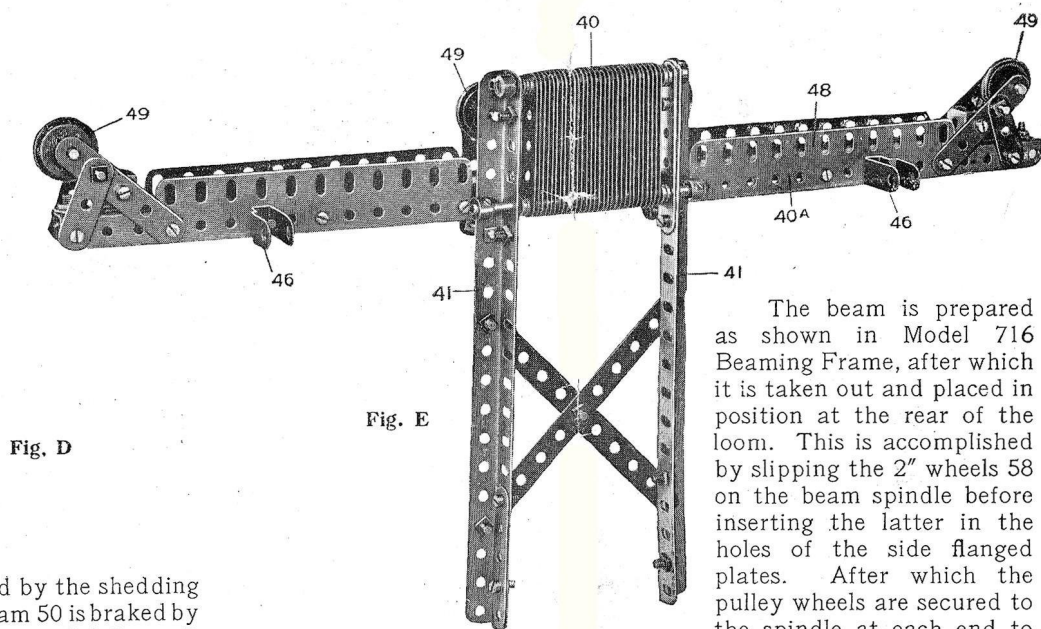
Take-up Motion. This is shown in Fig. B. On the rod 63 of the gear wheel 6 are also mounted 2 worms 64 which engage and drive 57-toothed wheels 65 on rods 66. $\frac{1}{2}$ " pinions 67 on which (Fig. 724) drive $\frac{3}{4}$ " contrate wheels 68 on the vertical rods 69. It is to be noted that the contrate wheels 68 are reversed. Other $\frac{3}{4}$ " contrate wheels 70 on the rods 69 engage and drive $\frac{1}{2}$ " pinions 71 on the sand roller 72. Owing to the gearing of the worm 64 and gear wheels 65 the necessary slow "take up" motion of the sand roller is imparted, and the woven material, after passing beneath the sand roller, passes over the rod 73 to the lower roller 74, on which the fabric is wound. The lower roller (74) is driven frictionally from the sand roller and is kept in frictional contact therewith by means of the



chains 75 at either side which are hooked on the rod of the roller 74 and are kept taut by springs 76 connected to the other end of the chains 75. The rod of the lower roller 74 is enabled to move away from the sand roller 72 so as to allow for the increasing diameter of the woven fabric thereon by causing its ends to engage between $2\frac{1}{2}$ " strips 77 and the frame of the machine at each side

To Adjust Healds. To adjust the healds correctly set them so that the eyes of both heald frame sets are level when the cranks 45 are vertical and the strips 47 are horizontal.

A suitable material for use in this model is No. 8 Star Sylko for warp and No. 40 Sylko thread for weft. No thicker material should be used. Any drapery establishment will supply you.



The beam is prepared as shown in Model 716 Beaming Frame, after which it is taken out and placed in position at the rear of the loom. This is accomplished by slipping the 2" wheels 58 on the beam spindle before inserting the latter in the holes of the side flanged plates. After which the pulley wheels are secured to the spindle at each end to hold the beam in position.

All the ends of the threads are drawn under rod 51 and over 52, long enough to permit each thread to be passed through the healds in the following manner : the first warp thread is passed through the eye of the first heald in the near frame, and thence through the first aperture of the reed ; the next thread is passed between the first two healds in the near frame and through the eye of the far frame and thence through the next aperture of the reed. The warp threads may be threaded through the reed spaces in pairs. This process is continued until all the ends are threaded through the reed. They are then carried over the front angle girder under the sand roller 72 over the rod 73 and on to the take up roller 74 where they are gripped under a rod in the slot of the roller. This operation is more conveniently performed by two persons with the aid of a reed hook.

For winding the weft thread on the spindle forming the cop the spindle should be removed from the shuttle, and one end inserted in the coupling 78, and the thread from bobbin 80 wound around it by turning the crank handle 79.

Fig. H illustrates a weaver's slip-knot, which is used when adjustments or tension is necessary.

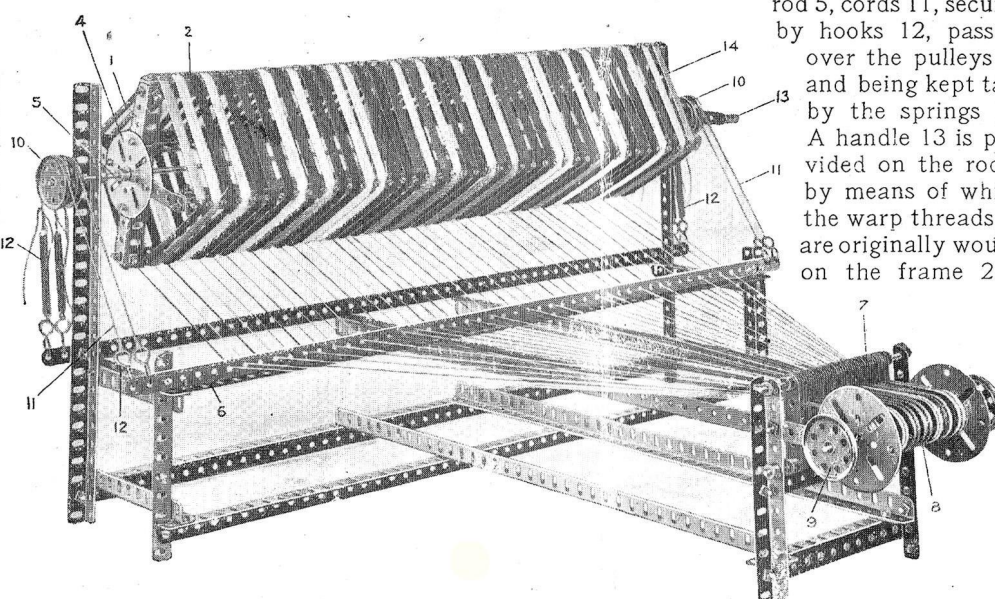
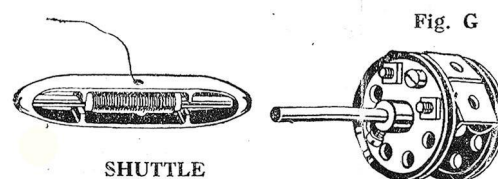
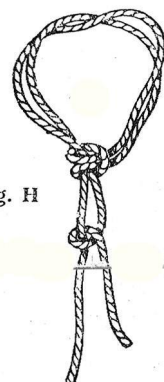
BEAMING FRAME

(Model 716)

THE frame 1 upon which the warp threads are wound is built up of 12½" angle girders 2 overlapped seven holes and bolted to a 5½" girder and 5½" strip crossed and connected to gage plates 4 on the 11½" rod 5. Inside the frame, two 5½" angle girders are bolted nine holes from each end to form the inner bearings for the rods 5.

Another $5\frac{1}{2}$ " girder is bolted crosswise to these in the centre to form a stay. The warp threads are first wound upon the frame 1, and pass through the holes in a $24\frac{1}{2}$ " angle girder 6, and, converging together, pass between the $2\frac{1}{2}$ " strips 7 forming the reed, and so on to the beam 8. On the far side of the beam rod is a $\frac{1}{2}$ " pinion engaged by a pawl (not shown on the photograph) which prevents backward rotation of the beam as the warp threads are

the warp threads are wound thereon by turning the 1 $\frac{1}{2}$ " pulley wheels 9. A brake mechanism to impart tension to the cords is provided by securing two 1" pulley wheels 10 at each end of the frame rod 5, cords 11, secured by hooks 12, passing over the pulleys 10 and being kept taut by the springs 12. A handle 13 is provided on the rod 5 by means of which the warp threads 14 are originally wound on the frame 2.



PARTS REQUIRED FOR LOOM

6 of No. 1	15 of No. 9	6 of No. 16	3 of No. 27A	2 of No. 48A	12 of No. 94
22 " " 2	2 " " 10	8 " " 18A	4 " " 29	2 " " 52	4 " " 96
8 " " 3	8 " " 11	2 " " 19	2 " " 32	17 " " 57	42 " " 101
9 " " 4	4 " " 12	2 " " 20A	6 " " 35	55 " " 59	6 " " 103
39 " " 5	4 " " 12A	4 " " 21	195 " " 37	15 " " 62	1 " " 104
4 " " 6	4 " " 13	4 " " 22	33 " " 37A	13 " " 63	1 " " 106
4 " " 6A	13 " " 13A	2 " " 24	198 " " 38	4 " " 67	1 " " 106A
6 " " 7A	10 " " 14	5 " " 25	15 " " 43	4 " " 70	2 " " 109
17 " " 8	1 " " 15	5 " " 26	2 " " 44	2 " " 76	7 " " 111
3 " " 8A	1 " " 15A	5 " " 27	5 " " 45	4 " " 82	

PARTS REQUIRED FOR BEAMING FRAME			
2 of No.	1	6 of No.	21
4 " "	2	253 " "	37
44 " "	5	88 " "	38
4 " "	6	4 " "	43
4 " "	7	8 " "	57
2 " "	7A	10 " "	59
12 " "	8	1 " "	63
10 " "	9	1 " "	103
8 " "	12	4 " "	109
2 " "	13	1 " "	147A
3 " "	14	1 " "	147B
		1 " "	148