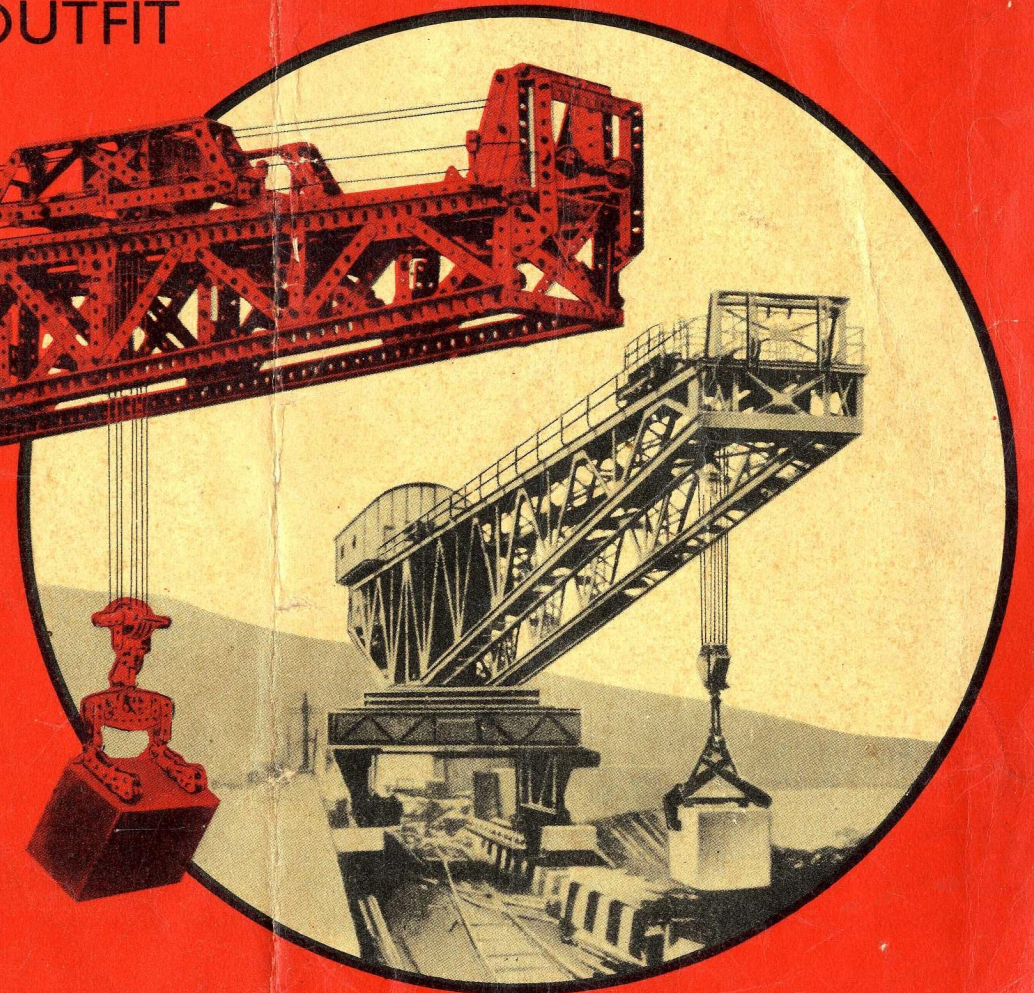
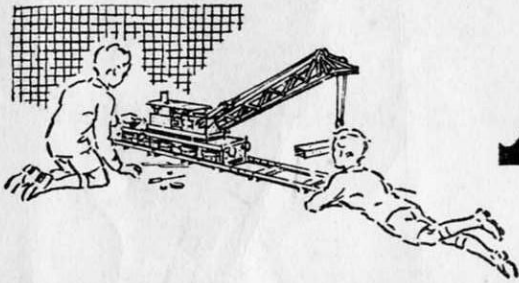


MECCANO

INSTRUCTIONS FOR
No. 1a ACCESSORY OUTFIT

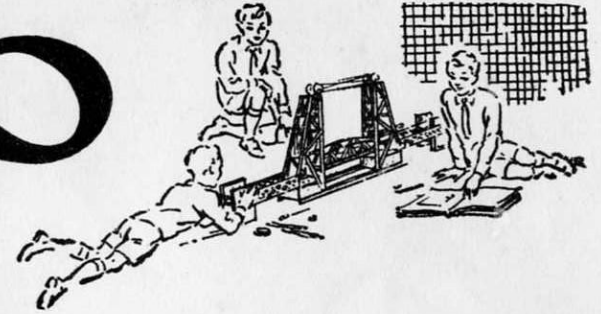
No.
49.1a





MECCANO

Real Engineering in Miniature



MODEL-BUILDING WITH MECCANO

There is no limit to the number of models that can be built with Meccano—Cranes, Clocks, Motor Cars, Aeroplanes, Machine Tools, Locomotives—in fact everything that interests boys. A screwdriver and a spanner, both of which are provided in each Outfit, are the only tools necessary.

When you have built all the models illustrated in the Books of Instructions the fun is not over, it is just beginning. Now comes the chance to make use of your own ideas. First of all, re-build some of the models with small changes in construction that may occur to you; then try building models entirely of your own design. In doing this you will feel the real thrill of the engineer and the inventor.

HOW TO BUILD UP YOUR OUTFIT

Meccano is sold in 11 different Outfits, ranging from No. 0 to No. 10. Each Outfit can be converted into the next larger by the purchase of an Accessory Outfit. Thus Meccano No. 0 Outfit can be converted into No. 1 Outfit by adding to it a No. 0a Accessory Outfit. No. 1a Outfit would then convert it into a No. 2 and so on. In this way, no matter with which Outfit you begin, you can build it up by degrees until you have a No. 10 Outfit.

All Meccano parts are of the same high quality and finish, but the larger Outfits contain a greater quantity and variety, making possible the construction of more elaborate models.

THE "MECCANO MAGAZINE"

The "Meccano Magazine" is published specially for Meccano boys. Every month it describes and illustrates new Meccano models for Outfits of all sizes, and deals with suggestions from readers for new Meccano parts and for new methods of using the existing parts.

There are model-building competitions specially planned to give an equal chance to the owners of small and large Outfits. In addition, there are splendid articles on such subjects as Railways, Famous Engineers and Inventors, Electricity, Bridges, Cranes and Aeroplanes, and special sections dealing with the latest Engineering, Aviation, Motoring

and Shipping News. Other pages deal with Stamp Collecting, and Books of interest to boys; and a feature of outstanding popularity is the section devoted to short articles from readers.

If you are not already a reader write to the Editor for particulars. Supplies of the Magazine are very limited owing to the paper shortage.

THE MECCANO GUILD

Every owner of a Meccano Outfit should join the Meccano Guild. This is a world-wide organisation, started at the request of Meccano boys. Its primary object is to bring boys together and to make them feel that they are all members of a great brotherhood, each trying to help others to get the very best out of life. Its members are in constant touch with Headquarters, giving news of their activities and being guided in their hobbies and interests. Write for full particulars and an application form to the Secretary, Meccano Guild, Binns Road, Liverpool 13.

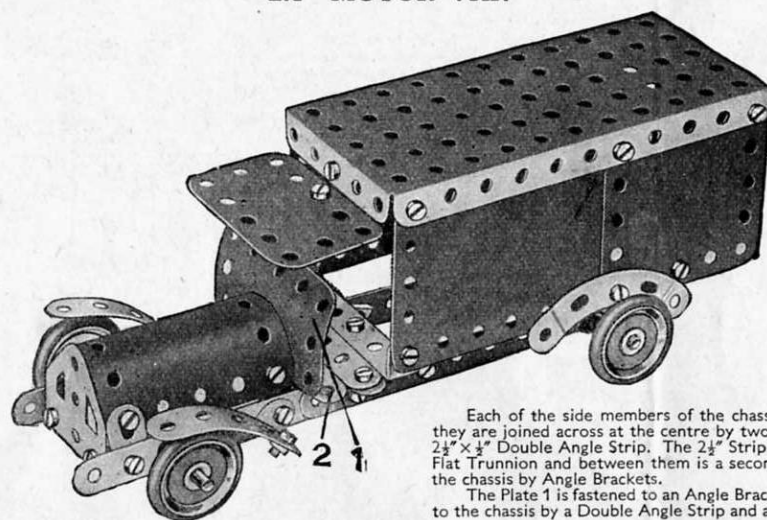
Clubs founded and established under the guidance of the Guild Secretary provide Meccano boys with opportunities of enjoying to the utmost the fun of model-building. Each has its Leader, Secretary, Treasurer and other officials. With the exception of the Leader, all the officials are boys, and as far as possible the proceedings of the clubs are conducted by boys.

MECCANO SERVICE

The service of Meccano does not end with selling an Outfit and a Book of Instructions. If ever you are in any difficulty with your models, or if you want advice on anything connected with this great hobby, write to us. We receive hundreds of interesting letters from boys in all parts of the world, and each of these is answered personally by one of our staff of experienced experts.

Whatever your problem may be, write to us about it. Do not hesitate. We shall be delighted to help you in any way possible.

2.1 MOTOR VAN



Parts required

4 of No. 2	1 of No. 52
4 " " 5	2 " " 90a
4 " " 10	1 " " 126
8 " " 12	2 " " 126a
2 " " 16	4 " " 155
4 " " 22	2 " " 188
4 " " 35	2 " " 189
40 " " 37	2 " " 190
4 " " 38	1 " " 191
2 " " 48a	1 " " 199

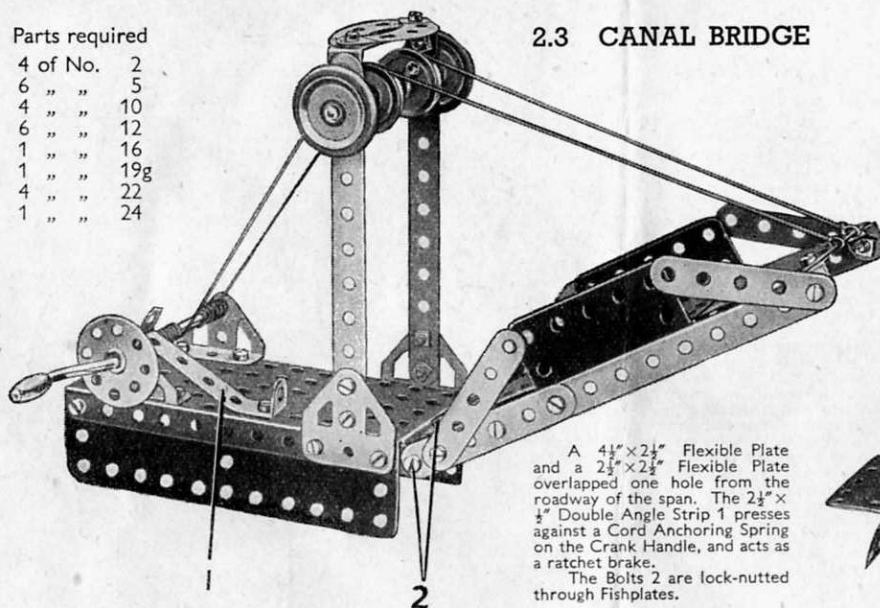
Each of the side members of the chassis consists of two $5\frac{1}{2}"$ Strips overlapped, and they are joined across at the centre by two $2\frac{1}{2}"$ Strips, one of which is shown at 2, and a $2\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strip. The $2\frac{1}{2}"$ Strip 2 and the Double Angle Strip are bolted to a Flat Trunnion and between them is a second $2\frac{1}{2}"$ Strip, which is fastened at each end to the chassis by Angle Brackets.

The Plate 1 is fastened to an Angle Bracket that is bolted to Strip 2. The body is fixed to the chassis by a Double Angle Strip and an Angle Bracket.

2.3 CANAL BRIDGE

Parts required

4 of No. 2
6 " " 5
4 " " 10
6 " " 12
1 " " 16
1 " " 19g
4 " " 22
1 " " 24



A $4\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate and a $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate overlapped one hole from the roadway of the span. The $2\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strip 1 presses against a Cord Anchoring Spring on the Crank Handle, and acts as a ratchet brake.

The Bolts 2 are lock-nutted through Fishplates.

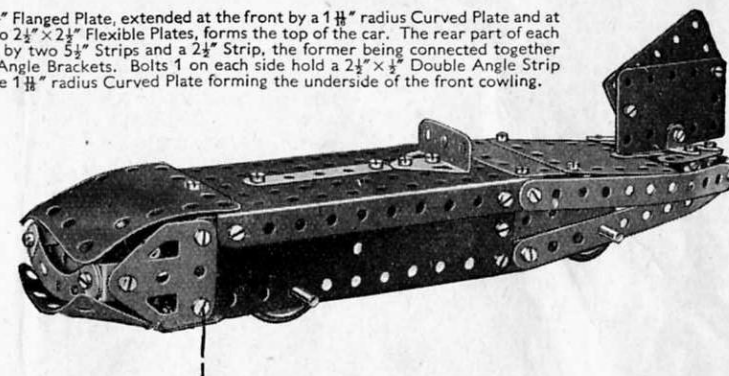
Parts required (continued)

39 of No. 37
2 " " 37a
2 " " 38
2 " " 48a
1 " " 52
2 " " 90a
2 " " 126
2 " " 126a
2 " " 155
1 " " 176
2 " " 188
2 " " 189
2 " " 190
1 " " 191
1 " " 199
1 " " 200



2.2 SPEED CAR

A $5\frac{1}{2}" \times 2\frac{1}{2}"$ Flanged Plate, extended at the front by a $1\frac{1}{2}"$ radius Curved Plate and at the rear by two $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plates, forms the top of the car. The rear part of each side is formed by two $5\frac{1}{2}"$ Strips and a $2\frac{1}{2}"$ Strip, the former being connected together at the tail by Angle Brackets. Bolts 1 on each side hold a $2\frac{1}{2}" \times \frac{1}{2}"$ Double Angle Strip that carries the $1\frac{1}{2}"$ radius Curved Plate forming the underside of the front cowling.



Parts required

4 of No. 2	4 of No. 22	1 of No. 52	2 of No. 188
6 " " 5	38 " " 37	2 " " 90a	2 " " 189
2 " " 10	1 " " 37a	1 " " 126	2 " " 190
4 " " 12	4 " " 38	2 " " 126a	2 " " 200
2 " " 16	2 " " 48a	4 " " 155	

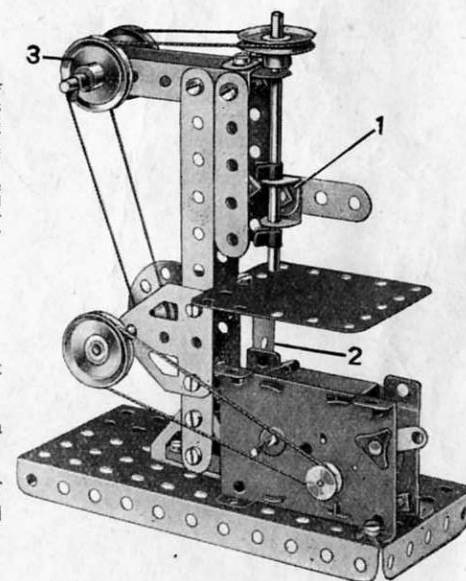
2.4 DRILLING MACHINE

The horizontal $2\frac{1}{2}"$ Strips at the top of the drill are joined together, and also to the vertical $2\frac{1}{2}"$ Strips, by means of Angle Brackets. The lower bearings 1 are two Angle Brackets bolted to a $2\frac{1}{2}"$ Strip, and the Rod forming the drill is journaled in these, and in a Fishplate at its upper end. A $2\frac{1}{2}" \times 2\frac{1}{2}"$ Flexible Plate is supported by a Double Angle Strip 2, and represents the table.

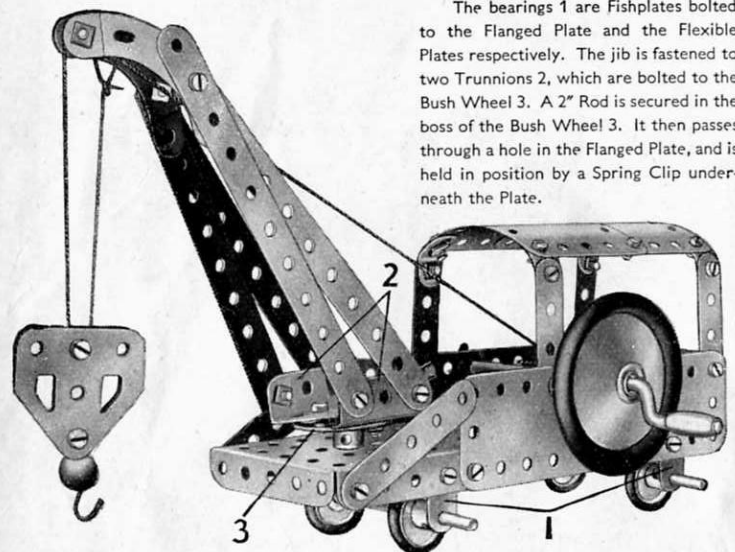
The drive is taken from the Motor to the $1"$ Pulley on the lower shaft. A second Driving Band passes round the $\frac{1}{2}"$ fixed Pulley supplied with the Motor, which is also fixed on the lower shaft, round the two Pulleys at 3, and finally round the $1"$ Pulley fastened on the vertical drill shaft.

Parts required

2 of No. 2	1 of No. 24	1 of No. 111c
5 " " 5	4 " " 35	2 " " 126
1 " " 10	22 " " 37	2 " " 126a
5 " " 12	2 " " 37a	1 " " 190
1 " " 16	1 " " 40	1 Magic Motor
2 " " 17	1 " " 48a	(Not included in Outfit)
4 " " 22	1 " " 52	



2.5 RAILWAY BREAKDOWN CRANE



The bearings 1 are Fishplates bolted to the Flanged Plate and the Flexible Plates respectively. The jib is fastened to two Trunnions 2, which are bolted to the Bush Wheel 3. A 2" Rod is secured in the boss of the Bush Wheel 3. It then passes through a hole in the Flanged Plate, and is held in position by a Spring Clip underneath the Plate.

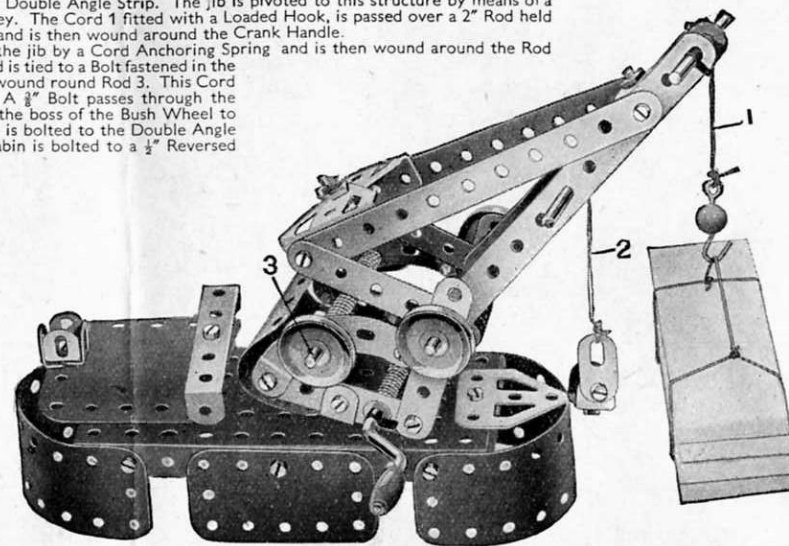
Parts required	
4 of No.	2
6 " "	5
4 " "	10
3 " "	12
2 " "	16
1 " "	17
1 " "	19g
4 " "	22
1 " "	24
2 " "	35
39 " "	37
3 " "	37a
3 " "	38
1 " "	40
2 " "	48a
1 " "	52
1 " "	57c
2 " "	90a
3 " "	111c
2 " "	126
2 " "	126a
4 " "	155
1 " "	176
1 " "	187
1 " "	188
2 " "	189
1 " "	190
2 " "	200

2.6 FLOATING CRANE

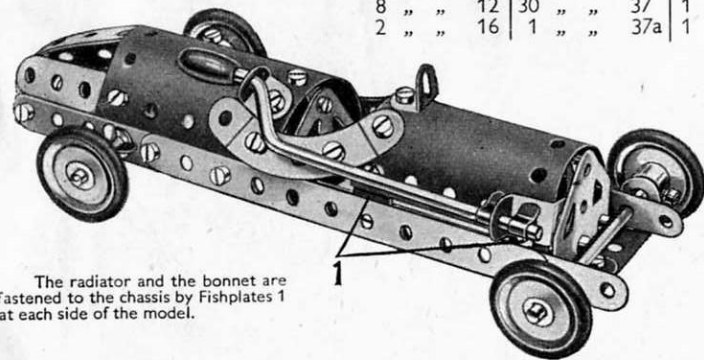
The jib consists of 5½" Strips and 2½" Strips. At its upper end these are joined by Angle Brackets, and at its lower end by Trunnions. Each side of the lower part of the crane consists of 2½" Strips and a small radius Curved Strip, the two sides being connected by a 2½" × ½" Double Angle Strip. The jib is pivoted to this structure by means of a 3½" Rod, which carries at each end a 1" Pulley. The Cord 1 fitted with a Loaded Hook, is passed over a 2" Rod held in place in the jib by means of Spring Clips and is then wound around the Crank Handle.

The Cord 2 passes over a Rod held in the jib by a Cord Anchoring Spring and is then wound around the Rod that forms the pivot for the jib. A third Cord is tied to a Bolt fastened in the two Trunnions at the base of the jib, and is wound round Rod 3. This Cord controls the luffing motion of the crane. A ½" Bolt passes through the Flanged Plate and is held by a set screw in the boss of the Bush Wheel to which the jib is fastened. The Bush Wheel is bolted to the Double Angle Strip below the Rod 3. The roof of the cabin is bolted to a ½" Reversed Angle Bracket fixed to the Flanged Plate.

Parts required	
4 of No.	2
6 " "	5
3 " "	10
8 " "	12
2 " "	16
2 " "	17
1 " "	19g
4 " "	22
1 " "	24
4 " "	35
29 " "	37
4 " "	37a
4 " "	38
1 " "	40
2 of No.	48a
1 " "	52
1 " "	57c
2 " "	90a
4 " "	111c
1 " "	125
2 " "	126
1 " "	126a
1 " "	176
2 " "	188
2 " "	189
1 " "	199
1 " "	200



2.7 RACING CAR



The radiator and the bonnet are fastened to the chassis by Fishplates 1 at each side of the model.

Parts required	
4 of No.	2
5 " "	5
4 " "	10
8 " "	12
2 " "	16
1 of No.	19g
4 " "	22
4 " "	35
12 " "	30
1 " "	37
1 " "	37a
2 of No.	38
1 " "	48a
2 " "	90a
1 " "	125
1 " "	126
1 of No.	126a
4 " "	155
1 " "	199
1 " "	200

2.8 BACON SLICER

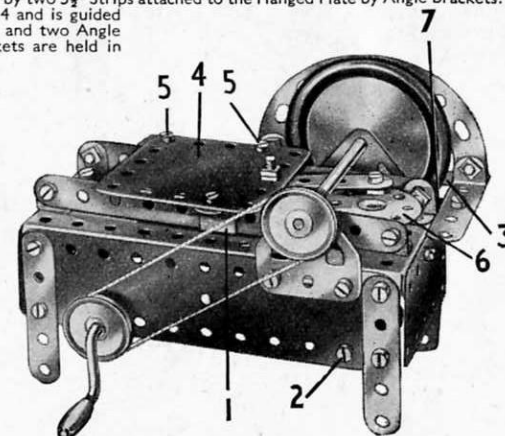
The base of the model consists of a Flanged Plate fitted with four 2½" Strips for legs. Two 5½" × 1½" and two 2½" × 1½" Flexible Plates are bolted to the flanges of the Plate.

The guides for the sliding carriage 4 are formed by two 5½" Strips attached to the Flanged Plate by Angle Brackets. The carriage consists of a 2½" × 2½" Flexible Plate 4 and is guided along the Strips by the Reversed Angle Bracket 1 and two Angle Brackets on the opposite side. The Angle Brackets are held in place by Bolts 5.

The cutting blade is represented by a Rod Wheel fixed on a 3½" Rod, journaled in two Flat Trunnions. A Pulley on this Rod is connected by a belt of Cord to a second Pulley on the Crank Handle.

The carriage is moved backwards and forwards by a crank consisting of a Bush Wheel 6 fixed on a 2" Rod. This Rod is journaled in the Flanged Plate and in the centre hole of a Double Angle Strip fixed across the interior of the base by the Bolt 2 and another in a similar position on the opposite side. A 1" Pulley on the 2" Rod is connected by a crossed belt of Cord to a further 1" Pulley secured to the Crank Handle between the 5½" Flexible Plates.

A guard for the rotating blade is provided by two Curved Strips attached to a 5½" Strip 3. This Strip is fastened at one end to the Flanged Plate by a 2½" Strip and a Fishplate 7, and at its other end it is attached to a 2½" × 2½" Flexible Plate bolted horizontally to the Flanged Plate.

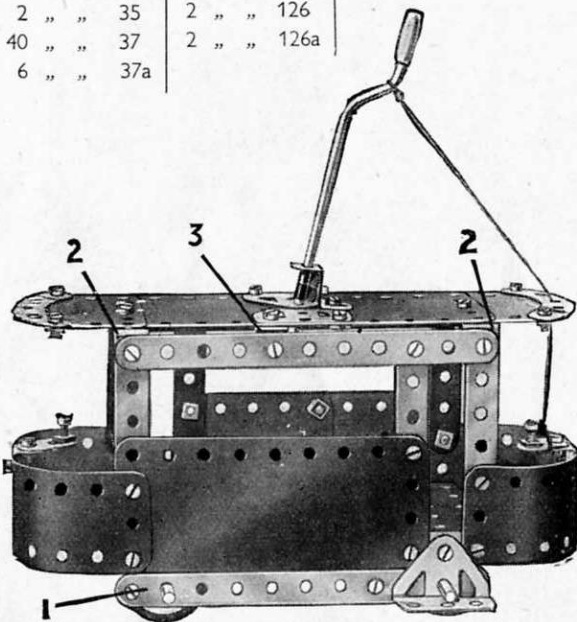


Parts required	
3 of No.	2
6 " "	5
1 " "	10
8 " "	12
1 " "	16
1 " "	17
1 " "	19g
4 " "	22
1 " "	24
2 " "	35
36 " "	37
4 " "	37a
3 " "	38
1 " "	40
2 " "	48a
1 " "	52
2 " "	90a
1 " "	125
2 " "	126a
1 " "	187
2 " "	188
2 " "	189
2 " "	190

2.9 TRAMCAR

Parts required

4 of No. 2	4 of No. 38	4 of No. 155
6 " " 5	1 " " 40	2 " " 188
2 " " 10	2 " " 48a	2 " " 189
4 " " 12	1 " " 52	2 " " 190
2 " " 16	2 " " 90a	1 " " 191
1 " " 19g	4 " " 111c	2 " " 200
4 " " 22	1 " " 125	
2 " " 35	2 " " 126	
40 " " 37	2 " " 126a	
6 " " 37a		

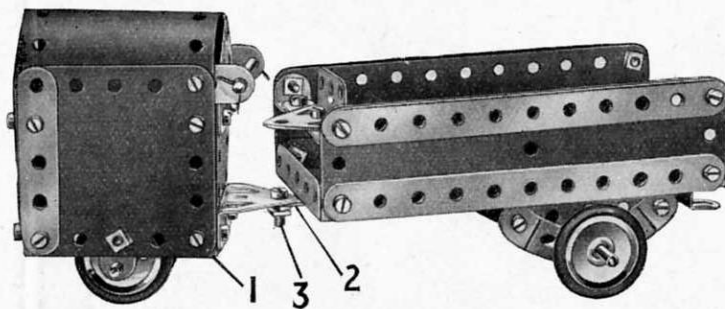


Two $5\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plates are curved and bolted across the ends of a Flanged Plate to form the driving compartments at each end, and a $4\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plate is used for one side of the model. This also is bolted to the Flanged Plate. The other side consists of two $1\frac{1}{2}$ " radius Curved Plates, flattened and bolted in position. Both sides are strengthened by a $5\frac{1}{2}$ " Strip, one of which is seen at 1.

The roof is supported on each side by three $2\frac{1}{2}$ " Strips, connected at their upper ends by a $5\frac{1}{2}$ " Strip. The roof is in halves, each half consisting of a $2\frac{1}{2} \times 1\frac{1}{2}$ " and a $2\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plate. The halves are joined at the centre by two Flat Trunnions, and the roof is secured to the Double Angle Strips 2 and Angle Brackets 3 on each side. A Crank Handle is used to represent the trolley pole and it is held in the Flat Trunnions and a Reversed Angle Bracket by Spring Clips.

The wheels are 1" Pulleys fixed on $3\frac{1}{2}$ " Rods that run in holes in the sides of the model.

2.10 PETROL-ENGINE STATION TRACTOR



Each side of the tractor unit consists of a $2\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plate bolted to a Double Angle Strip 1. A $4\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plate is curved and attached to each side to form the top. The front and rear of the unit are each filled by a $2\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plate and a Flat Trunnion. The front axle is mounted in two Fishplates.

The load carrier is made by bolting $5\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plates to the sides of a Flanged Plate. The rear axle is carried in two Curved Strips, which are attached to $2\frac{1}{2}$ " Strips and secured to the Flanged Plate by Angle Brackets.

The tractor unit and the load carrier are connected by a Trunnion bolted to the tractor and a $2\frac{1}{2}$ " Strip 2 secured to the base of the load carrier. The $\frac{3}{4}$ " Bolt 3 is passed through holes in these parts and is fitted with lock-nuts.

Parts required

4 of No. 2	4 of No. 2
6 " " 5	6 " " 5
4 " " 10	4 " " 10
8 " " 12	8 " " 12
1 " " 16	1 " " 16
2 " " 17	2 " " 17
4 " " 22	4 " " 22
2 " " 35	2 " " 35
40 " " 37	40 " " 37
4 " " 37a	4 " " 37a
4 " " 38	4 " " 38
2 " " 48a	2 " " 48a
1 " " 52	1 " " 52
2 " " 90a	2 " " 90a
3 " " 111c	3 " " 111c
1 " " 125	1 " " 125
2 " " 126	2 " " 126
2 " " 126a	2 " " 126a
4 " " 155	4 " " 155
2 " " 188	2 " " 188
2 " " 189	2 " " 189
2 " " 190	2 " " 190
1 " " 191	1 " " 191

2.11 MECHANICAL HACKSAW

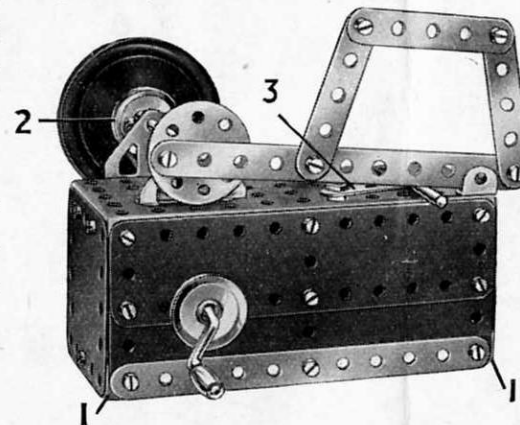
The base consists of Flexible Plates bolted to a Flanged Plate. One side is formed by a $4\frac{1}{2} \times 2\frac{1}{2}$ " and a $2\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plate, and the other by two $5\frac{1}{2} \times 1\frac{1}{2}$ " Plates. A $2\frac{1}{2} \times 2\frac{1}{2}$ " Flexible Plate is bolted to each end. The base is strengthened at each end by Double Angle Strips 1 and a $5\frac{1}{2}$ " Strip on each side.

The saw is actuated by a crank formed from a Bush Wheel fixed to a $3\frac{1}{2}$ " Rod. The Rod rotates in a Trunnion and a Flat Trunnion. The Trunnion is raised from the Flanged Plate by two Washers. The Rod carries a 1" Pulley 2 and a Road Wheel. The Pulley 2 is connected by a belt of Cord to a similar Pulley fixed on the Crank Handle.

The material to be sawn is clamped to the base by means of two $2\frac{1}{2}$ " Strips, one of which is shown at 3.

Parts required

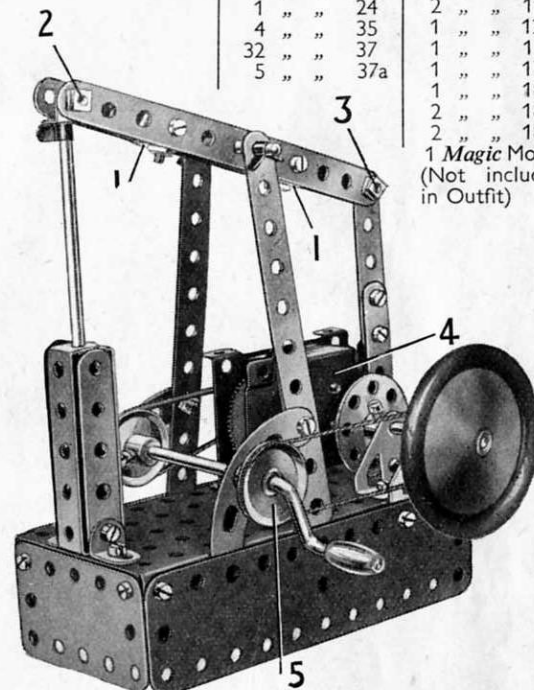
3 of No. 2	1 of No. 40
6 " " 5	2 " " 48a
2 " " 12	1 " " 52
2 " " 16	4 " " 111c
1 " " 19g	1 " " 126
3 " " 22	1 " " 126a
1 " " 24	1 " " 187
30 " " 37	1 " " 188
8 " " 37a	2 " " 189
4 " " 38	2 " " 190
	1 of No. 191



2.12 BEAM ENGINE

Parts required

4 of No. 2	1 of No. 16	3 of No. 38
4 " " 5	2 " " 17	1 " " 40
7 " " 12	1 " " 19g	1 " " 52
	3 " " 22	2 " " 90a
	1 " " 24	2 " " 111c
	4 " " 35	1 " " 126
	32 " " 37	1 " " 126a
	5 " " 37a	1 " " 176
		1 " " 187
		2 " " 188
		2 " " 189
		1 Magic Motor (Not included in Outfit)



The engine bed or base consists of two $5\frac{1}{2} \times 1\frac{1}{2}$ " and two $2\frac{1}{2} \times 1\frac{1}{2}$ " Flexible Plates bolted to the sides of a Flanged Plate. Two $5\frac{1}{2}$ " Strips form the supports for the beam, which pivots on a 2" Rod held in position by Spring Clips.

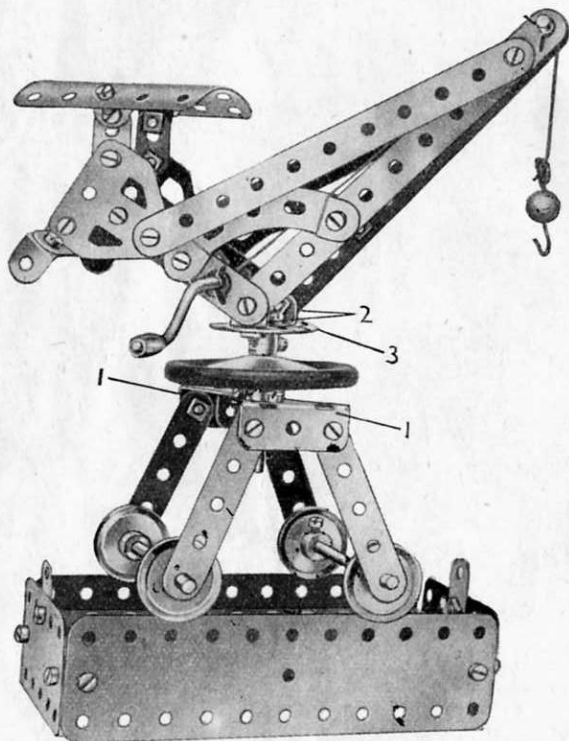
The beam is made from two $5\frac{1}{2}$ " Strips held together by four Angle Brackets 1, which are bolted in pairs to form two U-shaped pieces.

The cylinder consists of two $2\frac{1}{2} \times \frac{1}{2}$ " Double Angle Strips and two $2\frac{1}{2}$ " Strips. The piston rod is a $3\frac{1}{2}$ " Rod attached to the beam by an Angle Bracket, the Bolt 2 that holds the Bracket being lock-nutted. The Rod is held in the Angle Bracket by Spring Clips. The connecting rod is pivoted on a bolt lock-nutted to a Bush Wheel held on a 2" Rod journaled in a Trunnion and a Flat Trunnion. This Rod also carries a 1" Pulley and a Road Wheel. At its upper end the connecting rod is attached to the beam by the lock-nutted bolt 3.

The Magic Motor 4 is bolted to the base by its flanges, and its pulley is connected by a Driving Band to a 1" Pulley on the Crank Handle. A further 1" Pulley 5 on the Crank Handle is connected by a belt of Cord to the Pulley on the 2" Rod.

2.13 TRAVELLING CRANE

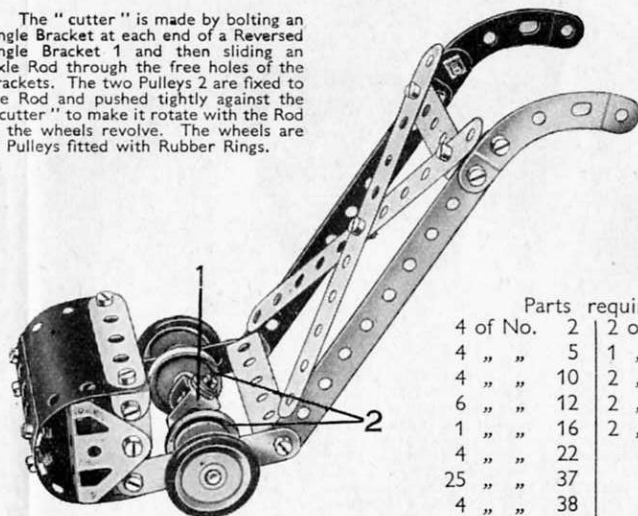
A 2" Rod is secured in the boss of the Bush Wheel 3. It then passes through the Road Wheel and through the centre of a 2½" x ½" Double Angle Strip bolted between the two Trunnions 1. A Washer and a Cord Anchoring Spring are pushed on to the Rod to hold it in position. The crane jib is attached to the Bush Wheel by the Angle Brackets 2.



Parts required			
4 of No. 2	4 of No. 22	2 of No. 48a	1 of No. 176
6 " " 5	1 " " 24	1 " " 52	1 " " 187
4 " " 10	4 " " 35	1 " " 57c	2 " " 188
6 " " 12	38 " " 37	2 " " 90a	2 " " 189
2 " " 16	2 " " 37a	2 " " 111c	1 " " 200
2 " " 17	3 " " 38	2 " " 126	
1 " " 19g	1 " " 40	2 " " 126a	

2.14 LAWN MOWER

The "cutter" is made by bolting an Angle Bracket at each end of a Reversed Angle Bracket 1 and then sliding an Axle Rod through the free holes of the Brackets. The two Pulleys 2 are fixed to the Rod and pushed tightly against the "cutter" to make it rotate with the Rod as the wheels revolve. The wheels are 1" Pulleys fitted with Rubber Rings.



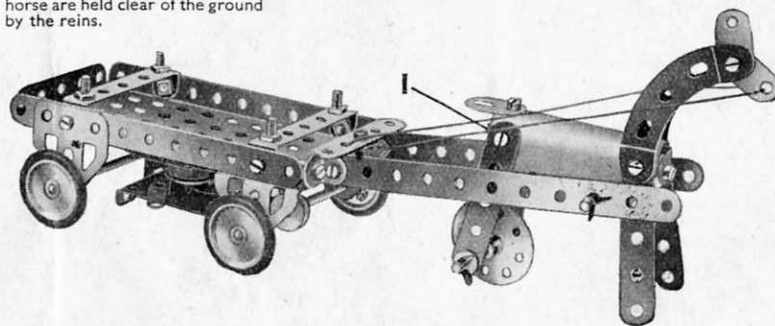
Parts required			
4 of No. 2	2 of No. 90a		
4 " " 5	1 " " 125		
4 " " 10	2 " " 126		
6 " " 12	2 " " 155		
1 " " 16	2 " " 200		
4 " " 22			
25 " " 37			
4 " " 38			
2 " " 48a			

2.15 LUMBER TRUCK AND HORSE

A Magic Motor is mounted beneath the cart, and the Driving Band is taken from the pulley on the Motor to a ½" fixed Pulley (supplied with the Motor) fastened on the 3½" Rod that forms the front axle.

The forelegs of the horse are held together by means of two Angle Brackets bolted in the positions shown. This construction is duplicated at 1 for the hind-legs. The forelegs of the horse are held clear of the ground by the reins.

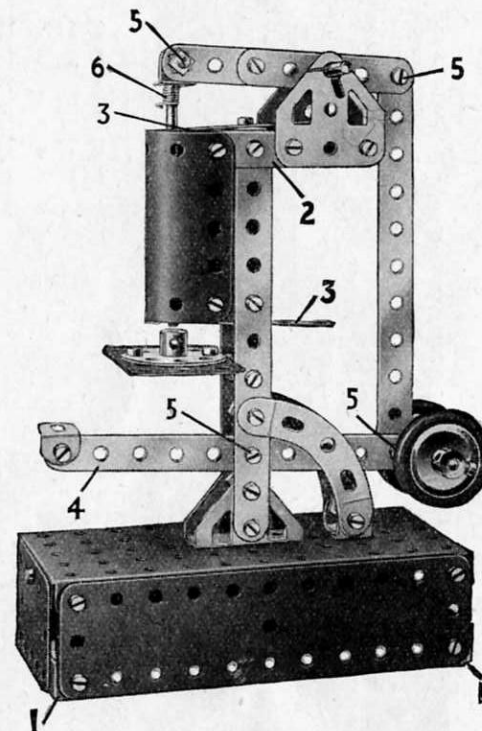
Parts required			
4 of No. 2	4 of No. 35	2 of No. 126a	
5 " " 5	23 " " 37	4 " " 155	
3 " " 10	4 " " 37a	1 " " 199	
6 " " 12	2 " " 48a	1 Magic Motor	
2 " " 16	1 " " 52	(Not included in Outfit)	
2 " " 17	2 " " 90a		
4 " " 22	4 " " 111c		
1 " " 24	2 " " 126		



2.16 PUNCHING MACHINE

Parts required

4 of No. 2	
6 " " 5	
2 " " 10	
8 " " 12	
1 " " 16	
2 " " 17	
4 " " 22	
1 " " 24	
4 " " 35	
40 " " 37	
4 " " 37a	
3 " " 38	
2 " " 48a	
1 " " 52	
2 " " 90a	
3 " " 111c	
2 " " 126	
2 " " 126a	
4 " " 155	
1 " " 176	
2 " " 188	
2 " " 189	
1 " " 199	



The base consists of a Flanged Plate, which is edged with two 5½" x 1½" and one 2½" x 1½" Flexible Plates. The 5½" x 1½" Plates are braced together by the Double Angle Strips 1 at each end.

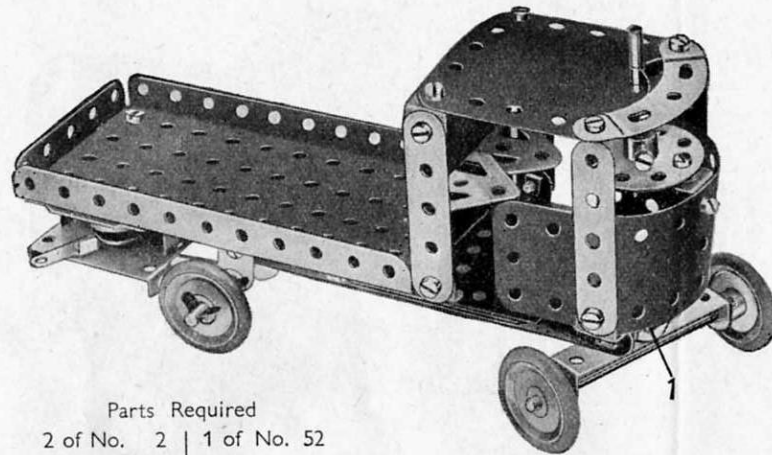
An upright column is formed from two 5½" Strips fastened to two Trunnions attached to the base. They are joined at their upper ends by two Angle Brackets fixed together to form a U-shaped piece. A ½" radius Curved Plate is attached to the column at the top by a 2½" Strip 2 and at its lower end by two Fishplates. The punch rod passes through holes in 2½" guide Strips 3.

Strips 2, one at each side of the machine, provide supports for two Flat Trunnions that carry a rocker arm. This is formed by two 2½" Strips overlapped three holes, and it is pivoted on a 2" Rod held in the Flat Trunnions. One end of the arm is connected by an Angle Bracket to a 3½" Rod representing the punching tool. The Rod is held in a hole of the Angle Bracket by means of a Spring Clip and a Cord Anchoring Spring 6. The rear end of the arm is connected to the foot-operated lever 4 by a 5½" Strip. The lever is weighted by four 1" Pulleys fixed on a 2" Rod.

The Bolts 5 seen at different points of the model are each lock-nutted.

The punching table is formed by a Bush Wheel bolted to a 2½" x 1½" Flexible Plate attached to the column by a Fishplate and Angle Bracket.

2.17 STEAM WAGON



Parts Required

2 of No. 2	1 of No. 52
6 " " 5	1 " " 90a
2 " " 10	1 " " 125
8 " " 12	2 " " 126
2 " " 16	4 " " 155
1 " " 17	1 " " 188
4 " " 22	1 " " 189
1 " " 24	1 " " 190
4 " " 35	1 " " 200
31 " " 37	1 Magic Motor
1 " " 37a	(Not included in Outfit)
4 " " 38	
2 " " 48a	

The front axle is carried in a $2\frac{1}{2} \times \frac{1}{2}$ Double Angle Strip that is pivoted to a Reversed Angle Bracket fastened to a $2\frac{1}{2}$ Strip below the cab by the lock-nutted Bolt 1. The Bolt is fastened sufficiently to hold the two front wheels in position when running along. The rear axle is a $3\frac{1}{4}$ Rod and it carries a $\frac{1}{2}$ fixed Pulley supplied with the Magic Motor.

The rear right hand 1" Pulley is loose on the Rod, and is retained in place on the axle by Spring Clips.

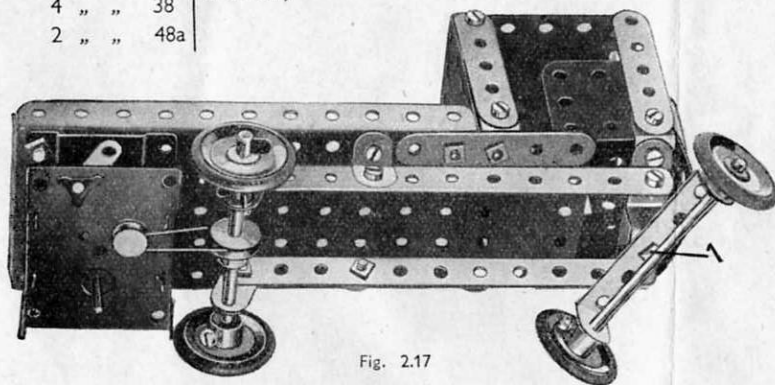


Fig. 2.17

2.18 LETTER BALANCE

Each side of the model consists of a $5\frac{1}{2} \times 1\frac{1}{2}$ Flexible Plate and two $5\frac{1}{2}$ Strips. These are connected at the top by two Double Angle Strips. A $2\frac{1}{2}$ Strip 3 is attached by Fishplates to one of the Double Angle Strips.

Two $2\frac{1}{2} \times 2\frac{1}{2}$ Flexible Plates 1 are overlapped three holes and attached to the sides by Angle Brackets. The $2\frac{1}{2} \times 1\frac{1}{2}$ Flexible Plate 2 is secured to the Double Angle Strip by an Angle Bracket. The sides and front are fastened to the base by Angle Brackets and a Trunnion.

The pointer consists of a $2\frac{1}{2}$ Strip and a Flat Trunnion and is clamped between two 1" Pulleys fitted with Rubber Rings. These Pulleys are locked on a $3\frac{1}{2}$ Rod journaled in the $2\frac{1}{2}$ Strips 4 and 6.

An Angle Bracket 5 is fastened to the $2\frac{1}{2}$ Rod by a Spring Clip and a Cord Anchoring Spring. This Angle Bracket is connected to a Bush Wheel 7 by two $2\frac{1}{2}$ Strips bolted together. The Bush Wheel is loose on a Rod 8 as shown. A length of Cord from the connecting strip is passed several times around the Rod fitted with the pointer. It is then passed through a Driving Band looped around the Rod 8 and tied to the Strip 4.

An indicator dial is marked on a piece of cardboard, which is then bolted in position at the front of the model.

Parts required

4 of No. 2	32 of No. 37	1 of No. 126
6 " " 5	4 " " 37a	1 " " 126a
2 " " 10	4 " " 38	2 " " 155
8 " " 12	1 " " 40	1 " " 176
2 " " 16	2 " " 48a	1 " " 186
1 " " 17	1 " " 52	1 " " 187
2 " " 22	2 " " 90a	1 " " 188
1 " " 24	2 " " 111c	2 " " 189
4 " " 35	1 " " 125	2 " " 190

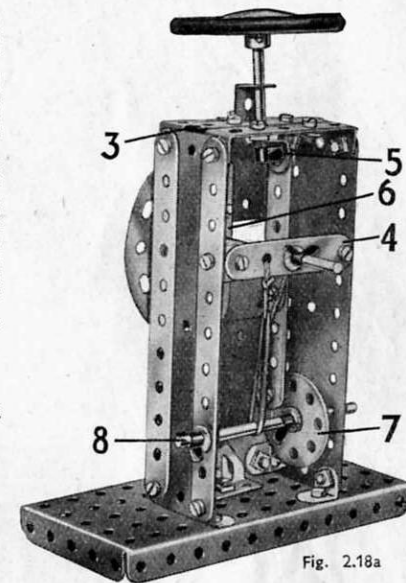
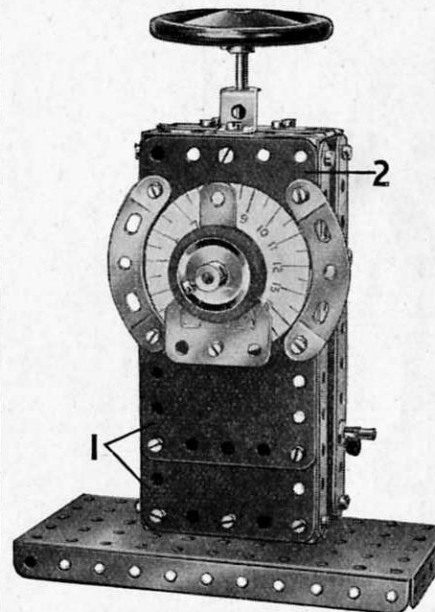


Fig. 2.18a

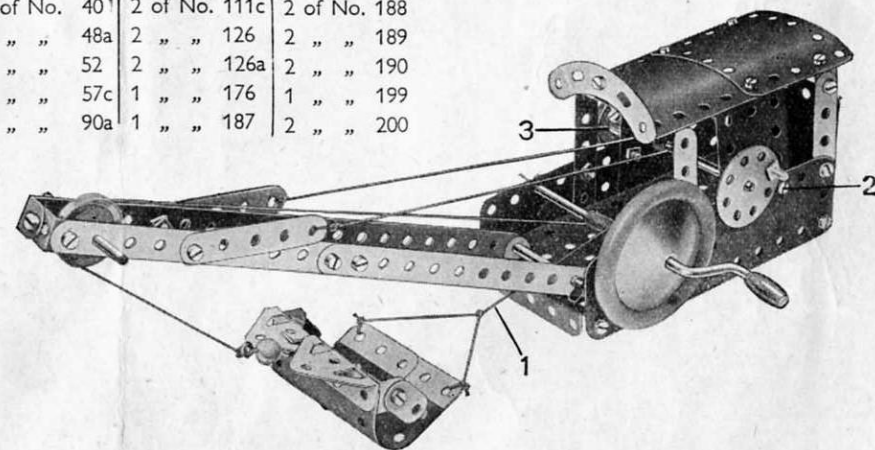
2.19 DRAGLINE EXCAVATOR

Parts required

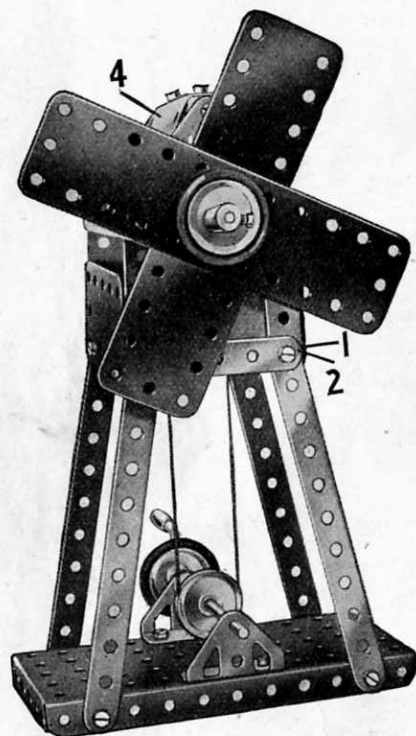
4 of No. 2	1 of No. 401	2 of No. 111c	2 of No. 188
6 " " 5	1 " " 48a	2 " " 126	2 " " 189
2 " " 10	1 " " 52	2 " " 126a	2 " " 190
8 " " 12	1 " " 57c	1 " " 176	1 " " 199
1 " " 16	2 " " 90a	1 " " 187	2 " " 200
2 " " 17			
1 " " 19g			
3 " " 22			
1 " " 24			
4 " " 35			
40 " " 37			
4 " " 37a			
1 " " 38			

The Cord 1 is wound round the Crank Handle about 12 times, then one end of it is fastened to a Small Loaded Hook and the other end to the Cord on the bucket.

A Curved Strip is pivoted by a $\frac{3}{4}$ Bolt through one of its ends in the position of Bolt 2 but on the rear side of the model. A 1" Pulley is attached with a $\frac{3}{4}$ Bolt to the other end of the Curved Strip to act as a weight. A loop of Cord is fastened through the slotted hole next to the bottom of the Strip, and then passes round the 1" Pulley 3 on the shaft of the Bush Wheel, to act as a brake band. The Cord should be long enough to allow the Strip to lie nearly horizontal. The luffing cords are attached to two $2\frac{1}{2}$ Strips lock-nutted to the jib.



2.20 WINDMILL



Parts required		
4 of No.	2	
6 "	5	
8 "	12	
1 "	16	
1 "	19g	
4 "	22	
1 "	24	
2 "	35	
32 "	37	
3 "	38	
1 "	40	
2 "	48a	
1 "	52	
2 "	90a	
2 "	126	
2 "	126a	
2 "	155	
2 "	188	
2 "	189	
2 "	190	
1 "	199	
2 "	200	

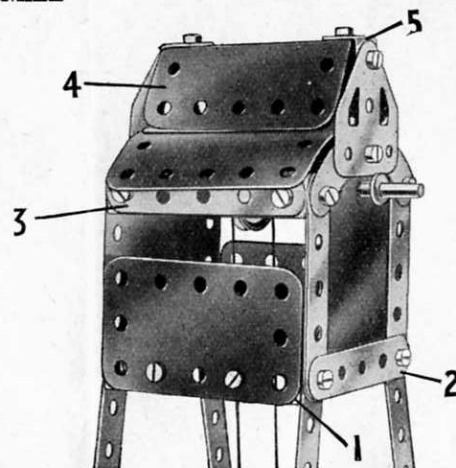


Fig. 2.20a

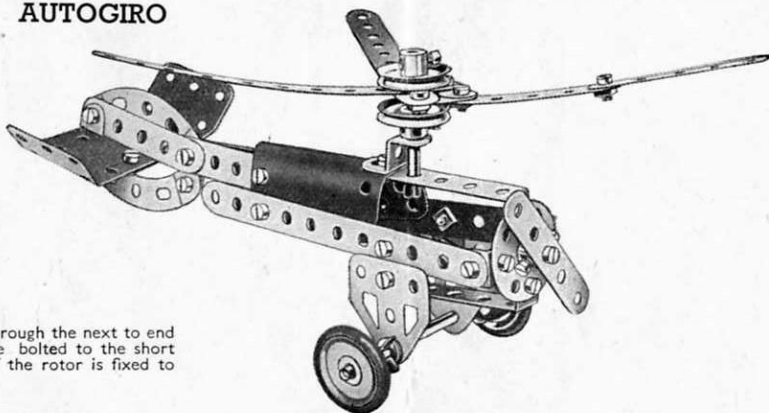
Four 5 1/2" Strips bolted to the Flanged Plate forming the base are connected at their upper ends by Double Angle Strips 1 and 2 1/2" Strips 2. A 2 1/2" x 1 1/2" Flexible Plate is bolted at each side, and the front and rear walls consist of 2 1/2" x 2 1/2" Flexible Plates. These Plates are connected together by 2 1/2" Strips 3 attached by Angle Brackets.

The mill roof is formed by two 1 1/2" radius Curved Plates, and is attached by two Angle Brackets to a Curved Strip bolted to each 2 1/2" x 2 1/2" Flexible Plate. The 3/8" radius Curved Plate 4 is secured by Angle Brackets 5 to two Flat Trunnions bolted to the Curved Strips.

The sails are 5 1/2" x 1 1/2" Flexible Plates clamped between a 1" Pulley fitted with a Rubber Ring and a Bush Wheel. These parts are pushed tightly up against the Plates so as to grip them securely. The Pulley and Bush Wheel are locked on a 3/8" Rod journalled in the 2 1/2" x 2 1/2" Flexible Plates. A 1" Pulley on this Rod is connected by a belt of Cord to a similar Pulley on the Crank Handle.

2.21 AUTOGIRO

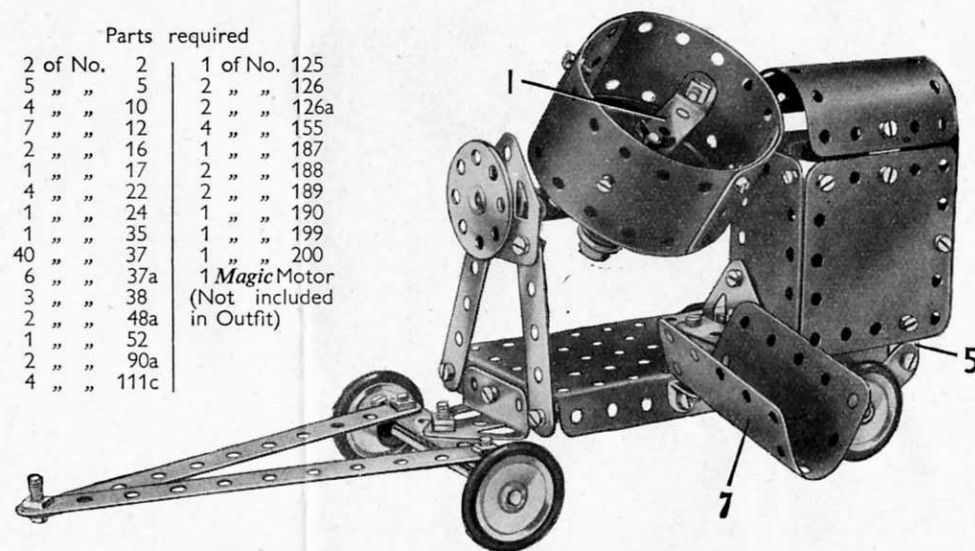
Parts required			
4 of No.	2	2 of No.	38
6 " "	5	2 " "	48a
4 " "	10	2 " "	90a
6 " "	12	1 " "	111c
1 " "	16	1 " "	125
1 " "	17	2 " "	126a
4 " "	22	2 " "	155
1 " "	24	2 " "	188
3 " "	35	1 " "	199
25 " "	37		



The rotor is made by passing a Rod through the next to end holes of two 5 1/2" Strips. Fishplates are bolted to the short ends of the Strips and the third blade of the rotor is fixed to them as shown.

2.22 MOBILE CONCRETE MIXER

Parts required			
2 of No.	2	1 of No.	125
5 " "	5	2 " "	126
4 " "	10	2 " "	126a
7 " "	12	4 " "	155
2 " "	16	1 " "	187
1 " "	17	2 " "	188
4 " "	22	2 " "	189
1 " "	24	1 " "	190
1 " "	35	1 " "	199
40 " "	37	1 " "	200
6 " "	37a	1 <i>Magic</i> Motor	
3 " "	38	(Not included	
2 " "	48a	in Outfit)	
1 " "	52		
2 " "	90a		
4 " "	111c		



The model is built up on a Flanged Plate. The front axle is journalled in a Double Angle Strip lock-nutted to a Trunnion bolted to the Plate. The rear axle runs in two Curved Strips.

The rotating drum is made by bending two 5 1/2" x 1 1/2" Flexible Plates around a Road Wheel and a Double Angle Strip 1. The Road Wheel is locked on a 2" Rod journalled in the centre hole of a compound strip and a Reversed Angle Bracket 6. The compound strip consists of two 2 1/2" Strips overlapped three holes, and an Angle Bracket is bolted to each end. One Angle Bracket is lock-nutted to the top hole of a 2 1/2" Strip 2 and a 2 1/2" x 1 1/2" Flexible Plate forming part of the engine housing. The Strip 2 is attached to the base by a Trunnion.

The front support for the drum is provided by a Flat Trunnion attached to two 2 1/2" Strips. A 3/8" Bolt is locked to an Angle Bracket 3, and passes through the Trunnion. A Bush Wheel is locked to the shank of the Bolt and is used for tipping the contents of the drum into the discharge chute 7.

The Magic Motor is fastened to the base by a Fishplate and two Angle Brackets. A 2 1/2" x 1 1/2" Flexible Plate 4 is bolted to the flanges of the Motor, and a 2 1/2" x 2 1/2" Plate is secured to the base by a Fishplate 5. The top of the engine housing is formed by a Curved Plate.

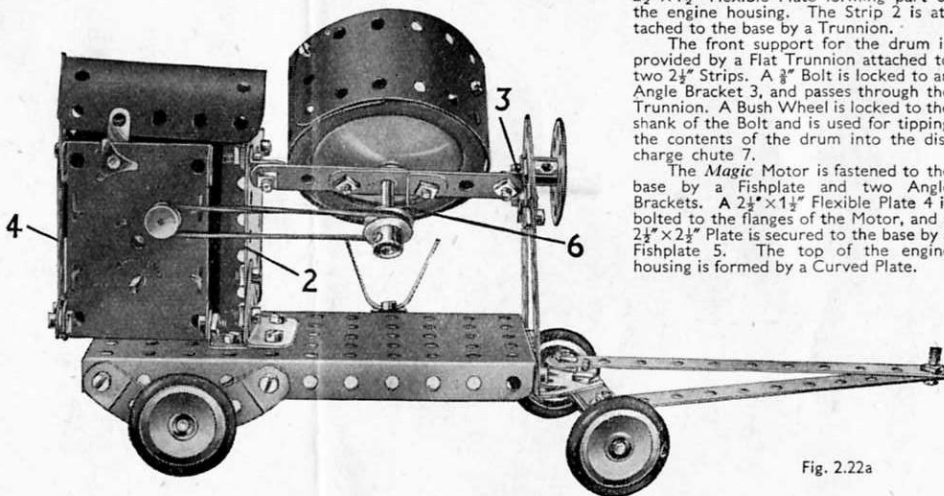


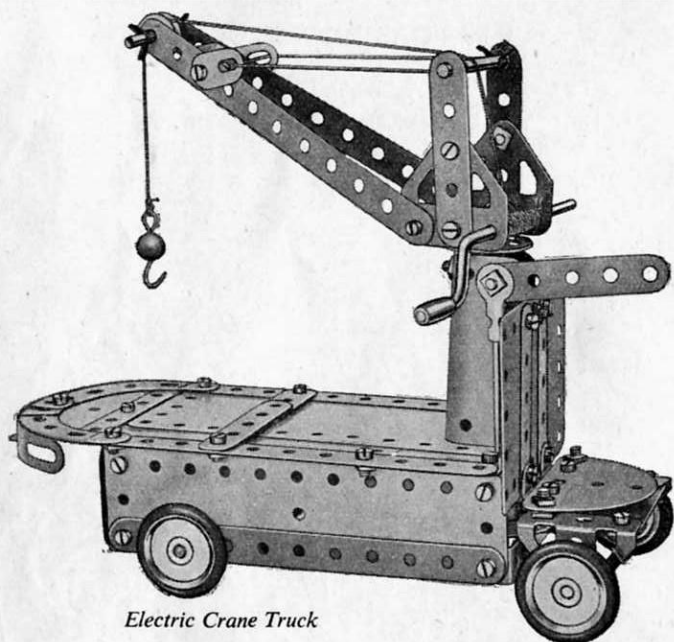
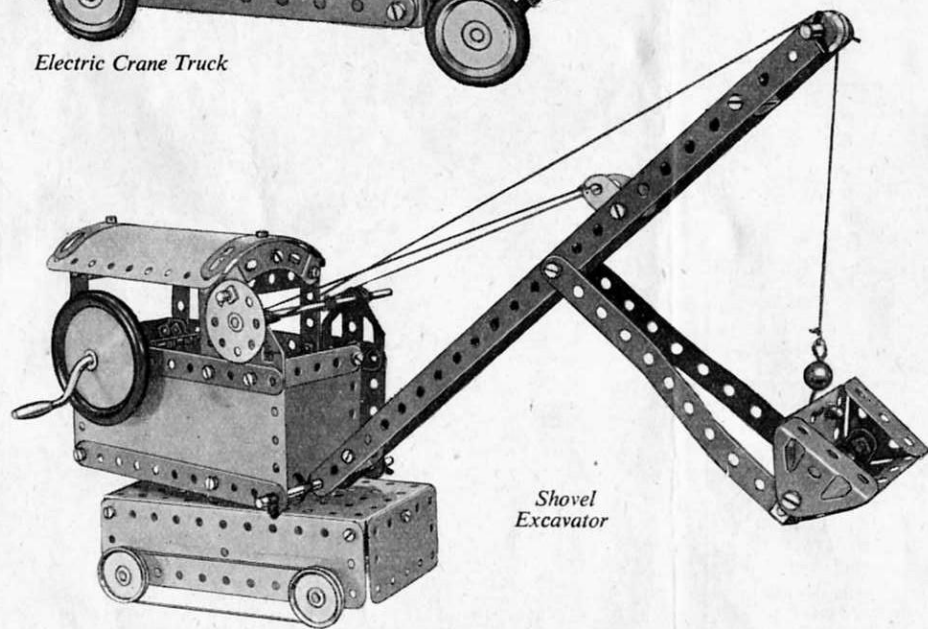
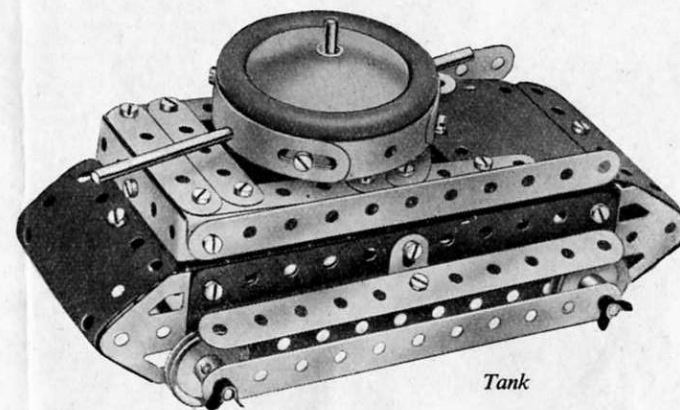
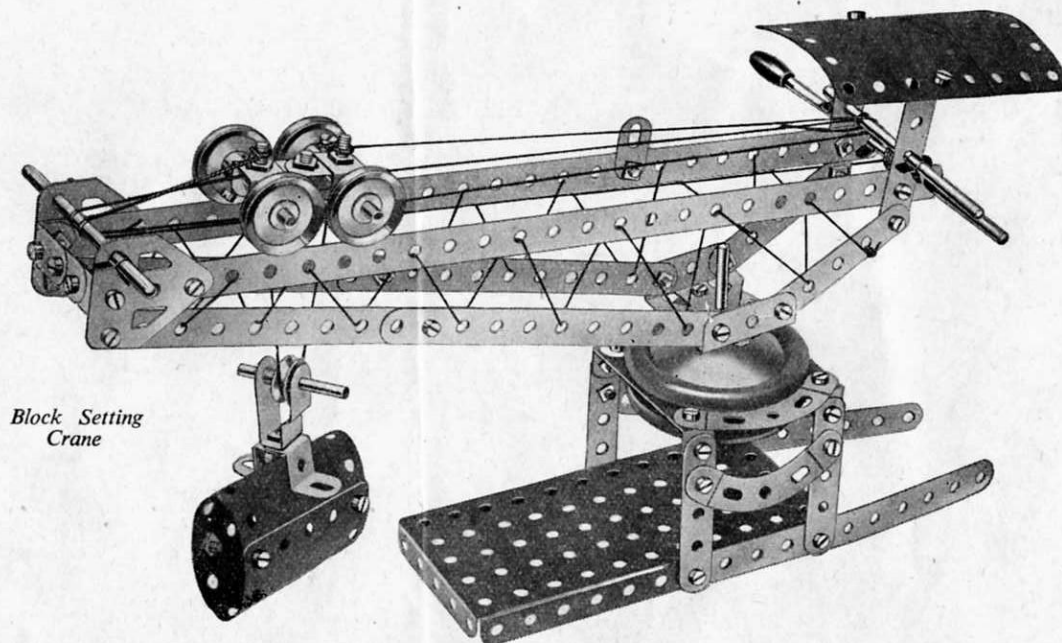
Fig. 2.22a

The model is operated by the Crank Handle, which carries also a 1" Pulley connected to one of the 1" Pulleys on the crankshaft by a belt of Cord. A second Cord drives the governor, which is mounted on a 3½" Rod journalled in the 5½" x 2½" Flanged Plate and a Reversed Angle Bracket.

BUILD BIGGER AND BETTER MODELS

When you have built all the models shown in this Book of Instructions, you will be keen to build bigger and more elaborate models. Your next step is to purchase a Meccano No. 2a Accessory Outfit containing all the parts required to convert your No. 2 into a No. 3 Outfit. You will then be able to build the full range of No. 3 Outfit models, a selection of which is illustrated on this page.

If you prefer to do so, you can build up and develop your Outfit quite easily by adding various parts to it from time to time. The model-building possibilities of the Meccano System are unlimited, and the more Meccano parts you have the bigger and better the models you will be able to build.

*Electric Crane Truck**Shovel
Excavator**Tank**Block Setting
Crane*

MECCANO PARTS

<p>3 Perforated Strips</p> <p>No. 1. 12" long 1a. 9" long 1b. 7" long 2. 5" long 2a. 4" long</p> <p>No. 3. 3" long 4. 2" long 5. 1" long 6. 1" long 6a. 1" long</p> <p>9 Angle Girders</p> <p>7. 24" long 7a. 18" long 8. 12" long 8a. 9" long 8b. 7" long 9. 5" long</p> <p>9a. 4" long 9b. 3" long 9c. 2" long 9d. 1" long 9e. 1" long 9f. 1" long</p> <p>10 Fishplate 11 Double Bracket 12 Angle Bracket, $\frac{1}{2} \times \frac{1}{2}$" 12a. " " $\frac{1}{2} \times \frac{1}{2}$" 12b. " " $1 \times \frac{1}{2}$" 12c. Obtuse Angle Bracket, $\frac{1}{2} \times \frac{1}{2}$"</p> <p>17 Axle Rods</p> <p>13. 11" long 13a. 8" long 14. 6" long 15. 5" long 15a. 4" long 15b. 4" long</p> <p>16. 3" long 16a. 2" long 16b. 2" long 17. 2" long 18a. 1" long 18b. 1" long</p> <p>19h Crank Handle, $3\frac{1}{2}$" Shaft with grip 19h. " " 5" " without grip 19s. " " $3\frac{1}{2}$" " without grip</p> <p>20 Spoked Wheel, 3" diam. 20. Flanged Wheel, $1\frac{1}{2}$" diam. 20b. " " $\frac{1}{2}$" diam.</p> <p>22 Pulleys 19b. 3" diam. with boss and screw 19c. 6" " " " " " 20a. 2" " " " " " 21. 1" " " " " " 22. 1" " without " " " 22a. 1" " without " " " 23. 1" " with " " " 23a. 1" " with " " "</p>	<p>24 Bush Wheel, $1\frac{1}{2}$" diam. 24a. Wheel Disc, $1\frac{1}{2}$" diam., without bush</p> <p>26 Pinion, diam., face, 25 teeth 25a. " " 25 " 25 " " 25b. " " 25 " 25 " " 26. " " 19 " 19 " " 26a. " " 19 " 19 " " 26b. " " 19 " 19 " "</p> <p>27 Gear Wheels 27. $1\frac{1}{2}$" diam., 50 teeth 27a. $1\frac{1}{2}$" " 57 " " 27b. $1\frac{1}{2}$" " 133 " " 27c. $2\frac{1}{2}$" " 95 " "</p> <p>28 Contrate Wheel, $1\frac{1}{2}$" diam., 50 teeth 29. " " 25 " "</p> <p>30 Bevel Gear, $\frac{1}{2}$" diam., 26 teeth (for use in pairs) 30a. " " $\frac{1}{2}$" " 16 " Can only be used together 30c. " " $1\frac{1}{2}$" " 48 " "</p> <p>31 Gear Wheel, 1" diam., $\frac{1}{2}$" face, 38 teeth 32. Worm, $\frac{1}{2}$" diam.</p> <p>34 Spanner 34b. Box Spanner</p> <p>35 Spring Clip 36. Screwdriver 36a. " " 36c. Drift (for levering bolt holes into line) 37. Nut and Bolt, $\frac{1}{2}$" 37a. Nut, $\frac{1}{2}$" 37b. Bolt, $\frac{1}{2}$" 38. Washer 38d. " $\frac{1}{2}$" 40. Hank of Cord</p>	<p>41 Propeller Blade</p> <p>43 Tension Spring, 2" long</p> <p>44 Bent Strip, stepped 45 Double Bent Strip 46 Double Angle Strip, $2\frac{1}{2} \times 1\frac{1}{2}$" 47. " " $3 \times 1\frac{1}{2}$" 47a. " " $3 \times 1\frac{1}{2}$" 48. " " $2\frac{1}{2} \times 1\frac{1}{2}$" 48a. " " $2\frac{1}{2} \times 1\frac{1}{2}$" 48b. " " $3 \times 1\frac{1}{2}$" 48c. " " $4 \times 1\frac{1}{2}$" 48d. " " $5 \times 1\frac{1}{2}$"</p> <p>50 Slide Piece</p> <p>52 Flanged Plate, $2\frac{1}{2} \times 1\frac{1}{2}$" 52. " $5\frac{1}{2} \times 2\frac{1}{2}$" 52a. Flat Plate, $5\frac{1}{2} \times 3$" 53. Flanged Plate, $3\frac{1}{2} \times 2\frac{1}{2}$" 53a. Flat Plate, $4\frac{1}{2} \times 2\frac{1}{2}$"</p> <p>54 Flanged Sector Plate, $4\frac{1}{2}$" long</p> <p>55 Perforated Strip, slotted, $5\frac{1}{2}$" long 55a. " " 2" "</p> <p>57b Hook, Loaded, Large 57c. " " Small</p> <p>58 Spring Cord, 40" Length 58a. Coupling Screw for Spring Cord 58b. Hook for Spring Cord</p> <p>59 Collar, with screw</p>	<p>61 Windmill Sail</p> <p>62 Crank 62a. Threaded Crank 62b. Double Arm Crank</p> <p>63 Coupling 63b. Strip Coupling 63c. Threaded Coupling</p> <p>64 Threaded Boss 65. Centre Fork 69. Set Screw, $\frac{1}{2}$" 69a. Grub Screw, $\frac{1}{2}$" 69b. " " $\frac{1}{2}$" 69c. " " $\frac{1}{2}$"</p> <p>76 Flat Plate, $5\frac{1}{2} \times 2\frac{1}{2}$" 72. " $2\frac{1}{2} \times 2\frac{1}{2}$" 73. " $3 \times 1\frac{1}{2}$" 76. Triangular Plate, $2\frac{1}{2}$" 77. " 1"</p> <p>80 Screwed Rods 78. $11\frac{1}{2}$" 79. 8" 79a. 6" 80. 5" 80a. $3\frac{1}{2}$"</p> <p>80b. $4\frac{1}{2}$" 80c. 3" 81. 2" 82. 1"</p> <p>89 Curved Strip, $5\frac{1}{2}$" $10\frac{1}{2}$" radius 89a. " stepped, $3\frac{1}{2}$" $1\frac{1}{2}$" radius, 89b. " stepped, $4\frac{1}{2}$" $1\frac{1}{2}$" radius, 90. Curved Strip, $2\frac{1}{2}$" $2\frac{1}{2}$" radius 90a. " stepped, $2\frac{1}{2}$" $1\frac{1}{2}$" radius,</p> <p>94 Sprocket Chain, 40" length 95. " Wheel, 2" diam. 36 teeth, 95a. " $1\frac{1}{2}$" " 28 " 95b. " $3\frac{1}{2}$" " 56 " 96. " 1" " 18 " 96a. " $\frac{3}{4}$" " 14 "</p>	<p>99 Braced Girders 97. $3\frac{1}{2}$" long 97a. 3" " 99a. $9\frac{1}{2}$" long 98. $2\frac{1}{2}$" " 99b. $7\frac{1}{2}$" " 99. $12\frac{1}{2}$" " 100. $5\frac{1}{2}$" " 100a. $4\frac{1}{2}$" "</p> <p>101 Heald, for looms 102. Single Bent Strip</p> <p>103 Flat Girders 103. $5\frac{1}{2}$" long 103a. $9\frac{1}{2}$" " 103e. 3" long 103b. $12\frac{1}{2}$" " 103f. $2\frac{1}{2}$" " 103c. $4\frac{1}{2}$" " 103g. 2" " 103d. $3\frac{1}{2}$" " 103h. $1\frac{1}{2}$" " 103k. $7\frac{1}{2}$" "</p> <p>104 Shuttle, for looms 105. Reed Hook, for looms</p> <p>106 Wood Roller 106a. Sand Roller</p> <p>108 Corner Gusset 109. Face Plate, $2\frac{1}{2}$" diam.</p> <p>110 Rack Strip, $3\frac{1}{2}$" long 110a. Bolt, $\frac{3}{4}$" " 111c. Bolt, $\frac{3}{4}$" 111. " $\frac{1}{2}$" " 111d. " $\frac{1}{2}$" 111a. " $\frac{1}{2}$" " 111d. " $\frac{1}{2}$"</p> <p>113 Girder Frame</p> <p>114 Hinge 115. Threaded Pin 116. Fork Piece, Large 116a. " Small 117. Steel Ball, $\frac{3}{8}$" diam.</p> <p>118 Hub Disc, $5\frac{1}{2}$" diam.</p>
---	---	---	---	---

MECCANO PARTS

No. 120b. Compression Spring, $\frac{1}{8}$ " long.



120^a



122

122. Miniature Loaded Sack



123

123. Cone Pulley, $1\frac{1}{4}$ ", 1" and $\frac{3}{4}$ " diam.



125

124. Reversed Angle Bracket, 1"

125. " " " $\frac{1}{2}$ "



126

126. Trunnion



126^a

126a. Flat Trunnion



127

127. Bell Crank



128

128. Bell Crank, with Boss



129

129. Toothed Segment, $1\frac{1}{2}$ " radius



130

130. Eccentric, Triple Throw, $\frac{1}{2}$ ", $\frac{3}{4}$ " and $\frac{1}{2}$ "



130^a

130a. Eccentric, Single Throw, $\frac{1}{2}$ "



131

131. Dredger Bucket



132

132. Flywheel, $2\frac{1}{2}$ " diam.



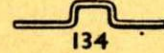
133

133. Corner Bracket, $1\frac{1}{2}$ "



133^a

133a. " " " 1"



134

No. 134. Crank Shaft, 1" stroke



136

136. Handrail Support



137

136a. Handrail Coupling

137. Wheel Flange



138^a

138a. Ship Funnel



139

139. Flanged Bracket (right)

139a. " " (left)



140

140. Universal Coupling



142

142. Rubber Ring (to fit 3" diam. rim)

142a. Motor Tyre (to fit 2" diam. rim)

142b. " " " 3" " "

142c. " " " 1" " "

142d. " " " $1\frac{1}{2}$ " " "



142^a



143

143. Circular Girder, $5\frac{1}{2}$ " diam.



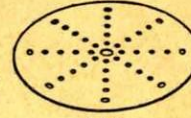
144

No. 144. Dog Clutch



145

145. Circular Strip, $7\frac{1}{2}$ " diam. overall



146

146. " Plate 6" " "

146a. " " 4" " "



147 & 148

147. Pawl, with Pivot Bolt and Nuts

147a. Pawl

147b. Pivot Bolts with 2 Nuts

147c. Pawl without boss

148. Ratchet Wheel



151

151. Pulley Block, Single Sheave

152. " " Two " "

153. " " Three " "



154^a & 154^b

154a. Corner Angle Bracket, $\frac{1}{2}$ " (right-hand)

154b. Corner Angle Bracket, $\frac{1}{2}$ " (left-hand)

155. Rubber Ring (for 1" Pulleys)



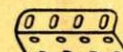
157

157. Fan, 2" diam.



160

160. Channel Bearing, $1\frac{1}{2}$ " x $1\frac{1}{2}$ " x $\frac{1}{2}$ "

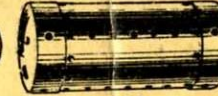


161

161. Girder Bracket, 2" x $1\frac{1}{2}$ " x $\frac{1}{2}$ "



163



162



164

No. 162. Boiler, complete, 5" long x $2\frac{1}{8}$ " diam.

162a. " Ends, $2\frac{1}{8}$ " diam. x $\frac{1}{4}$ "

162b. " without ends, $4\frac{1}{2}$ " long x $2\frac{1}{8}$ " diam.

163. Sleeve Piece, $1\frac{1}{2}$ " long x $\frac{1}{4}$ " diam.

164. Chimney Adaptor, $\frac{3}{8}$ " diam. x $\frac{1}{2}$ " high



165

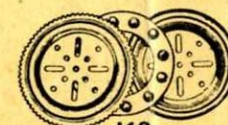
165. Swivel Bearing



166

166. End

167b. Flanged Ring, $9\frac{1}{8}$ " diam.



168

168. Ball Bearing, 4" diam.

168a. " Race, flanged disc, $3\frac{1}{2}$ " diam.

168b. " " toothed " 4" diam.

168c. " Cage, $3\frac{1}{8}$ " diam., complete with balls.



171

171. Socket Coupling



175

175. Flexible Coupling Unit



176

176. Anchoring Spring for Cord



179

179. Rod Socket



180

180. Gear Ring, $3\frac{1}{2}$ " diam. (133 ext. teeth, 95 int.)



185

No. 185. Steering Wheel, $1\frac{1}{2}$ " diam.

186. Driving Band, $2\frac{1}{2}$ " (Light)

186a. " " 6" " "

186b. " " 10" " "

186c. " " 10" (Heavy)

186d. " " 15" " "

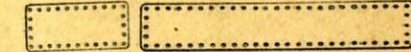
186e. " " 20" " "

187. Road Wheel, $2\frac{1}{2}$ " diam.

187a. Conical Disc, $1\frac{1}{4}$ " diam.



187



192

Flexible Plates.

188. $2\frac{1}{2}$ " x $1\frac{1}{2}$ "

189. $5\frac{1}{2}$ " x $1\frac{1}{2}$ "

190. $2\frac{1}{2}$ " x $2\frac{1}{2}$ "

196. $9\frac{1}{2}$ " x $2\frac{1}{2}$ "

197

Strip Plates.

190a. $3\frac{1}{2}$ " x $2\frac{1}{2}$ "

191. $4\frac{1}{2}$ " x $2\frac{1}{2}$ "

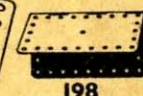
192. $5\frac{1}{2}$ " x $2\frac{1}{2}$ "

197. $12\frac{1}{2}$ " x $2\frac{1}{2}$ "



198

198. Hinged Flat Plate, $4\frac{1}{2}$ " x $2\frac{1}{2}$ "



199

199. Curved Plate, U-Section

$2\frac{1}{2}$ " x $2\frac{1}{2}$ " x $\frac{1}{8}$ " radius

200. " " $2\frac{1}{2}$ " x $2\frac{1}{2}$ " x $1\frac{1}{8}$ " radius



211^a & 211^b

211a. Helical Gear, $\frac{1}{2}$ "

211b. " " 1" *(Can only be used together)*



212

212. Rod and Strip Connector



213

213. Rod Connector



214

214. Semi-Circular Plate, $2\frac{1}{2}$ "



215

215. Formed Slotted Strip, 3"



216

216. Cylinder, $2\frac{1}{2}$ " long, $1\frac{1}{4}$ " diam.